



HAMMER STRENGTH  
PLLH- PLATE LOADED LINEAR HACK PRESS

PRODUCT ASSEMBLY  
ILLUSTRATION PENDING

Customer Support Services  
***PARTS MANUAL***

## **PLLH - PLATE LOADED LINEAR HACK PRESS**

**Notes:**

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# PLLH - PLATE LOADED LINEAR HACK PRESS

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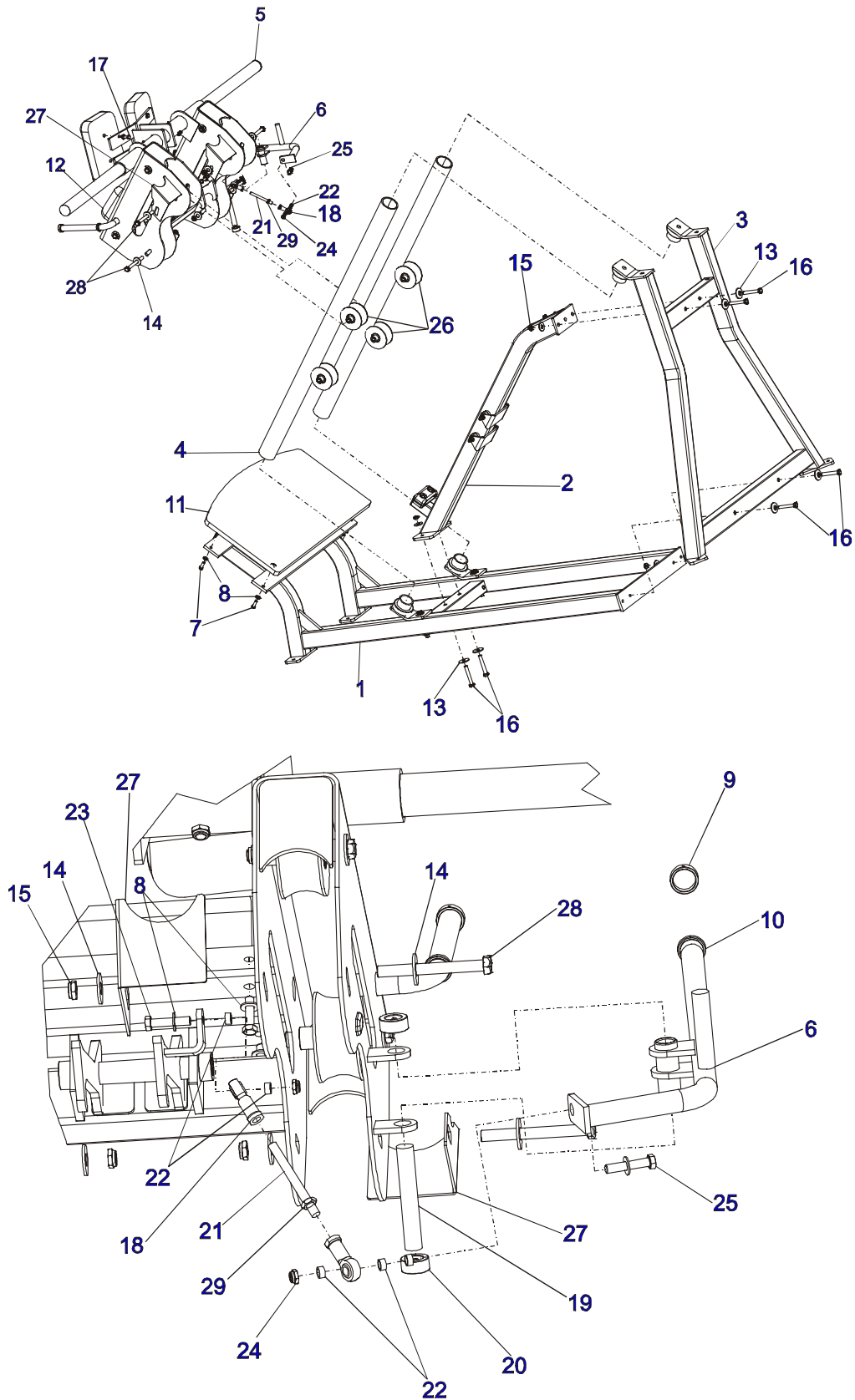
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# PLLH - PLATE LOADED LINEAR HACK PRESS

## COMPONENT ASSEMBLY

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## PLLH - PLATE LOADED LINEAR HACK PRESS

### COMPONENT ASSEMBLY CALLOUTS

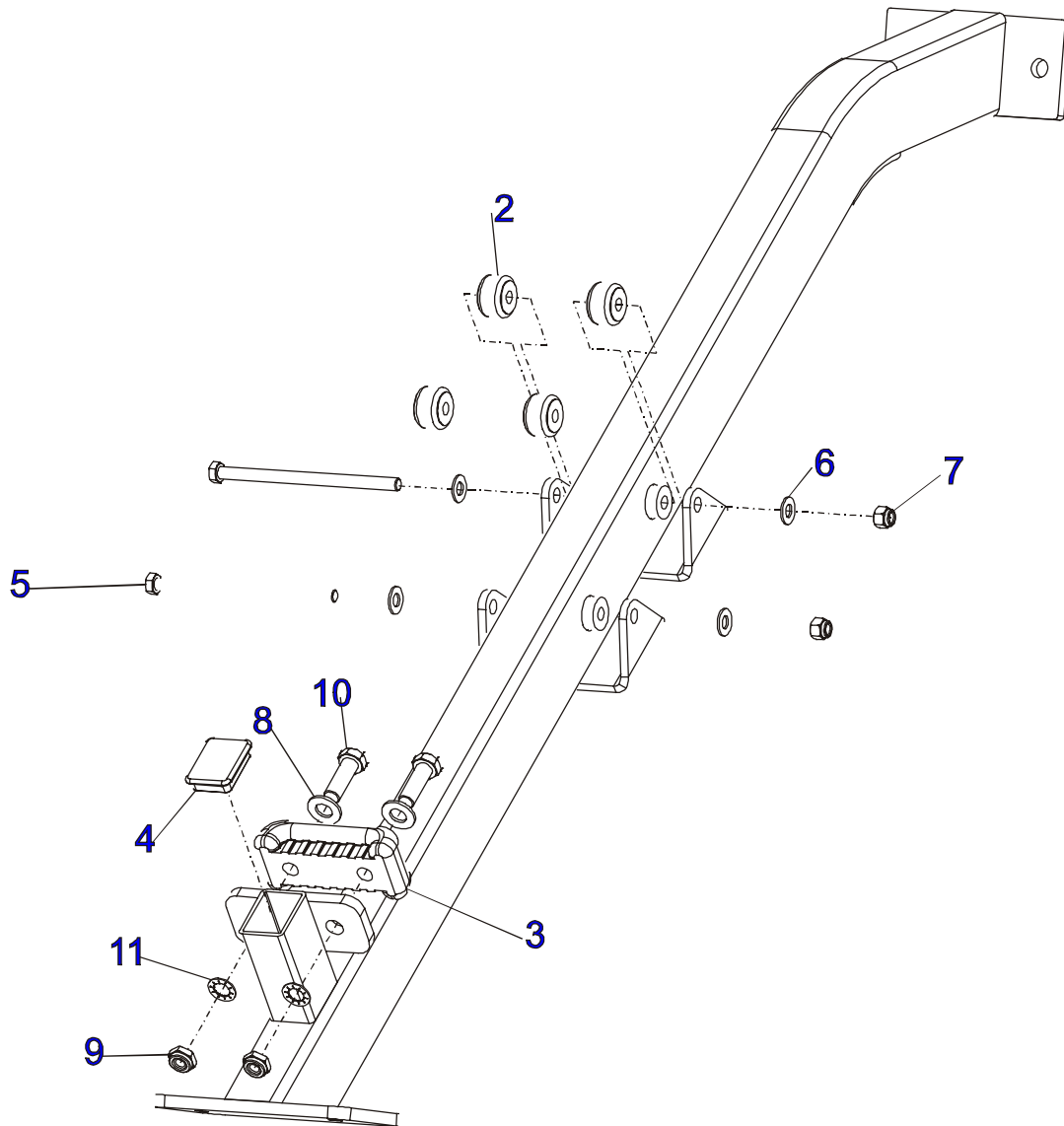
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| ITEM NO. | QTY. | PART NO.    | DESCRIPTION                            |
|----------|------|-------------|----------------------------------------|
| 1        | 1    | 7676301     | ASSY, PLLH BASE FRAME                  |
| 2        | 1    | 7677401     | ASSY, PLLH CENTER FRM TX               |
| 3        | 1    | 7678201     | ASSY, PLLH BACK FRM BX                 |
| 4        | 2    | 7678601     | PIPE, PLSM RAIL                        |
| 5        | 1    | 7678701     | ASSY, PLSM ROLLER CARRIAGE             |
| 6        | 1    | 7680701     | STOP HANDLE WELDMENT                   |
| 7        | 4    | 3236203     | SCREW, M10 X1.5 30MM                   |
| 8        | 14   | 3236601     | WASHER, 3/8 SAE SS                     |
| 9        | 1    | 7306901     | CAP, GRIP 1.25 OD                      |
| 10       | 1    | 7315600     | RING, GRIP                             |
| 11       | 1    | 7450901     | BOARD, PSSLP LINEXED                   |
| 12       | 1    | UROW        | ROW CHEST PAD                          |
| 13       | 6    | H-BACK-WASH | Backing Washer                         |
| 14       | 14   | 3102502     | WASHER, 1/2" SAE ZN                    |
| 15       | 10   | 3102804     | NUT, NYLOCK                            |
| 16       | 6    | 3239313     | <b>1/2-13 X 3.25 UNS HEX FHB G5 ZN</b> |
| 17       | 8    | 3223303     | 3/8-16 X 1.50 HEX HEAD BOLT            |
| 18       | 2    | 3237901     | ROD END, METRIC FEMALE                 |
| 19       | 1    | 7681301     | ROUND, PLLH REL HNDL SHFT              |
| 20       | 2    | 3103301     | SHAFT COLLAR, 3/4 I.D. ZINC            |
| 21       | 1    | 7681501     | SHAFT, PLLH ROD END                    |
| 22       | 5    | 7681601     | SPACER, PLLH LINK                      |
| 23       | 1    | 3223304     | 3/8-16 X 1.75 HEX HEAD BOLT            |
| 24       | 2    | 3102807     | NUT, NYLOCK 3/8-16 LOW HT              |
| 25       | 1    | 3223305     | 3/8-16 X 2.50 HEX HEAD BOLT            |
| 26       | 4    | 3240301     | ROLLER ASSY                            |
| 27       | 4    | 7680001     | ROLLER GUARD                           |
| 28       | 4    | 3239319     | <b>1/2-13 X 4.75 UNS HEX FHB G5 ZN</b> |
| 29       | 1    | 3236901     | NUT, M10 X 1.5 JAM                     |
| 30       | 2    | U10-4.5     | Pad, 10-4.5                            |

# PLLH - PLATE LOADED LINEAR HACK PRESS

## CENTER FRAME

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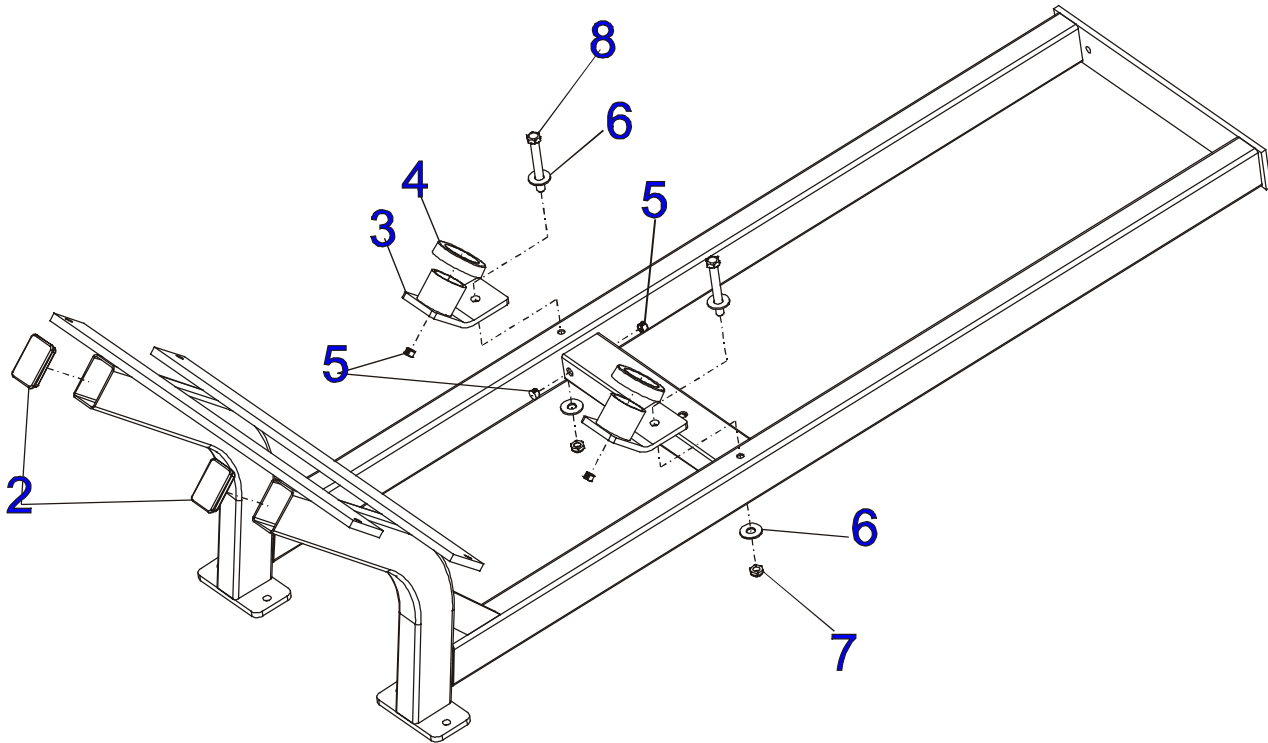


| Item | Pt No   | Description                     | Quantity |
|------|---------|---------------------------------|----------|
| 2    | 3248401 | CAM FOLLOWER TORRINGTON YCR-20  | 4        |
| 3    | 7352001 | BUMPER, 2-1/8 X 4-5/8           | 1        |
| 4    | 7352201 | CAP, END 1-1/2 X 2              | 1        |
| 5    | 3223319 | 3/8-16X6 UNS HEX FHB G5 ZN      | 2        |
| 6    | 3236601 | WASHER, 3/8 SAE STAINLESS STEEL | 4        |
| 7    | 3102802 | NUT, NYLOCK 3/8-16              | 2        |
| 8    | 3102507 | WSH, FLAT 1/2 ID SAE ZN         | 2        |
| 9    | 3102804 | NUT, NYLOCK 1/2-13 LOW HT       | 2        |
| 10   | 3239306 | 1/2-13 X1.50 UNS HEX FHB G5 ZN  | 2        |
| 11   | 3239505 | WSH, 521-.884-041 IN-D ST ZN    | 2        |

## PLLH - PLATE LOADED LINEAR HACK PRESS

### BASE FRAME

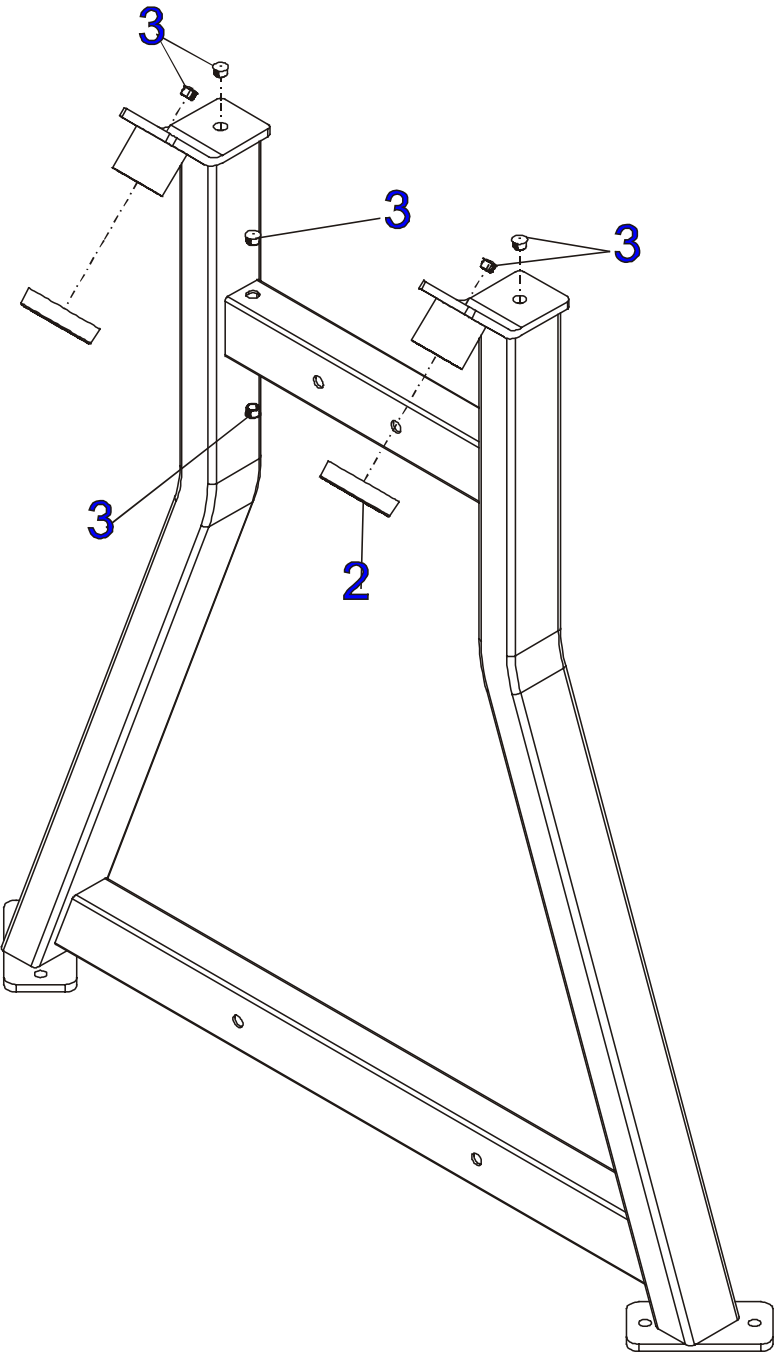
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| Item | Pt No   | Description                    | Quantity |
|------|---------|--------------------------------|----------|
| 2    | 7352301 | CAP, END 2 X 3                 | 2        |
| 4    | 7444601 | BUMPER, DONUT                  | 2        |
| 5    | 3237404 | PLUG, 9/16" HOLE               | 6        |
| 6    | 3102502 | WASHER, FLAT 1/2 ID ZN         | 4        |
| 7    | 3102804 | NUT, NYLOCK 1/2-13 LOW HT      | 2        |
| 8    | 3239316 | 1/2-13 X4.00 UNS HEX FHB G5 ZN | 2        |

**PLLH - PLATE LOADED LINEAR HACK PRESS**  
**BACK FRAME BOX**

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| Item Seq | Item    | Description      | Quantity |
|----------|---------|------------------|----------|
| 2        | 7444601 | BUMPER, DONUT    | 2        |
| 3        | 3237404 | PLUG, 9/16" HOLE | 8        |