



Assembly Guide



X6600HRT
COMMERCIAL ELLIPTICAL TRAINER

Assembly Guide

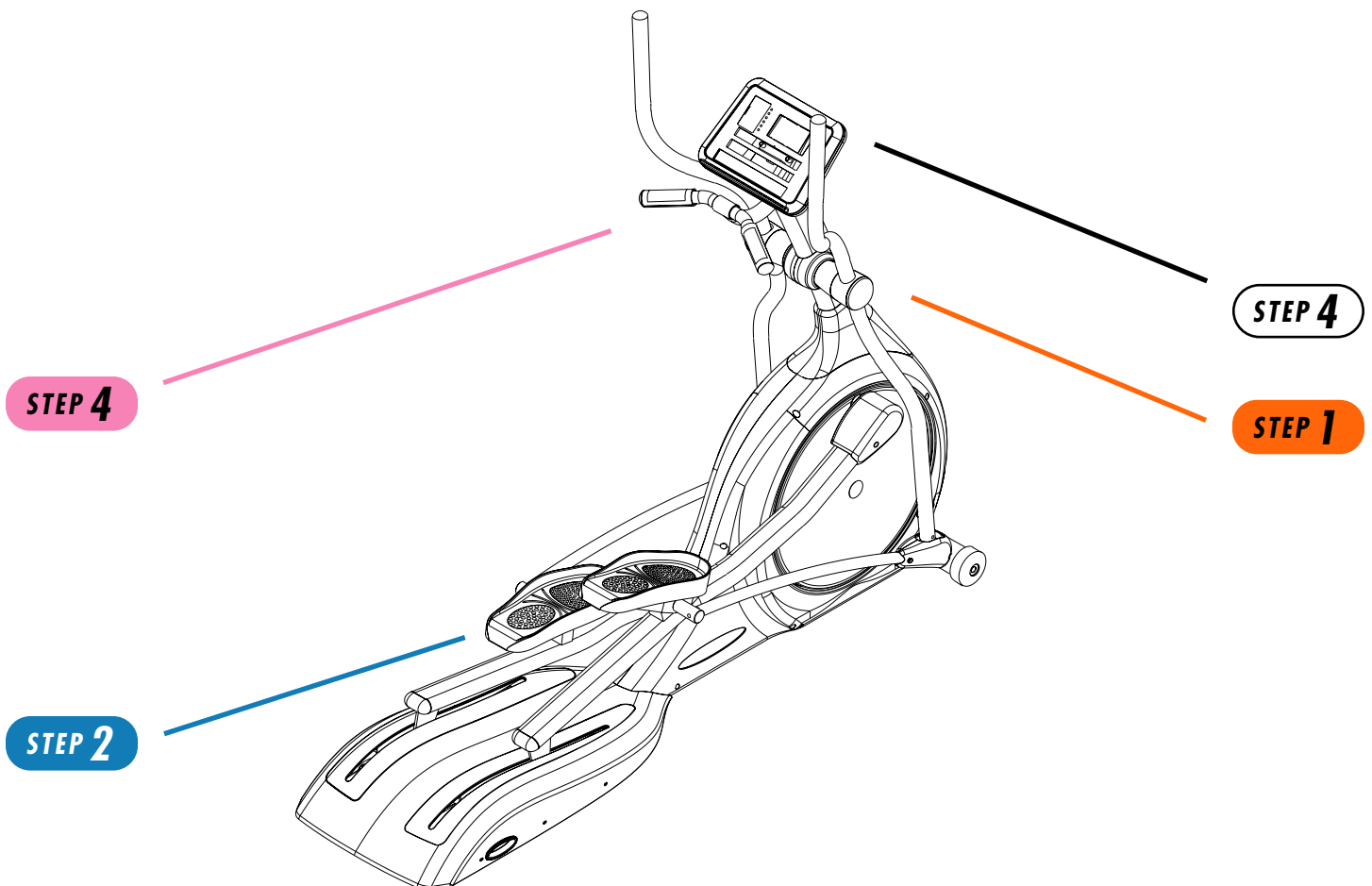
X6600HRT COMMERCIAL ELLIPTICAL TRAINER

To avoid possible damage to this Elliptical Trainer, please follow these assembly steps in the correct order. Before proceeding, find your new Elliptical Trainer's serial number located on the front axle tube, and enter here:

Refer to this number when calling for service, and enter this serial number on your Warranty Card and in your own records. Be sure to read your Owner's Guide before using your new Elliptical Trainer.

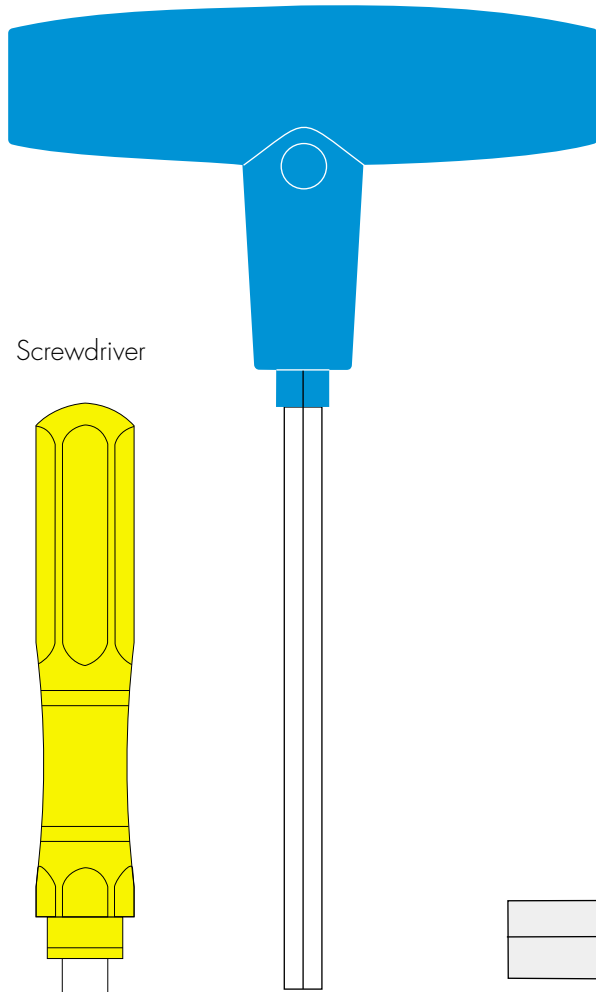
If any parts, hardware or tools are missing, please call 1.800.335.4348, Extension 12

NOTE: It is recommended that you apply grease to the threads of each screw as you assemble your Elliptical Trainer to prevent loosening and noise. Also, during each assembly step, ensure that ALL screws are in place and partially threaded in before completely tightening any ONE screw.



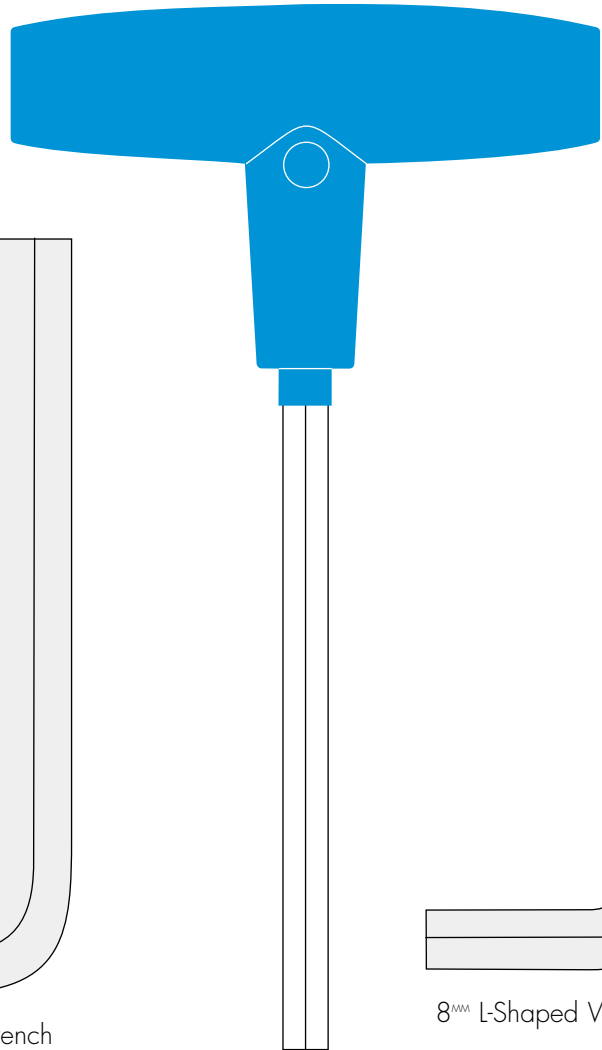
TOOLS & PARTS INCLUDED

5^{mm} Allen Wrench

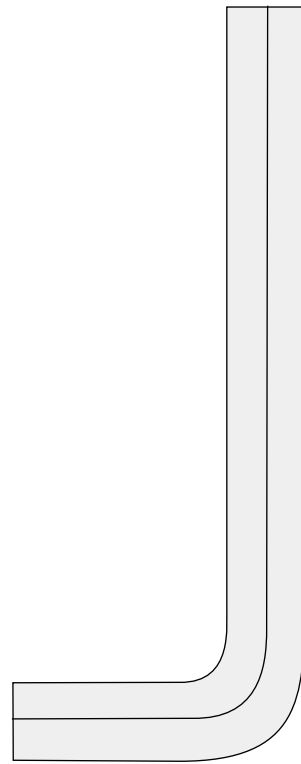


Screwdriver

6^{mm} Allen Wrench

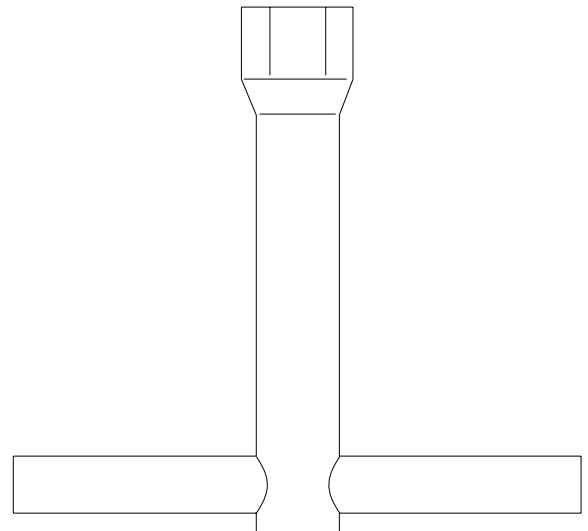


8^{mm} L-Shaped Wrench



10^{mm} L-Shaped Wrench

17^{mm} Socket Wrench

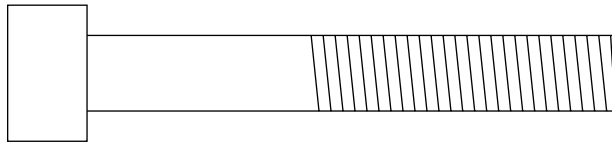
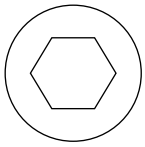


PARTS BOX

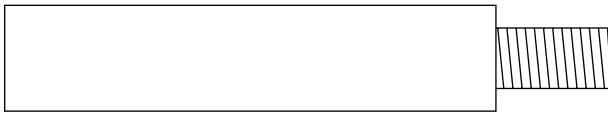
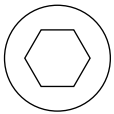
Console Mast Cover, Qty: 1
Water Bottle & Cage, Qty: 1
Heart Rate Chest Strap, Qty: 1
Link Arm Covers, Qty: 2
Pedal Support Brackets, Qty: 2
Dual Action End Caps, Qty: 2
Color-coded Hardware Bags
Owner's Guide
Assembly Guide
Warranty Card

HARDWARE INCLUDED

ORANGE BAG

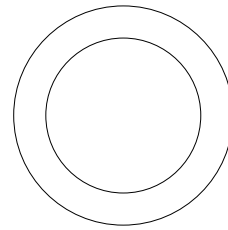


M10x70L CapScrew
Quantity: 2

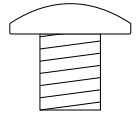
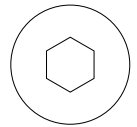


M8x80L SocketHead CapScrew
Quantity: 1

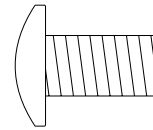
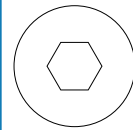
BLUE BAG



M20x30x1.5T
Wavy Washer
Quantity: 2



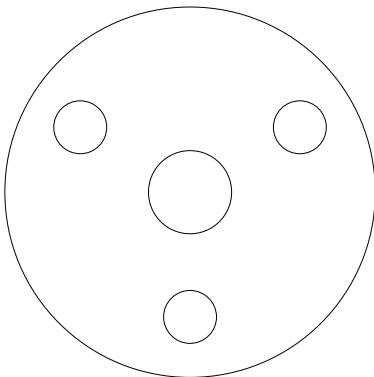
M8x10L Screw
Quantity: 4



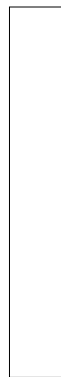
M8x15L Screw
Quantity: 2

FOR SERVICE ONLY

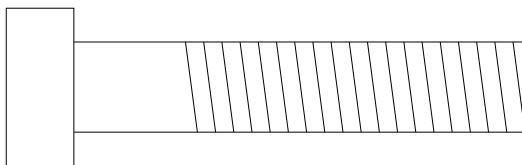
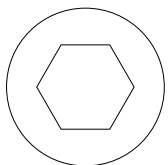
6^{mm} L-Shaped Wrench



M49x7 Round Tool
Quantity: 1

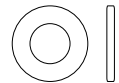


M6x40L CapScrew
Quantity: 3

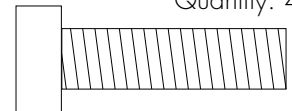
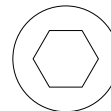


M12x60L CapScrew
Quantity: 1

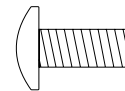
PINK BAG



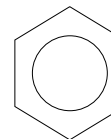
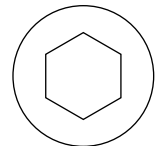
M5.3x10x1T Washer
Quantity: 4



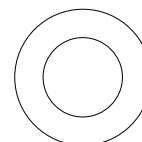
M8x30L CapScrew
Quantity: 8



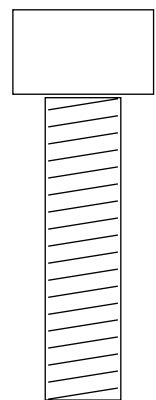
M5x12L Screw
Quantity: 6



M10 Nut
Quantity: 2



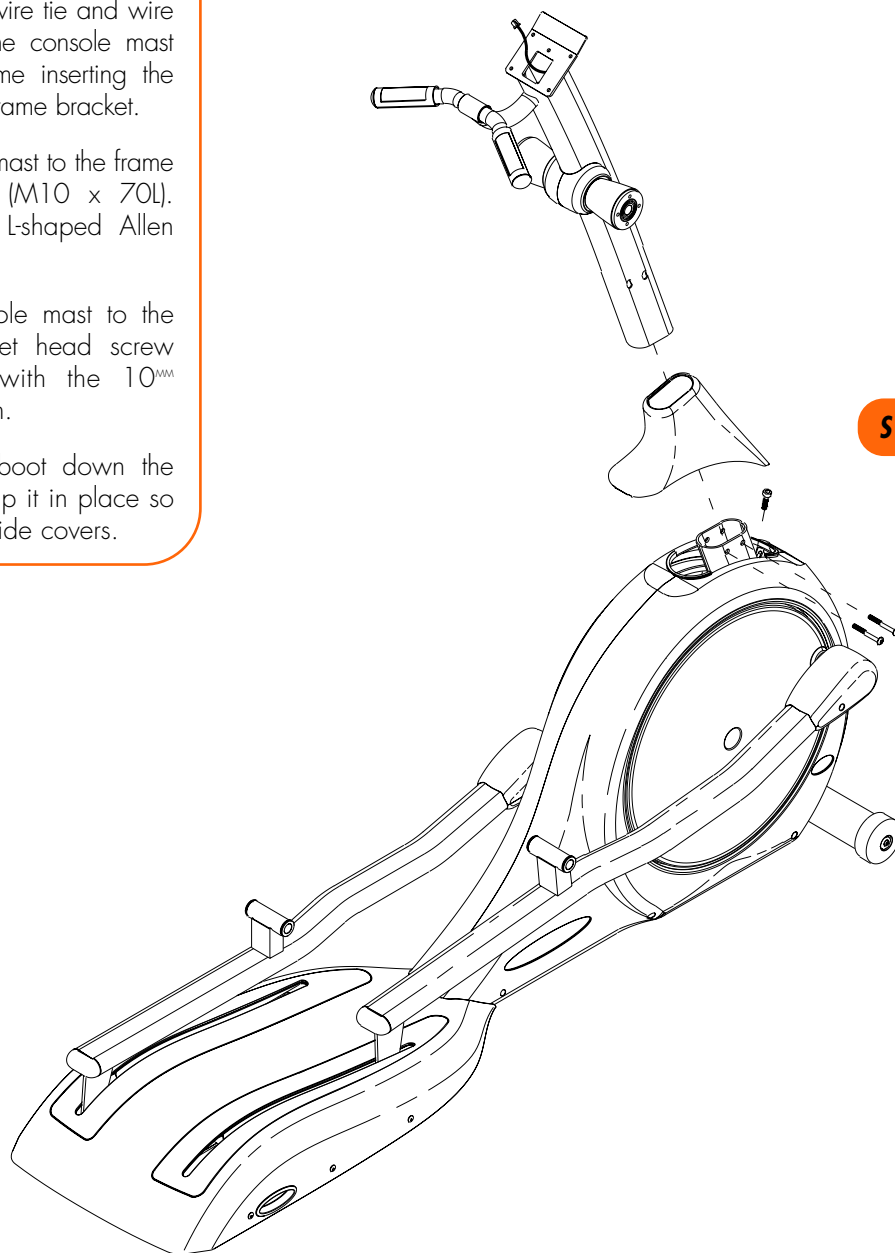
M10x18x2T Washer
Quantity: 4



M10x40L CapScrew
Quantity: 2

STEP 1**ORANGE BAG**

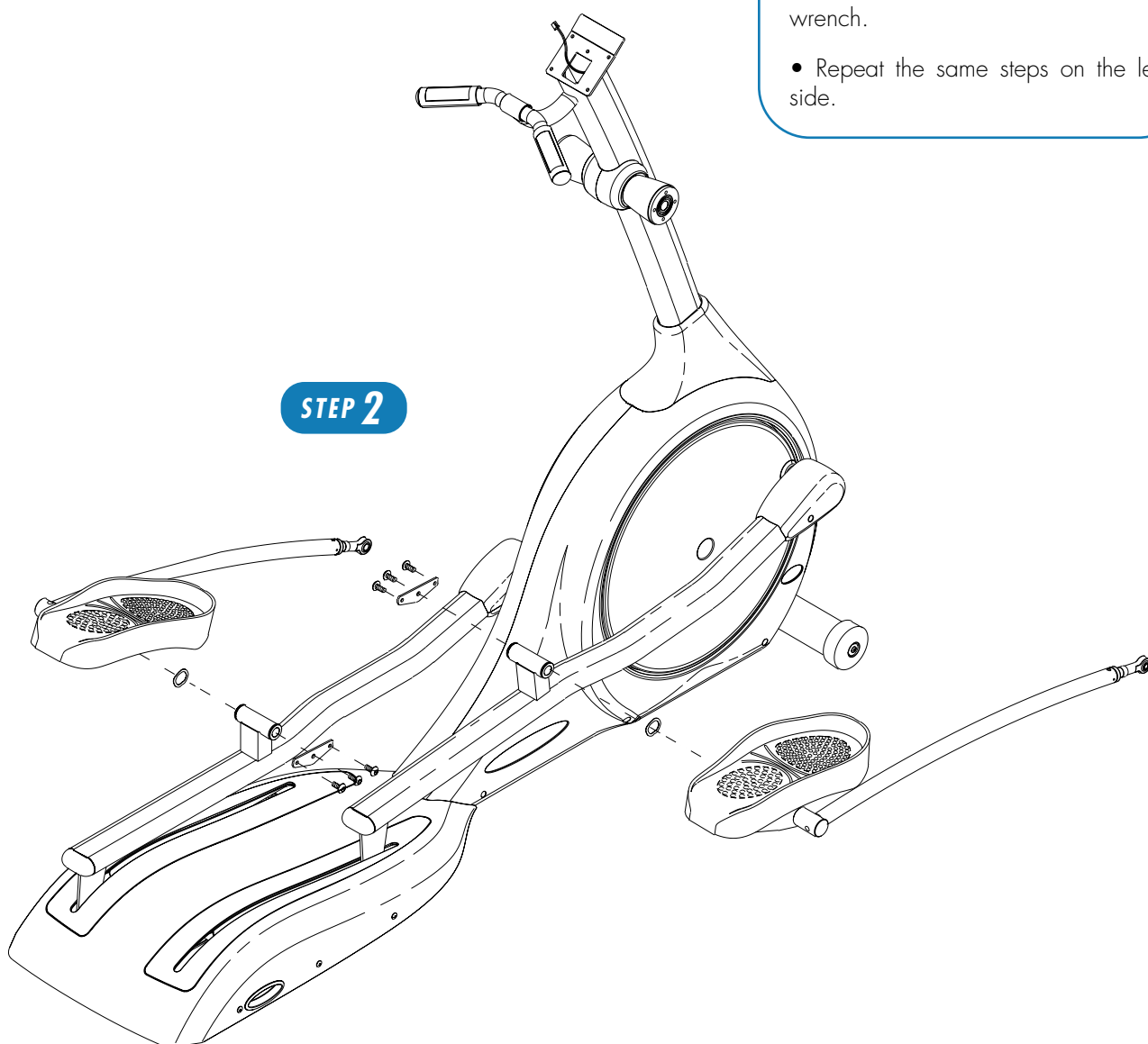
- Place the rubber console mast boot on the end of the console mast.
- Connect the wire tie that exits the bottom of the console mast to the wire harness that sits in the bracket at the top of the frame. Pull the wire tie and wire harness up through the console mast while at the same time inserting the console mast into the frame bracket.
- Secure the console mast to the frame with two capscrews (M10 x 70L). Tighten with the 8^{mm} L-shaped Allen wrench.
- Stabilize the console mast to the frame with the socket head screw (M8x80L). Tighten with the 10^{mm} L-shaped Allen wrench.
- Slide the rubber boot down the console mast and snap it in place so it integrates with the side covers.



STEP 2

BLUE BAG

- Place a wavy washer (M20x30x1.5t) on the axle located under the foot plate of the right lower link arm.
- Slide the axle of the lower link arm into the bracket located on the top of the right pedal arm. Secure lower link arm by attaching the pedal support bracket and screw (M8x15L) to the end of the axle. Secure the outside holes in the bracket to the footplate with two screws (M8x10L). Tighten screws with the 5^{mm} T-handled Allen wrench.
- Repeat the same steps on the left side.



STEP 3

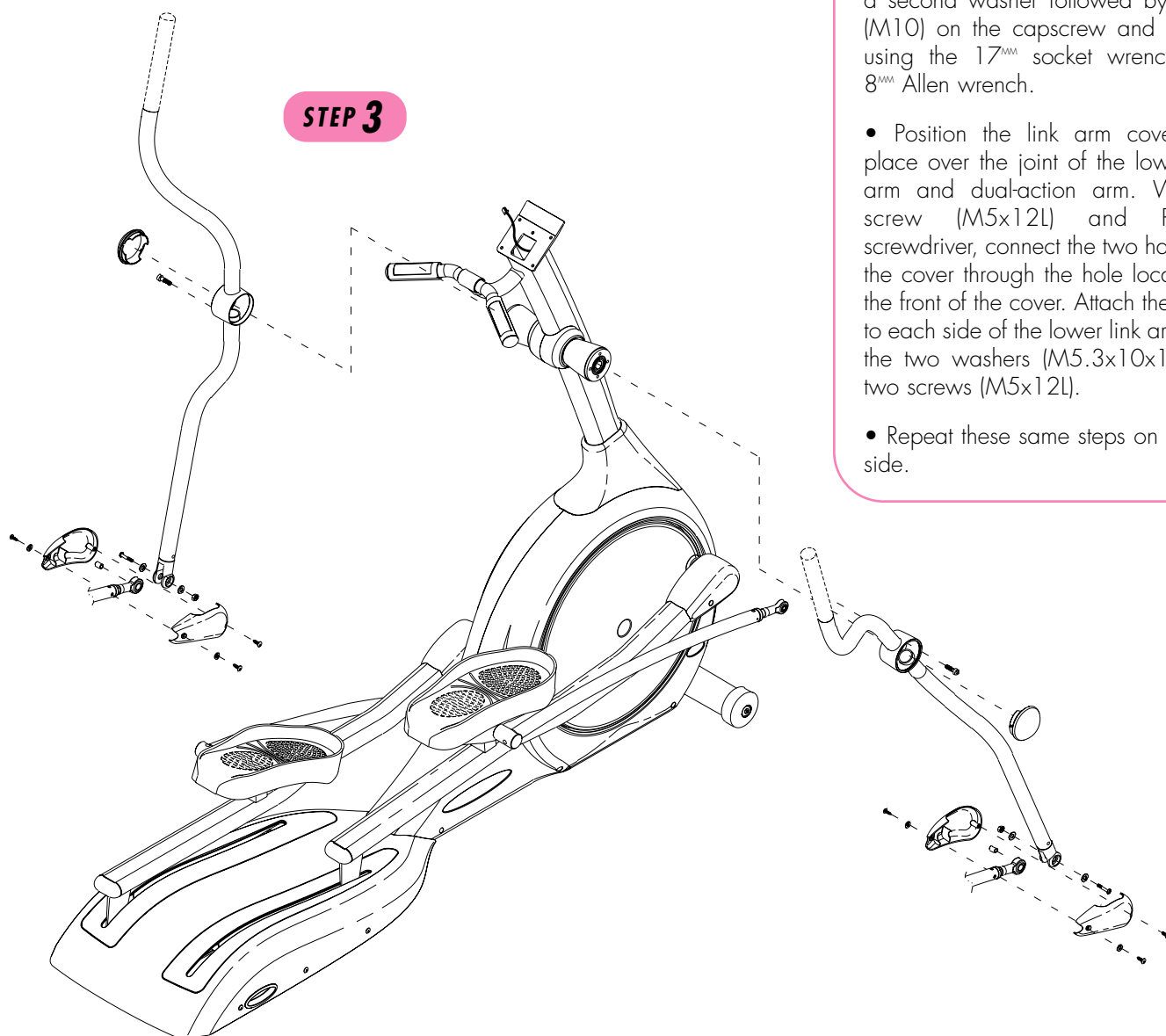
PINK BAG

- Connect the right dual-action arm to the right console mast rotation housing, being sure to line up the holes. Secure the dual action arm in place with four screws (M8x30L) and tighten with a 6^{mm} T-handled Allen wrench. Snap the dual action end cap into place.

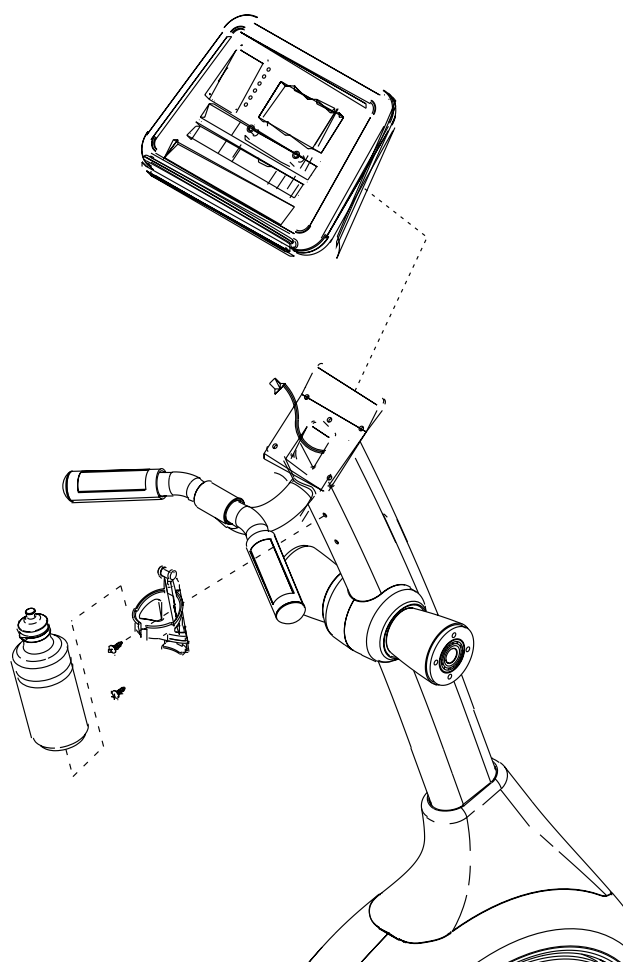
- Connect the right lower link arm to the right dual-action arm by lining up the holes on the end of each arm. Place a washer (M10.5x18x2t) on the capscrew (M10x40L) and slide the capscrew through the hole. Place a second washer followed by a nut (M10) on the capscrew and tighten using the 17^{mm} socket wrench and 8^{mm} Allen wrench.

- Position the link arm cover into place over the joint of the lower link arm and dual-action arm. With a screw (M5x12L) and Phillips screwdriver, connect the two halves of the cover through the hole located in the front of the cover. Attach the cover to each side of the lower link arm with the two washers (M5.3x10x1t) and two screws (M5x12L).

- Repeat these same steps on the left side.



STEP 4

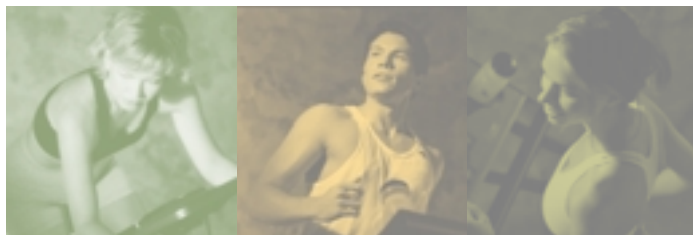


STEP 4

CONSOLE

- Remove the four screws from the back of the console.
- Make sure the 9 Volt battery is plugged in and in place in the back of the console.
- Plug the wire harness and heart rate wires into the console.
- Mount the console to the console mast with the four screws you removed earlier in this step.
- Attach water bottle cage to the console mast with the two included screws and Phillips screwdriver. Insert the water bottle.

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AG18.20PRD
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