

SOP of replace Action Arm & Driving Gear

Tool :



Philip Screwdriver



#10 Wrench



#13 Wrench



#4 T-Type Allen key



#5 T-type Allen key

Take off the Console Cover

1. Use the Philip screwdriver to release this two 4X12mm screw.



2. Release those two 4.5X15 Screw from both side of console.



3. Release those two 4X12 Screw from bottom of console.



4. Release Those 4X12mm Screws from rear of Console.



5. Take off the cover of Console.



6. Placing the upper Console nearby side.



7. Release the rear cover of the Console.



Replace the Action Arm

※ If you want to replace Action Arm only, and please release this bolt(please find color red).

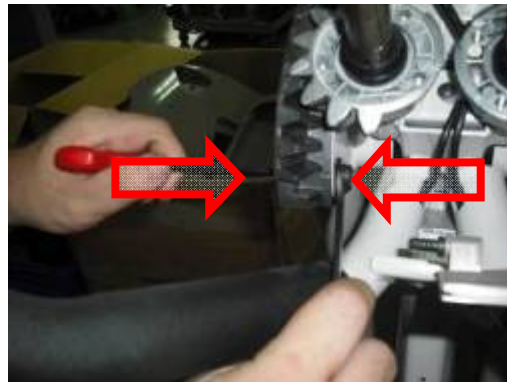
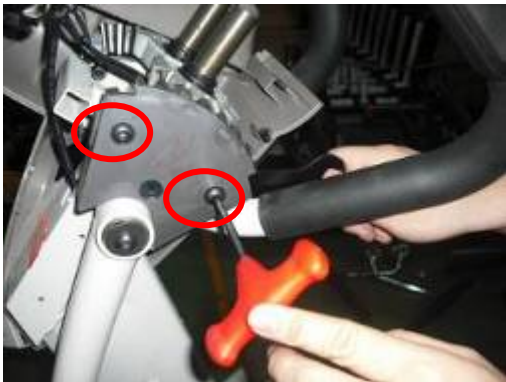


Replace the Action Arm Driving Gear

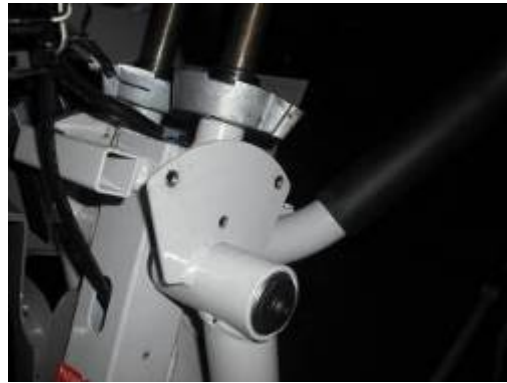
1. Use the #4 T-Type Allen key and #10 Wrench to release the bolt & nut.



2. Use the #5 T-Type Allen Key and #13 Wrench to release those two position (Please see the photo).



3. Take off the broken gear.



4. Use the New Gear (It had named "PL-GR-40X200" on the other side).

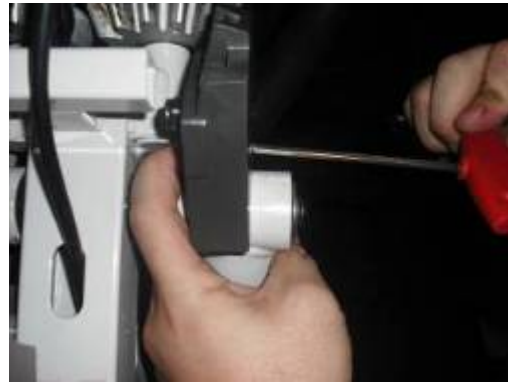


5. Place the Gear. Make sure the plastic gear & metal gear is fit in the perforation.

※ Notice : Please Make sure and try to turn it for test, or it will noise again.



6. Lock those bolts and nuts back, and make sure the gear was tight enough.



Assembly with Console covers.

1. Firstly, assembly with the bottom of the Console, and please make sure the Taper Fixing insert was totally fit for those two cover.

※Please make sure the Taper Fixing Insert was match, and like this photo(color yellow).



2. Lock those two 4X12mm Screw back.



3. Lock the 4X12 screw from the bottom cover of Console.



4. Lock the 4.5X15 Screw into the side of cover.



5. Final step. Place the wire into this hole (color red), and lock those two 4X12mm Screw back.

