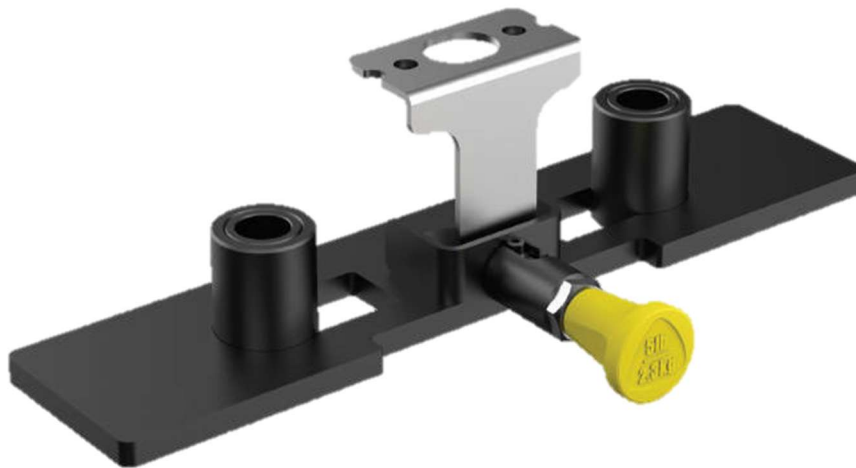




Keystone Increment Weight

V-KEY-SL-IW

(NOT COMPATIBLE WITH V-KEY-SL-221 / V-KEY-SL-331)



SERVICE MANUAL

ISSUED 2026-05-08
JOHNSON HEALTH TECH
V1

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1-1 PRODUCT INFORMATION

UNPACKING

Thank you for purchasing a Vision Fitness product. It is inspected before it is packaged. It is shipped in multiple pieces to facilitate the compact packaging of the machine. Prior to assembly, confirm all the components by matching them with the exploded diagrams. Carefully unpack the unit from this box and dispose of the packing materials in accordance with your local laws.

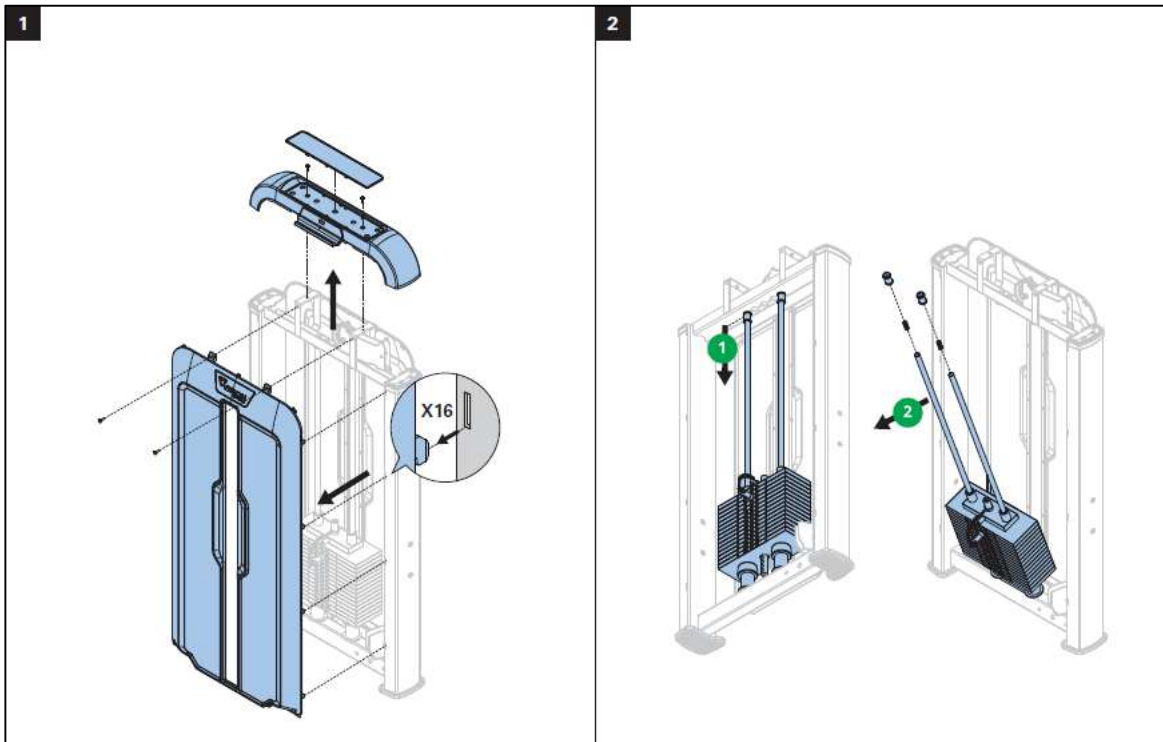
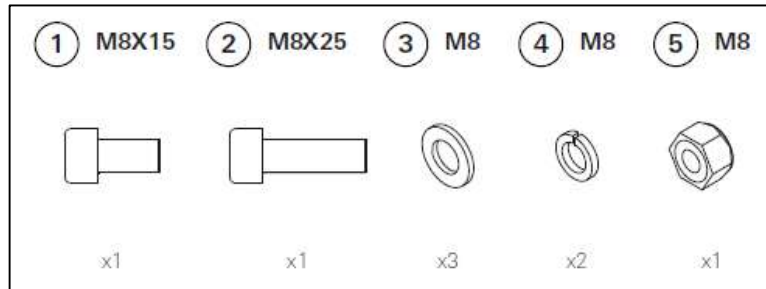
Exercise device must be assembled by a trained assembly team or be pre-assembled prior to delivery.

CAUTION

To avoid injury to yourself and prevent damage to the frame components, be sure to have proper assistance removing the frame pieces from the box. Please be sure to install the equipment on a stable base, and properly level the machine. Ensure a minimum clearance width of 0.6 meters (24") for access to and passage around Vision strength equipment. Please note: 0.91 meters (36") is the ADA recommended clearance width for individuals in wheelchairs

CHAPTER 3. ASSEMBLY GUIDES

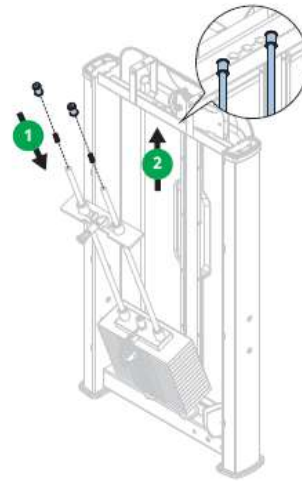
Hardware



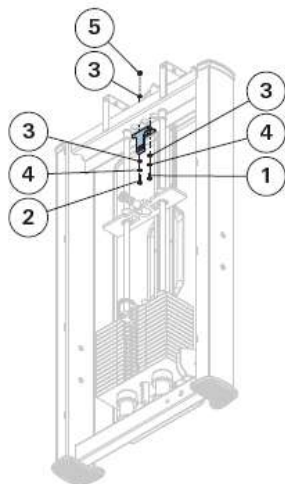
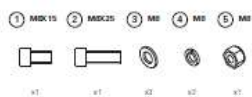
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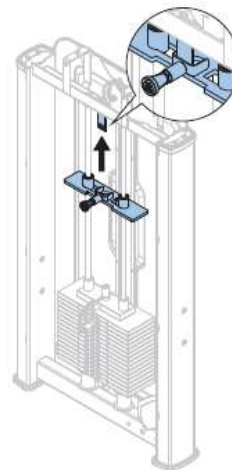
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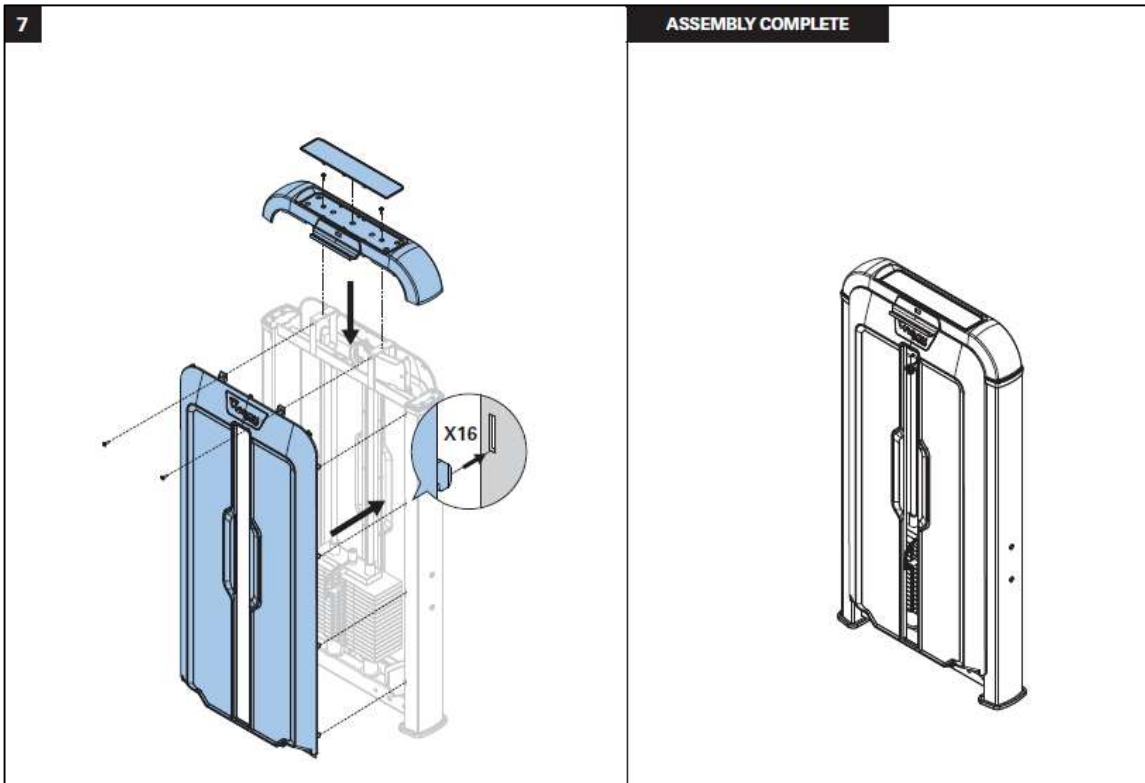


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NOTE: The kit are **NOT** compatible with V-KEY-SL-221) / V-KEY-SL-331

CHAPTER 3. Troubleshooting

3.1 THE INCREMENT WEIGHT DOES NOT LOCK ON THE TOP BRACKET

THE INCREMENT WEIGHT DOES NOT LOCK ON THE TOP BRACKET

POSSIBLE CAUSES:

1. The distance between the adjustment pin and the storage bracket is too large
2. The adjustment pin is not engaging in the hole of storage bracket

SOLUTION:

1. Adjust the storage bracket position to properly engage the adjustment pin.
2. Verify the spring of adjustment pin is good. If not, install a new adjustment pin set.
3. Lubricate the axle of adjustment pin