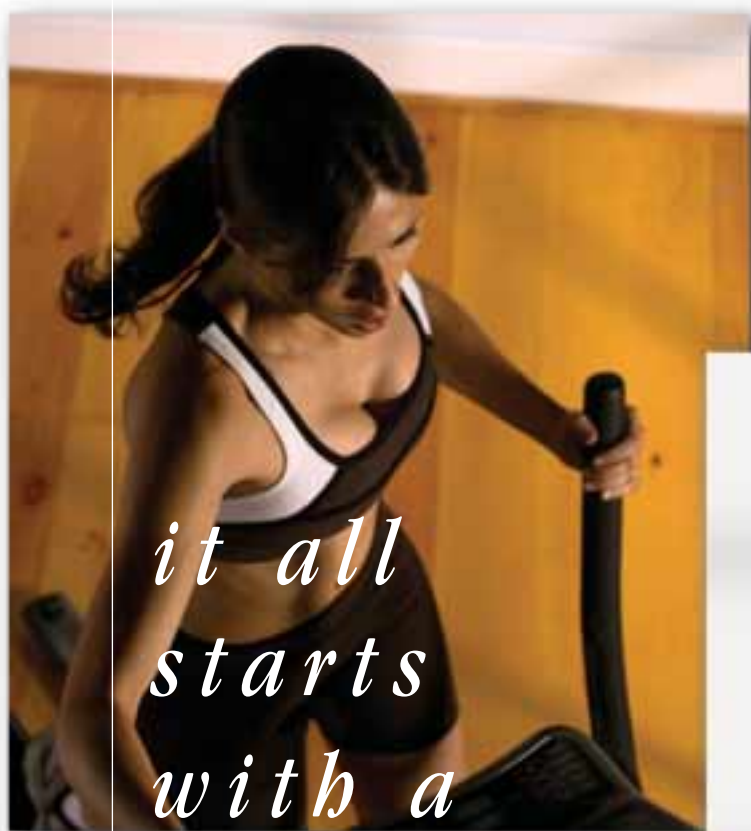


2006



*it all
starts
with a
vision*



Commercial
FITNESS PRODUCTS

RELIABLE • SIMPLE • AFFORDABLE

THE *vision* *fitness* DIFFERENCE

Whether your vision is a healthier staff, employee or client retention, reduction in health care costs, or client accommodation, Vision Fitness has the fitness equipment to help you achieve those goals.

We began as a division of the Trek® Bicycle Company, where we pioneered the development of the smoothest, quietest, and most comfortable fitness bikes available. In 1996, Vision Fitness was spun off by the Trek® Fitness management team to continue to bring to market innovative fitness products.

We offer you the same combination of quality, value, and performance that has made our founding company the most requested bicycle brand in America.

*Vision with action
can change the world.*

Joel Barker

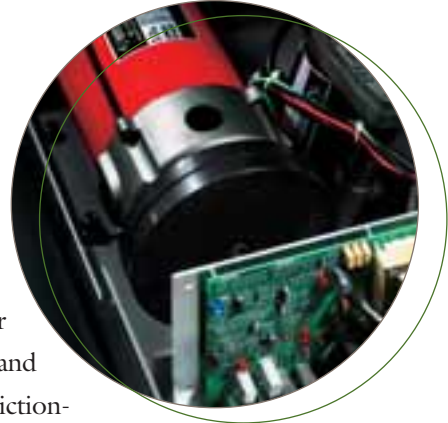
We understand that the Commercial customer demands products that are reliable, easy to use, and affordable. Our Commercial line of fitness products is specifically designed for hotels, corporate fitness, rehab, municipal facilities, apartment complexes, educational facilities, and senior living centers. You shouldn't have to pay the high price of club equipment for your non-club facility.

To learn more about Vision Fitness and our complete line of quality fitness products, please visit our website: www.visionfitness.com.

*T*he mission was clear: develop the most reliable and easy-to-use fitness products at a value specifically for the Commercial market. Vision Fitness knows that nothing frustrates a client or a facility manager more than an “Out of Order” sign. Commercial fitness equipment must be reliable enough to hold up to the abuses of everyday use. It must be easy for your clients to use, and it must be affordable for you.

Reliable

It's the combination of many features that makes our products reliable, from our 3.0 hp internally cooled motors to our club-rated motor controller with fuseless current limit. Our generator system has no wearing contact parts, and our integrated heavyweight flywheel provides friction-free resistance for the smoothest and most reliable system available.

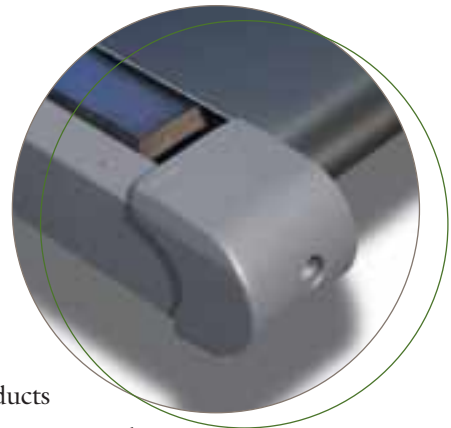


Simple

Our Advanced Smart-Matrix™ treadmill console and our Easy-8™ bike and elliptical consoles are as easy to use as the touch of a button. Simple consoles make for happier clients. We also offer the best programming in the industry to keep your clients motivated.

Affordable

Developing affordable equipment doesn't mean that we take shortcuts; it means that we understand the environment in which the products will be used and then design our products accordingly. You won't find unnecessary features or unused programs on our equipment. What you will find is smart, durable design, such as our steel end caps that will hold up to years of use and abuse.



Our concept is quite simple: you shouldn't have to pay the high price of club equipment for your non-club facility. The Vision Fitness® line of Commercial products is designed with your facility in mind. We don't take shortcuts. We simply focus on the three words we keep hearing: Reliable, Simple, and Affordable.



The Vision Fitness® *T9800* and *T9700* Series treadmills offer your clients two options: the Simple models with no programming—just a simple touch of the “Start” button to begin working out, while the *HRT*® models offer motivational programming with Heart Rate Training. All models have integrated Contact Heart Rate Bars and constant feedback, so your clients can see their progress.

The *T9700* Series comes with 2.5-inch rollers, while the *T9800* Series features even larger 3-inch rollers. Our large crowned rollers allow the running belt to run under lower tension, creating less heat in the system. Our Seigling® Cool-Weave™ belt is specifically designed to release heat, and our one-inch D&P®, low-maintenance, waxed decks create less friction. This combination creates a more reliable system, ultimately resulting in a longer lasting product.

The Vision Fitness® *T9800* Series treadmills have powerful 3.0 hp AC drive systems with matching motors and controllers to give your customers an especially smooth and comfortable workout experience. The *T9800* Series also offers an exceptionally large 22” x 63” running surface not found on comparable treadmills.

2

This is the fitness facility at the corporate headquarters of running shoe maker, Saucony, in Peabody, MA. Their employees are avid runners and chose Vision Fitness® Commercial treadmills, elliptical trainers, and fitness bikes for their facility.





T9800HRT TREADMILL

Medical handrails are longer than standard handrails and are available as an option on our Commercial treadmills. They are designed for any user who prefers additional support. These handrails are especially helpful for those recovering from injury, or going through rehabilitation or physical therapy.



The *T9800S* offers the same features as the *T9800HRT*, shown above, but does not have programs.

Vision Fitness® Commercial products are not only Reliable, Simple and Affordable but also incorporate many innovative features. The variable-durometer (softness) footpads on our elliptical trainer offer a more comfortable feel, while our exclusive SPRINT 8 programming helps your clients achieve their fitness goals.



The Vision Fitness® **X6600HRT** Elliptical Trainer offers your clients a great full-body workout that is both weight-bearing and non-impact. Exclusive features, such as our proven Quiet-Glide™ drive train and Cambridge Motor Works™ electromagnetic generator system, offer the smoothest and quietest elliptical workout possible.

Our Bio-Radius™ pedal arms offer the most natural ergonomic motion by keeping your clients centered over the drive for maximum comfort. Our Easy-8™ console with motivational programming and our variable-durometer footpads will keep your clients going the extra distance, so they can achieve their fitness goals. The accessory tray on the **X6600HRT** gives ample room for clients to stow a remote control, water bottle, keys, and a cell phone.

The Health And Wellness Center of Watertown, WI, features Vision Fitness® Commercial elliptical trainers, treadmills, and fitness bikes.





X6600HRT ELLIPTICAL TRAINER

Generator system requires no electrical outlets; the unit can be placed in any location.

High-density foam handles for easy cleaning and durability.

Water bottle/accessory tray.

Contact heart rate grips.

Durable powder-coated paint will look great for years in your facility; it is also easy to clean.

Handles for easy moving.

The Perfect Fitness Solution...

The anaerobic SPRINT 8 program found exclusively on Vision Fitness® treadmills, elliptical trainers, and fitness bikes was developed with Phil Campbell, author of *Ready, Set, Go! Synergy Fitness*. Mr. Campbell is an expert in the field of anaerobic exercise, which has been cited by numerous medical publications as the cure for somatopause or the “middle-age spread.” The “middle-age spread” is the energy decline, weight gain, loss of muscle, and wrinkled skin we experience after age 30. Your clients will love this program!



Large 10 x 14 dot matrix display shows workout progress

Heart rate feedback display

Alphanumeric feedback displays

Innovative One-Touch™ programs

Integrated reading rack

Since all Vision Fitness® products have similar, easy-to-read consoles, your clients can easily switch from one machine to another.

In order to be Reliable, Simple and still be Affordable, component choice is essential. Vision Fitness® Commercial bikes, for example, utilize a Cambridge Motor Works™ generator system with no contact parts, known for its reliability and value. To ensure the highest quality, our bikes*, like all of our fitness products, are put together to exacting specifications in an ISO 9001-certified production facility.



The **R2600HRT** Semi-Recumbent Bike and **R2650HRT** Step-Thru Bike were designed with our Commercial customer in mind. Our exclusive Comfort Arc™ seat offers adjustable lumbar support—simply adjust the knob for tailored comfort. The seat is easily cleaned with the wipe of a cloth, so it always looks good.

At the heart of our **600** Series bikes is our Cambridge Motor Works™ electromagnetic generator system. This friction-free resistance has no contact parts, making our bikes extra-reliable. The same Easy-8™ console used on our semi-recumbent bikes and **E3600HRT** Upright Bike is also used on our **X6600HRT** Elliptical Trainer, so switching from one machine to another is easy for your clients!

The **ES600** Indoor Cycle will perform under the highest of demands. Our stainless steel seat post and handlebar stem combine with the zinc-coated frame to help prevent the corrosion so often seen on indoor cycles. Proven bicycle ergonomics and features, such as our microadjustable handlebar and seat positions, no-maintenance belt drive system, and smooth and simple tension adjustment knob, make this bike especially smooth, quiet, and comfortable.

6 This is the fitness facility at the MAC Sports Center in Verona, WI. Their fitness director used to sell fitness equipment and knew that he wanted Vision Fitness® Commercial fitness bikes, elliptical trainers and treadmills.

*Excluding **ES600**



ES600 INDOOR CYCLE

Comfort Arc™ seat provides adjustable lumbar control for extra comfort and is easy to clean.

Easy-to-adjust seat offers 28 positions.

Water bottle/ accessory tray.

Contact heart rate and remote control grips.

Step-thru design for easy access to workout position.

Easy-to-use console with entertainment plug-ins.



E3600HRT UPRIGHT FITNESS BIKE

High-density foam handles for easy cleaning and durability.

Durable powder-coated paint will look great for years in your facility; it is also easy to clean.

Generator system requires no electrical outlets; the unit can be placed in any location.



R2650HRT STEP-THRU SEMI-RECUMBENT FITNESS BIKE

Vision Fitness® Commercial fitness bikes and elliptical trainers offer CSAFE and entertainment plug-ins for products such as Cardio Theater®.

treadmills



FEATURE

T9800HRT
PROGRAMMABLE

T9800S
SIMPLE

T9700HRT
PROGRAMMABLE

T9700S
SIMPLE

CONSOLE AND PROGRAMS

ADVANCED SMART-MATRIX™ HRT® W/ CONTACT HEART RATE
Unique User Log-In, Sprint 8, Manual, Muscle Toner, Speed Interval, 5K, Fat Burner, Pacer, HRT Weight Loss, HRT Cardio, HRT Endurance, HRT Interval, 5 User Programs

ADVANCED SMART-MATRIX™ HRT® W/ CONTACT HEART RATE
No Programs
Unique User Log-In

ADVANCED SMART-MATRIX™ HRT® W/ CONTACT HEART RATE
Unique User Log-In, Sprint 8, Manual, Muscle Toner, Speed Interval, 5K, Fat Burner, Pacer, HRT Weight Loss, HRT Cardio, HRT Endurance, HRT Interval, 5 User Programs

ADVANCED SMART-MATRIX™ HRT® W/ CONTACT HEART RATE
No Programs
Unique User Log-In

CONSOLE FEEDBACK

Elevation, Speed, Distance, Time, Heart Rate, Calories, Pace, Avg. Pace, Avg. Speed, % Heart Rate

Elevation, Speed, Distance, Time, Heart Rate, Calories, Pace, Avg. Pace, Avg. Speed, % Heart Rate

BELT AREA

63" x 22"

60" x 20"

ELEVATION

0 to 15% Cambridge Motor Works™

0 to 15% Cambridge Motor Works™

SPEED

.5 to 12 MPH

.5 to 12 MPH

MOTOR

Cambridge Motor Works™ 3.0 hp AC, Continuous-Duty

Cambridge Motor Works™ 3.0 hp, Continuous-Duty, Internal Fan Cooled

MOTOR CONTROL

Club-Rated AC Control with Fuseless Current Limit

Club-Rated PWM with Fuseless Current Limit

DECK

1" Commercial Grade, Low Maintenance, Prewaxed Phenolic, Reversible

1" Commercial Grade, Low Maintenance, Prewaxed Phenolic, Reversible

CUSHIONING

8 Variable-Durometer Elastomer Cushions

8 Variable-Durometer Elastomer Cushions

BELT

Siegling® COOL-WEAVE™ 2-Ply Urethane High Conductivity

Siegling® COOL-WEAVE™ 2-Ply Urethane High Conductivity

ROLLERS

3.0" Crowned with Large O.D. Bearings

2.5" Crowned with Large O.D. Bearings

FRAME

Extra-Heavy Gauge Steel Welded

Extra-Heavy Gauge Steel Welded

COMMERCIAL WARRANTY*

Lifetime Frame, 5 Years Motor, 3 Years Electronics, 2 Years Parts, 1 Year Labor

Lifetime Frame, 3 Years Motor, 3 Years Electronics, 2 Years Parts, 1 Year Labor

DIMENSIONS

84"L x 31"W x 58"H

80"L x 29"W x 57"H

PRODUCT WEIGHT

325 lbs.

300 lbs.

MAXIMUM USER WEIGHT

400 lbs.

400 lbs.

STANDARD FEATURES

CSAFE, Entertainment Plug-In

Entertainment Plug-In

OPTIONS AVAILABLE

Medical Handrails

Medical Handrails

UPGRADES FROM PREVIOUS MODEL

UPGRADES FROM T9700 SERIES
Larger Belt Area, Larger Rollers, AC Drive System, Motor Warranty, CSAFE

elliptical trainer



FEATURE

X6600HRT
PROGRAMMABLE

CONSOLE AND PROGRAMS

EASY8™ LED CONTINUAL FEEDBACK
Manual, Interval, Weight Loss, Constant Watts, Sprint 8, HRT Cardio, HRT Weight Loss, HRT Interval, HRT Hill, 5 Custom Programs
Integrated Reading Rack

CONSOLE FEEDBACK

Speed, Distance, Calories, RPM, Level, Watts, Time, METS, Heart Rate, % Heart Rate, Target Heart Rate, Profile Display

HEART RATE

Contact & Telemetric

TENSION CONTROL

Programmable, 20 Levels

RESISTANCE SYSTEM

Cambridge Motor Works™ Generator

DRIVE TRAIN

QUIET-GLIDE™ Supersilent Poly-V Belt

FLYWHEEL

Integrated w/ Generator

FRAME

Extra-Heavy Gauge Steel Welded

PEDAL ARMS

BIO-RADIUS™

PEDALS

Variable-Durometer Footpads

STRIDE LENGTH

19 3/4"

POWER

Self-Generating

COMMERCIAL WARRANTY*

Lifetime Frame
3 Years Generator System
3 Years Electronics/Parts
1 Year Labor

FLOOR SPACE

80"L x 27"W x 72"H

PRODUCT WEIGHT

287 lbs.

MAXIMUM USER WEIGHT

400 lbs.

STANDARD FEATURES

CSAFE
Entertainment Plug-Ins
Accessory Tray



OPTIONAL MEDICAL HANDRAILS (T9700 Series shown)

* Refer to www.visionfitness.com for complete Warranty details.
All product specifications are subject to change.

Quality CHECKLIST

Vision Fitness understands that choosing the right fitness equipment for your facility is an important decision and a large investment. Here is a checklist of some of the key quality features you should look for when making an equipment purchase:

- ☐ **Proper Ergonomics** Make sure the equipment fits a variety of individuals. Vision Fitness extensively researches the proper ergonomics of each exercise to make sure our equipment is comfortable for anyone, whether the user is 5'0" or 6'6".
- ☐ **Motivational Programming** Our products are loaded with easy-to-use, unique, and effective programs, such as SPRINT 8 and our diverse HRT® programs, to keep your clients and employees motivated.
- ☐ **Ease of Cleaning** High-density foam handrails and powder-coated frames can be easily cleaned with the wipe of a damp cloth and resist scratches and scuffs.
- ☐ **Extra-heavy Gauge Steel Frame** Our frames are so solid, stable and durable that they come with a lifetime warranty. Make sure that there are extra braces on the bottom of the treadmills you are considering for proper support.
- ☐ **Low-maintenance Prewaxed Deck** Our double-sided decks can be flipped to double the treadmill's life.
- ☐ **Ventilated Motor Cover** A ventilated cover reduces heat build-up, thus increasing the treadmill's life.
- ☐ **Cushioning System** The unique eight-elastomer system on our treadmills offers just the right amount of cushioning for the most comfortable workout possible.
- ☐ **Comfortable Seat** Our Comfort Arc™ bike seats are recognized as the most comfortable in the fitness industry, and the soft, smooth covers are easy to clean.
- ☐ **Quality Resistance System** The Cambridge Motor Works™ generator system on our bikes and elliptical provides 20 levels of resistance, low resistance at start-up, many years of service-free use, and no need for an outside power source.
- ☐ **Warranty** We offer a Commercial warranty on our products that covers a lifetime on the frame and one year for labor. Our bikes and elliptical include three years on the generator system, electronics and parts, while treadmills are covered for three years on the motor/electronics and two years on parts.
- ☐ **ISO 9001 Quality Manufacturing** To ensure the highest quality, Vision Fitness® Commercial equipment is assembled in an ISO 9001-certified facility (ES600 excluded).

fitness
bikes



FEATURE	R2650HRT PROGRAMMABLE	R2600HRT PROGRAMMABLE	E3600HRT PROGRAMMABLE	ES600 INDOOR CYCLING
CONSOLE AND PROGRAMS	EASY-8™ LED CONTINUAL FEEDBACK Manual, Interval, Weight Loss, Constant Watts, Sprint 8, HRT Cardio, HRT Weight Loss, HRT Interval, HRT Hill, 5 Custom Programs Integrated Reading Rack	EASY-8™ LED CONTINUAL FEEDBACK Manual, Interval, Weight Loss, Constant Watts, Sprint 8, HRT Cardio, HRT Weight Loss, HRT Interval, HRT Hill, 5 Custom Programs Integrated Reading Rack	EASY-8™ LED CONTINUAL FEEDBACK Manual, Interval, Weight Loss, Constant Watts, Sprint 8, HRT Cardio, HRT Weight Loss, HRT Interval, HRT Hill, 5 Custom Programs Integrated Reading Rack	FRAME Zinc-Coated High-Tensile Steel Frame
CONSOLE FEEDBACK	Speed, Distance, Calories, RPM, Level, Watts, Time, METS, Heart Rate, % Heart Rate, Target Heart Rate, Profile Display	Speed, Distance, Calories, RPM, Level, Watts, Time, METS, Heart Rate, % Heart Rate, Target Heart Rate, Profile Display	Speed, Distance, Calories, RPM, Level, Watts, Time, METS, Heart Rate, % Heart Rate, Target Heart Rate, Profile Display	SEAT POST & HANDLEBAR STEM Stainless Steel w/ Precision Diecasting & Extensible Slider w/ Scale
HEART RATE	Contact & Telemetric	Contact & Telemetric	Contact & Telemetric	DRIVE TRAIN Maintenance-Free Belt Drive
TENSION CONTROL	Programmable, 20 Levels	Programmable, 20 Levels	Programmable, 20 Levels	BOTTOM BRACKET Cro-Moly Heat Treated Axle w/ Quality SKF Sealed Roller Bearings
RESISTANCE SYSTEM	Cambridge Motor Works™ Generator	Cambridge Motor Works™ Generator	Cambridge Motor Works™ Generator	RESISTANCE SYSTEM Friction Brake w/ Microadjust Knob & Emergency Stop
DRIVE TRAIN	QUIET-GLIDE™ Supersilent Poly-V Belt	QUIET-GLIDE™ Supersilent Poly-V Belt	QUIET-GLIDE™ Supersilent Poly-V Belt	FLYWHEEL High Inertial, 46 lbs.
FLYWHEEL	Integrated w/ Generator	Integrated w/ Generator	Integrated w/ Generator	CRANKS High Carbon Steel w/ Heat Treatment
SEAT	Club COMFORT ARC™ w/ Adjustable Lumbar Control	Club COMFORT ARC™ w/ Adjustable Lumbar Control	Club COMFORT ARC™ Upright	PEDALS Alloy Pedals & Cages w/ Toe Clips
SEAT RAIL/POST	Aluminum, 28 Positions	Aluminum, 28 Positions	Ratchet Adjustable, Chrome Plated Steel	HANDLEBAR Multi-Position w/ Microadjust
HANDLEBARS	Extended Console & Seat w/ Contact Heart Rate & Remote Control Grips	Extended Console & Seat w/ Contact Heart Rate	Multi-Position w/ Armrests	SEAT Comfortable Velo® Saddle
PEDALS	Self-balancing w/ Easy-Adjust Straps	Self-balancing w/ Easy-Adjust Straps	Self-balancing w/ Easy-Adjust Straps	FLOOR SPACE 46"L x 23.5"W x 51"H
POWER	Self-Generating	Self-Generating	Self-Generating	PRODUCT WEIGHT 127 lbs.
COMMERCIAL WARRANTY*	Lifetime Frame 3 Years Generator System 3 Years Electronics/Parts 1 Year Labor	Lifetime Frame 3 Years Generator System 3 Years Electronics/Parts 1 Year Labor	Lifetime Frame 3 Years Generator System 3 Years Electronics/Parts 1 Year Labor	MAXIMUM USER WEIGHT 300 lbs.
FLOOR SPACE	66.5"L x 28"W x 53"H	60"L x 26"W x 52"H	41"L x 26"W x 56"H	STANDARD FEATURES Water Bottle Cage
PRODUCT WEIGHT	159 lbs.	154 lbs.	124 lbs.	WARRANTY* 15 Years Frame 3 Years Parts 1 Year Labor 90 Days Wear Items
MAXIMUM USER WEIGHT	400 lbs.	400 lbs.	400 lbs.	
STANDARD FEATURES	CSAFE Entertainment Plug-Ins Remote Control Grips Accessory Tray	CSAFE Entertainment Plug-Ins Accessory Tray	CSAFE Entertainment Plug-Ins Accessory Tray	

* Refer to www.visionfitness.com for complete Warranty details.
All product specifications are subject to change.

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starts
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