

PRO-FORM[®]

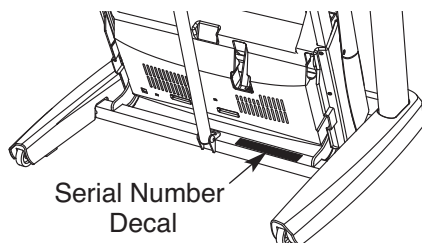
PERFORMANCE 1450

www.proform.com

Model No. PFTL14511.0

Serial No. _____

Write the serial number in the space above for reference.



QUESTIONS?

If you have questions, or if parts are damaged or missing, **DO NOT CONTACT THE STORE**; please contact Customer Care.

IMPORTANT: Please register this product (see the limited warranty on the back cover of this manual) before contacting Customer Care.

CALL TOLL-FREE:

1-888-533-1333

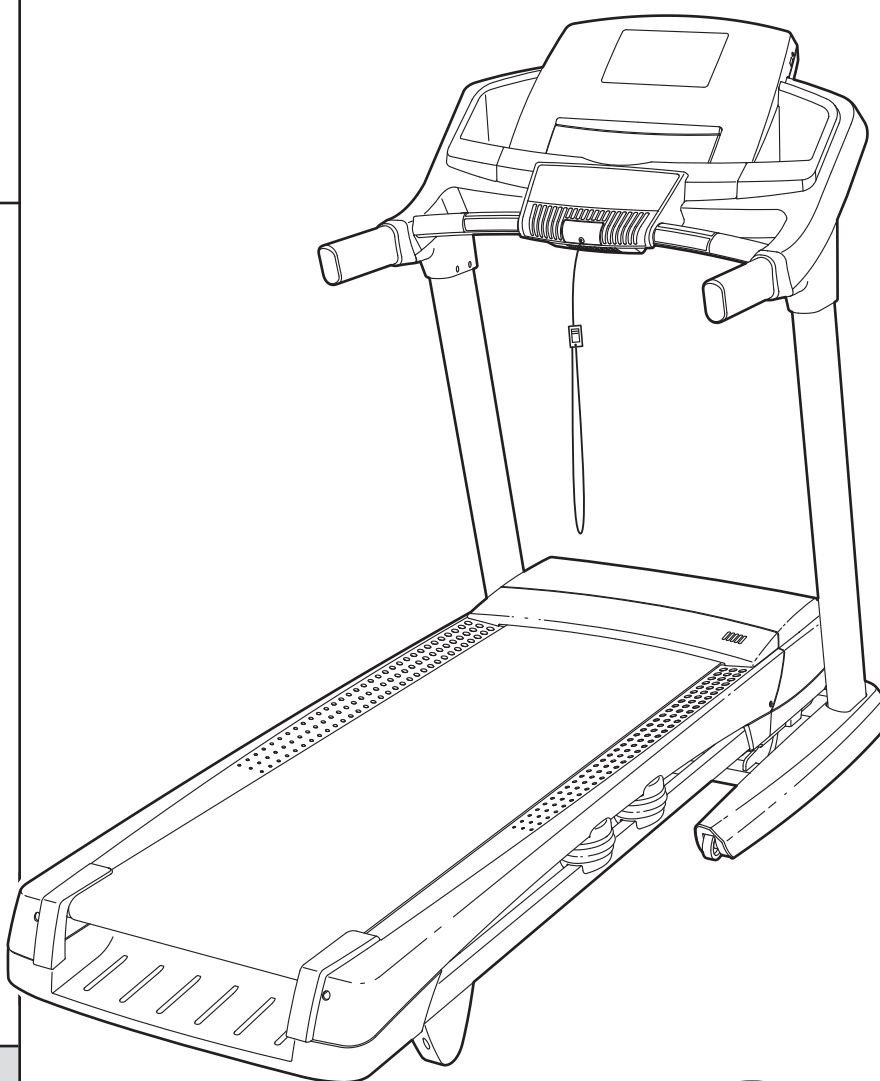
Mon.–Fri. 6 a.m.–6 p.m. MT

Sat. 8 a.m.–4 p.m. MT

ON THE WEB:

www.proformservice.com

USER'S MANUAL



⚠ CAUTION

Read all precautions and instructions in this manual before using this equipment. Save this manual for future reference.

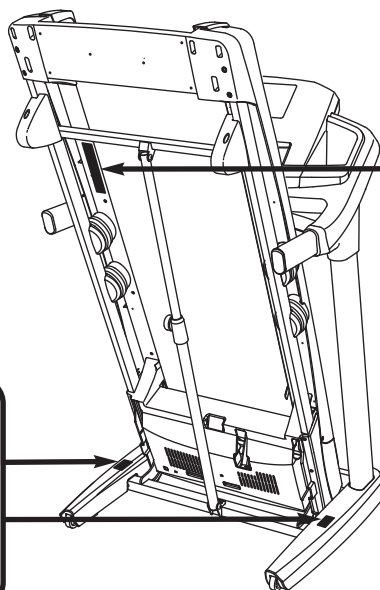


TABLE OF CONTENTS

WARNING DECAL PLACEMENT	2
IMPORTANT PRECAUTIONS	3
BEFORE YOU BEGIN	5
ASSEMBLY	6
OPERATION AND ADJUSTMENT	15
HOW TO FOLD AND MOVE THE TREADMILL	29
TROUBLESHOOTING	30
EXERCISE GUIDELINES	33
PART LIST	34
EXPLODED DRAWING	36
ORDERING REPLACEMENT PARTS	Back Cover
LIMITED WARRANTY	Back Cover

WARNING DECAL PLACEMENT

This drawing shows the locations of the warning decals. **If a decal is missing or illegible, call the telephone number on the front cover of this manual and request a free replacement decal. Apply the decal in the location shown.** Note: The decals may not be shown at actual size.



! WARNING:
Protect yourself and others from risk of serious injury. Read the user's manual and :

- Stand only on the side rails when starting or stopping treadmill.
- Change speed in small increments.
- Hold handrails to prevent falling, and always wear the safety clip while operating treadmill.
- Stop if you feel faint, dizzy, or short of breath.
- Fully engage storage latch before treadmill is moved or stored.
- Reduce incline to its lowest level before folding treadmill into storage position.
- Never allow children on or around treadmill.
- Remove key when not in use.
- Keep clothing, fingers, and hair away from moving belt.
- Never try to adjust or fix the belt while it is moving.
- Always wear athletic shoes while operating treadmill.

IMPORTANT PRECAUTIONS

⚠ WARNING: To reduce the risk of serious injury, read all important precautions and instructions in this manual and all warnings on your treadmill before using your treadmill. ICON assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

1. Before beginning any exercise program, consult your physician. This is especially important for persons over age 35 or persons with pre-existing health problems.
2. It is the responsibility of the owner to ensure that all users of this treadmill are adequately informed of all warnings and precautions.
3. Use the treadmill only as described.
4. Keep the treadmill indoors, away from moisture and dust. Do not put the treadmill in a garage or covered patio, or near water.
5. Place the treadmill on a level surface, with at least 8 ft. (2.4 m) of clearance behind it and 2 ft. (0.6 m) on each side. Do not place the treadmill on any surface that blocks air openings. To protect the floor or carpet from damage, place a mat under the treadmill.
6. Do not operate the treadmill where aerosol products are used or where oxygen is being administered.
7. Keep children under age 12 and pets away from the treadmill at all times.
8. The treadmill should be used only by persons weighing 350 lbs. (159 kg) or less.
9. Never allow more than one person on the treadmill at a time.
10. Wear appropriate exercise clothes when using the treadmill. Do not wear loose clothes that could become caught in the treadmill. Athletic support clothes are recommended for both men and women. *Always wear athletic shoes. Never use the treadmill with bare feet, wearing only stockings, or in sandals.*
11. When connecting the power cord (see page 15), plug the power cord into a surge suppressor (not included) and plug the surge suppressor into a grounded circuit capable of carrying 15 or more amps. No other appliance should be on the same circuit. Do not use an extension cord.
12. Use only a single-outlet surge suppressor that meets all of the specifications described on page 15. To purchase a surge suppressor, see your local PROFORM dealer or call the telephone number on the front cover of this manual and order part number 146148, or see your local electronics store.
13. Failure to use a properly functioning surge suppressor could result in damage to the control system of the treadmill. If the control system is damaged, the walking belt may slow, accelerate, or stop unexpectedly, which may result in a fall and serious injury.
14. Keep the power cord and the surge suppressor away from heated surfaces.
15. Never move the walking belt while the power is turned off. Do not operate the treadmill if the power cord or plug is damaged, or if the treadmill is not working properly. (See TROUBLESHOOTING on page 30 if the treadmill is not working properly.)
16. Read, understand, and test the emergency stop procedure before using the treadmill (see HOW TO TURN ON THE POWER on page 17).
17. Never start the treadmill while you are standing on the walking belt. Always hold the handrails while using the treadmill.
18. The treadmill is capable of high speeds. Adjust the speed in small increments to avoid sudden jumps in speed.
19. The pulse sensor is not a medical device. Various factors, including the user's movement, may affect the accuracy of heart rate readings. The pulse sensor is intended only as an exercise aid in determining heart rate trends in general.

20. Never leave the treadmill unattended while it is running. Always remove the key, unplug the power cord, and press the power switch into the off position when the treadmill is not in use. (See the drawing on page 5 for the location of the power switch.)
21. Do not attempt to raise, lower, or move the treadmill until it is properly assembled. (See ASSEMBLY on page 6, and HOW TO FOLD AND MOVE THE TREADMILL on page 29.) You must be able to safely lift 45 lbs. (20 kg) to raise, lower, or move the treadmill.
22. When folding or moving the treadmill, make sure that the storage latch is holding the frame securely in the storage position.
23. Never insert any object into any opening on the treadmill.
24. Inspect and properly tighten all parts of the treadmill regularly.
25. **DANGER:** Always unplug the power cord immediately after use, before cleaning the treadmill, and before performing the maintenance and adjustment procedures described in this manual. Never remove the motor hood unless instructed to do so by an authorized service representative. Servicing other than the procedures in this manual should be performed by an authorized service representative only.
26. This treadmill is intended for in-home use only. Do not use this treadmill in a commercial, rental, or institutional setting.
27. Over exercising may result in serious injury or death. If you feel faint or if you experience pain while exercising, stop immediately and cool down.

SAVE THESE INSTRUCTIONS

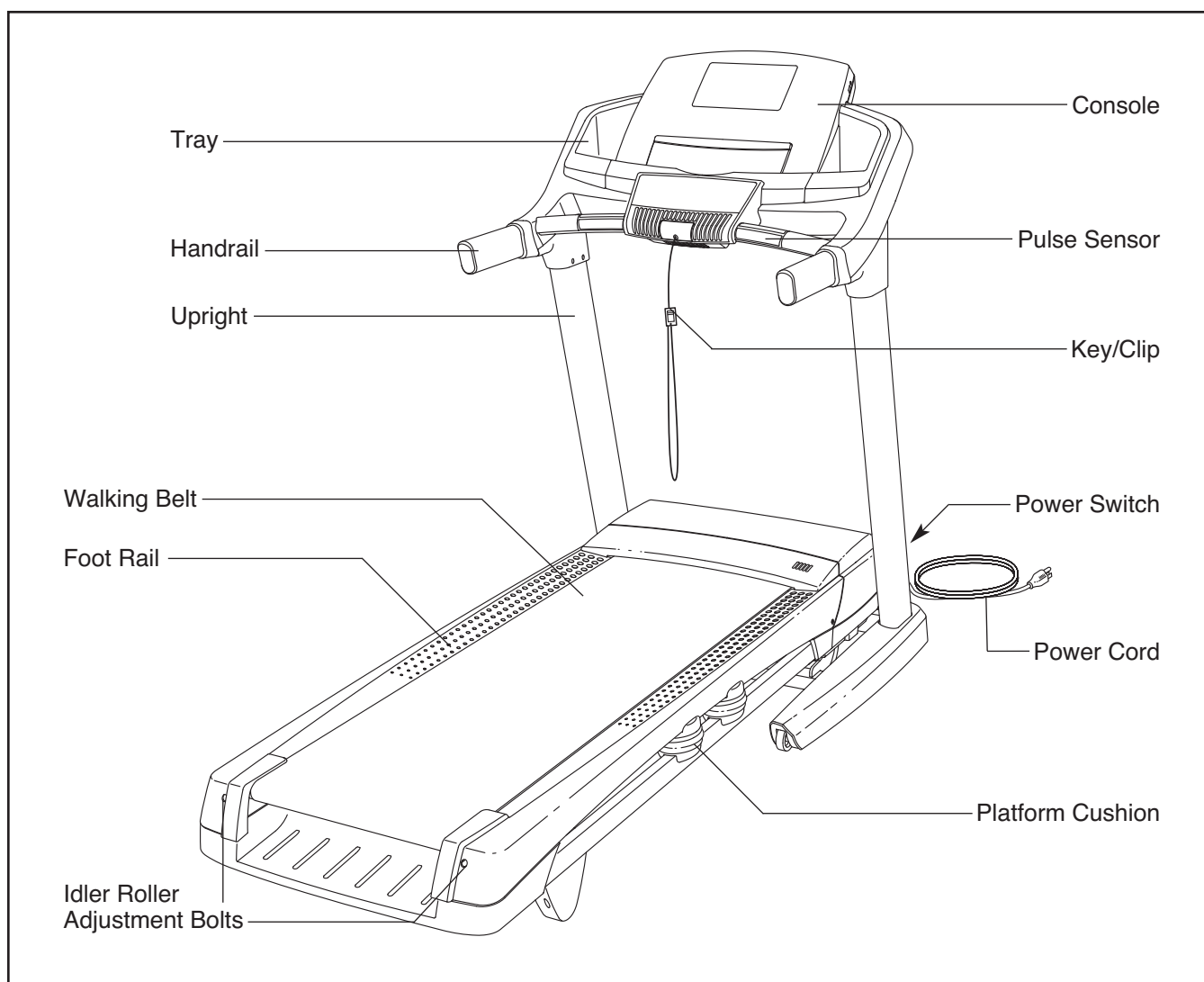
BEFORE YOU BEGIN

Thank you for selecting the revolutionary PROFORM® PERFORMANCE 1450 treadmill. The PERFORMANCE 1450 treadmill offers an impressive selection of features designed to make your workouts at home more enjoyable and effective. And when you're not exercising, the unique treadmill can be folded up, requiring less than half the floor space of other treadmills.

For your benefit, read this manual carefully before using the treadmill. If you have questions after read-

ing this manual, please see the front cover of this manual. To help us assist you, please note the product model number and serial number before contacting us. The model number and the location of the serial number decal are shown on the front cover of this manual.

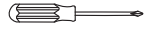
Before reading further, please review the drawing below and familiarize yourself with the labeled parts.



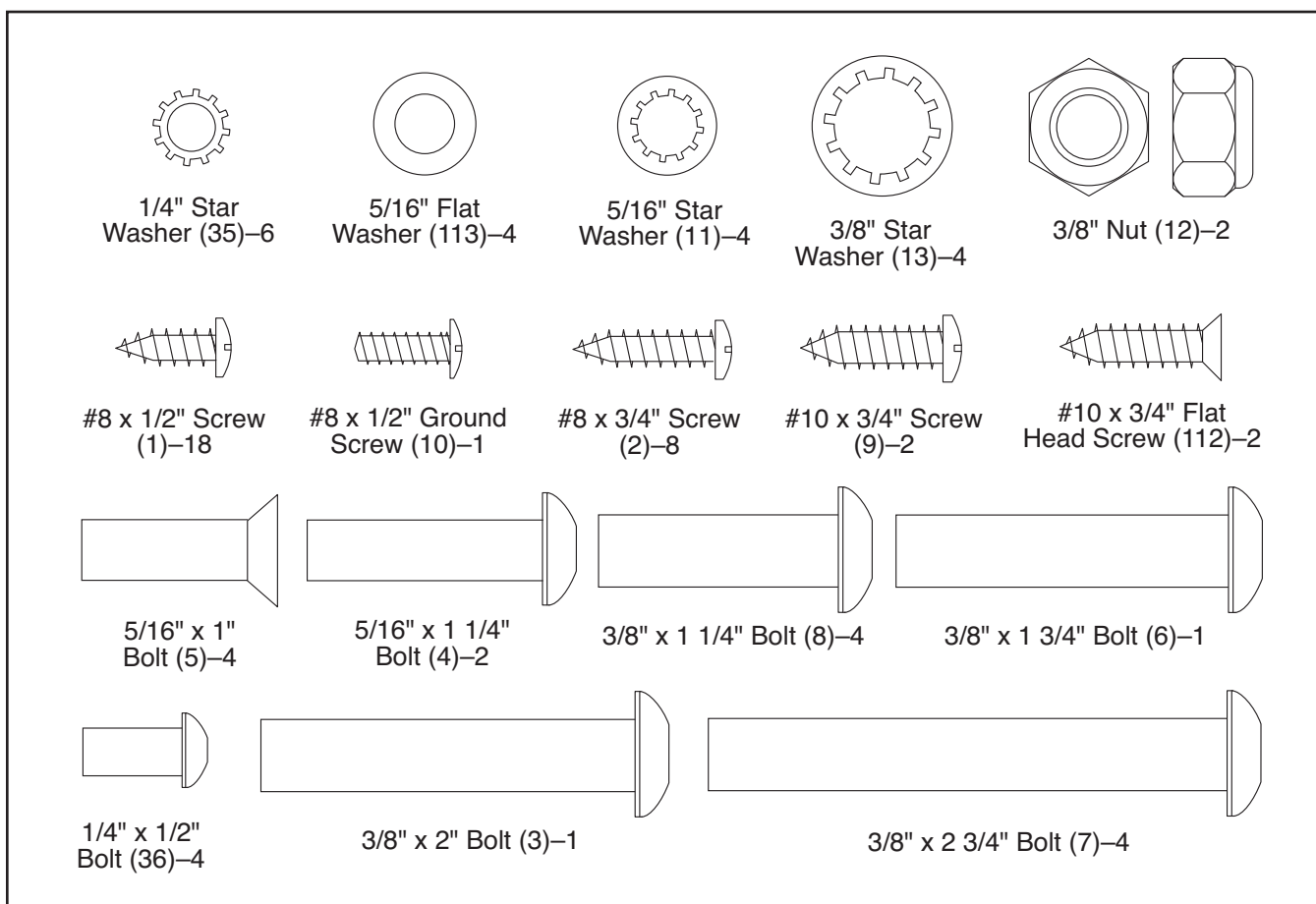
ASSEMBLY

To hire an authorized service technician to assemble the treadmill, call 1-800-445-2480.

Assembly requires two persons. Set the treadmill in a cleared area and remove all packing materials. **Do not dispose of the packing materials until assembly is completed.** Note: The underside of the treadmill walking belt is coated with high-performance lubricant. During shipping, some lubricant may be transferred to the top of the walking belt or the shipping carton. This is normal and does not affect treadmill performance. If there is lubricant on top of the walking belt, simply wipe off the lubricant with a soft cloth and a mild, non-abrasive cleaner.

Assembly requires the included hex keys  and your own Phillips screwdriver , adjustable wrench , and scissors .

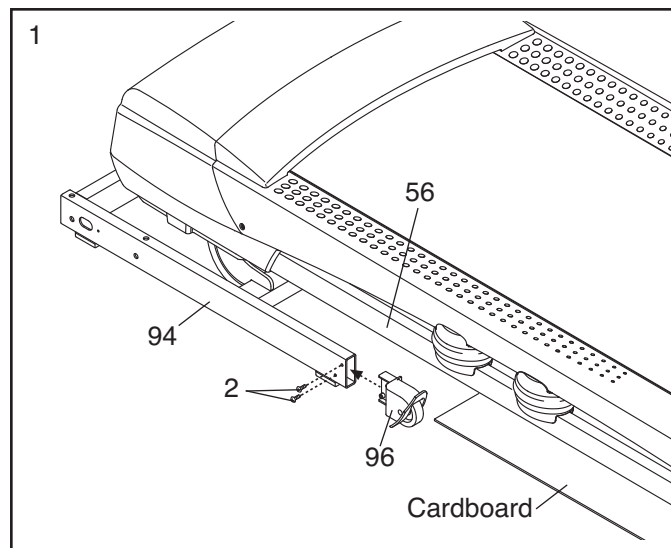
Use the drawings below to identify the assembly hardware. The number in parentheses below each drawing is the key number of the part, from the PART LIST near the end of this manual. The number after the parentheses is the quantity needed for assembly. **Note: Some small parts may have been preassembled. To avoid damaging parts, do not use power tools for assembly. Extra hardware may be included.**



1. **Make sure that the power cord is unplugged.** Place a piece of cardboard below the rear of the Frame (56) to protect the floor or carpet.

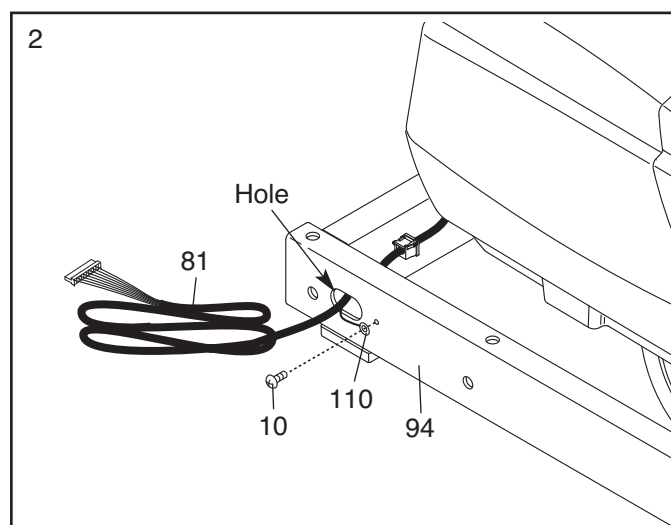
Attach the Left Wheel Cap (96) to the Base (94) with two #8 x 3/4" Screws (2).

Attach the Right Wheel Cap (not shown) to the right side of the Base (94) in the same way.



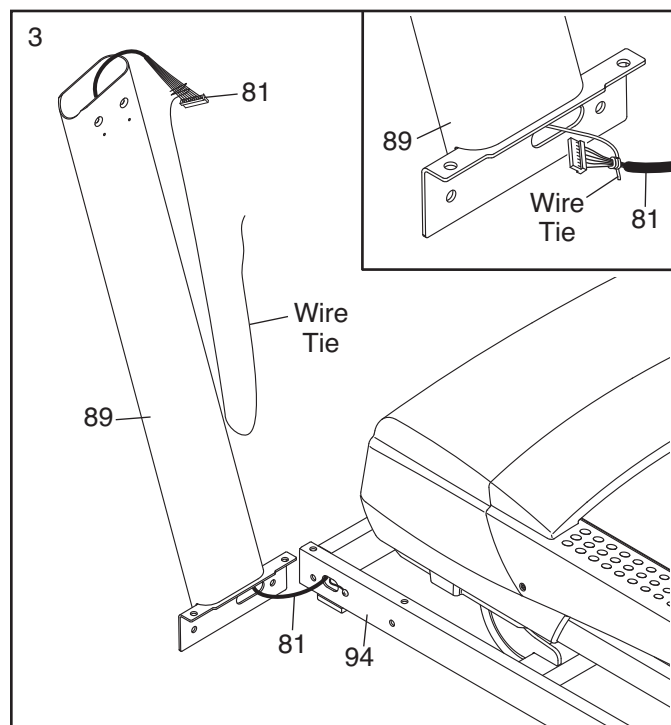
2. Pull the Upright Wire (81) and the Base Ground Wire (110) through the indicated hole in the Base (94).

Attach the Base Ground Wire (110) to the Base (94) with a #8 x 1/2" Ground Screw (10).



3. Identify the Left Upright (89), which is marked with a "Left" sticker or an "L" sticker. Have a second person hold the Left Upright near the Base (94).

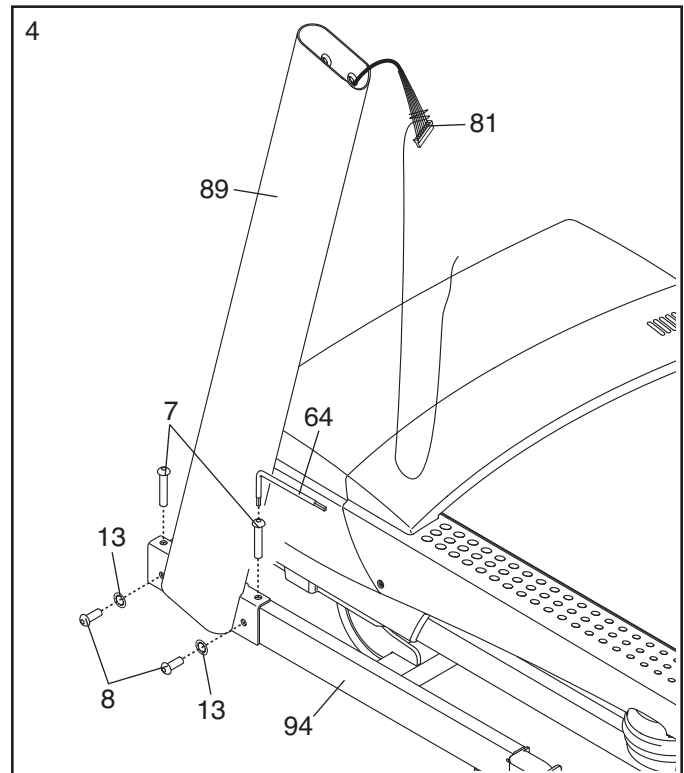
See the inset drawing. Tie the wire tie in the Left Upright (89) securely around the end of the Upright Wire (81). Then, pull the other end of the wire tie until the Upright Wire is routed completely through the Left Upright.



4. Hold the Left Upright (89) against the Base (94). **Be careful not to pinch the Upright Wire (81).** Insert two 3/8" x 1 1/4" Bolts (8) with two 3/8" Star Washers (13) and two 3/8" x 2 3/4" Bolts (7) into the Left Upright.

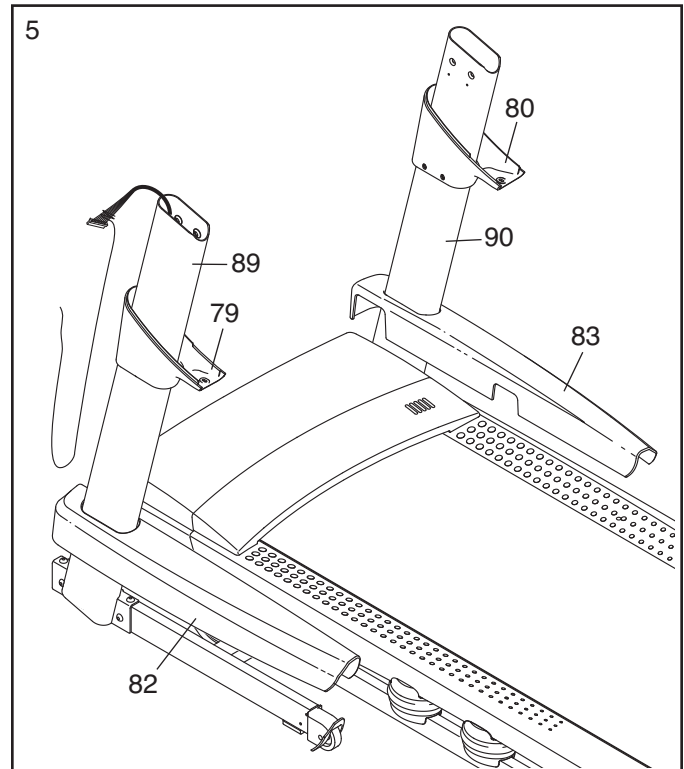
Partially tighten the 3/8" x 2 3/4" Bolts (7) and the 3/8" x 1 1/4" Bolts (8) until the heads of the Bolts touch the Left Upright (89); **do not fully tighten the Bolts yet.** Note: It may be helpful to use the Short Hex Key (64) on the Bolt shown.

Attach the Right Upright (not shown) in the same way. Note: There are no wires on the right side.



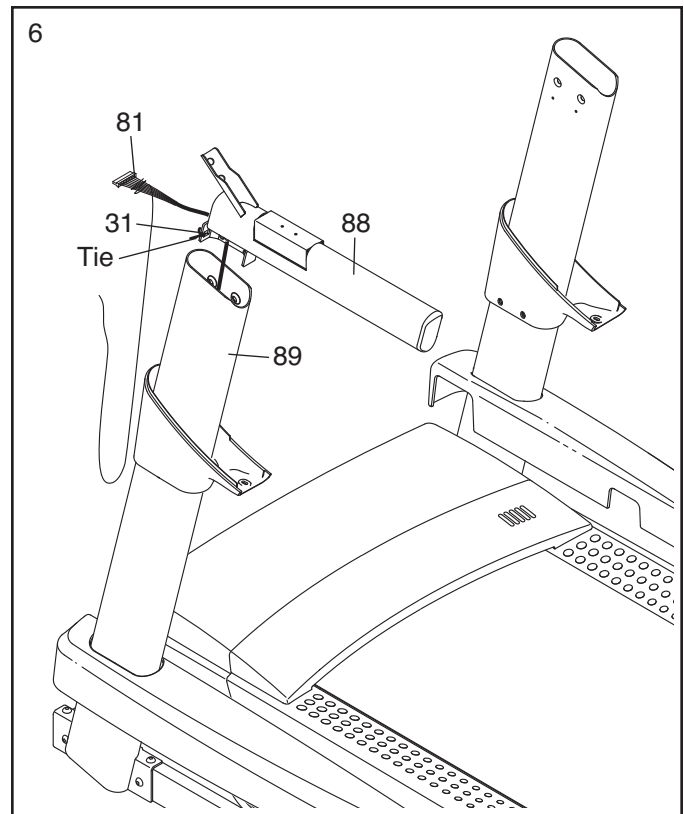
5. Identify the Left Base Cover (82) and the Right Base Cover (83). Slide the Left Base Cover onto the Left Upright (89). Slide the Right Base Cover onto the Right Upright (90). **Do not press the Base Covers into place yet.**

Identify the Left Upright Cover (79) and the Right Upright Cover (80). Slide the Left Upright Cover onto the Left Upright (89). Slide the Right Upright Cover onto the Right Upright (90).



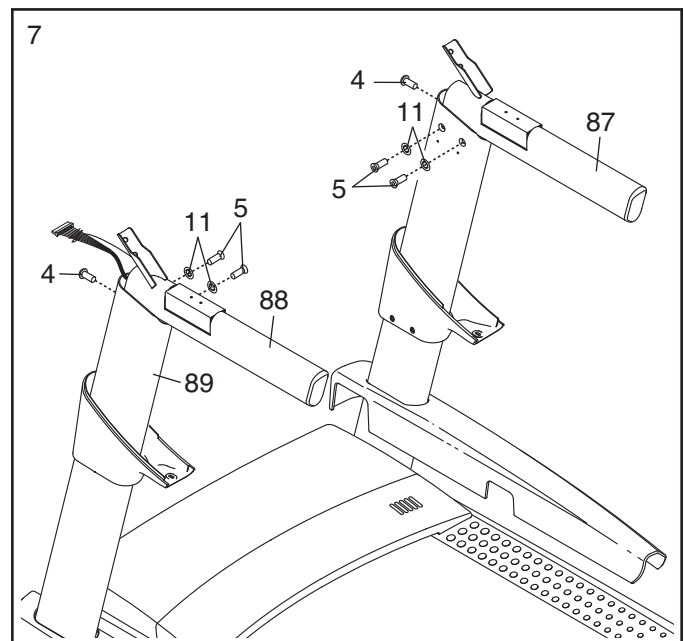
6. Cut the plastic tie in the Left Handrail (88) and the Right Handrail (not shown). If necessary, press the 5/16" Cage Nuts (31) back into place.

Identify the Left Handrail (88) and hold it near the Left Upright (89). Insert the Upright Wire (81) through the bracket on the bottom of the Left Handrail. Pull the Upright Wire out of the end of the Left Handrail.



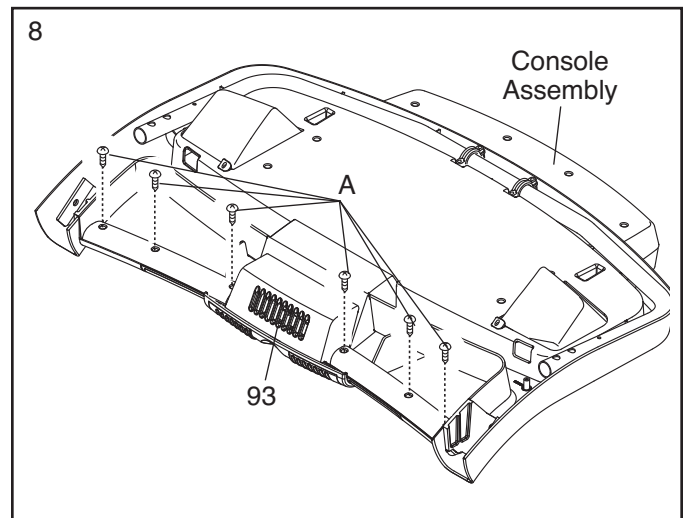
7. Attach the Left Handrail (88) to the Left Upright (89) with two 5/16" x 1" Bolts (5), two 5/16" Star Washers (11), and a 5/16" x 1 1/4" Bolt (4). **Do not tighten the Bolts yet.**

Attach the Right Handrail (87) in the same way.



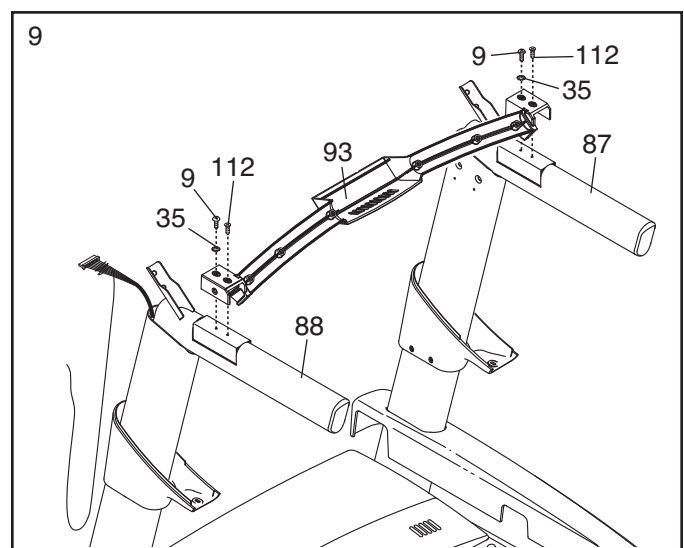
8. Set the console assembly face down on a soft surface to avoid scratching the console assembly.

Remove all the Screws (A) attaching the Crossbar (93). Next, lift off the Crossbar. Discard the Screws.



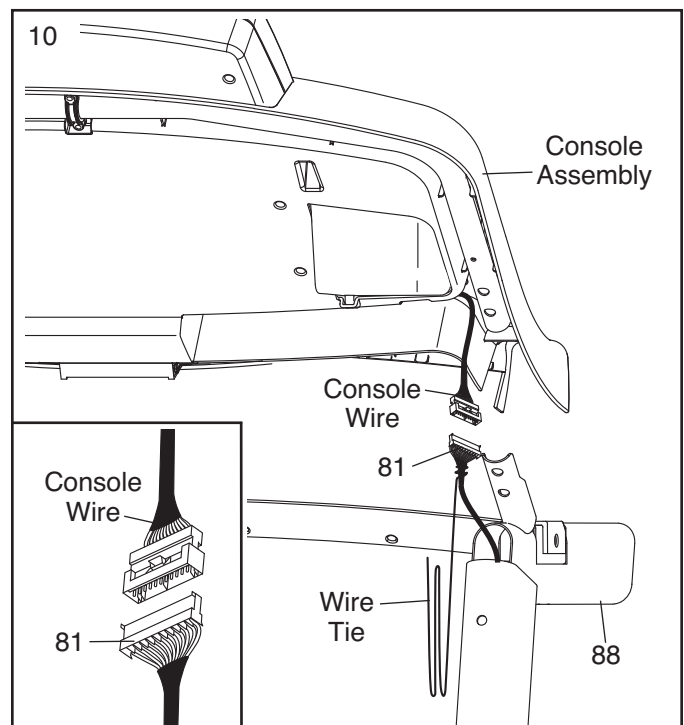
9. **IMPORTANT: To avoid damaging the Crossbar (93), do not use power tools and do not overtighten the #10 x 3/4" Screws (9) or the #10 x 3/4" Flat Head Screws (112).**

Orient the Crossbar (93) as shown. Attach the Crossbar to the Handrails (87, 88) with two #10 x 3/4" Flat Head Screws (112), two #10 x 3/4" Screws (9), and two 1/4" Star Washers (35) as shown. **Start all four Screws, and then tighten each of them.**



10. With the help of a second person, hold the console assembly near the Left Handrail (88).

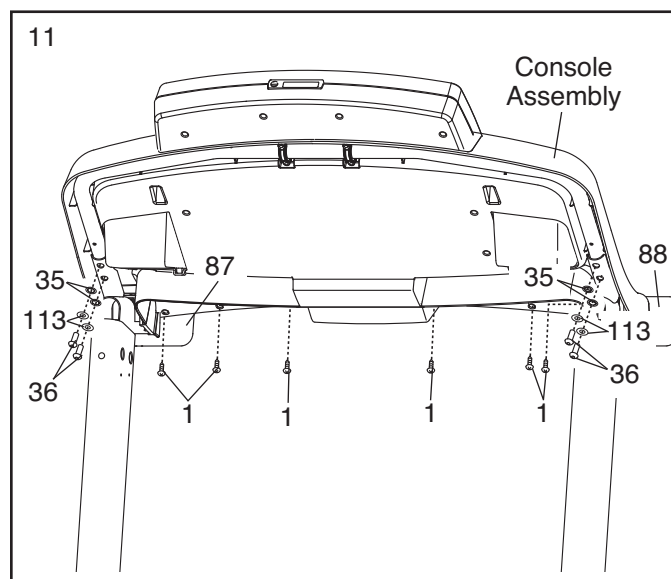
Connect the Upright Wire (81) to the console wire. **See the inset drawing. The connectors should slide together easily and snap into place.** If they do not, turn one connector and try again. **IF YOU DO NOT CONNECT THE CONNECTORS PROPERLY, THE CONSOLE MAY BECOME DAMAGED WHEN YOU TURN ON THE POWER.** Remove the wire tie from the Upright Wire.



11. Set the console assembly on the Right Handrail (87) and the Left Handrail (88). **Be careful not to pinch any wires.** Insert the excess Upright Wire (not shown) into the Left Handrail.

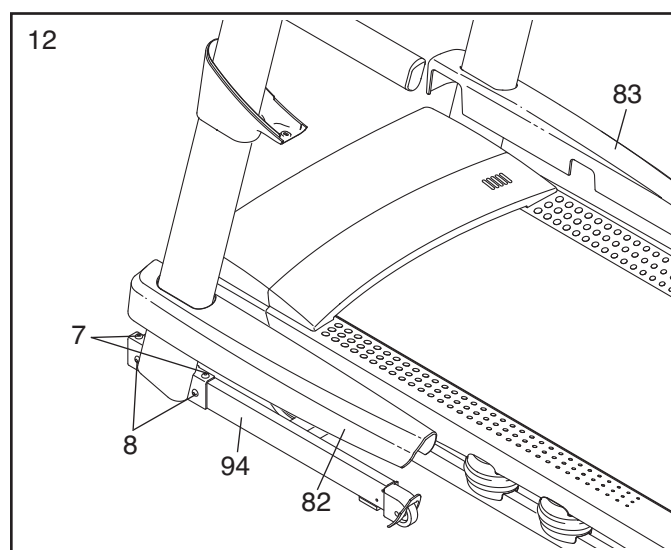
Attach the console assembly with six #8 x 1/2" Screws (1) and four 1/4" x 1/2" Bolts (36) with four 5/16" Flat Washers (113) and four 1/4" Star Washers (35) as shown. **Start all six Screws and all four Bolts, and then tighten each of them.**

See step 7. Tighten the four 5/16" x 1" Bolts (5) and the two 5/16" x 1 1/4" Bolts (4).

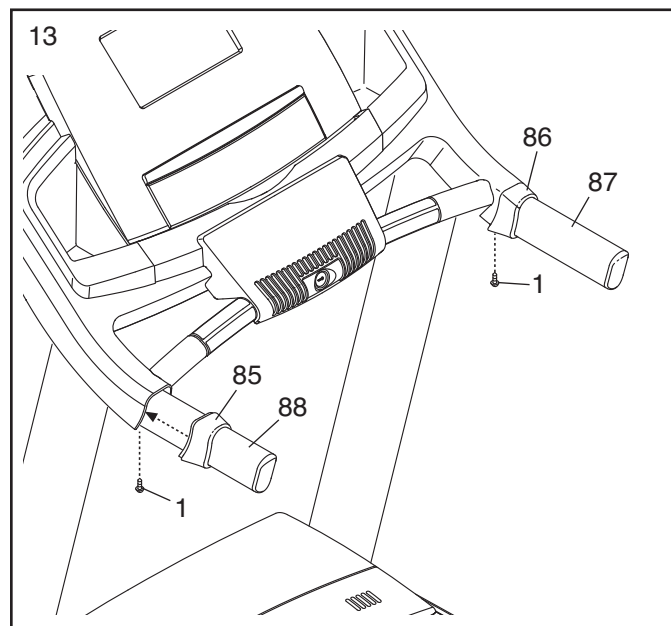


12. Tighten the four 3/8" x 2 3/4" Bolts (7) first and then the four 3/8" x 1 1/4" Bolts (8) (only one side is shown).

Press the Left Base Cover (82) and the Right Base Cover (83) onto the Base (94) until they snap into place.

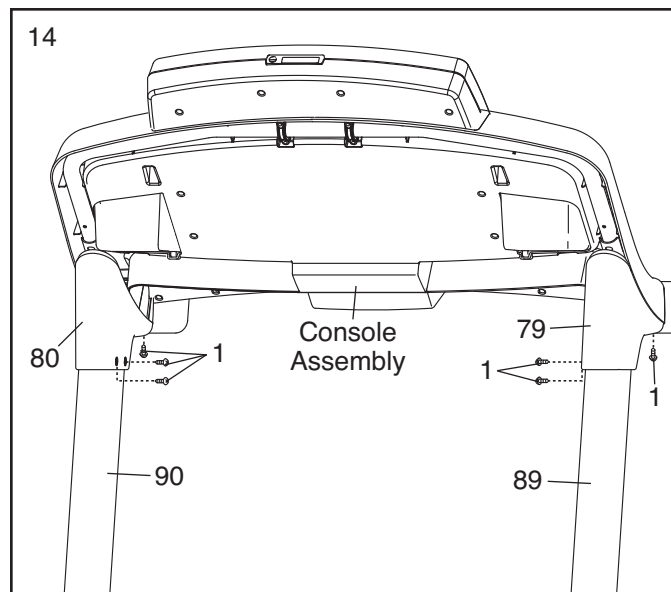


13. Slide the Left Handrail Cover (85) onto the Left Handrail (88). Slide the Right Handrail Cover (86) onto the Right Handrail (87). Attach each Handrail Cover with a #8 x 1/2" Screw (1).

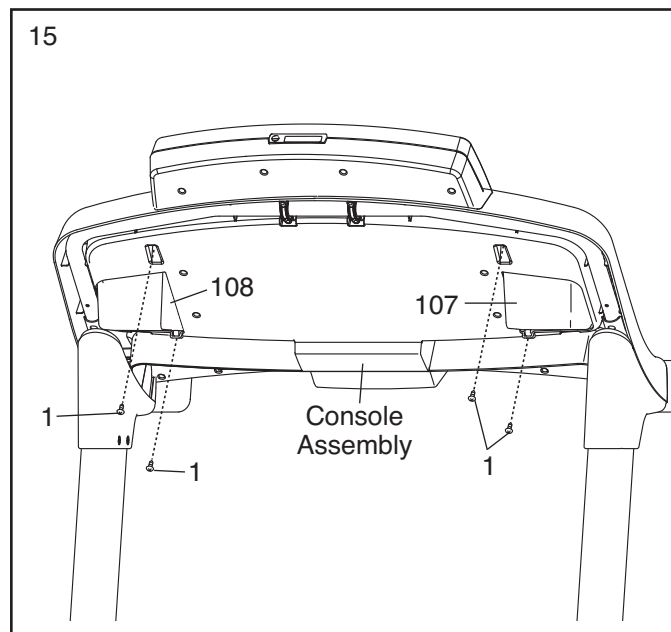


14. Hold the Left Upright Cover (79) against the console assembly. Align the holes in the Left Upright Cover with the holes in the Left Upright (89). Attach the Left Upright Cover with three #8 x 1/2" Screws (1).

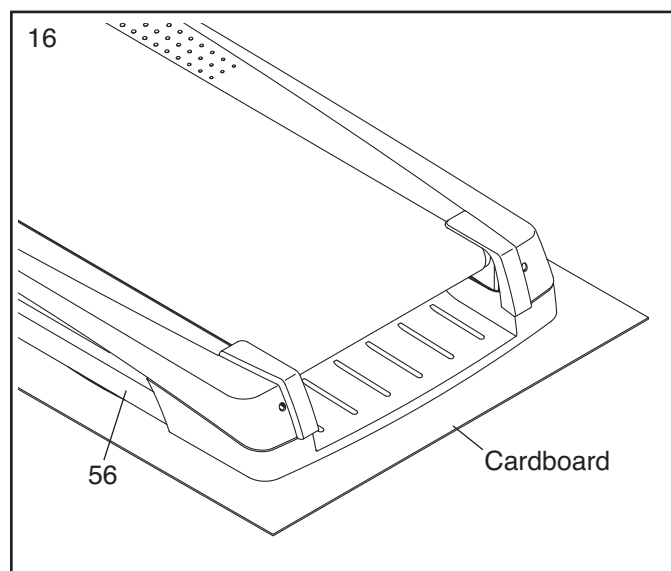
Attach the Right Upright Cover (80) to the Right Upright (90) in the same way.



15. Attach the Left Tray (107) and the Right Tray (108) to the console assembly with four #8 x 1/2" Screws (1).



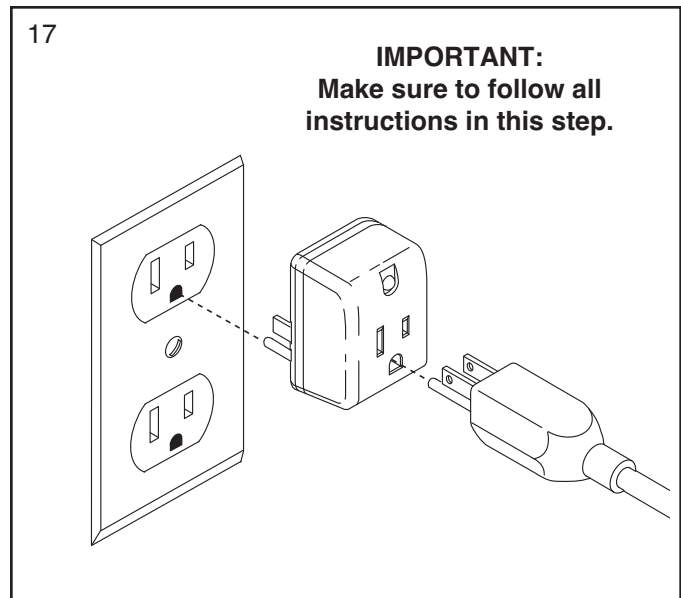
16. Make sure that there is a piece of cardboard below the rear of the Frame (56).



17. **IMPORTANT:** See page 15 and plug in the power cord. Next, see page 17 and turn on the power.

See page 27; follow steps 1 through 3.

When the frame stops moving, remove the key from the console and unplug the power cord.



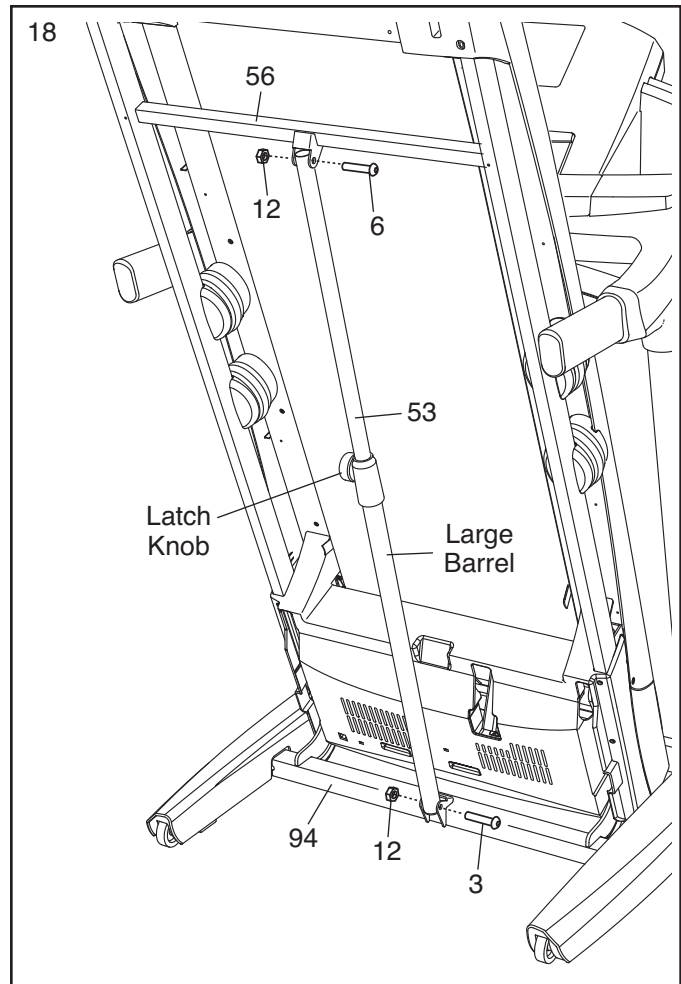
18. **IMPORTANT:** Before you begin this step, make sure that you have read and followed all of the instructions in step 17.

Raise the Frame (56) to the position shown. Have a second person hold the Frame until this step is completed.

Orient the Storage Latch (53) so that the large barrel and the latch knob are oriented as shown; **make sure the caps remain in the ends of the Storage Latch.**

Attach the lower end of the Storage Latch (53) to the Base (94) with a 3/8" x 2" Bolt (3) and a 3/8" Nut (12).

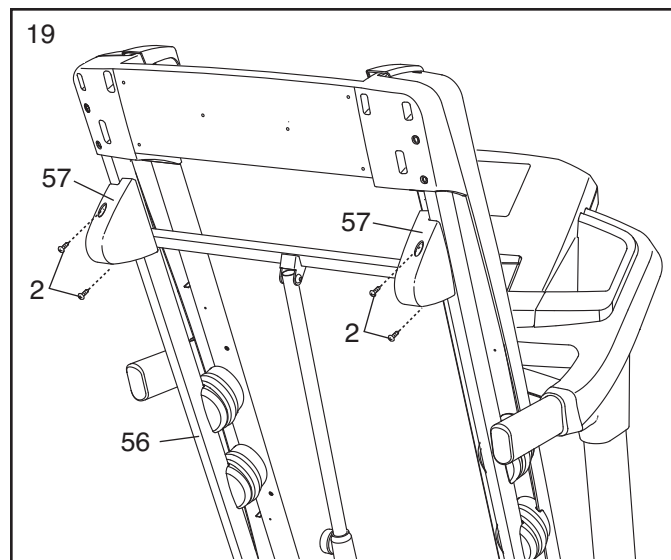
Attach the upper end of the Storage Latch (53) to the bracket on the Frame (56) with a 3/8" x 1 3/4" Bolt (6) and a 3/8" Nut (12). Note: It may be necessary to move the Frame (56) back and forth to align the Storage Latch with the Base.



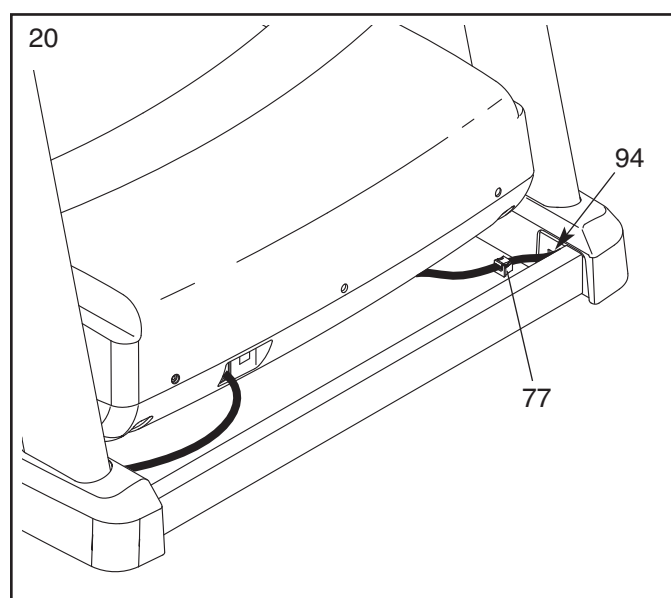
19. Attach the Rear Feet (57) to the Frame (56) as shown with four #8 x 3/4" Screws (2).

See step 16. Discard the piece of cardboard.

Lower the Frame (56) (see HOW TO LOWER THE TREADMILL FOR USE on page 29).



20. Press the Grommet (77) into the square hole in the Base (94).



21. **Make sure that all parts are properly tightened before you use the treadmill.** If there are sheets of plastic on the treadmill decals, remove the plastic. To protect the floor or carpet, place a mat under the treadmill.
Note: Extra hardware may be included. Keep the included hex keys in a secure place; one of the hex keys is used to adjust the walking belt (see pages 31 and 32).

OPERATION AND ADJUSTMENT

THE PRE-LUBRICATED WALKING BELT

Your treadmill features a walking belt coated with high-performance lubricant. **IMPORTANT: Never apply silicone spray or other substances to the walking belt or the walking platform. Such substances will cause excessive wear.**

HOW TO PLUG IN THE POWER CORD

⚠ DANGER: Improper connection of the equipment-grounding conductor increases the risk of electric shock. Check with a qualified electrician or serviceman if you are unsure whether the product is properly grounded. Do not modify the plug—if it will not fit the outlet, have a proper outlet installed by a qualified electrician.

Your treadmill, like other electronic equipment, can be damaged by sudden voltage changes in your home's power. **To decrease the risk of damaging your treadmill, always use a surge suppressor with your treadmill (see drawing 1 at the right). To purchase a surge suppressor, see precaution 12 on page 3.**

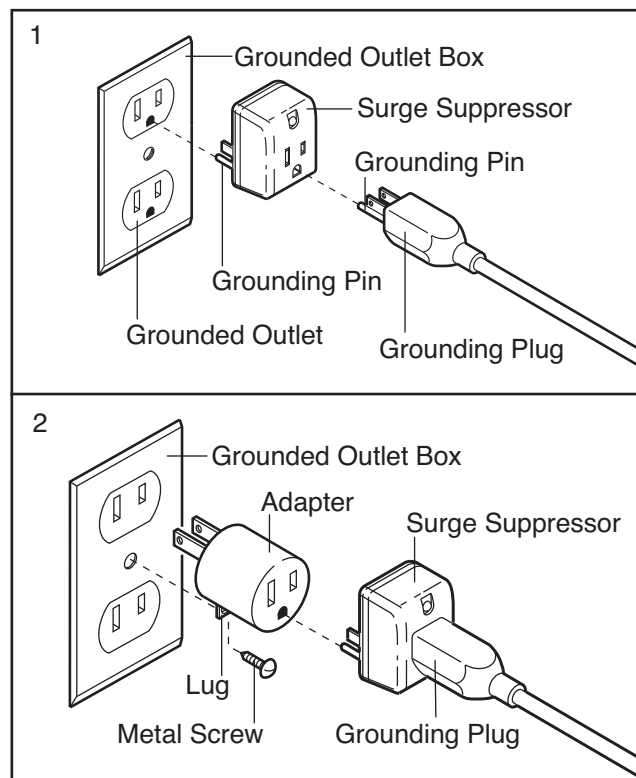
Use only a single-outlet surge suppressor that is UL 1449 listed as a transient voltage surge suppressor (TVSS). The surge suppressor must have a UL suppressed voltage rating of 400 volts or less and a minimum surge dissipation of 450 joules. The surge suppressor must be electrically rated for 120 volts AC and 15 amps. There must be a monitoring light on the surge suppressor to indicate whether it is functioning properly. Failure to use a properly functioning surge suppressor could damage the control system of the treadmill (see precaution 13 on page 3).

This product must be grounded. If it should malfunction or break down, grounding provides a path of least resistance for electric current to reduce the risk of electric shock. This product's power cord has an equipment-grounding conductor and a grounding plug. **Plug the power cord into a surge suppressor, and plug the surge suppressor into an appropriate outlet that is properly installed and grounded in accor-**

dance with all local codes and ordinances.

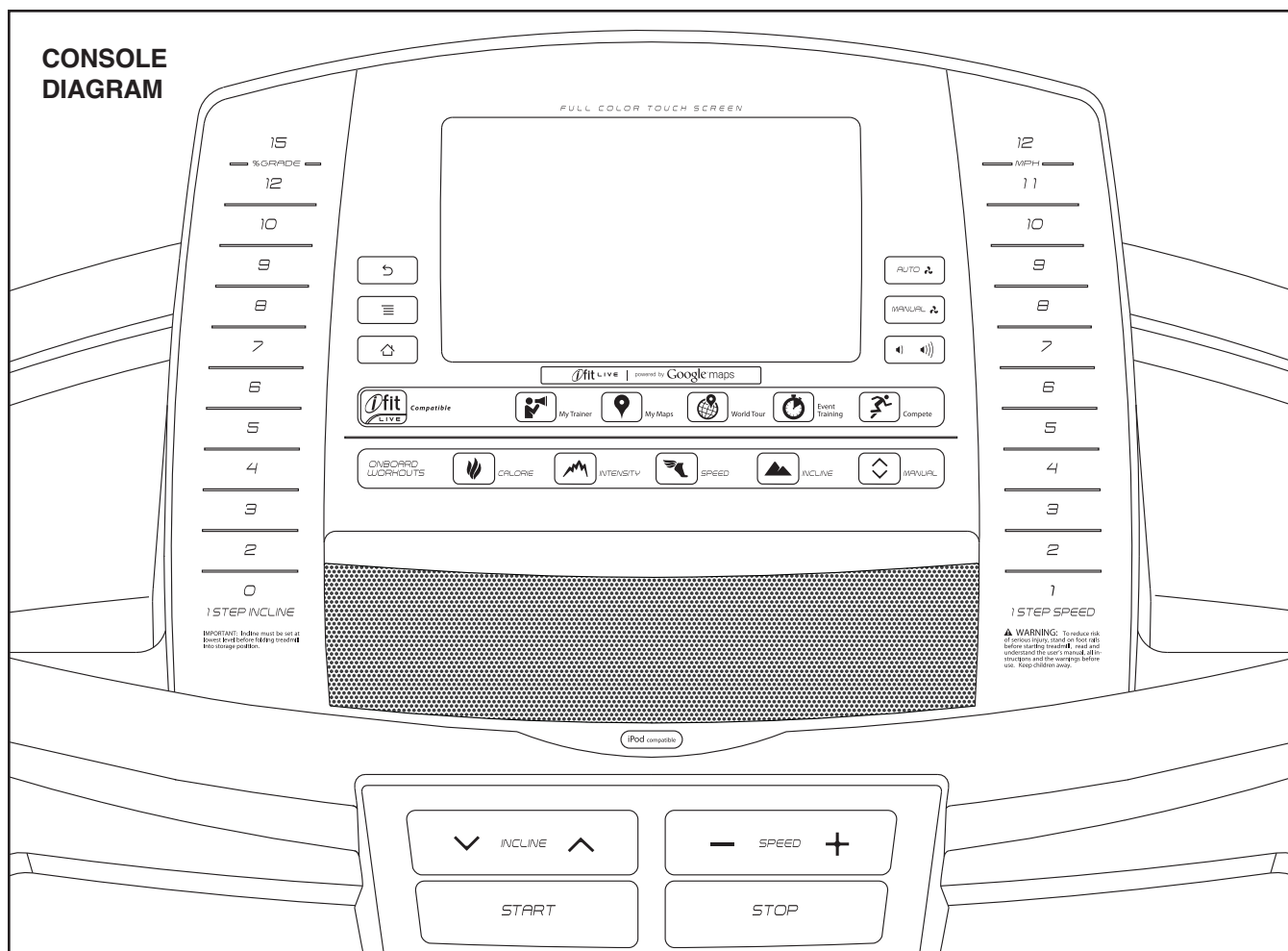
IMPORTANT: The treadmill is not compatible with GFCI-equipped outlets and may not be compatible with AFCI-equipped outlets.

This product is for use on a nominal 120-volt circuit (see drawing 1). A temporary adapter may be used to connect the surge suppressor to a 2-pole receptacle if a properly grounded outlet is not available (see drawing 2).



The temporary adapter should be used only until a properly grounded outlet (see drawing 1) can be installed by a qualified electrician.

The green-colored rigid ear, lug, or the like extending from the adapter must be connected to a permanent ground such as a properly grounded outlet box cover. The adapter must be held in place by a metal screw. **Some 2-pole receptacle outlet box covers are not grounded. Contact a qualified electrician to determine if the outlet box cover is grounded before using an adapter.**



FEATURES OF THE CONSOLE

The treadmill console offers an impressive array of features designed to make your workouts more effective and enjoyable. The console features iFit Live technology that enables the treadmill to communicate with your wireless network. With iFit Live, you can download personalized workouts, create your own workouts, track your workout results, and access many other features. **See www.iFit.com for complete information.**

In addition, the console features twenty-six onboard workouts—six calorie workouts, seven intensity workouts, six speed workouts, and seven incline workouts. Each workout automatically controls the speed and incline of the treadmill as it guides you through an effective exercise session.

When you use the manual mode, you can change the speed and incline of the treadmill with the touch of a button. As you exercise, the console will display instant exercise feedback. You can also measure your heart rate using the handgrip pulse sensor.

You can even browse the Internet or listen to your favorite workout music or audio books with the console's stereo sound system while you exercise.

To turn on the power, see page 17. To set up the console, see page 17. To use the manual mode, see page 18. To use an onboard workout, see page 21. To use an iFit Live workout, see page 22. To use the Internet browser, see page 24. To use the settings mode, see page 25. To use the maintenance mode, see page 27. To use the stereo sound system, see page 28.

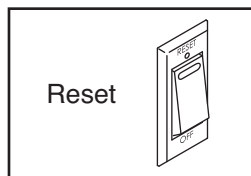
Note: The console can display speed and distance in either miles or kilometers. To find which unit of measurement is selected, see step 5 on page 26. For simplicity, all instructions in this manual refer to miles.

IMPORTANT: If there are sheets of plastic on the console, remove the plastic. To prevent damage to the walking platform, wear clean athletic shoes while using the treadmill. The first time you use the treadmill, observe the alignment of the walking belt, and center the walking belt if necessary (see page 31).

HOW TO TURN ON THE POWER

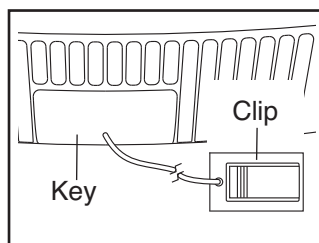
IMPORTANT: If the treadmill has been exposed to cold temperatures, allow it to warm to room temperature before you turn on the power. If you do not do this, you may damage the console display or other electrical components.

Plug in the power cord (see page 15). Next, locate the power switch on the treadmill frame near the power cord. Make sure that the switch is in the reset position.



IMPORTANT: The console features a display demo mode, designed to be used if the treadmill is displayed in a store. If the demo mode is turned on, the display will show a demo presentation after you plug in the power cord and press the power switch into the reset position, before you insert the key. To turn off the demo mode, see step 6 on page 26.

Next, stand on the foot rails of the treadmill. Locate the clip attached to the key, and slide the clip securely onto the waistband of your clothes. Then, insert the key into the console. **IMPORTANT:**



In an emergency, the key can be pulled from the console, causing the walking belt to slow to a stop. Test the clip by carefully taking a few steps backward; if the key is not pulled from the console, adjust the position of the clip.

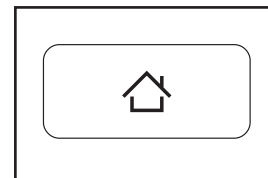
Note: It may take a minute for the console to be ready for use.

HOW TO SET UP THE CONSOLE

Before using the treadmill for the first time, set up your console.

1. Connect to a wireless network.

See steps 1 and 2 on page 25 to connect to a wireless network. Then, touch the home button on the console to return to the settings mode.



An information box may appear to explain how to return to the settings mode. To hide this message in the future, touch the Don't Show Again checkbox. Then, touch the Continue button.

2. Calibrate the screen.

First, select the maintenance mode (see steps 1 and 2 on page 27). Then, see step 6 on page 28 and calibrate the screen.

3. Calibrate the incline system.

First, select the maintenance mode (see steps 1 and 2 on page 27). Then, see step 3 on page 27 and calibrate the incline system of the treadmill.

4. Check for firmware updates.

See step 5 on page 27 and check for firmware updates.

5. Create an iFit Live account.

See step 1 on page 25 to select the settings mode.

Note: If you have already created an iFit Live account, go to step 6.

Touch the globe button near the lower-left corner of the screen and then touch the iFit Live button.

A box may appear with directions for navigating in the Internet browser. To hide this message in the future, touch the Don't Show Again checkbox. Then, touch the Continue button. **Note:** For information about navigating in the browser, see page 24.

The browser will open to the iFit.com home page. Touch the Register Now button in the upper-right corner of the screen.

The browser will open to the iFit.com registration page. Touch an entry box to view the keyboard. Slide your finger up or down the screen to scroll up or down the page.

Enter a username and password and your e-mail address. Next, enter the activation code from the iFit Live flier that came with the treadmill. Touch the Place of Purchase drop-down menu for a list of options; then, touch the location where you purchased your product. Touch the words MEDICAL DISCLAIMER, read the medical disclaimer, touch the I Accept button, and check the medical disclaimer checkbox. Then, touch the Confirm Activation Code button.

Enter the requested personal information. When you have entered all of the information, touch the Finish button. When the registration process is complete, press the home button on the console to exit the browser.

6. Begin working out.

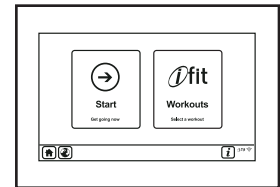
Touch the iFit Live Login button. The screen will ask for your iFit.com user name and password. Enter them and touch the Submit button. Touch the Cancel button to exit the login screen.

The console will display the iFit Live welcome screen. Before some workouts will download, you must add the workouts to your schedule on iFit.com. For more information about iFit Live workouts, see pages 22 and 23 or go to www.iFit.com.

HOW TO USE THE MANUAL MODE

1. Insert the key into the console.

See HOW TO TURN ON THE POWER on page 17. **Note: It may take a minute for the console to be ready for use.**



2. Select the start-up menu.

Each time the key is inserted, the start-up menu will appear. If you have selected a workout or the iFit Live mode, touch the home button in the lower left corner of the screen. Next, touch the End Workout button and then touch the Done button to return to the start-up menu.

3. Start the walking belt and adjust the speed.

To start the walking belt, touch the Start button on the screen or the Start button on the console. The walking belt will begin to move at 1 mph. As you exercise, change the speed of the walking belt as desired by pressing the Speed increase and decrease buttons. Each time you press one of the buttons, the speed setting will change by 0.1 mph; if you hold down the button, the speed setting will change in increments of 0.5 mph.

If you press one of the numbered 1 Step Speed buttons, the walking belt will gradually change speed until it reaches the selected speed setting. To select a speed setting that includes a decimal—such as 3.5 mph—press two numbered buttons in succession. For example, to select a speed setting of 3.5 mph, press the 3 button and then immediately press the 5 button.

To stop the walking belt, press the Stop button. To restart the walking belt, press the Start button.

You can also press the Manual button on the console. To start the walking belt after you press the Manual button, press the Speed increase button.

4. Change the incline of the treadmill as desired.

To change the incline of the treadmill, press the Incline increase and decrease buttons or one of the numbered 1 Step Incline buttons. Each time you press one of the buttons, the incline will gradually change until it reaches the selected incline setting.

Note: The first time you adjust the incline, you must first calibrate the incline system (see step 3 on page 27).

5. Monitor your progress.

The console offers several display modes. The display mode that you select will determine which workout information is shown. To select the desired display mode, repeatedly touch the Display increase or decrease button on the screen.

As you walk or run on the treadmill, the screen can show the following workout information:

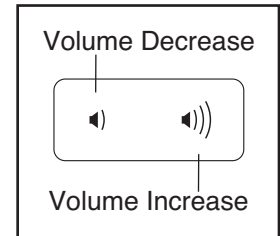
- The incline level of the treadmill
- The elapsed time
- The approximate number of calories you have burned
- The distance that you have walked or run
- The speed of the walking belt
- A track representing 1/4 mile (400 meters)
- Your pace in minutes per mile
- Your current lap number
- The time remaining
- The approximate number of calories burned per hour

- The number of vertical feet you have climbed

- Your heart rate (see step 6 on page 20).

The displays at the top of the screen can show two types of information. Touch each display until the display shows the desired information. Note: The manual mode does not have a time remaining countdown.

If desired, adjust the volume level by pressing the volume increase and decrease buttons on the console.



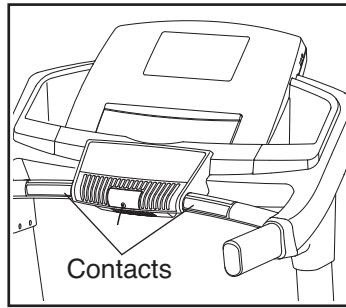
To reset the console, touch the home button in the lower left corner of the screen. To pause the workout, touch the Pause button. To continue the workout, touch the Resume button or the Start button. To end the workout and select a new workout, touch the New Workout button. To end the workout session, touch the End Workout button.

Note: The small wireless symbol in the lower right corner of the screen will show your wireless connection status. If the symbol is green, the treadmill is connected to your wireless network and you have logged in to iFit.com. If the symbol is orange, the treadmill is connected to your wireless network. If the symbol is black, the treadmill is not connected to your wireless network.



6. Measure your heart rate if desired.

Before using the handgrip pulse sensor, remove the sheets of plastic from the metal contacts on the pulse bar. In addition, make sure that your hands are clean.



To measure your heart rate, **stand on the foot rails** and hold the pulse bar with your palms on the metal contacts for approximately ten seconds; **avoid moving your hands**. When your pulse is detected, your heart rate will be shown. **For the most accurate heart rate reading, continue to hold the contacts for about 15 seconds.**

7. Turn on the fan if desired.

The fan features several speed settings and an auto mode. When the auto mode is selected, the

speed of the fan will automatically increase and decrease as the speed of the walking belt increases and decreases.

Press the Manual fan button repeatedly to select a fan speed or to turn off the fan. Press the Auto fan button to select the auto mode or to turn off the fan.

8. When you are finished exercising, remove the key from the console.

Step onto the foot rails, press the Stop button, and **adjust the incline of the treadmill to the lowest incline setting. The incline must be at the lowest incline setting or you may damage the treadmill when you fold it to the storage position.** Next, remove the key from the console and put it in a secure place.

When you are finished using the treadmill, press the power switch into the off position and unplug the power cord. **IMPORTANT: If you do not do this, the treadmill's electrical components may wear prematurely.**

HOW TO USE AN ONBOARD WORKOUT

1. Insert the key into the console.

See step 1 on page 18.

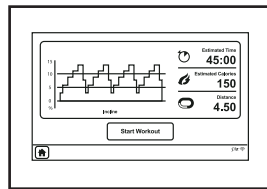
2. Select the start-up menu.

See step 2 on page 18.

3. Select an onboard workout.

To select an onboard workout, touch the Workouts button on the screen. Then, touch the Calorie Burn button, the High Intensity button, the Speed Training button, or the Incline Workouts button. Touch the home button on the screen to view the previous screen. You can also press the Calorie button, the Intensity button, the Speed button, or the Incline button on the console.

Then, select the desired workout. The screen will show the name, duration, and distance of the workout. The screen will also show the approximate number of calories you will burn during the workout and a profile of the incline settings of the workout.



4. Start the workout.

Touch the Start Workout button to start the workout. A moment after you touch the button, the walking belt will begin to move. Hold the handrails and begin walking.

Each workout is divided into segments. One speed setting and one incline setting are programmed for each segment. Note: The same speed setting and/or incline setting may be programmed for consecutive segments.

During the workout, the profile will show your progress. Touch the Display increase and decrease buttons repeatedly to view the profile. The colored line will indicate the current segment of the workout. The colored profile represents the incline setting of the current segment. The black line represents the speed setting of the current segment.

At the end of the first segment of the workout, the treadmill will automatically adjust to the speed and/or incline settings for the next segment. If a different speed and/or incline setting is programmed for the second segment, the speed setting and/or incline setting will flash on the screen for a moment to alert you.

The workout will continue in this way until the last segment ends. The walking belt will then slow to a stop and a workout summary will appear on the screen. After you view the workout summary, touch the Done button.

If the speed or incline setting is too high or too low at any time during the workout, you can override the setting by pressing the Speed or Incline buttons; **however, when the next segment begins, the treadmill will automatically adjust to the speed and incline settings for the next segment.**

To reset the console, touch the home button on the screen. To pause the workout, touch the Pause button. To continue the workout, touch the Resume button or the Start button. To end the workout and select a new workout, touch the New Workout button. To end the workout session, touch the End Workout button.

Note: The calorie goal is an estimate of the number of calories that you will burn during the workout. The actual number of calories that you burn will depend on your weight. In addition, if you manually change the speed or incline of the treadmill during the workout, the number of calories you burn will be affected.

5. Monitor your progress.

See step 5 on page 19. The screen can also show a profile of the speed and incline settings of the workout.

6. Measure your heart rate if desired.

See step 6 on page 20.

7. Turn on the fan if desired.

See step 7 on page 20.

8. When you are finished exercising, remove the key from the console.

See step 8 on page 20.

HOW TO USE AN IFIT LIVE WORKOUT

Note: To use an iFit Live workout, you must have access to a wireless network including an 802.11b/n router with SSID broadcast enabled (hidden networks are not supported). An iFit.com membership is also required.

1. Insert the key into the console.

See step 1 on page 18.

2. Log in to iFit.com.

If you have not already done so, log in to your iFit.com account (see step 3 on page 26).

3. Select the start-up menu.

See step 2 on page 18.

4. Select an iFit Live workout.

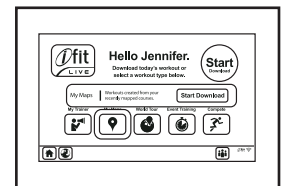
Touch the Workouts button on the screen. To select an iFit Live workout, touch the iFit Live button and select the type of workout. You can also press one of the iFit Live buttons on the console.

To switch users within the account, touch the user button near the lower right corner of the screen.



Before some workouts will download, you must add the workouts to your schedule on iFit.com.

Next, touch the round Start Download button to download the next workout in your schedule. Touch the My Trainer button, the My Maps button, the World Tour button, or the Event Training button to download the next workout of that type in your schedule. Touch the Compete button to compete in a race that you have previously scheduled. Then, touch the Start Download button. **For more information about iFit Live workouts, see www.iFit.com.**



When you select an iFit Live workout, the screen will show the name, duration, and distance of the workout. The screen will also show the approximate number of calories you will burn during the workout. If you select a competition workout, the display will count down to the beginning of the race.

5. Start the workout.

See step 4 on pages 21 and 22.

During some workouts, the voice of a personal trainer will guide you through your workout.

6. Monitor your progress.

See step 5 on page 19. The screen may also show a map of the trail you are walking or running.

During a competition workout, the screen will show the speeds of the runners and the distances they have run. The screen will also show the numbers of seconds that the other runners are ahead of you or behind you.

7. Measure your heart rate if desired.

See step 6 on page 20.

8. Turn on the fan if desired.

See step 7 on page 20.

9. When you are finished exercising, remove the key from the console.

See step 8 on page 20.

For more information about the iFit Live mode, go to www.iFit.com.

IFIT LIVE FCC INFORMATION

IMPORTANT: To comply with FCC and IC RF exposure compliance requirements, the antenna used for this transmitter must be installed to provide a separation distance of at least 20 cm from all persons and must not be co-located or operating in conjunction with any other antenna or transmitter.

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and the receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

FCC CAUTION: To assure continued compliance, use only shielded interface cables when connecting to computer or peripheral devices. Any changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate this equipment.

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

If you have questions after reading this information, please call Customer Care toll-free at 1-866-608-1798, Mon.–Fri. 6 am–6 pm MT, Sat. 8 am–4 pm MT (closed on holidays); visit www.iFit.com/support; or send e-mail to service@iconfitness.com.

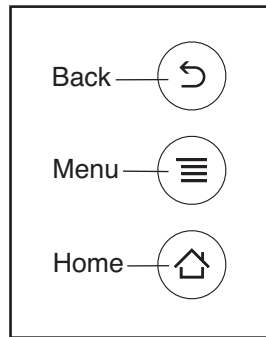
HOW TO USE THE INTERNET BROWSER

Note: To use the browser, you must have access to a wireless network including an 802.11b/n router with SSID broadcast enabled (hidden networks are not supported).

To open the browser, touch the globe button near the lower left corner of the screen. Then, select a website. Navigate through the browser using the back button, the menu button, and the home button on the console.

Press the back button to return to the previous web page. To exit the browser, press the home button on the console.

Press the Menu button to view the browser menu. The menu offers the following options:



New window—A new window will open.

Bookmarks—All of your bookmarks will be displayed. Touch the desired bookmark to select it or touch the Add button to add a new bookmark (see Add bookmark below). Touch the Most Viewed tab to see which pages are viewed the most often. Touch the History tab to see all the pages that have been viewed recently.

Windows—A list of all of your open windows will be displayed. Touch the desired window to select it or touch the X button to close a window.

Refresh—The current page will reload.

Forward—If you have pressed the back button, the browser will return to the previous page.

Touch the More button to view the following options:

Add bookmark—The current page will appear in the text box. Touch the OK button to set the current page as a bookmark. Touch the Cancel button to return to the browser.

To select a different page, touch the name text box, enter the name of the bookmark, and touch the Next

button. Then, enter the address of the page and touch the Done button.

Find on page—A search box will appear on the bottom of the screen. Touch the text box, enter the text you wish to search for, and touch the Done button. Touch the arrow buttons to view each instance of the text. Touch the X button to close the search box.

Select text—After you touch the Select Text button, drag your finger along the screen to select text. The selected text will be copied to the clipboard in the console's memory. To paste the text, touch and hold a text box and then touch the Paste button.

Page info—Information about the current page will be displayed. Touch the OK button to return to the browser.

Share page—This feature is not enabled.

Downloads—A list of all the files you have downloaded will be displayed.

Settings—The browser settings will be displayed. Drag your finger up or down the screen to scroll through the settings. If there is a checkbox, touch the checkbox to turn the feature on or off. If there is a triangle, touch the triangle to view a list of options and touch the desired option. To restore the default browser settings, select RESET TO DEFAULT at the bottom of the list and touch the OK button.

To view the keyboard, touch a text box on the screen. See step 2 on page 25 for instructions about how to use the keyboard.

To enter a different web address in the URL bar, first, slide your finger down the screen to view the URL bar, if necessary. Then, touch the URL bar, use the keyboard to enter the address, and touch the Go button.

Note: While you are using the browser, the speed, incline, and volume buttons will still function, but the workout buttons will not function.

If it is difficult to touch the buttons, see step 6 on page 28 to calibrate the screen.

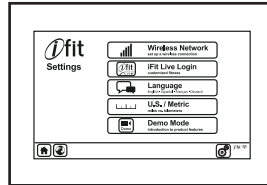
Note: If you have questions after following these instructions, go to www.iFit.com/support for assistance.

HOW TO USE THE SETTINGS MODE

The console features a settings mode that allows you to connect the treadmill to your own wireless network and to log in to your iFit Live account. The settings mode also allows you to select the unit of measurement and to turn on and turn off the display demo mode. You may also be able to select a language.

1. Select the settings mode.

Insert the key into the console (see step 1 on page 18). Next, select the start-up menu (see step 2 on page 18). Then, touch the **i** button near the lower right corner of the screen to select the settings mode.



2. Select the wireless network mode.

If desired, touch the Wireless Network button on the screen. Note: It may take a few moments for the list of wireless networks to appear.

Note: You must have your own wireless network and an 802.11b/n router with SSID broadcast enabled (hidden networks are not supported).

Make sure the WiFi checkbox near the upper right corner of the screen is marked with a green checkmark. If it is not, touch the checkbox once and wait for a few seconds. The console will search for available wireless networks.

When a list of networks appears, touch the desired network. **Note:** You will need to know your network name (SSID). If your network has a password, you will also need to know the password.

An information box will ask if you want to connect to the wireless network. Touch the Connect button to connect to the network. Touch the Cancel button to return to the list of networks. If the network has a password, touch the password entry box. A keyboard will appear on the screen. To view the password as you type it, touch the Show Password checkbox.

To use numbers or other characters on the keyboard on the screen, touch the **?123** button. To view more characters, touch the **Alt** button. Touch the **Alt** button again to return to the number keyboard. To return to the letter keyboard, touch the **ABC** button. To view capital characters, touch the button with an upward-facing arrow. To return to the lowercase keyboard, touch the arrow button again. To clear the last character, touch the button with a backward-facing arrow and an **X**.

When the console has connected to your wireless network, the WiFi box at the top of the screen will display the word **CONNECTED**. Then, touch the home button on the console to return to the settings mode.

To disconnect from a wireless network, select the wireless network and touch the **Forget** button.

If you are having problems connecting to an encrypted network, make sure your password is correct. **Note:** Passwords are case-sensitive.

Note: The iFit Live mode supports unsecured and secured (WEP, WPA, and WPA2) encryption. A broadband connection is recommended; performance depends on connection speed.

Note: If you have questions after following these instructions, go to www.iFit.com/support for assistance.

3. Log in to your iFit Live account.

To log in to a different iFit Live account, touch the iFit Live Login button. Then, enter your user name and password using the keyboard on the screen. See step 2 on page 25 for instructions about using the keyboard. When you are finished, touch the Submit button or touch the Cancel button to return to the settings mode. Note: To switch users within an iFit Live account, see step 4 on page 22.

To set up an iFit Live account, or for more information about the account, go to www.iFit.com.

4. Select a language.

To select a language, touch the Language button and select the desired language. Then, touch the home button on the screen to return to the settings mode. Note: This feature may not be enabled.

5. Select the unit of measurement.

Touch the US/Metric button to view the selected unit of measurement. Change the unit of measurement, if desired. Then, touch the home button on the screen.

6. Turn on or turn off the display demo mode.

The console features a display demo mode, designed to be used if the treadmill is displayed in a store. While the demo mode is turned on, the console will function normally when you plug in the power cord, press the power switch into the reset position, and insert the key into the console. However, when you remove the key, the screen will show a demo presentation.

To turn on or turn off the display demo mode, first touch the Demo Mode button. Next, touch the On checkbox or the Off checkbox. Then, touch the home button on the screen.

7. Exit the settings mode.

To exit the settings mode, touch the home button on the screen.

HOW TO USE THE MAINTENANCE MODE

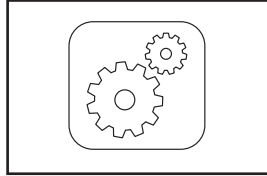
The console features a maintenance mode that allows you to calibrate the incline and speed of the treadmill, update the console firmware, calibrate the screen, view technical information, and perform a network test.

1. Select the settings mode.

See step 1 on page 25.

2. Select the maintenance mode.

Touch the Maintenance button in the lower right corner of the screen to enter the maintenance mode.



The maintenance mode main screen will show information about the model and version of the treadmill. If the console is connected to the controller of the treadmill, the controller dot will be green; if it is not, the dot will flash. If the treadmill is connected to your wireless network, the network dot will be green; if it is not, the dot will be black.

3. Calibrate the incline system of the treadmill.

Touch the Calibrate Incline button. Then, touch the Begin button to calibrate the incline system. The treadmill will automatically rise to the maximum incline level, lower to the minimum incline level, and then return to the starting position. This will calibrate the incline system. Press the Cancel button to return to the maintenance mode. When the incline system is calibrated, touch the Finish button.

IMPORTANT: Keep pets, feet, and other objects away from the treadmill while the incline system is calibrating. In an emergency, pull the key from the console to stop the incline calibration.

4. Calibrate the speed of the treadmill.

Calibrate the speed of the treadmill only if instructed to do so by an authorized service representative.

Note: The Calibrate Speed button may not be enabled on your treadmill.

5. Update the console firmware.

For the best results, regularly check for firmware updates.

Touch the Firmware Update button. Next, touch the WiFi button to check for firmware updates using your wireless network. Then, touch the Begin button to check for updates or the Cancel button to return to the maintenance mode.

To avoid damaging the treadmill, do not turn off the power or remove the key while the firmware is being updated.

Note: If you cannot update the console firmware over your wireless network, you can update the firmware using a USB drive. Touch the USB button to install firmware updates using a USB drive. Go to www.iFit.com and download the firmware update onto your USB drive. Safely remove the USB drive from your computer and plug it into the USB port on the top of the console. Touch the Begin button to update the firmware or touch the Cancel button to return to the maintenance mode.

The screen will show the progress of the update. When the update is complete, the treadmill will turn off and then turn back on. If it does not, press the power switch into the off position. Wait for several seconds, and then press the power switch into the reset position. It may take a few minutes for the console to be ready for use.

6. Calibrate the screen.

If the screen is not properly calibrated, it will be difficult for you to touch the correct buttons on the screen. To calibrate the screen, touch the Calibrate Screen button and then touch the Begin button. A small target will appear on the screen. Note: Touch the Cancel button to return to the maintenance mode.

Using a pencil eraser or other small object, touch the center of the target. Then, touch the rest of the targets. After several seconds, the console will exit the calibration mode.

Note: If it is difficult to touch the buttons while using the Internet browser, the browser screen should be calibrated. Press and hold the menu button on the console until a + appears on the screen. Using a pencil eraser or other small object, touch and hold the center of the + for a second. Then, touch and hold the rest of the targets. After a few seconds, the console will exit the calibration mode.

7. View technical information.

Touch the Technical Info button to view the total number of hours that the treadmill has been used, the total number of miles that the walking belt has moved, and other information. After you view the information, touch the Finish button.

8. Perform a network test.

Touch the Network Test button to check the connection status of the treadmill. The wireless interface status shows whether the wireless feature on the treadmill is turned on or turned off. The network access status shows whether the treadmill can connect to your wireless network. The DNS service status shows whether the treadmill can communicate with the DNS server. The iFit.com status shows whether the treadmill can communicate with iFit.com. If all the connections are successful, the console will display the word SUCCESS. After you view the information, touch the Finish button.

9. Access the Android™ desktop.

Access the Android desktop only if instructed to do so by an authorized service technician.

From the desktop, you can change settings and maintain your console. Touch the Android Desktop button to access the desktop. Press the home button on the console to exit the desktop.

10. Exit the maintenance mode.

To exit the maintenance mode, touch the home button on the screen repeatedly.

HOW TO USE THE STEREO SOUND SYSTEM

To play music or audio books through the console's speakers, you must connect your MP3 player, CD player, or other personal audio player to the console.

Locate the audio wire. Plug one end into the audio jack on the side of the console. Then, plug the other end into a jack on your MP3 player, CD player, or other personal audio player. **Make sure that the audio wire is fully plugged in.**

Next, press the Play button on your MP3 player, CD player, or other personal audio player. Then, adjust the volume level on your personal audio player or press the Vol increase and decrease buttons on the console.

If you are using a personal CD player and the CD skips, set the CD player on the floor or another flat surface instead of on the console.

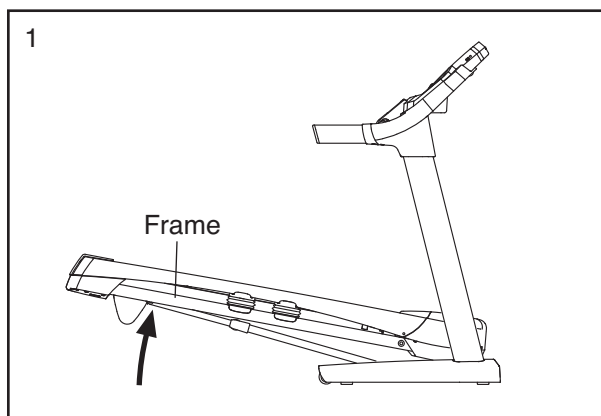
Note: The USB port on the side of the console is for firmware updates only.

HOW TO FOLD AND MOVE THE TREADMILL

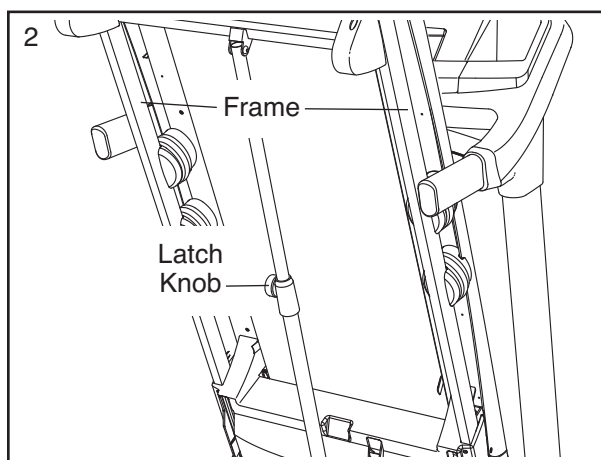
HOW TO FOLD THE TREADMILL

To avoid damaging the treadmill, adjust the incline to the lowest position before you fold the treadmill. Then, remove the key and unplug the power cord. **CAUTION:** You must be able to safely lift 45 lbs. (20 kg) to raise, lower, or move the treadmill.

1. Hold the metal frame firmly in the location shown by the arrow below. **CAUTION: Do not hold the frame by the plastic foot rails. Bend your legs and keep your back straight.**



2. Raise the frame until the latch knob locks in the storage position. **CAUTION: Make sure that the latch knob locks.**

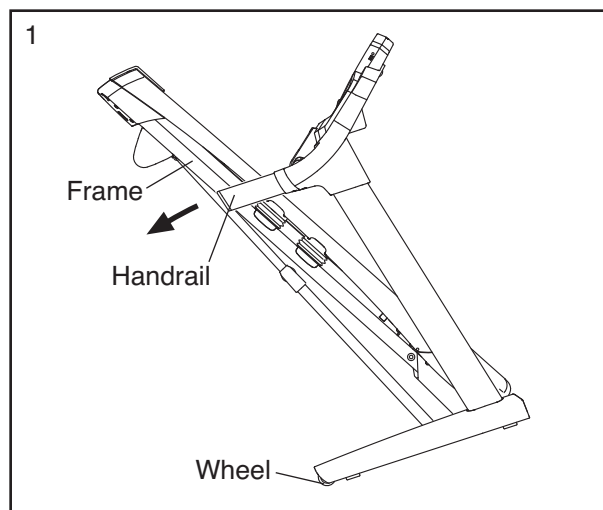


To protect the floor or carpet, place a mat under the treadmill. Keep the treadmill out of direct sunlight. Do not leave the treadmill in the storage position in temperatures above 85° F (30° C).

HOW TO MOVE THE TREADMILL

Before moving the treadmill, fold it as described at the left. **CAUTION: Make sure that the latch knob is locked in the storage position. Moving the treadmill may require two people.**

1. Hold the frame and one of the handrails, and place one foot against a wheel.



2. Pull back on the handrail until the treadmill will roll on the wheels, and carefully move it to the desired location. **CAUTION: Do not move the treadmill without tipping it back, do not pull on the frame, and do not move the treadmill over an uneven surface.**
3. Place one foot against a wheel, and carefully lower the treadmill.

HOW TO LOWER THE TREADMILL FOR USE

1. **See drawing 2.** Hold the upper end of the treadmill frame with your right hand. Pull the latch knob to the left; if necessary, push the frame forward slightly. Pivot the frame downward a few inches, and release the latch knob.
2. **See drawing 1 at the left.** Hold the metal frame firmly with both hands, and lower it to the floor. **CAUTION: Do not hold the frame by the plastic foot rails, and do not drop the frame. Bend your legs and keep your back straight.**

TROUBLESHOOTING

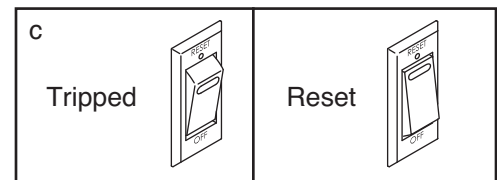
Most treadmill problems can be solved by following the simple steps below. Find the symptom that applies, and follow the steps listed. If further assistance is needed, see the front cover of this manual.

PROBLEM: The power does not turn on

SOLUTION: a. Make sure that the power cord is plugged into a surge suppressor, and that the surge suppressor is plugged into a properly grounded outlet (see page 15). Use only a single-outlet surge suppressor that meets all of the specifications described on page 15. **IMPORTANT: The treadmill is not compatible with GFCI-equipped outlets and may not be compatible with AFCI-equipped outlets.**

b. After the power cord has been plugged in, make sure that the key is inserted into the console.

c. Check the power switch located on the treadmill frame near the power cord. If the switch protrudes as shown, the switch has tripped. To reset the switch, wait for five minutes and then press the switch back in.



PROBLEM: The power turns off during use

SOLUTION: a. Check the power switch (see the drawing above). If the switch has tripped, wait for five minutes and then press the switch back in.

b. Make sure that the power cord is plugged in. If the power cord is plugged in, unplug it, wait for five minutes, and then plug it back in.

c. Remove the key from the console. Reinsert the key into the console.

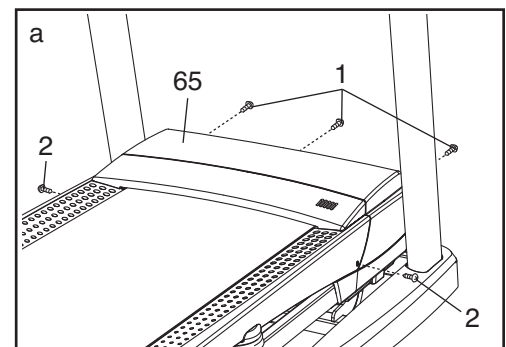
d. If the treadmill still will not run, please see the front cover of this manual.

PROBLEM: The console displays remain lit when you remove the key from the console

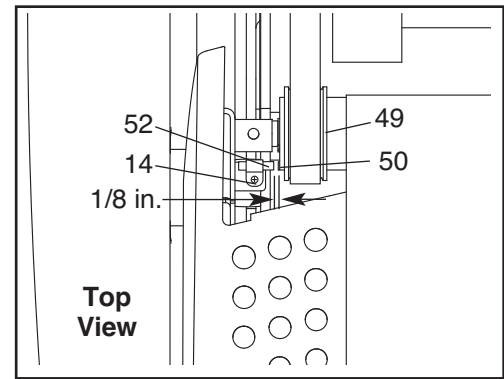
SOLUTION: a. The console features a display demo mode, designed to be used if the treadmill is displayed in a store. If the screen shows a demo presentation when you remove the key, the demo mode is turned on. To turn off the demo mode, hold down the Stop button for a few seconds. If the demo mode is still on, see step 6 on page 26 to turn off the demo mode.

PROBLEM: The displays of the console do not function properly

SOLUTION: a. Remove the key from the console and **UNPLUG THE POWER CORD**. Remove the three #8 x 1/2" Screws (1) and the two #8 x 3/4" Screws (2). Carefully pivot the Motor Hood (65) off.



Locate the Reed Switch (52) and the Magnet (50) on the left side of the Pulley (49). Turn the Pulley until the Magnet is aligned with the Reed Switch. **Make sure that the gap between the Magnet and the Reed Switch is about 1/8 in. (3 mm).** If necessary, loosen the #8 x 3/4" Tek Screw (14), move the Reed Switch slightly, and then retighten the Screw. Reattach the Motor Hood (not shown) and run the treadmill for a few minutes to check for a correct speed reading.



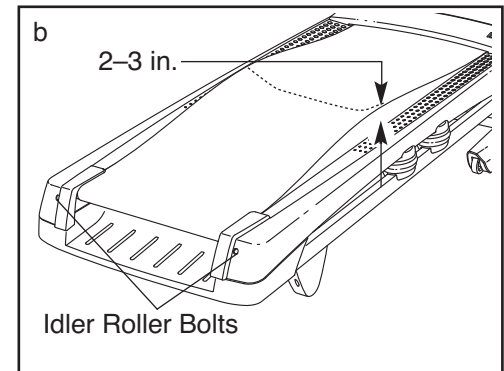
PROBLEM: The incline of the treadmill does not change correctly

SOLUTION: a. Recalibrate the incline system (see step 3 on page 27).

PROBLEM: The walking belt slows when walked on

SOLUTION: a. Use only a single-outlet surge suppressor that meets all of the specifications described on page 15.

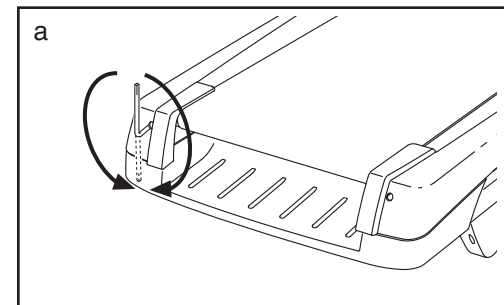
b. If the walking belt is overtightened, treadmill performance may decrease and the walking belt may become damaged. Remove the key and **UNPLUG THE POWER CORD**. Using the hex key, turn both idler roller bolts counterclockwise, 1/4 of a turn. When the walking belt is properly tightened, you should be able to lift each edge of the walking belt 2 to 3 in. (5 to 7 cm) off the walking platform. Be careful to keep the walking belt centered. Then, plug in the power cord, insert the key, and run the treadmill for a few minutes. Repeat until the walking belt is properly tightened.



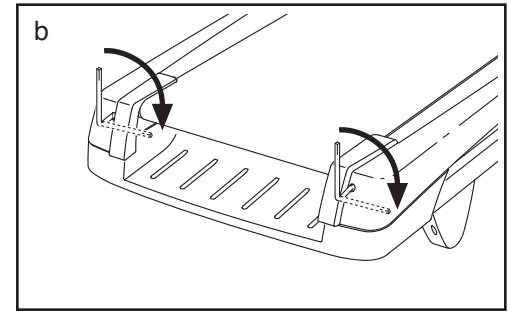
c. If the walking belt still slows when walked on, see the front cover of this manual.

PROBLEM: The walking belt is off-center or slips when walked on

SOLUTION: a. **If the walking belt is off-center**, first remove the key and **UNPLUG THE POWER CORD**. **If the walking belt has shifted to the left**, use the hex key to turn the left idler roller bolt clockwise 1/2 of a turn; **if the walking belt has shifted to the right**, turn the left idler roller bolt counterclockwise 1/2 of a turn. Be careful not to overtighten the walking belt. Then, plug in the power cord, insert the key, and run the treadmill for a few minutes. Repeat until the walking belt is centered.



- b. If the walking belt slips when walked on, first remove the key and **UNPLUG THE POWER CORD**. Using the hex key, turn both idler roller bolts clockwise, 1/4 of a turn. When the walking belt is correctly tightened, you should be able to lift each edge of the walking belt 2 to 3 in. (5 to 7 cm) off the walking platform. Be careful to keep the walking belt centered. Then, plug in the power cord, insert the key, and carefully walk on the treadmill for a few minutes. Repeat until the walking belt is properly tightened.



PROBLEM: The iFit Live mode does not function correctly

SOLUTION: a. If the iFit Live mode is not functioning correctly, make sure that the treadmill has the most current firmware available (see step 6 on pages 27 and 28).

PROBLEM: The treadmill will not connect to the wireless network

SOLUTION: a. Perform a network test (see step 9 on page 28).

b. Make sure the wireless settings on your console are correct (see step 2 on page 25).

c. Make sure the settings for your wireless network are correct.

d. If you still have questions, see the front cover of this manual.

PROBLEM: The buttons on the screen do not work correctly

SOLUTION: a. If the screen is not properly calibrated, it will be difficult to touch the correct buttons on the screen. To calibrate the screen, see step 7 on page 28.

EXERCISE GUIDELINES

⚠ WARNING: Before beginning this or any exercise program, consult your physician. This is especially important for persons over age 35 or persons with pre-existing health problems.

The pulse sensor is not a medical device. Various factors may affect the accuracy of heart rate readings. The pulse sensor is intended only as an exercise aid in determining heart rate trends in general.

These guidelines will help you to plan your exercise program. For detailed exercise information, obtain a reputable book or consult your physician. Remember, proper nutrition and adequate rest are essential for successful results.

EXERCISE INTENSITY

Whether your goal is to burn fat or to strengthen your cardiovascular system, exercising at the proper intensity is the key to achieving results. You can use your heart rate as a guide to find the proper intensity level. The chart below shows recommended heart rates for fat burning and aerobic exercise.

165	155	145	140	130	125	115	♥
145	138	130	125	118	110	103	♥
125	120	115	110	105	95	90	♥
20	30	40	50	60	70	80	

To find the proper intensity level, find your age at the bottom of the chart (ages are rounded off to the nearest ten years). The three numbers listed above your age define your “training zone.” The lowest number is the heart rate for fat burning, the middle number is the heart rate for maximum fat burning, and the highest number is the heart rate for aerobic exercise.

Burning Fat—To burn fat effectively, you must exercise at a low intensity level for a sustained period of time. During the first few minutes of exercise, your body uses *carbohydrate calories* for energy. Only after the first few minutes of exercise does your body begin to use stored *fat calories* for energy. If your goal is to burn fat, adjust the intensity of your exercise until your heart rate is near the lowest number in your training zone. For maximum fat burning, exercise with your heart rate near the middle number in your training zone.

Aerobic Exercise—If your goal is to strengthen your cardiovascular system, you must perform aerobic exercise, which is activity that requires large amounts of oxygen for prolonged periods of time. For aerobic exercise, adjust the intensity of your exercise until your heart rate is near the highest number in your training zone.

WORKOUT GUIDELINES

Warming Up—Start with 5 to 10 minutes of stretching and light exercise. A warm-up increases your body temperature, heart rate, and circulation in preparation for exercise.

Training Zone Exercise—Exercise for 20 to 30 minutes with your heart rate in your training zone. (During the first few weeks of your exercise program, do not keep your heart rate in your training zone for longer than 20 minutes.) Breathe regularly and deeply as you exercise—never hold your breath.

Cooling Down—Finish with 5 to 10 minutes of stretching. Stretching increases the flexibility of your muscles and helps to prevent post-exercise problems.

EXERCISE FREQUENCY

To maintain or improve your condition, complete three workouts each week, with at least one day of rest between workouts. After a few months of regular exercise, you may complete up to five workouts each week, if desired. Remember, the key to success is to make exercise a regular and enjoyable part of your everyday life.

PART LIST

Model No. PFTL14511.0 R0311A

To locate the parts listed below, see the EXPLODED DRAWING near the end of this manual.

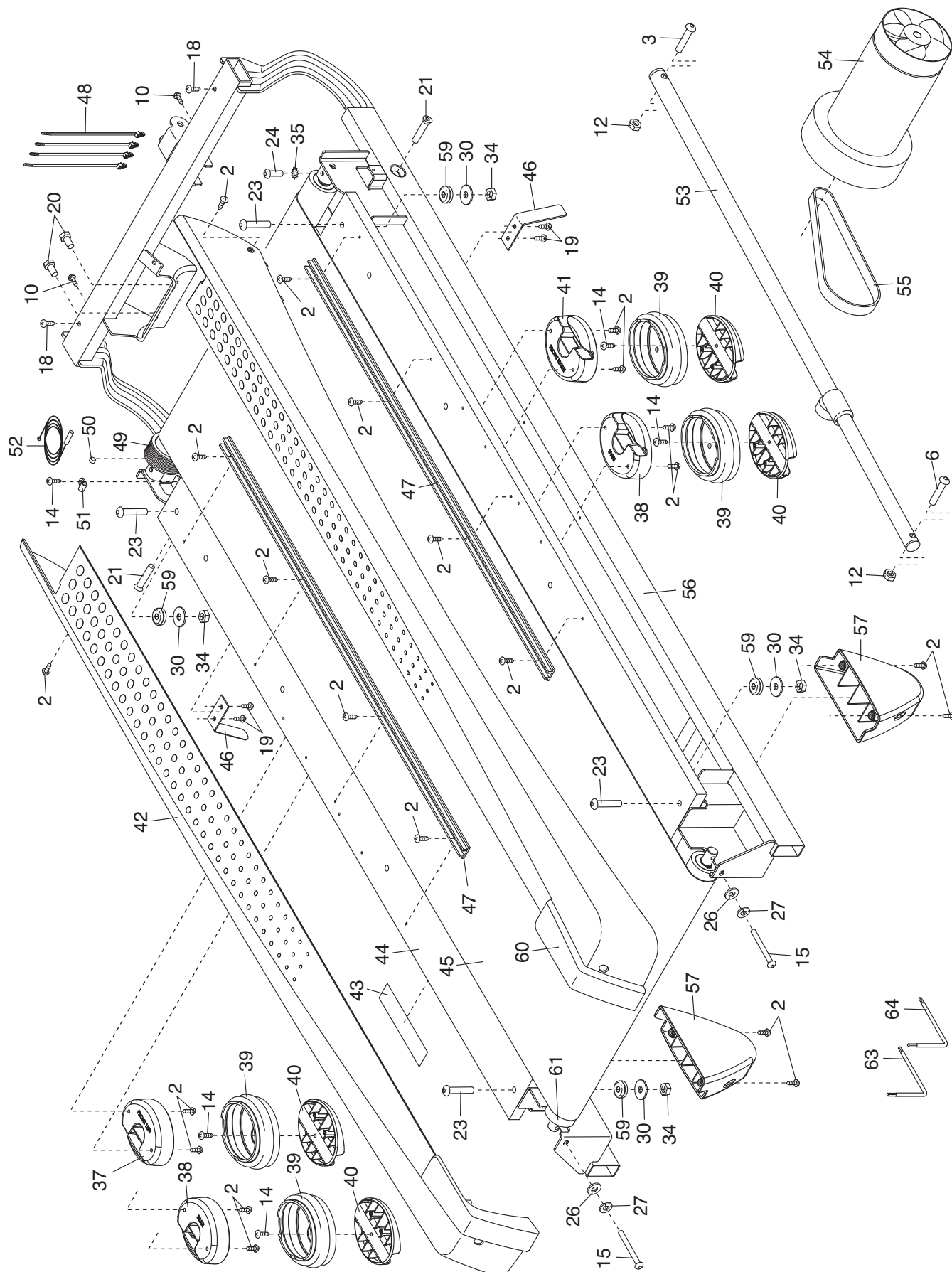
Key No.	Qty.	Description	Key No.	Qty.	Description
1	25	#8 x 1/2" Screw	51	1	Reed Switch Clip
2	61	#8 x 3/4" Screw	52	1	Reed Switch
3	1	3/8" x 2" Bolt	53	1	Storage Latch
4	2	5/16" x 1 1/4" Bolt	54	1	Drive Motor
5	4	5/16" x 1" Bolt	55	1	Motor Belt
6	1	3/8" x 1 3/4" Bolt	56	1	Frame
7	4	3/8" x 2 3/4" Bolt	57	2	Rear Foot
8	4	3/8" x 1 1/4" Bolt	58	1	Frame Endcap Cover
9	2	#10 x 3/4" Screw	59	4	Rubber Cushion
10	7	#8 x 1/2" Ground Screw	60	1	Right Foot Rail
11	4	5/16" Star Washer	61	1	Idler Roller
12	2	3/8" Nut	62	1	Frame Endcap
13	4	3/8" Star Washer	63	1	Hex Key
14	17	#8 x 3/4" Tek Screw	64	1	Short Hex Key
15	2	Idler Roller Bolt	65	1	Motor Hood
16	1	3/8" x 1 1/2" Bolt	66	1	Hood Accent
17	2	3/8" x 1 3/4" Wheel Bolt	67	2	Incline Frame Spacer
18	2	#8 x 1 3/4" Screw	68	1	Incline Motor Sensor
19	9	#8 x 7/16" Screw	69	1	Incline Motor
20	2	5/16" Motor Bolt	70	1	Incline Frame
21	2	1/2" x 2 1/4" Bolt	71	2	Frame Spacer
22	2	3/8" x 1" Bolt	72	1	Controller
23	4	5/16" x 1 3/4" Shoulder Bolt	73	1	Controller Plate
24	1	1/4" x 1" Bolt	74	2	Hood Post
25	4	#8 x 1" Screw	75	1	Power Switch
26	2	1/4" Washer	76	1	Power Cord
27	2	1/4" Lock Washer	77	2	Grommet
28	4	#8 x 3/4" Belly Pan Screw	78	1	Belly Pan
29	1	3/8" x 2" Hex Head Bolt	79	1	Left Upright Cover
30	4	5/16" Platform Flat Washer	80	1	Right Upright Cover
31	2	5/16" Cage Nut	81	1	Upright Wire
32	2	1/2" Nut	82	1	Left Base Cover
33	6	3/8" Jam Nut	83	1	Right Base Cover
34	4	5/16" Nut	84	2	Handrail Cap
35	7	1/4" Star Washer	85	1	Left Handrail Cover
36	4	1/4" x 1/2" Bolt	86	1	Right Handrail Cover
37	1	Left Front Isolator Top	87	1	Right Handrail
38	2	Rear Isolator Top	88	1	Left Handrail
39	4	Isolator	89	1	Left Upright
40	4	Isolator Bottom	90	1	Right Upright
41	1	Right Front Isolator Top	91	2	Warning Decal
42	1	Left Foot Rail	92	4	Base Pad
43	1	Caution Decal	93	1	Crossbar
44	1	Walking Platform	94	1	Base
45	1	Walking Belt	95	1	Right Wheel Cap
46	2	Belt Guide	96	1	Left Wheel Cap
47	2	Foot Rail Track	97	2	Wheel
48	4	Cable Tie	98	1	Key/Clip
49	1	Drive Roller/Pulley	99	1	Cable Tie
50	1	Magnet	100	1	Audio Wire

Key No.	Qty.	Description	Key No.	Qty.	Description
101	1	Module Housing	108	1	Right Tray
102	1	Console Back	109	1	Console Base
103	1	Console	110	1	Base Ground Wire
104	1	Console Frame	111	3	Hood Clip
105	1	Ground Wire	112	2	#10 x 3/4" Flat Head Screw
106	2	Console Clamp	113	4	5/16" Flat Washer
107	1	Left Tray	*	—	User's Manual

Note: Specifications are subject to change without notice. For information about ordering replacement parts, see the back cover of this manual. *These parts are not illustrated.

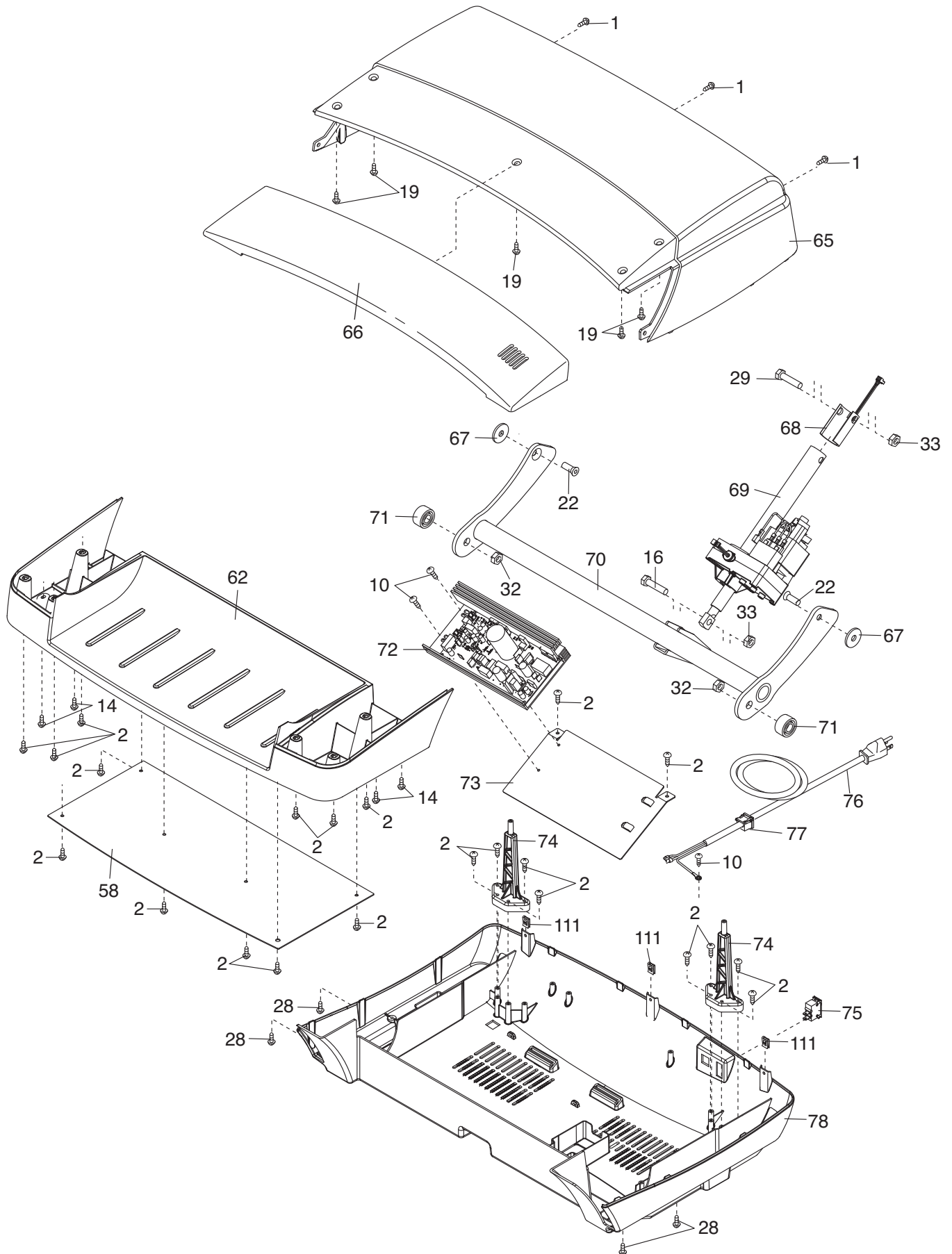
EXPLODED DRAWING A

Model No. PFTL14511.0 R0311A



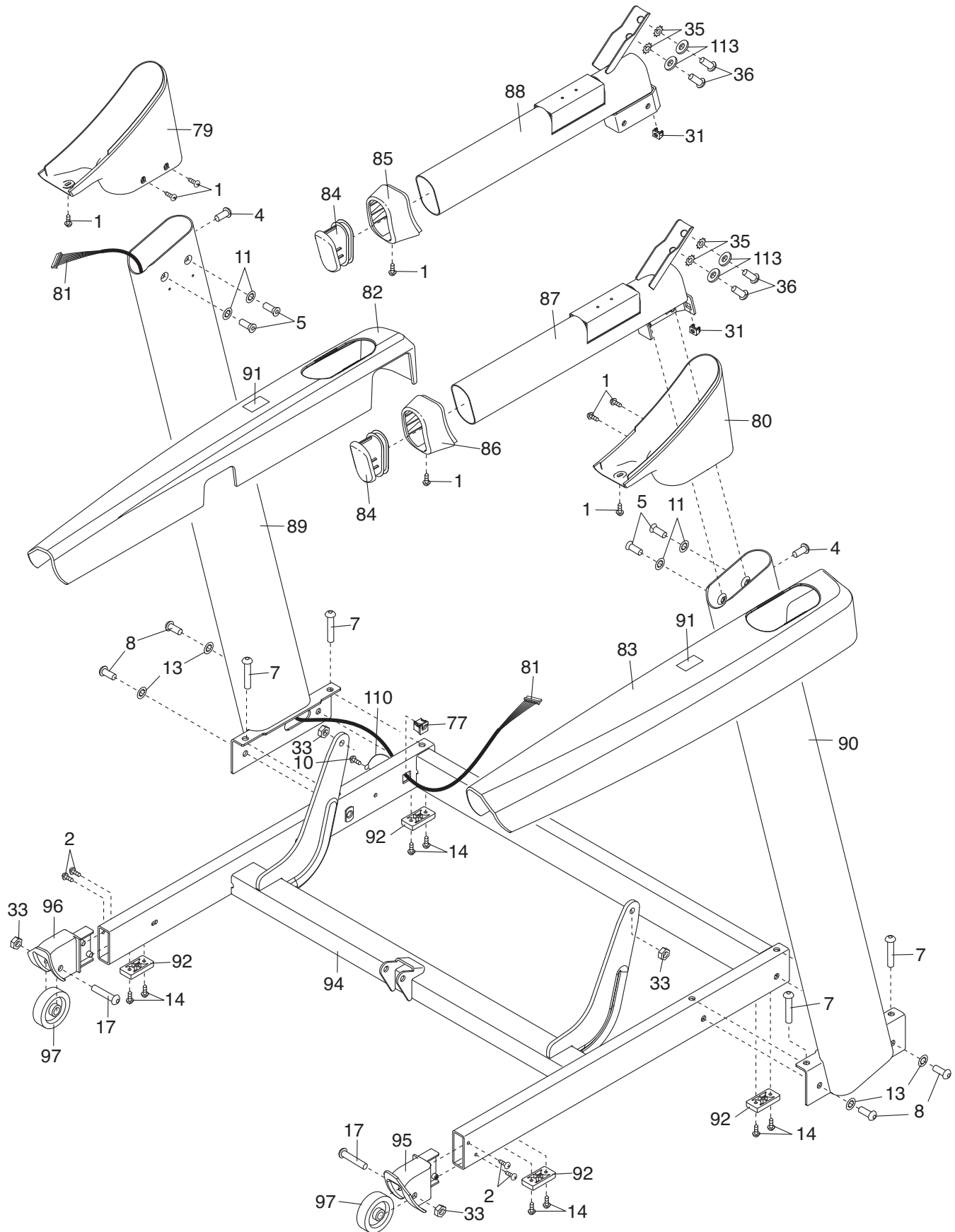
EXPLODED DRAWING B

Model No. PFTL14511.0 R0311A



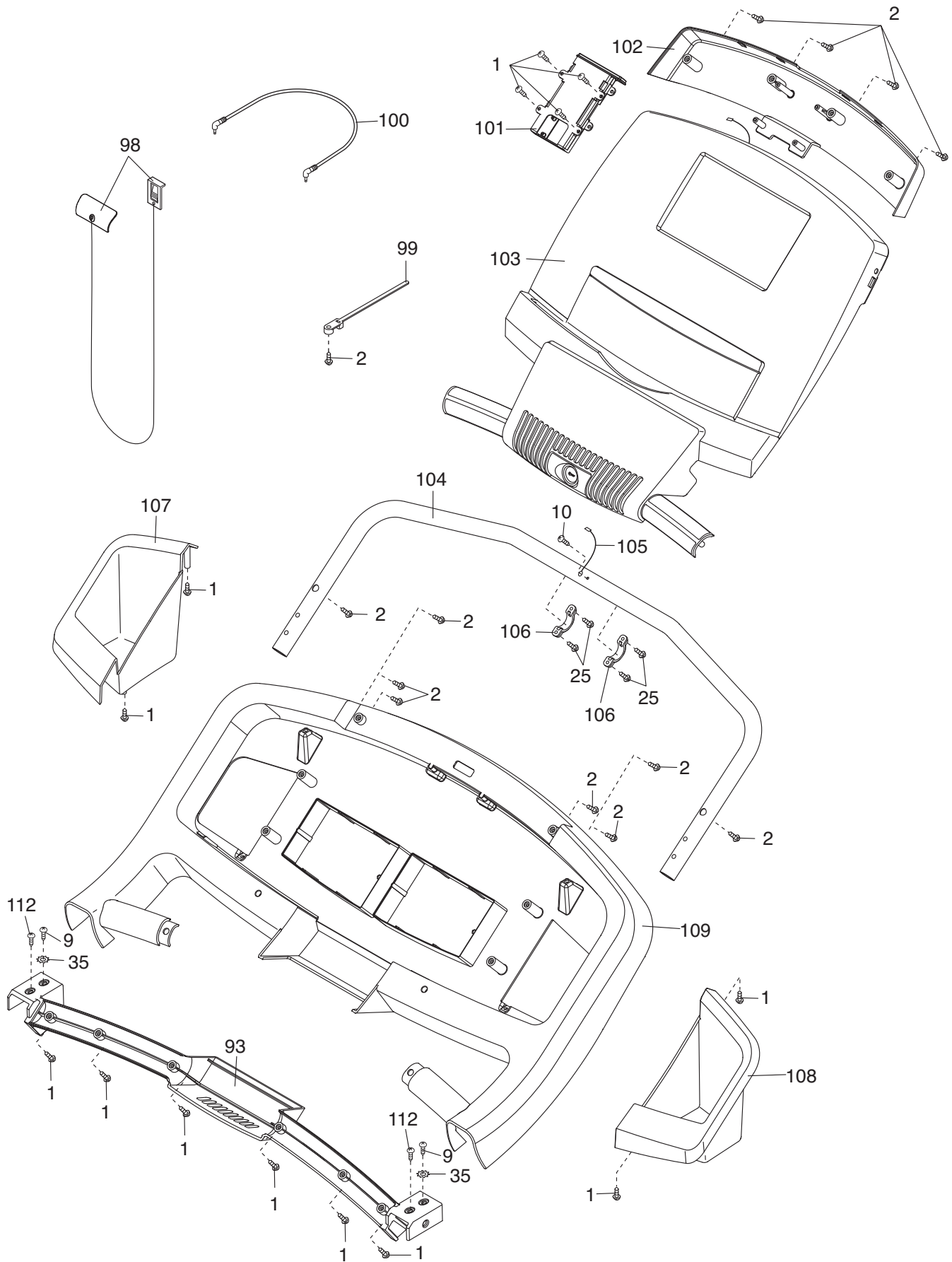
EXPLODED DRAWING C

Model No. PFTL14511.0 R0311A



EXPLODED DRAWING D

Model No. PFTL14511.0 R0311A



ORDERING REPLACEMENT PARTS

To order replacement parts, please see the front cover of this manual. To help us assist you, be prepared to provide the following information when contacting us:

- the model number and serial number of the product (see the front cover of this manual)
- the name of the product (see the front cover of this manual)
- the key number and description of the replacement part(s) (see the PART LIST and the EXPLODED DRAWING near the end of this manual)

LIMITED WARRANTY

IMPORTANT: You must register this product within 30 days of the purchase date to avoid added fees for service needed under warranty. Go to www.proformservice.com/registration.

ICON Health & Fitness, Inc. (ICON) warrants this product to be free from defects in workmanship and material, under normal use and service conditions. The frame, drive motor, and walking platform are warranted for a lifetime. Parts and electronics are warranted for five (5) years from the date of purchase. Labor is warranted for two (2) years from the date of purchase.

This warranty extends only to the original purchaser. ICON's obligation under this warranty is limited to repairing or replacing, at ICON's option, the product through one of its authorized service centers. All repairs for which warranty claims are made must be preauthorized by ICON. If the product is shipped to a service center, freight charges to and from the service center will be the customer's responsibility. For replacement parts shipped while the product is under warranty, the customer will be responsible for a minimal handling charge. For in-home service, the customer will be responsible for a minimal trip charge. This warranty does not extend to any damage to a product caused by or attributable to freight damage, abuse, misuse, improper or abnormal usage, or repairs not provided by an ICON authorized service center; to products used for commercial or rental purposes or as store display models; or to products transported or purchased outside the US. No other warranty beyond that specifically set forth above is authorized by ICON.

ICON is not responsible or liable for indirect, special, or consequential damages arising out of or in connection with the use or performance of the product; damages with respect to any economic loss, loss of property, loss of revenues or profits, loss of enjoyment or use, or costs of removal or installation; or other consequential damages of whatsoever nature. Some states do not allow the exclusion or limitation of incidental or consequential damages. Accordingly, the above limitation may not apply to you.

The warranty extended hereunder is in lieu of any and all other warranties, and any implied warranties of merchantability or fitness for a particular purpose are limited in their scope and duration to the terms set forth herein. Some states do not allow limitations on how long an implied warranty lasts. Accordingly, the above limitation may not apply to you.

This warranty gives you specific legal rights. You may also have other rights that vary from state to state.

ICON Health & Fitness, Inc., 1500 S. 1000 W., Logan, UT 84321-9813