

Ref Nr: 8 (Applies to All Treadmill Models)

DRIVE BELT

Recommended:	Monthly
Average Time:	2 minutes for inspection 30 minutes, if belt has to be replaced

INSPECT

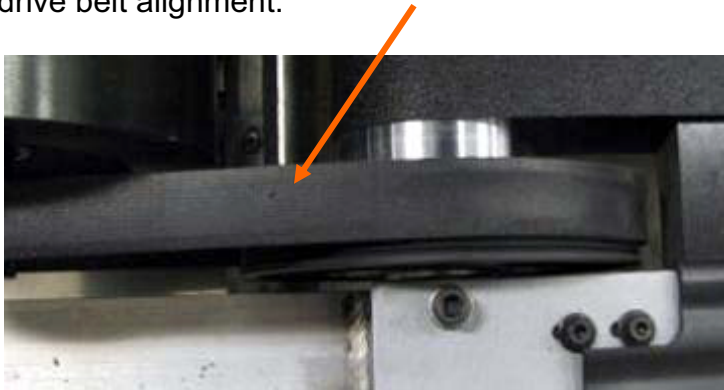
Step 1: Take off Shroud

1. Check Belt tension by twisting the belt.



If belt can be easily turned more than 90 degrees, belt has to be tensioned

2. Check drive belt alignment.



The belt should be in the center of both the head roller pulley and the motor drive pulley (there should be no signs that the belt has jumped a groove in either of the pulleys). If necessary, loosen and readjust.

3. Check the drive belt for signs of excessive wear such as cracks, missing pieces or frayed edges.
Replace drive belt if necessary.

Ref Nr: 9 (Applies to All Treadmill Models)

TENSION – RUNNING BELT

Recommended:	Monthly
Mandatory:	Bi-Annually (Every 6 months)
Average Time:	2 minutes for inspection 10 minutes, if belt has to be tensioned

TOOLS

- #2 Phillips screwdriver (to remove shroud)
 - Add'l tools may be required for retensioning (see individual procedures)
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PREPARATION

- Start treadmill in “Quick Start” - Set to 0.5 MPH (1.0 km/h)
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Check Running Belt Tension

Person checking should weigh at least 160 lbs (70 kg).



While walking on the running belt, attempt to stop the running belt by stepping hard with one foot into the oncoming belt, just in front of the lower shroud. The running belt should not slip. If the running belt slips, take off shroud and check for:

Running Belt slipping on the Head Roller

or

Drive Belt slipping on the Head Roller Pulley.

If Running Belt is slipping, tighten Belt per Procedure: “How to Tighten a Running Belt”

If Drive Belt is slipping, tighten Belt per Procedure: “How to Tighten a Drive Belt”.