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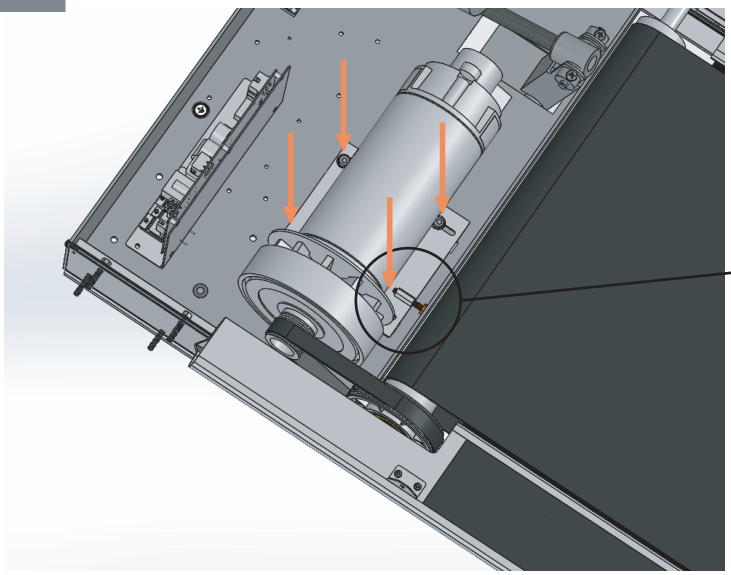
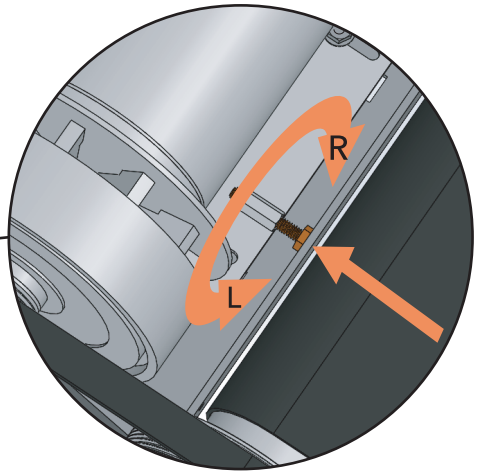
L790/L890 Motor and Drive Belt Tensioning

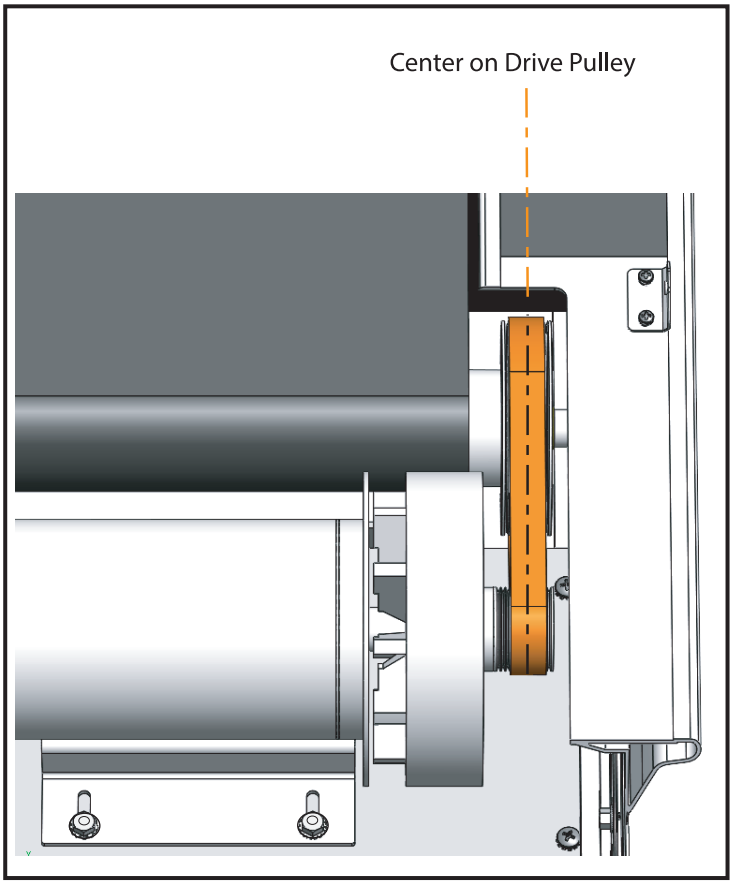
1 Loosen the (4) ¼-20 flange nuts, with a 7/16 wrench.



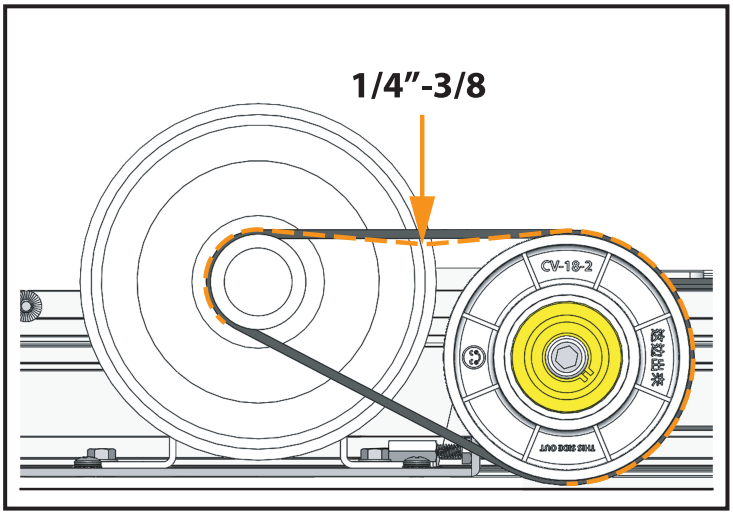
2 Use 7/16 wrench to rotate the tensioning bolt counterclockwise (L) to increase belt tension, clockwise (R) to lessen.



3 Center drive belt on pulleys as shown. Allow 1/4 - 3/8 inch deflection of belt when gently pressed. Once proper tension is achieved retighten all four flange bolts.



Belt Centering



Belt Defletcion

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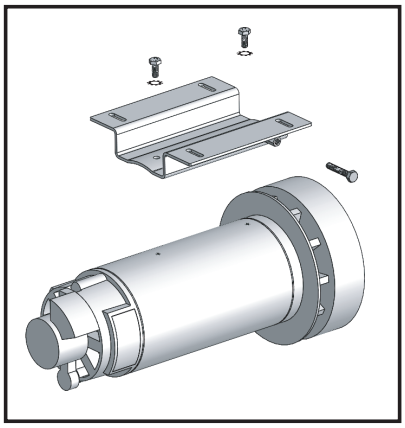
L790/L890 Motor Mount Exploded View



Motor Plate Assembly