



Commercial Products Standard Labor Hours

NAUTILUS TREADCLIMBER TC916

	HRS
Hydraulic cylinder	1.50
Encoder	1.00
Belts and deck	2.50
Rear roller	5.00
Dependancy arm	2.00
Display PCBA	1.00
Console processor (w/o TV)	0.75
Console processor (with TV)	0.75
VSD board	1.00
Configuration plate	1.00
Dependancy links	2.00

NAUTILUS BIKES

	HRS
Remove shrouds	0.75
ICHR/Handlebars	0.50
Wire harness	1.00
Alternator	1.00
Crank assembly	0.75
Load resistor	0.50
Lower board	0.50
Drive pulley	0.50
Battery	0.50

NAUTILUS TREADMILLS

	HRS
Walking belts	1.00
Decks	1.00
Front roller	1.00
Rear roller	1.00
Drive motor	1.00
Incline motor	1.00
Lower board	0.50
Console (complete)	0.50
Wiring	0.50
Drive belt	0.50

NAUTILUS ELLIPTICALS

	HRS
Remove shrouds	0.75
ICHR grips	0.75
Wire harness	1.00
Footlink assembly	1.00
Crank arms	1.00
Pivot tube	1.00
Foot pad assembly	0.50
Pivot bushing	0.50
Console	0.50
Lower board	0.50
Alternator	0.50
Flywheel	0.75

STAIRMASTER BIKES

	HRS
Remove shrouds	0.75
Alternator	0.50
Cranks & pedals	1.00
Covers	0.50
Console	0.50
Intermediate assy	0.75
Battery	0.50
Lower PCBA	0.50
Cables	0.50
ICHR/Handlebars	0.50
Seat assembly 3400	0.50
Seat assembly 3800	1.00

STAIRMASTER 7000PT STEPMILL

	HRS
Remove covers	0.75
Alternator	1.00
Transmission	1.00
Lower board	0.50
Power inlet	0.50
Step chains	1.50
Bearing rails	1.00
Cables	0.50
Console	0.50
Resistor	0.50
Covers	0.50



Commercial Products Standard Labor Hours

STAIRMASTER STEPPERS

	HRS
Remove shrouds	0.75
Alternator	0.50
Lower board	0.50
Drive hub assembly	0.75
Pedal arms	0.50
Leveling arms	0.50
Eccentric hub	0.75
1st reduction assy	0.75
Belts	0.50
Step chains	0.50
Drive chain	0.50
Covers	0.50

STAIRMASTER ELLIPTICAL

	HRS
Remove shrouds	0.75
ICHR grips	0.75
Wire harness	1.00
Footlink assembly	1.00
Crank arms	1.00
Pivot tube	0.50
Foot pad assembly	0.50
Pivot bushing	0.50
Console	0.50
Lower board	0.50
Alternator	0.50
Flywheel	1.00

SCHWINN IC SPIN BIKES

	HRS
Bottom bracket	0.75
Flywheel	0.75
Brake pads	0.50
Pedals	0.50
Chains	0.50
Frame swap	1.50
Cranks	0.50
Smart release	0.75
Seat post	0.50
Handlebar	0.50

NAUTILUS F2 / F3

	HRS
Replace belt	0.50
Replace pin and spring	0.50

NAUTILUS ONE

	HRS
Loosen /tighten belts	0.50
Adjust gas spring	0.50
Drive shaft check and align	0.50

NAUTILUS S4 (STUDIO/STEEL)

	HRS
Replace handle spring, roll pin, and decal	0.50
Replace plunger	0.50

NAUTILUS 2ST

	HRS
Adjust shock	0.50
Handle adjustment	0.50
Replace gas cylinder	0.50
Align center pin	0.50
Check alignment on pulleys	0.50
Replace grips	0.50

NAUTILUS NITRO/NITRO PLUS

	HRS
Center pin adjustment	0.50
Guide rod adjustment	0.50
Zinc pin and bracket replacement	0.50
Bearing adjustment	0.50
Adjust set screws	0.50
Replace belt and align pulleys	0.50
Adjust seat and apply seat shim	0.50

NAUTILUS S9.12

	HRS
Replace and re-route cables	1.00
Chest press assembly adjustment	1.00
Pin alignment	1.00