



Keystone Rep Counter

V-KEY-SL-RC1

V-KEY-SL-RC2



SERVICE MANUAL

ISSUED 2026-05-06
JOHNSON HEALTH TECH
V1

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1-1 IMPORTANT SAFETY INFORMATION

UNPACKING

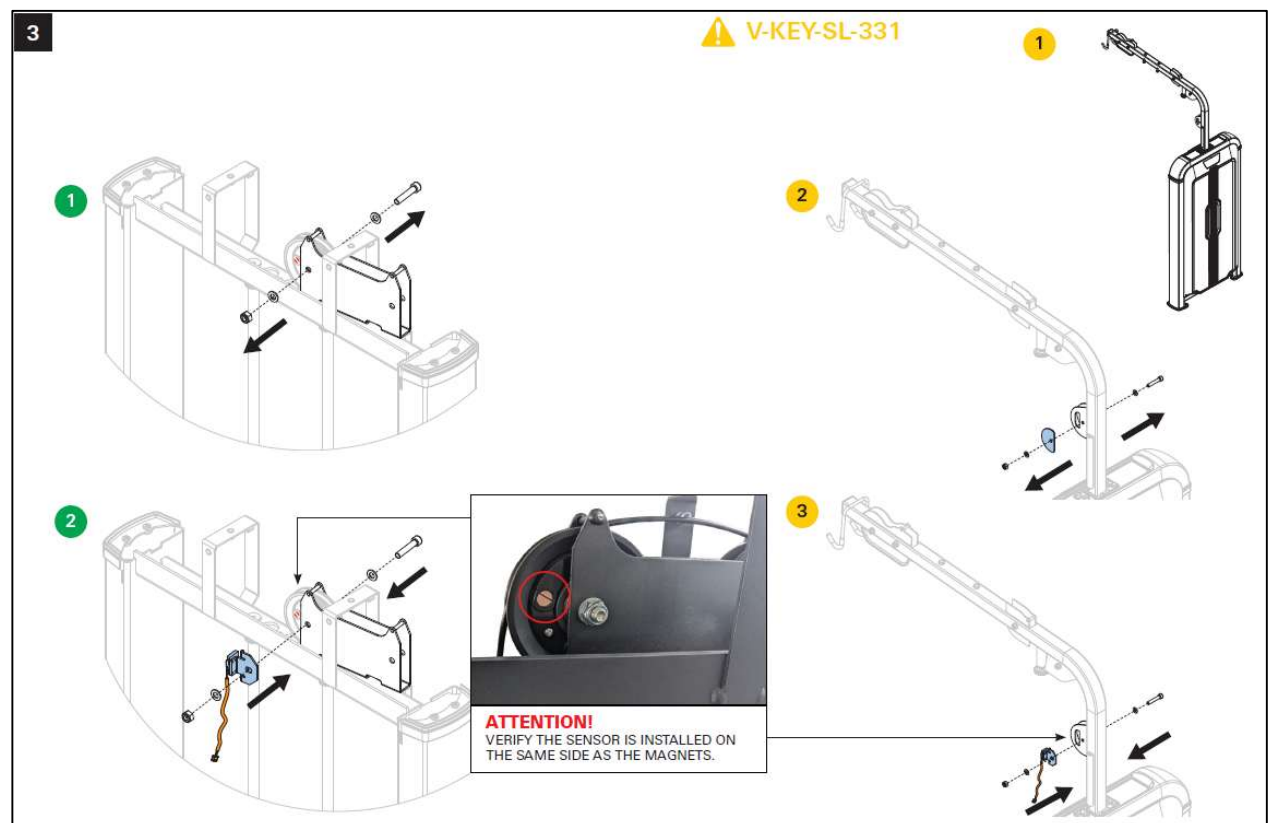
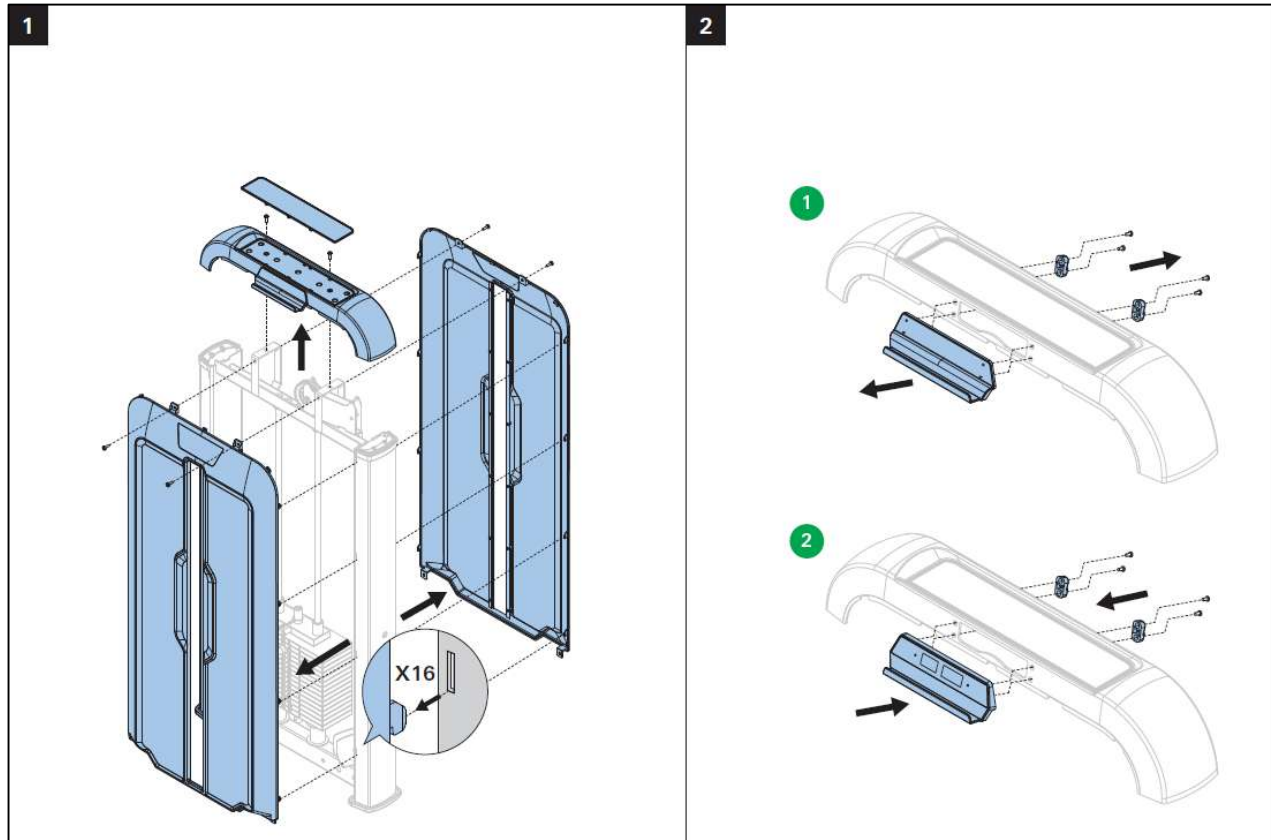
The product is inspected before it is packaged. It is shipped in multiple pieces to facilitate the compact packaging of the machine. Prior to assembly, confirm all the components by matching them with the exploded diagrams. Carefully unpack the unit from its box and dispose of the packing materials in accordance with your local laws. Exercise device must be assembled by a trained assembly team or be pre-assembled prior to delivery.

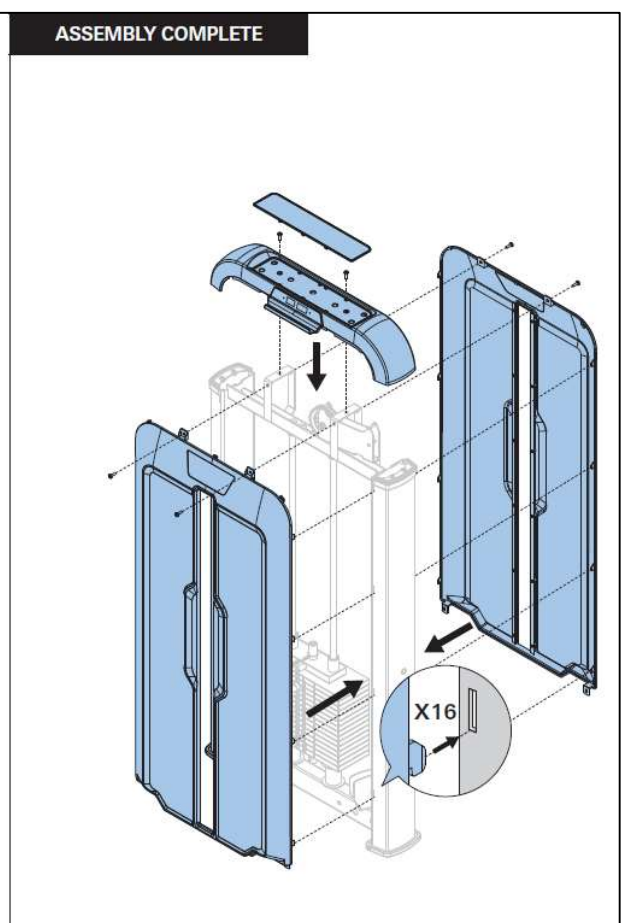
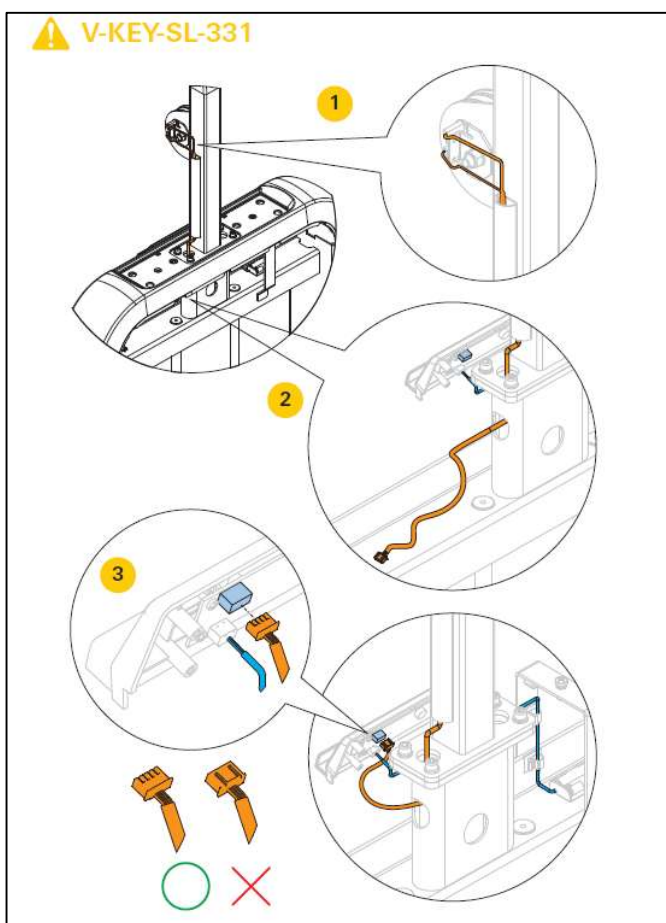
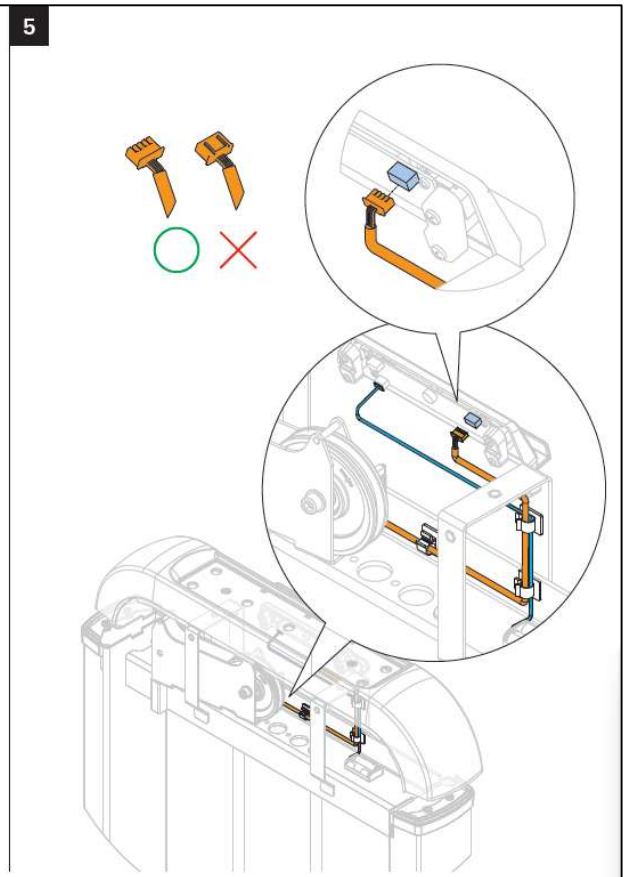
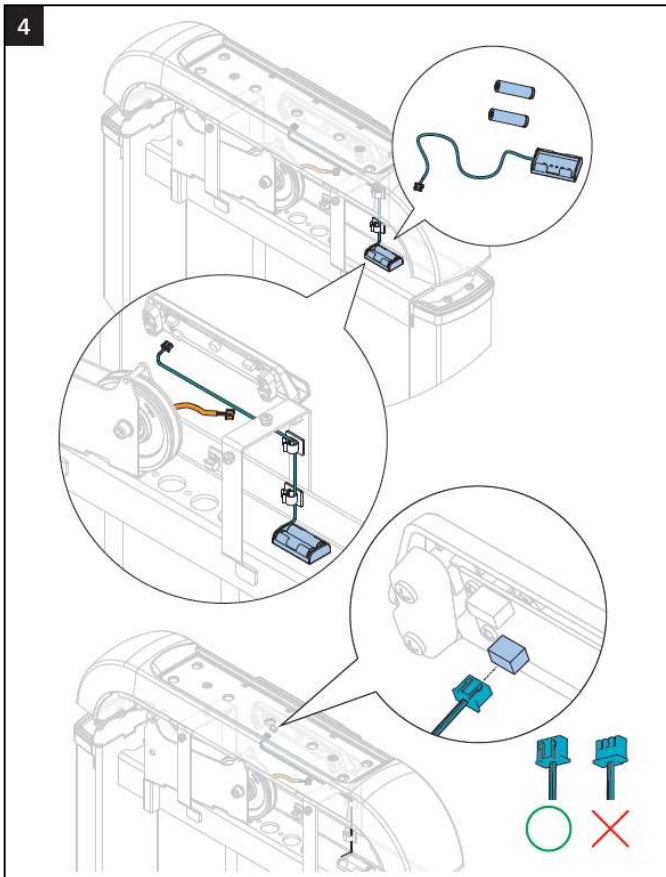
CAUTION

To avoid injury to yourself and prevent damage to the frame components, be sure to have proper assistance removing the frame pieces from the box. Please be sure to install the equipment on a stable base, and properly level the machine. Ensure a minimum clearance width of 0.6 meters (24") for access to and passage around Vision strength equipment. Please note: 0.91 meters (36") is the ADA recommended clearance width for individuals in wheelchairs

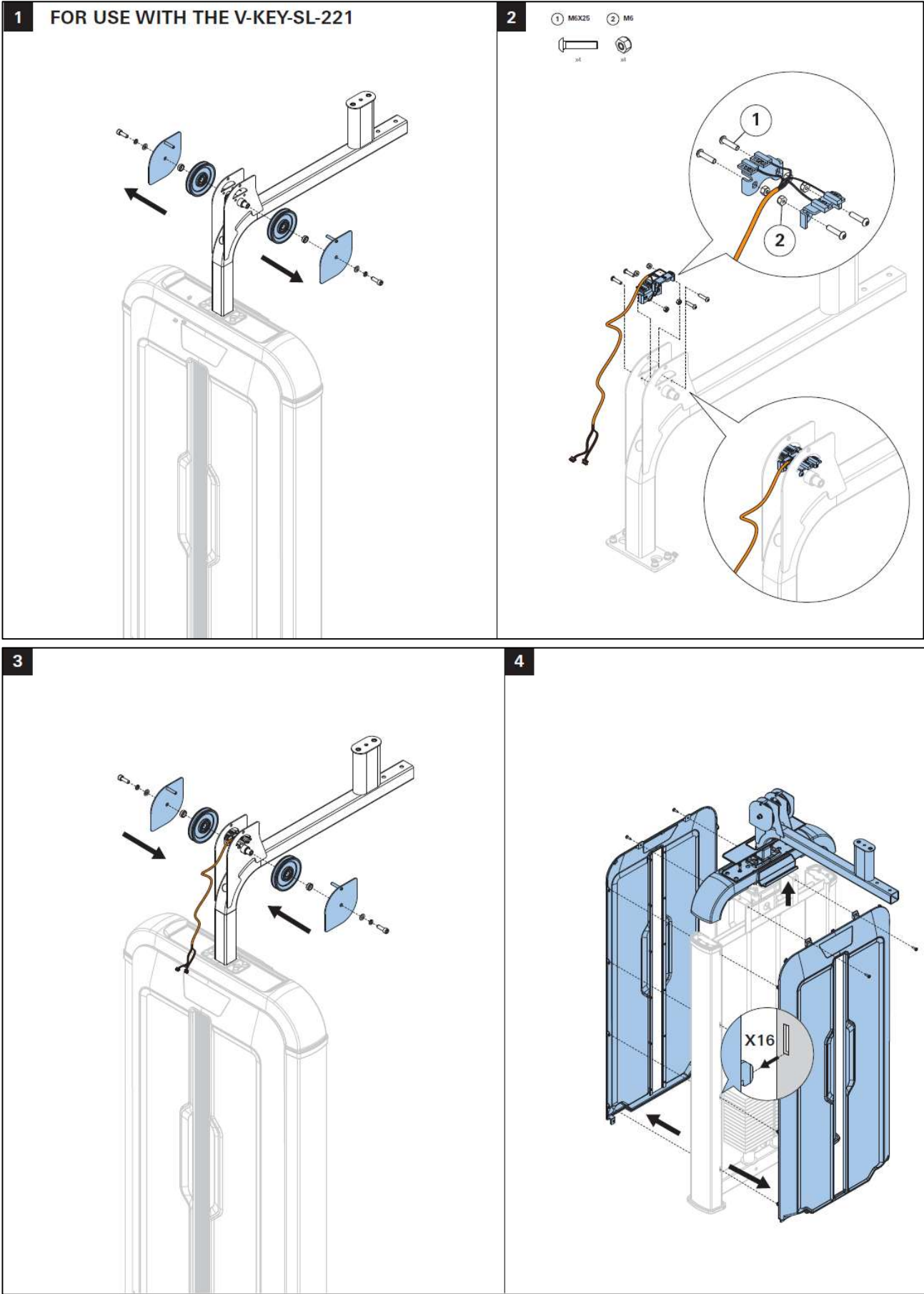
CHAPTER 2. ASSEMBLY GUIDES

2.1 V-KEY-SL-RC1 ASSEMBLY

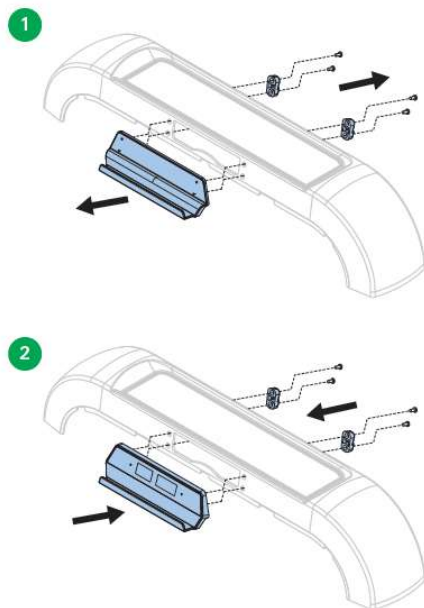




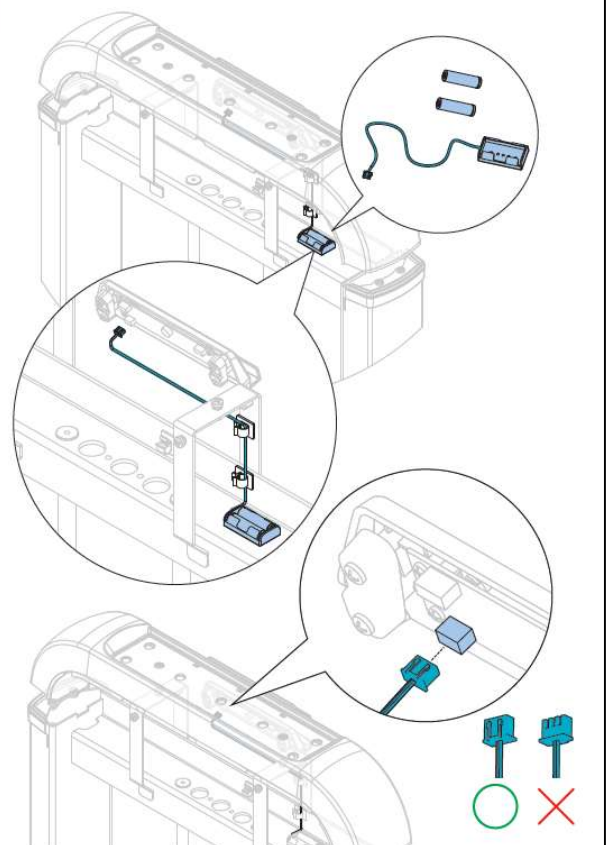
2.2 V-KEY-SL-RC2 ASSEMBLY



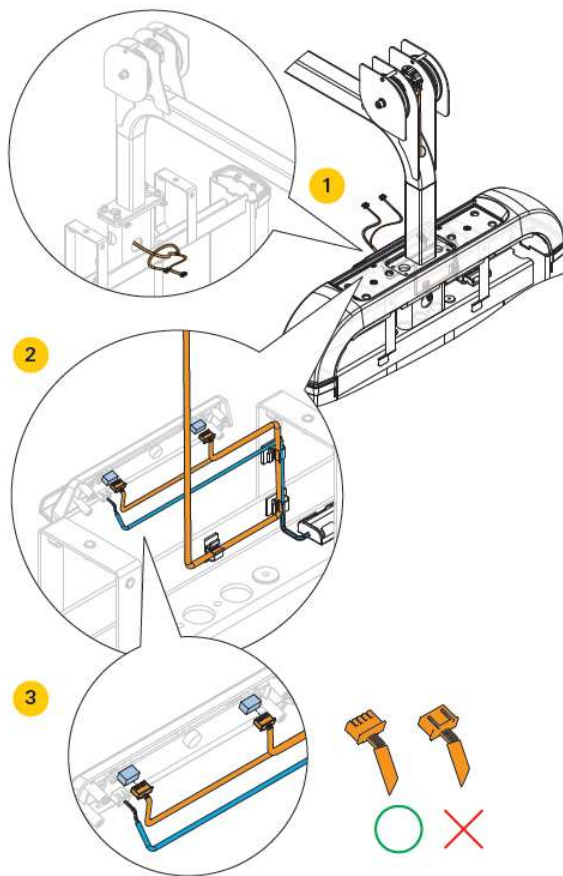
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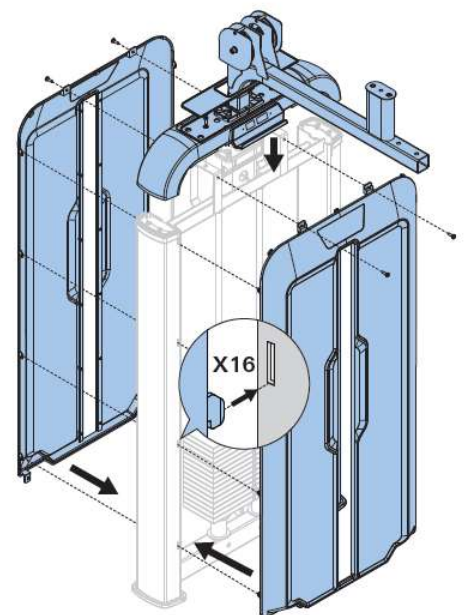
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ASSEMBLY COMPLETE



CHAPTER 3. Troubleshooting

3-1 COUNTER DOES NOT TURN ON

COUNTER DOES NOT TURN ON WHEN WEIGHT PLATE IS MOVING

POSSIBLE CAUSES:

1. The batteries are out of power
2. The magnet on pulley set is gone or the magnet is not facing the sensor.
3. The power wires do not connect properly
4. The board of counter is damaged.

SOLUTION:

1. Check or replace the batteries.
2. Verify the magnet present and that it is properly facing the sensor
3. Make sure all of wires has good connection
4. If you have confirmed the batteries have power but the counter still does not turn on, replace the board..

