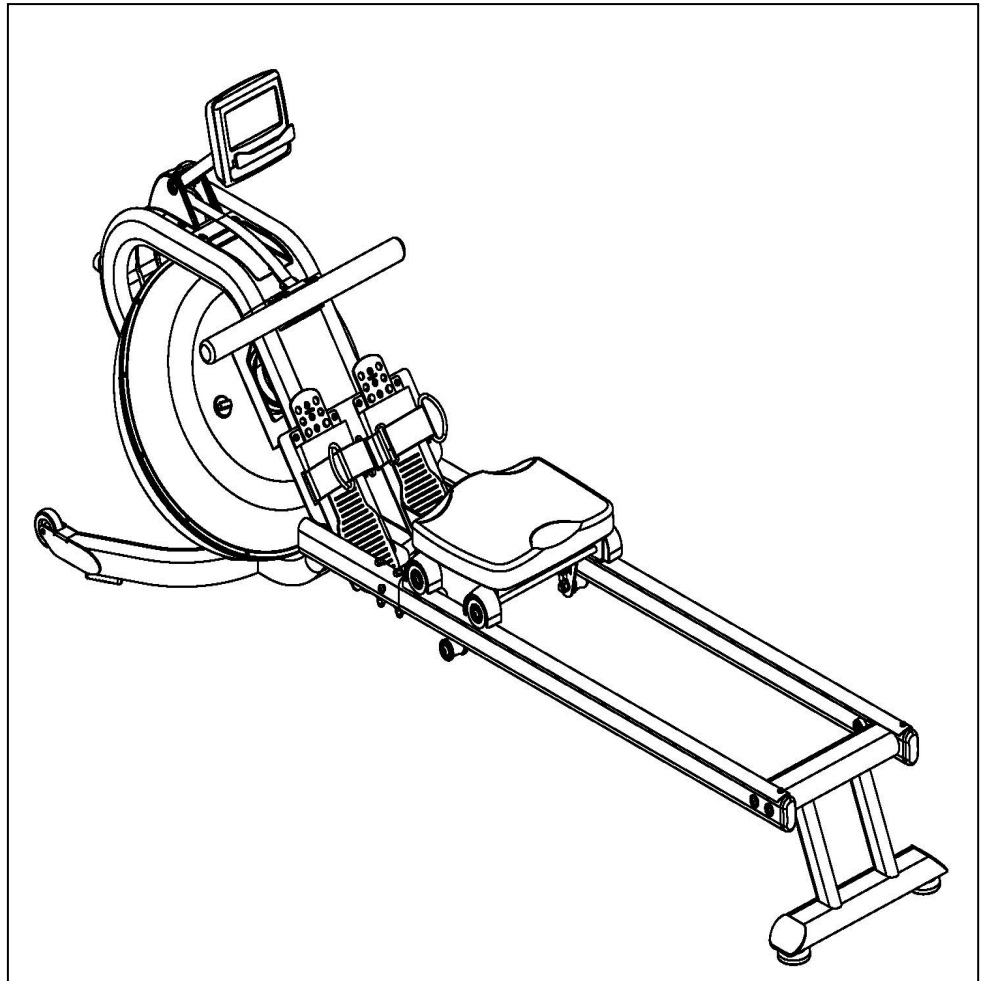


Owner's Manual

Model No.
16804936500US

- Assembly
- Operation
- Adjustments
- Parts
- Warranty

CAUTION:
Read and
understand this
manual before
operating unit



Retain For Future Reference

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BEFORE YOU BEGIN

Thank you for choosing the ERG650W Water Rowing Machine. We take great pride in producing this quality product and hope it will provide many hours of quality exercise to make you feel better, look better, and enjoy life to its fullest. It's a proven fact that a regular exercise program can improve your physical and mental health. Too often, our busy lifestyles limit our time and opportunity to exercise. The ERG650W Water Rowing Machine provides a convenient and simple method to begin your assault on getting your body in shape and achieving a happier and healthier lifestyle.

Read this manual carefully before using the ERG650W Water Rowing Machine. Although Dyaco Canada Inc. constructs its products with the finest materials and uses the highest standards of manufacturing and quality control, there can sometimes be missing parts or incorrectly sized parts. If you have any questions or problems with the parts included with your ERG650W Water Rowing Machine, please do not return the product. Contact us **FIRST!** If a part is missing or defective call us toll free at 1-888-707-1880. Our Customer Service Staff are available to assist you from 8:30 A.M. to 5:00 P.M. (Eastern Time) Monday through Friday. Be sure to have the name, model and serial number of the product available when you contact us.

IMPORTANT SAFETY INSTRUCTIONS

WARNING

This chapter includes precautions and fitness safeguards for the installation and use of the Water Rowing Machine manufactured by Xterra Fitness. Please read this chapter carefully before installing or using your equipment.

USER SAFETY PRECAUTIONS

These safety notes are directed to you as the owner of the Water Rowing Machine manufactured by Xterra Fitness. Please follow these safety instructions.

Do:

- Do encourage each of your users to discuss their health program or fitness regimen with a healthcare professional or a qualified service personnel.
- Do stop operating your rower if you feel dizzy or faint
- Do perform regular preventative maintenance
- Do exercises slowly until you reach a level of comfort.

DO NOT:

- Do not let unsupervised children operate the rower.
- Do not use without proper athletic shoes.
- Do not use in rainy weather outdoors, or in an enclosed pool environment
- Do not drop or insert any object, hands, or feet into from this equipment any opening or within the area operation of the product.
- Do not attempt to remove any shrouds or modify the rower.

WARNING

- Your Water Rowing Machine manufactured by Xterra Fitness is designed for exercise in a residential environment.
- Please check with your physician prior to beginning any exercise program.
- Do not push yourself to excess. Stop if you are feeling faint, dizzy, or exhausted. Use common sense when rowing.
- Read the owner's manual in its entirety before operating the rower.
- Failure to obey this warning can result in injury or death.

WARNING LABELS AND COMMUNICATION STICKERS

The image below shows an example of Xterra Fitness warning labels and communication stickers placed on the equipment as part of the manufacturing process. It is critical that owners maintain the integrity and placement of these stickers. If you find any stickers missing or damaged contact your local dealer or distributor for a replacement. *NOTE: STICKERS AND LABELS ARE NOT SHOWN TO SCALE.*



SAFEGUARDS

The following fitness safeguards and operating precautions are directed to purchasers and users of the Water Rowing Machine. Failure to follow these safeguards may result in injury or serious health risk.

- Do not use any equipment in any way other than designed or intended by the manufacturer. It is imperative that equipment is used properly to avoid injury.
- Injuries may result if exercising improperly or excessively. It is recommended that all individuals consult a physician prior to commencing an exercise program.
- If at any time during exercise you feel faint, dizzy or experience pain, stop exercising and consult your physician.
- Keep body parts (hands, feet, hair, etc.), clothing and jewelry away from moving parts to avoid injury.
- The maximum weight for individuals riding the rower should not exceed 350 lbs.
- Do not use or permit use of any equipment that is damaged and/or has worn or broken parts. For all equipment use only replacement parts supplied by Dyaco Canada Inc.
- Cables and belts pose an extreme liability if used when frayed. Always replace any cable or belt at first sign of wear (consult Dyaco Canada Inc. if uncertain).
- Preventative maintenance is the key to smooth operating equipment as well as to keep your liability to a minimum. Equipment needs to be inspected at regular intervals.
- Ensure that any person(s) making adjustments or performing maintenance or repair of any kind is qualified to do so.
- Do not attempt to use or repair any accessory approved for use with the Xterra Fitness Equipment which appears to be damaged or worn.
- Check all belts, pulleys and bungee cords regularly for signs of wear, and replace if needed.
- Check regularly and follow all instructions for maintenance as specified in this manual.
- Replace immediately any defective parts and do not operate unit until all repairs are complete.
- Keep children away from the equipment. Parents or others supervising children must provide close supervision of children if the equipment is used in the presence of children.
- Do not allow users to wear loose fitting clothing or jewelry while using equipment. It is also recommended to have users' secure long hair back and up to avoid contact with moving parts.
- All bystanders must stay clear of all users, moving parts and attached accessories and components while machine is in operation.
- We recommend an area no less than 2ft kept clear around the rower for easier access and safety.

WARNING

- Do not insert fingers into tank
- After rowing exercise, please allow the unit to sit for 5 minutes before standing it up for storage
- Do not fill past the calibration mark as indicated on the tank level sticker or water spillage can occur
- Never operate this rower without feet properly secured in foot straps, or without the sliding portion of the slider footplate locked into position

WARNING

1. WARNING – KEEP BATTERIES OUT OF REACH OF CHILDREN
2. Swallowing may lead to serious injury in as little as 2 hours or death, due to chemical burns and potential perforation of the esophagus.
3. If you suspect your child has swallowed or inserted a button battery, immediately seek urgent medical assistance.
4. Examine devices and make sure the battery compartment is correctly secured. E.g. that the screw or other mechanical fastener is tightened. Do not use if compartment is not secure.

5. Dispose of used button batteries immediately and safely. Flat batteries can still be dangerous.
 6. Tell others about the risk associated with button batteries and how to keep their children safe.
-
- a) Always purchase the correct size and grade of battery most suitable for the intended use.
 - b) Replace all batteries of a set at the same time.
 - c) Clean the battery contacts and also those of the device prior to battery installation.
 - d) Ensure the batteries are installed correctly with regard to polarity (+ and -).
 - e) Remove batteries from equipment that is not to be used for an extended period of time.
 - f) Remove used batteries promptly.

Note: The console cannot operate if battery is inserted backwards.

Note: Rower is not suitable for therapeutic purposes.

ERG650W PRE-ASSEMBLY

Use the following procedures to unpack and assemble your rower manufactured by Dyaco Canada Inc.

- Position the shipping carton so the heavy end is located at the bottom
- Cut the straps then lift the box over the unit and unpack. Remove foam inserts and all parts from the shipping carton, then use the parts list to verify that all parts are included in your shipment.
- Locate the hardware package. The hardware is separated into steps. Remove the tools first. Remove the hardware for each step as needed to avoid confusion. As you read through the assembly instructions, any number that is in brackets [#] refers to the item number from the corresponding assembling drawing

NOTE: All tools required to assemble the rower are included within the packaging.

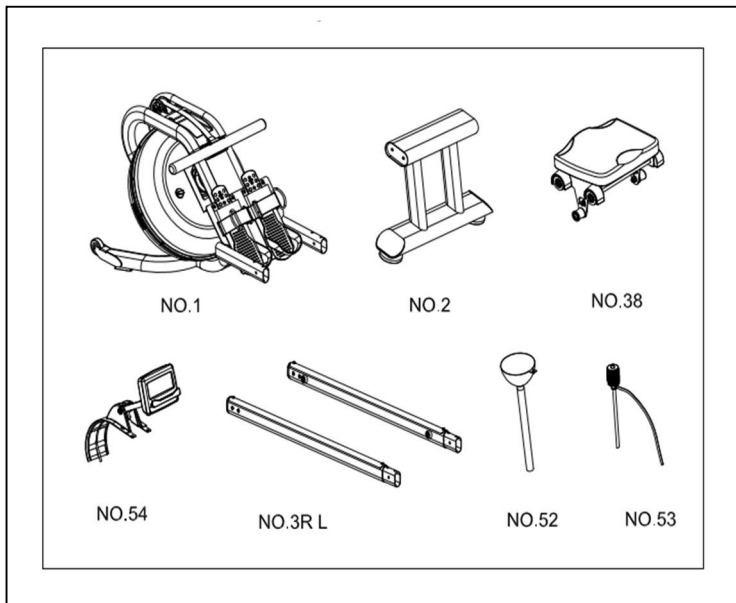
NOTE: If you are missing any of the parts listed above, inspect the packing material and the box for items that may have been overlooked.

If parts are missing, or if you have any operational questions, please call Dyaco Canada Inc. customer service department. Have your serial number ready.

CAUTION: Damage to the rower during assembly is not covered as part of the limited Xterra Fitness warranty. Take care not to drop or lean the rower on its side. Carefully stand the rower up in the normal upright position on a stable surface so it will not tip over during assembly

Protect the environment by not disposing of this product with household waste. Check your local authority or approved waste center for recycling advice and facilities

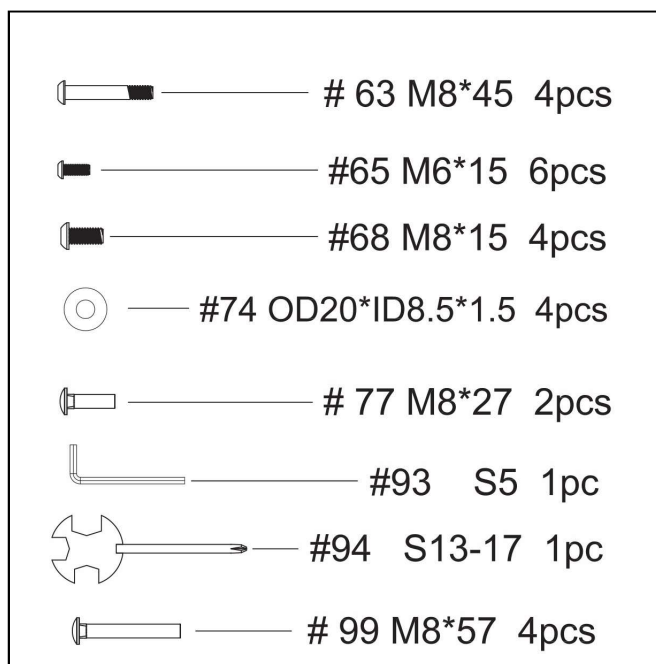
ERG650W ASSEMBLY PARTS CHECKLIST



Note: Above parts are all needed to assemble this machine. Before you start to assemble, please check the hardware packing to make sure they are included

Part No	Description	Q'ty
1	Main Frame	1
2	Rear Stabilizer	1
3R/3L	Slide Rail	1/1
38	Seat Assembly	1
54	Computer Assembly	1
52	Funnel	1
53	Pumping Siphon	1
	User Manual	1
	Hardware Parts	1

ERG650W Hardware Parts

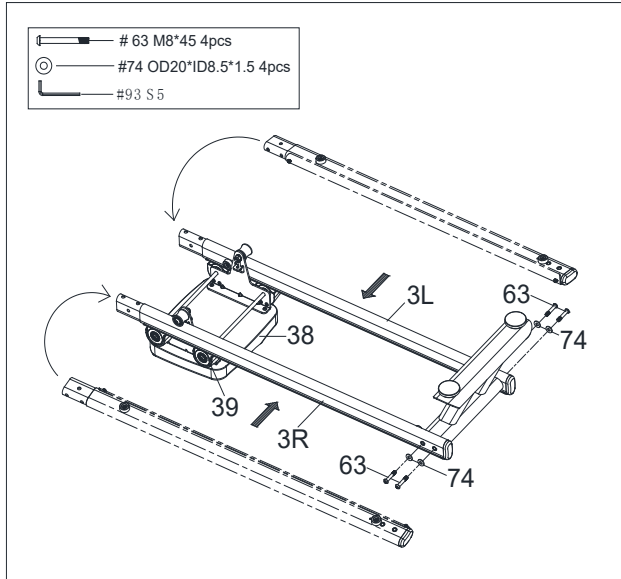


ASSEMBLY INSTRUCTIONS

1 SLIDE RAILS AND REAR STABILIZER

Turn over the Slide Rails (No.3) as below. Attach the Seat Rollers (No.39) to the slide Rails making sure the plate touches the rollers. To secure the Slide Rails between the Rollers, you'll need to insert it at an angle and rotate as shown in the diagram.

Secure the Rear Stabilizer (No.2) to the Slide Rails (No.3) using 2 Bolts (No.63) and 2 Washers (No.74) on both sides. Use the Allen Wrench (No. 93) to secure.

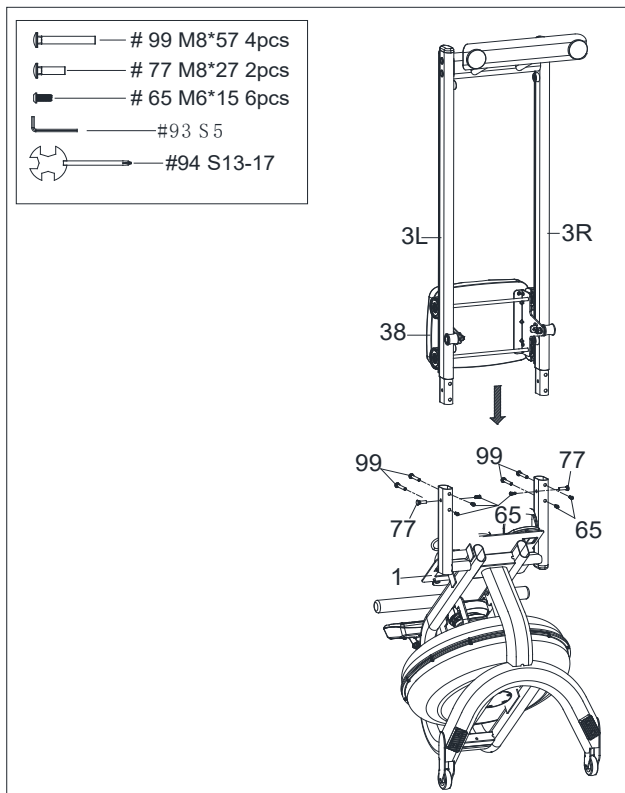


2 CONNECTING THE SLIDE RAIL TO THE MAIN BODY

This step can be made easier with the use of another person to assist you. Be careful of the sliding Seat (No. 38) as it will move when placed upright.

Set the Main Frame (No. 1) in an upright position and connect the Slide Rails (No.3) using 4 Long Bolts (No. 99), 2 Small Bolts (No. 77), and 6 Screws (No. 65).

Use the Allen Wrench (No. 93) and Spanner (No. 94) to secure.



3 ATTACHING THE CONSOLE

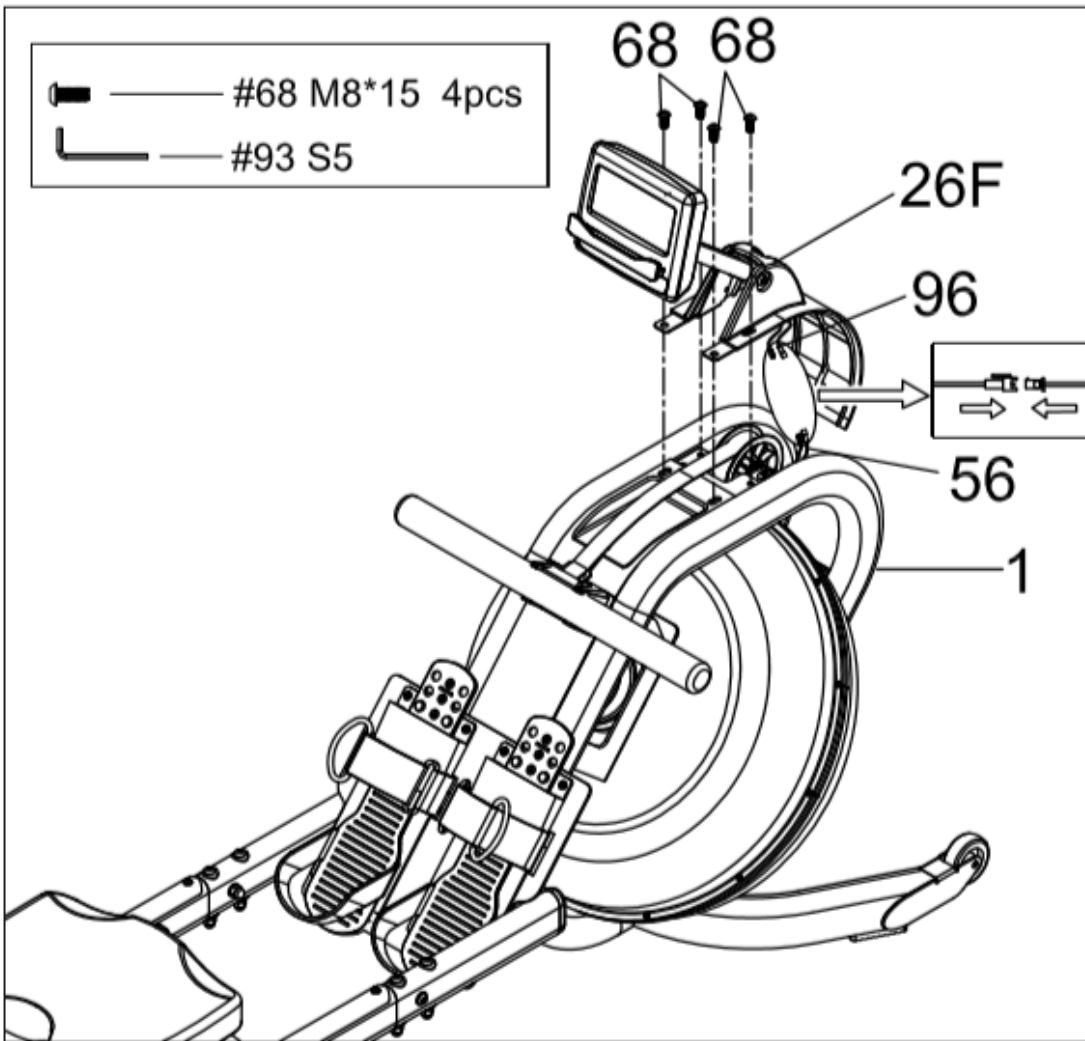
Place the 2 AA batteries into the back of the Computer (No. 54).

Turn the Main Frame (No.1) upright. Connect the Sensor Wire (No. 56) to the Connection Wire (No. 96). Be careful not to pinch the wires. Feed any extra length of wire to lay in the Main Frame.

Install the Decorative Cover (No. 26) into the Main Frame (No. 1).

Secure the Computer (No. 54) to the Main Frame using 4 Small Screws (No. 68).

Use the Allen Wrench (No. 93) to secure.



How to Fill and Empty the Tank

Remove the Fill Plug (No. 50) from the Upper Tank (No. 24).

To fill the tank with water, refer to Fig. A. Insert the Funnel (No.52) into the tank, then use a cup or the Siphon Pump (No.53) and a bucket to fill the tank. Use the water level gauge on the side of the tank to measure the desired water level in the tank.

To empty the tank, refer to Fig. B. Place a bucket next to the rower and use the Siphon Pump (No.53) to pump the water from the tank into the bucket.

Insert the Fill Plug (No.50) into the Upper Tank (No.24). Wipe the excess water off the frame.
Note:

Fill the tank only with tap water. Add 1 water-purification tablet (not included). Never use pool chlorine or chlorine bleach. This will damage the tank and void the warranty.

Add water purification tablet every 6 month or as needed. If water remains cloudy, replace the water in the tank.

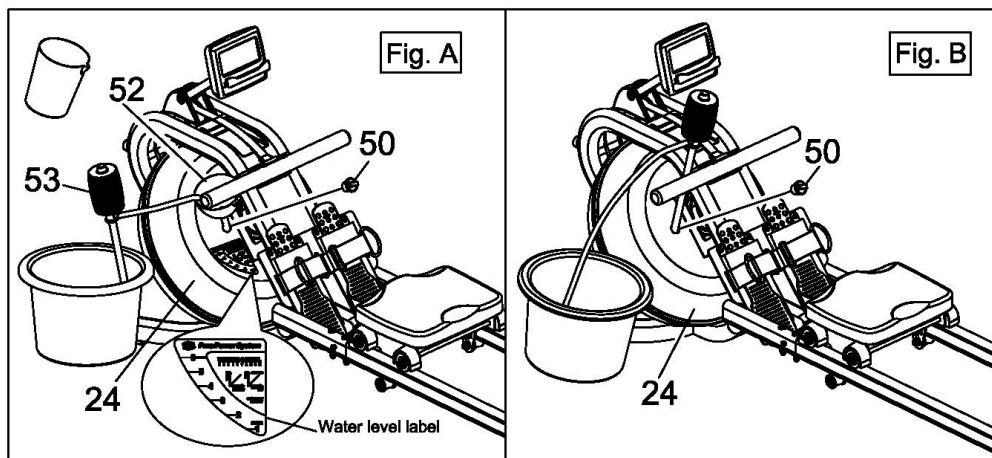
Water from the tank is not suitable for consumption. Dispose of the water after pumping it out of the tank.

WATER LEVEL:

See Fig. A. The water level gauge is on the side of the tank. The maximum fill level is 6.

Never fill it over the limit. Filling the tank over this limit will void the warranty.

The resistance depends on the water level in the tank. Water level 2 is the lowest resistance. Level 6 is the highest resistance.

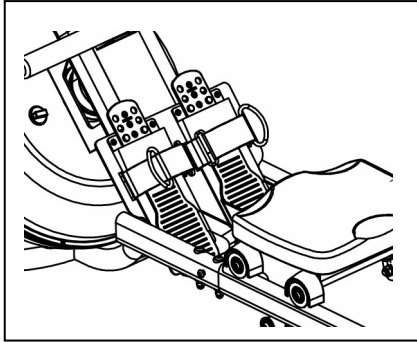


Pedal strap Adjustment

The pedal strap is adjustable and can be personalized to fit the user's foot size.

To adjust the pedal strap, remove the hook and loop end of the strap from the mesh side by pulling it upward and over the side. Once removed, you may increase the opening of the pedal strap by pulling the mesh end up and to the side.

To tighten, pull the hook and loop end of the pedal strap upward and down to secure it to the mesh side of the strap.

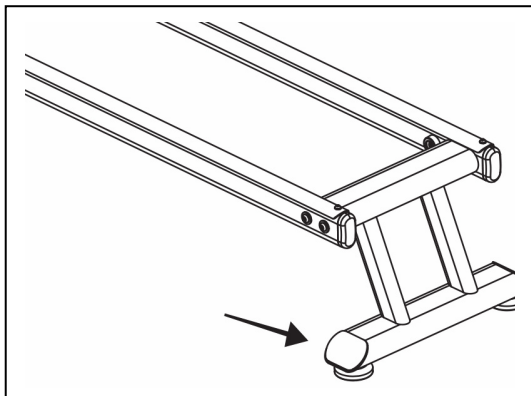


Adjusting the Balance

Adjust the rear feet if the rower is out of balance

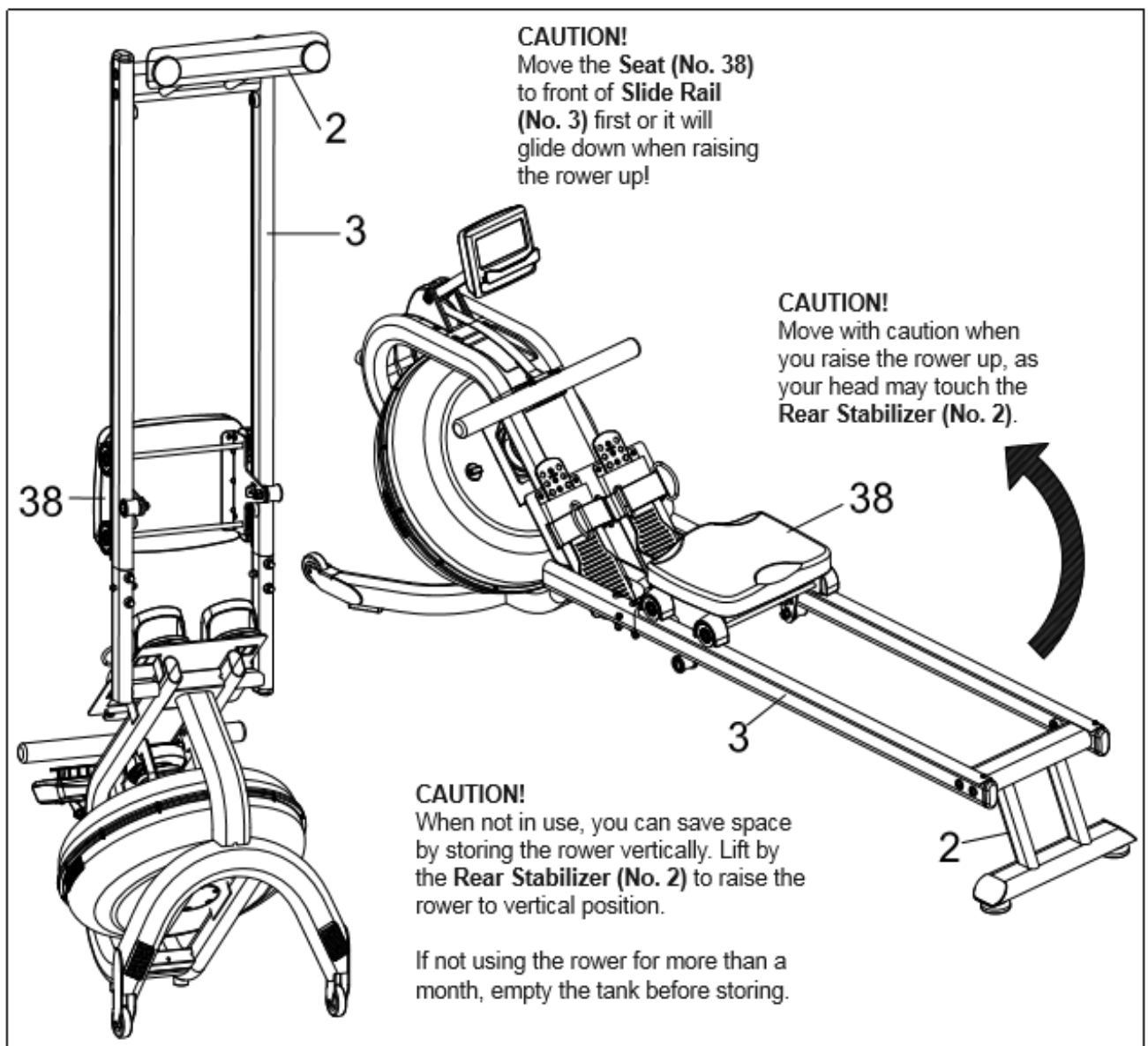
CAUTION

Moving parts, such as the seat, can crush and cut your fingers. Keep hands clear of the Slide Rail during use.



Storage

To move the rower, lift up the rear stabilizer until the transportation wheels on the front stand are touching the ground. With the wheels on the ground, you can transport the rower to the desired location with ease.



ERG650W CONSOLE OPERATION



⚠ This Class (B) digital apparatus complies with Canadian ICES-003.
Operation is subject to the following two conditions: (1) this device may not cause interference, and (2) this device must accept any interference, including interference that may cause undesired operation of the device

The full LCD display will be shown 2 seconds after installing 2 AA batteries. All fields will activate briefly. The console will then prompt you to enter the Workout Intensity Level (this is determined by how much water you've filled the tank with) from L1 to L6, using the **Arrow Keys** to lower/raise the level. The default level is L6. Afterwards, press **ENTER** to confirm your Workout Intensity Level. The console will then enter into Standby mode.

Button Functions

UP / DOWN: Press these two buttons to scroll through available selection. To adjust the function value upward and downward.

ENTER: Press to confirm your selection. To access the different workout programs. During training, press the button to cycle scan each display function.

START / STOP: To start and stop your selected workout program.

RESET: To return the computer back to the main menu. Press and hold to reset values.

RECOVERY: To activate the RECOVERY PROGRAM that will automatically evaluate your fitness immediately after your work out.

Functions

TIME: Set a target time by pressing the UP and/or DOWN buttons (1min ~ 99 min), in 1 minute increments.

TIME / 500M: Your average time to reach 500 meters is automatically displayed.

SPM: Strokes per minute.

DISTANCE: Preset a target value by pressing the UP and/or DOWN buttons (0 ~ 99900 meters), 100 meters increments.

STROKES: Set a target value by pressing the UP and/or DOWN buttons (0~9990 strokes). 10 strokes increments.

TOTAL STROKES: Accumulates total strokes from 0 up to 9999.

CALORIES: Set a target value by pressing the UP and/or DOWN buttons (10~9990 Cal). 10 calorie increments.

PULSE: Wireless chest strap sensor - In Manual Mode, set the target heart rate value by pressing up/down (available range is 30 to 240 in 1 BPM increments). The computer will display user's heart rate during training. When you are out of range of the target value during exercise, the computer will beep and PULSE will blink until target range is resumed or wireless chest strap sensor is removed. The pulse measurement function is only usable with the optional wireless chest strap sensor.

DRAG FORCE: Displays the current Drag Force.

WATT: Displays the current Watt output.

A+: Display the average function value of time, calories, watt and pulse.

Programs

QUICK START:

Choose Quick Start then press START/STOP to start the training. Press ENTER to switch between values during your workout. The program profile displays 16 columns, each equal to 100 meters.

STANDARD:

Choose Standard, then press ENTER to confirm and begin your desired training mode: 2000m, 5000m, 10000m, 30:00, 500m/1:00. Press START to begin the program. The preset value will count down to 0, other values (calories, strokes, etc.) will count up. Pressing RESET will bring you back to standby mode and all values will reset to 0.

TARGET SINGLE:

Choose Target Single then press ENTER to confirm and choose one of four values to target.

Single Time - Presets only a time value. Press Start to begin the workout.

Single Distance - Presets only a distance value. Press Start to begin the workout.

Single Calories - Presets only a Caloric value. Press Start to begin the workout.

Single THR - Presets only a Target Heart Rate. Ranges from 90 - 200 BPM. Press Start to begin the workout. If you exceed the THR, a beeping sound will occur. Only usable with a Wireless chest strap.

TARGET INTERVALS:

Choose Target Interval then press ENTER to confirm and choose one of three values to set an Interval target for.

Interval Time - Using the Arrow Keys, set a training time. Press ENTER and set a rest time. Press Start to begin the workout.

Interval Distance - Using the Arrow Keys, set a training distance. Press ENTER and set a rest time. Press Start to begin the workout.

Interval Variable - Using the Arrow Keys, set a training time, then press ENTER to confirm and set a training distance. Press ENTER and set a rest time. Press Start to begin the workout.

Programs

CUSTOM:

Choose Custom, then press ENTER to confirm and choose one of four custom modes:

V: 30/:30R - Training 30 seconds, Rest 30 seconds

V1:00/1:00R...7 - Training 1 minute, Rest 1 Minute, Repeat 7 times.

V2000m/3:00R...4 - Training 2000m, Rest 3 Minute, Repeat 4 times.

V1:40/:20R...9 - Training 1:40 minutes, Rest 20 seconds, Repeat 9 times.

RACE:

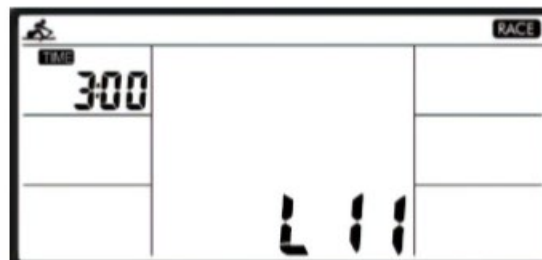
Choose Race then press ENTER to confirm. Select L1 - L5 using the Arrow Keys. Press ENTER to confirm and enter a distance setting. Press Start to begin the Race.

A dot-matrix will appear that displays you versus the PC graphic to race.
The program will end at the end of the race.

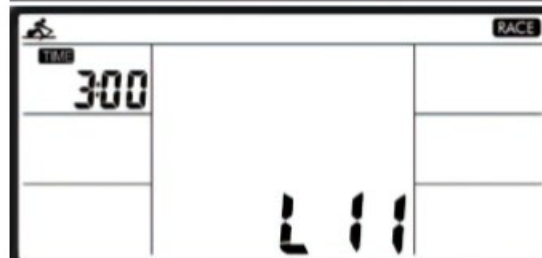
Pressing ENTER you can switch between seeing the different values and their averages.
The dot-matrix will show PC WIN or USER WIN.

Note: In the Race you can only set Distance, TIME/500M is Fixed, TIME/500M for L1-L15 is as below:

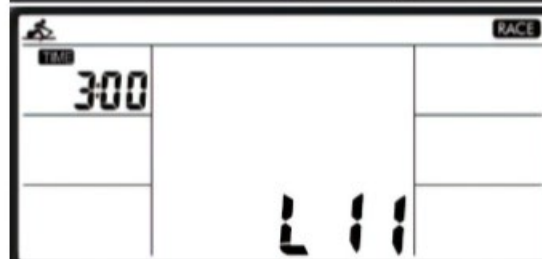
RACE MODE



DISTANCE SET



START



L1	8:00
L2	7:30
L3	7:00
L4	6:30
L5	6:00
L6	5:30
L7	5:00
L8	4:30
L9	4:00
L10	3:30
L11	3:00
L12	2:30
L13	2:00
L14	1:30
L15	1:00

Using A Heart Rate Transmitter

⚠ This ISM device complies with Canadian ICES-001.

How to wear your wireless chest strap transmitter:

1. Attach the transmitter to the elastic strap using the locking parts.
2. Adjust the strap as tightly as possible as long as the strap is not too tight to remain comfortable.
3. Position the transmitter with the logo centered in the middle of your body facing away from your chest (some people must position the transmitter slightly left of center). Attach the final end of the elastic strap by inserting the round end and, using the locking parts, secure the transmitter and strap around your chest.
4. Position the transmitter immediately below the pectoral muscles.
5. Sweat is the best conductor to measure very minute heart beat electrical signals. However, plain water can also be used to pre-wet the electrodes (2 ribbed oval areas on the reverse side of the belt and both sides of the transmitter). It's also recommended that you wear the transmitter strap a few minutes before your work out. Some users, because of body chemistry, have a more difficult time in achieving a strong, steady signal at the beginning. After "warming up", this problem lessens. As noted, wearing clothing over the transmitter/strap doesn't affect performance.
6. Your workout must be within range - distance between transmitter/receiver – to achieve a strong steady signal. The length of range may vary somewhat but generally stay close enough to the console to maintain good, strong, reliable readings. Wearing the transmitter immediately against bare skin assures you of proper operation. If you wish, you may wear the transmitter over a shirt. To do so, moisten the areas of the shirt that the electrodes will rest upon.



Note: The transmitter is automatically activated when it detects activity from the user's heart. Additionally, it automatically deactivates when it does not receive any activity. Although the transmitter is water resistant, moisture can have the effect of creating false signals, so you should take precautions to completely dry the transmitter after use to prolong battery life (estimated transmitter battery life is 2500 hours). The replacement battery is Panasonic CR2032.

Erratic Operation

Caution! Do not use this elliptical for Heart Rate Control unless a steady, solid Actual Heart Rate value is being displayed. High, wild, random numbers being displayed indicate a problem.

Areas to look for interference which may cause erratic heart rate:

1. Microwave ovens, TV's, small appliances, etc.
2. Fluorescent lights.
3. Some household security systems.
4. Perimeter fence for a pet.
5. Some people have problems with the transmitter picking up a signal from their skin. If you have problems, try wearing the transmitter upside down. Normally the transmitter will be oriented so the logo is right side up.
6. The antenna that picks up your heart rate is very sensitive. If there is an outside noise source, turning the whole machine 90 degrees may de-tune the interference.
7. Another Individual wearing a transmitter within 3' of your machine's console.

If you continue to experience problems, contact your dealer.

GENERAL MAINTENANCE

A regular preventative maintenance schedule with your fitness equipment ensures that products are working at an optimal condition without affecting your exercise experience. To assist in the maintenance regimen, it is recommended to break service into daily, weekly, & monthly activities.

All preventive maintenance activities must be performed on a regular basis. Performing routine preventive maintenance actions can aid in providing safe, trouble-free operation of the Xterra equipment. Dyaco is not responsible for performing regular inspection and maintenance for your machines.

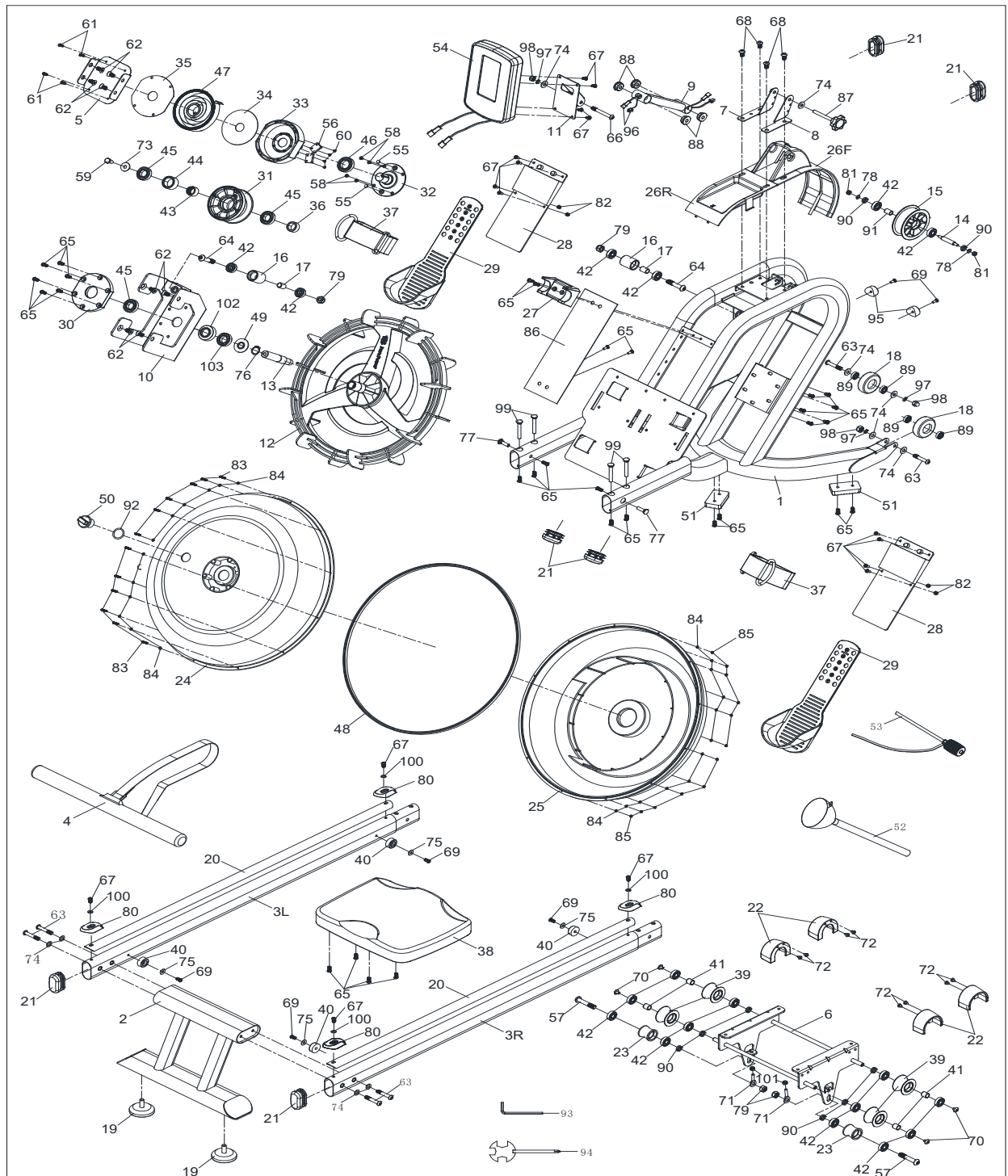
Item	Time Frame	Instructions	Notes
Seat and Seat Rails	Weekly	Wipe down seat rails with lint free cloth	
Frame	Weekly	Wipe down frame with lint free cloth	
Tank and Water Treatment	12m to 2years	Follow instructions as specified on page 10. of the manual.	

TROUBLESHOOTING

Issue	Possible Cause	Instructions
Water changes color or becomes cloudy	Rower is in direct sunlight or has not had water treatment Local tap water is of poor quality	Change rower location to reduce direct exposure to sunlight. Add water treatment or change tank water as directed on page 10 of this manual. Consider using distilled water to refill tank.
Monitor does not display	Batteries not Installed Computer Wires not connected	Install Batteries Ensure the computer wires are connected properly at the upright and computer
No count or distance displays on the monitor	Sensor wire not connected Sensor wire not working properly Monitor not working properly	Ensure the computer wires are connected properly at the upright and the computer Replace sensor wire Replace monitor

Please contact your Dyaco Canada Customer Service if any assistance is required.

EXPLODED DIAGRAM



PARTS LIST

NO.	PART NO.	DESCRIPTION	Q'TY
1	0365001	Main Frame	1
2	0365002	Rear Stabilizer	1
3	0365003	Slide Rail R/L	2
4	0365004	Handlebar	1
5	0365005	Spring Fixed Plate	1
6	0365006	Seat Carriage	1
7	0365007	Sensor Stand L	1
8	0365008	Sensor Stand R	1
9	0365009	Support for Computer	1
10	0365010	Tank Plate	1
11	0365011	Support Plate	1
12	0365012	Impeller	1
13	0365013	Impeller Shaft	1
14	0365014	Mesh Belt Wheel Shaft	1
15	0365015	Belt Wheel	1
16	0365016	Guide Roller	2
17	0365017	Spacer for Guide Roller	2
18	0365018	Moving Wheel	2
19	0365019	Adjustable Knob	2
20	0365020	Aluminum Plate	2
21	0365021	Oval End cap	6
22	0365022	Cover for Roller	4
23	0365023	Lower Roller for Rail	2
24	0365024	Upper Tank	1
25	0365025	Lower Tank	1
26	0365026	Decorate Cover F/R	1
27	0365027	Handlebar Seat	1
28	0365028	Upper Pedal	2
29	0365029	Lower Pedal	2
30	0365030	Bearing Seat	1
31	0365031	Mesh Belt Wheel	1
32	0365032	Axle for Volute Spring	1
33	0365033	Base of Volute Spring	1
34	0365034	PC Board	1
35	0365035	Outer PC Board	1
36	0365036	Spacer for mesh belt wheel	1

NO.	PART NO.	DESCRIPTION	Q'TY
37	0365037	Pedal Strap	2
38	0365038	Seat	1
39	0365039	Seat Roller	4
40	0365040	Stopper	4
41	0365041	Spacer for Roller	4
42	0365042	Bearing 6000ZZ	18
43	0365043	One-way Bearing	1
44	0365044	Bushing for One-way Bearing	1
45	0365045	Bearing 61904ZZ	3
46	0365046	Bearing 61905ZZ	1
47	0365047	Volute Spring	1
48	0365048	Rubber Sealing Ring	1
49	0365049	Impeller Shaft Seal	1
50	0365050	Fill Plug	1
51	0365051	Skid Pad	2
52	0365052	Funnel	1
53	0365053	Pumping Siphon	1
54	0365054	Computer	1
55	0365055	Magnet	2
56	0365056	Sensor Wire	1
57	0365057	Bolt M10*55	2
58	0365058	Flat Head Screw ST5.0*12	4
59	0365059	Hexagon Head Screw M8*15	1
60	0365060	Screw ST3*6	4
61	0365061	Screw ST4.2*19	4
62	0365062	Flat Head Screw M8*15	8
63	0365063	Bolt M8*45	6
64	0365064	Bolt M10*50	2
65	0365065	Screw M6*15	30
66	0365066	Bolt M8*65	2
67	0365067	Screw M5*15	16
68	0365068	Screw M8*15	4
69	0365069	Cross Head Screw M6*15	6
70	0365070	Screw M6*10	4
71	0365071	Adjusting Screw M6*30	2
72	0365072	Screw ST4*16	8
73	0365073	Washer OD24*ID8.5*2.0	1
74	0365074	Washer OD20*ID8.5*1.5	10

NO	PART NO.	DESCRIPTION	Q'TY
76	0365076	C Clip	1
77	0365077	Bolt M8*27	2
78	0365078	Washer OD13*ID6.5*T1.5	2
79	0365079	Nylon Nut M10	4
80	0365080	Aluminum Plate Cover	4
81	0365081	Nylon Nut M6	2
82	0365082	Nylon Nut M5	4
83	0365083	Screw M3*20	12
84	0365084	Washer OD7*ID3.2*1.0	24
85	0365085	Nylon Nut M3	12
86	0365086	Main Frame Plate	1
87	0365087	Computer Adjustable Knob	1
88	0365088	Plastic Bushing	4
89	0365089	Bearing 608ZZ	4
90	0365090	Spacer for Seat Roller	8
91	0365091	Spacer for Belt Wheel	1
92	0365092	O Shape Ring	1
93	0365093	Allen Wrench	1
94	0365094	Spanner	1
95	0365095	Storage Pad	2
96	0365096	Connection Wire	2
97	0365097	Spring Washer	4
98	0365098	Acorn Nut M8	4
99	0365099	Carriage Bolts M8*57	4
100	03650100	Washer OD10*ID5.2*1.5	4
101	03650101	Nut M6	2
102	03650102	Lower Bearing Seat	1
103	03650103	Bearing 6904ZZ	1

MANUFACTURER'S LIMITED WARRANTY

Dyaco Canada Inc. warrants all its ERG650W Water Rowing Machine parts for a period of time listed below, from the date of retail sale, as determined by a sales receipt. Dyaco Canada Inc.'s responsibilities include providing new or remanufactured parts, at Dyaco Canada Inc.'s option, and technical support to our independent dealers and servicing organizations. In the absence of a dealer or service organization, these warranties will be administered by Dyaco Canada Inc. directly to a consumer. The warranty period applies to the following components:

Residential

Frame: Lifetime

Labour: 1 Year

Parts: 2 Years

This warranty is not transferable and is extended only to the original owner

NORMAL RESPONSIBILITIES OF CONSUMER

The consumer is responsible for the items listed below:

- Proper use of the fitness equipment in accordance with the instructions provided in this manual.
- Proper installation in accordance with instructions provided with the fitness equipment.
- Expenses for making the fitness equipment accessible for servicing, including any item that was not part of the fitness equipment at the time it was shipped from the factory.
- Damages to the fitness equipment finish during shipping, installation or following installation.
- Routine maintenance of this unit as specified in this manual.

EXCLUSIONS

This warranty does not cover the following:

CONSEQUENTIAL, COLLATERAL, OR INCIDENTAL DAMAGES SUCH AS PROPERTY DAMAGE AND INCIDENTAL EXPENSES RESULTING FROM ANY BREACH OF THIS WRITTEN OR ANY IMPLIED WARRANTY.

Note: Some areas do not allow the exclusion or limitation of incidental or consequential damages, so this limitation or exclusion may not apply to you.

Service call reimbursement to the consumer. Service call reimbursement to the dealer that does not involve malfunction or defects in workmanship or material, for units that are beyond the warranty period, for units that are beyond the service call reimbursement period, for this equipment not requiring component replacement. Damages caused by services performed by persons other than authorized Dyaco Canada Inc. service companies; use of parts other than original Dyaco Canada Inc. parts; or external causes such as corrosion, discoloration of paint or plastic, alterations, modifications, abuse, misuse, accident, improper maintenance, or acts of God.

Products with original serial numbers that have been removed or altered.

Products that have been: sold, transferred, bartered, or given to a third party.

Products that do not have a warranty registration card on file at Dyaco Canada Inc. Dyaco Canada Inc. reserves the right to request proof of purchase if no warranty record exists for the product.

THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE.

Warranties outside of Canada may vary.

SERVICE

The sales receipt establishes the labour warranty period should service be required. If service is performed, it is in your best interest to obtain and keep all receipts. This written warranty gives you specific legal rights. Service under this warranty must be obtained by following these steps, in order:

Contact your selling authorized dealer or Dyaco Canada.

If you have any questions about your new product or questions about the warranty contact Dyaco Canada Inc. at 1-888-707-1880.

If no local service is available, Dyaco Canada Inc. will repair or replace the parts, at Dyaco Canada Inc.'s option, within the warranty period at no charge for parts. All transportation costs, both to our factory and upon return to the facility, are the responsibility of the consumer. The consumer is responsible for adequate packaging upon return to Dyaco Canada Inc. Dyaco Canada Inc. is not responsible for damages that occur during shipping. Make all freight damage claims with the appropriate freight carrier. **DO NOT SHIP ANY UNIT TO OUR FACTORY WITHOUT A RETURN AUTHORIZATION NUMBER.** All units arriving without a return authorization number will be refused.

For any further information, or to contact our service department by mail, send your correspondence to:

Dyaco Canada Inc. 5955 Don Murie Street Niagara Falls, ON L2G 0A9. Product features or specifications as described or illustrated are subject to change without notice. All warranties are made by Dyaco Canada Inc.



Please visit us online for information about our other brands and products manufactured and distributed by Dyaco Canada Inc.

SPIRIT

spiritfitness.ca



xterrafitness.ca

UFC

dyaco.ca/UFC/UFC-home.html

SOLE
FITNESS

solefitness.ca



dyaco.ca/products/everlast.html



spiritfitness.ca/johnnyg.html

**TRAINOR
SPORTS**

trainorsports.ca

For more information, please contact Dyaco Canada Inc.

T: 1-888-707-1880 | 5955 Don Murie St., Niagara Falls, Ontario L2G 0A9 | sales@dyaco.ca