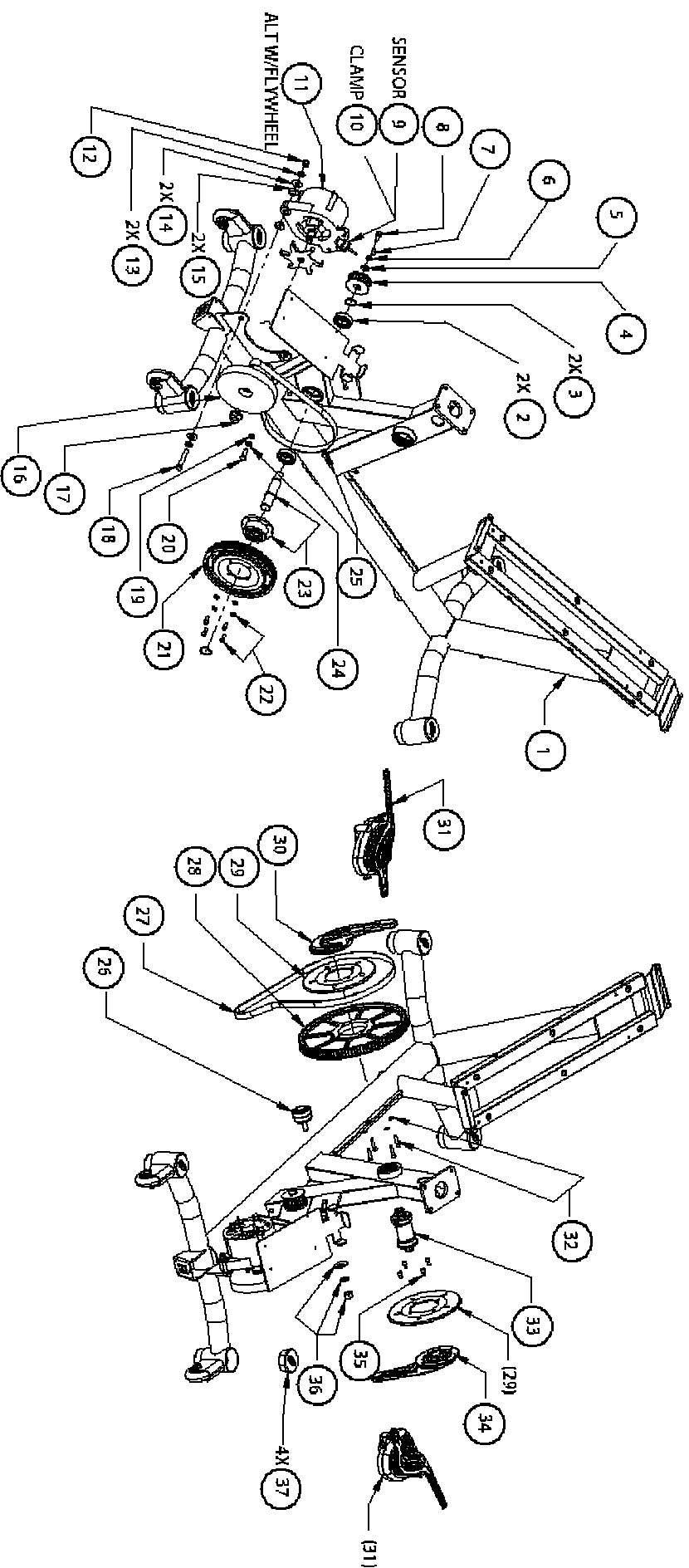
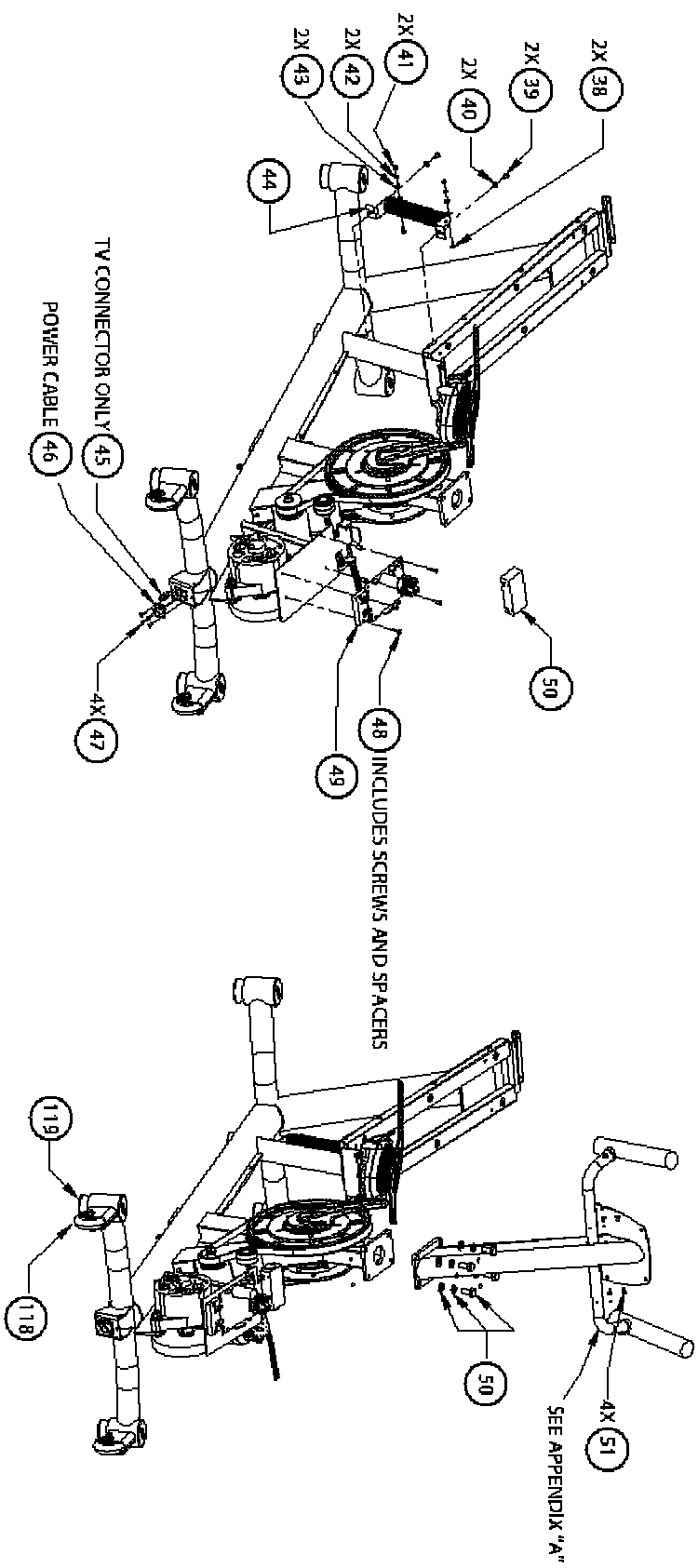


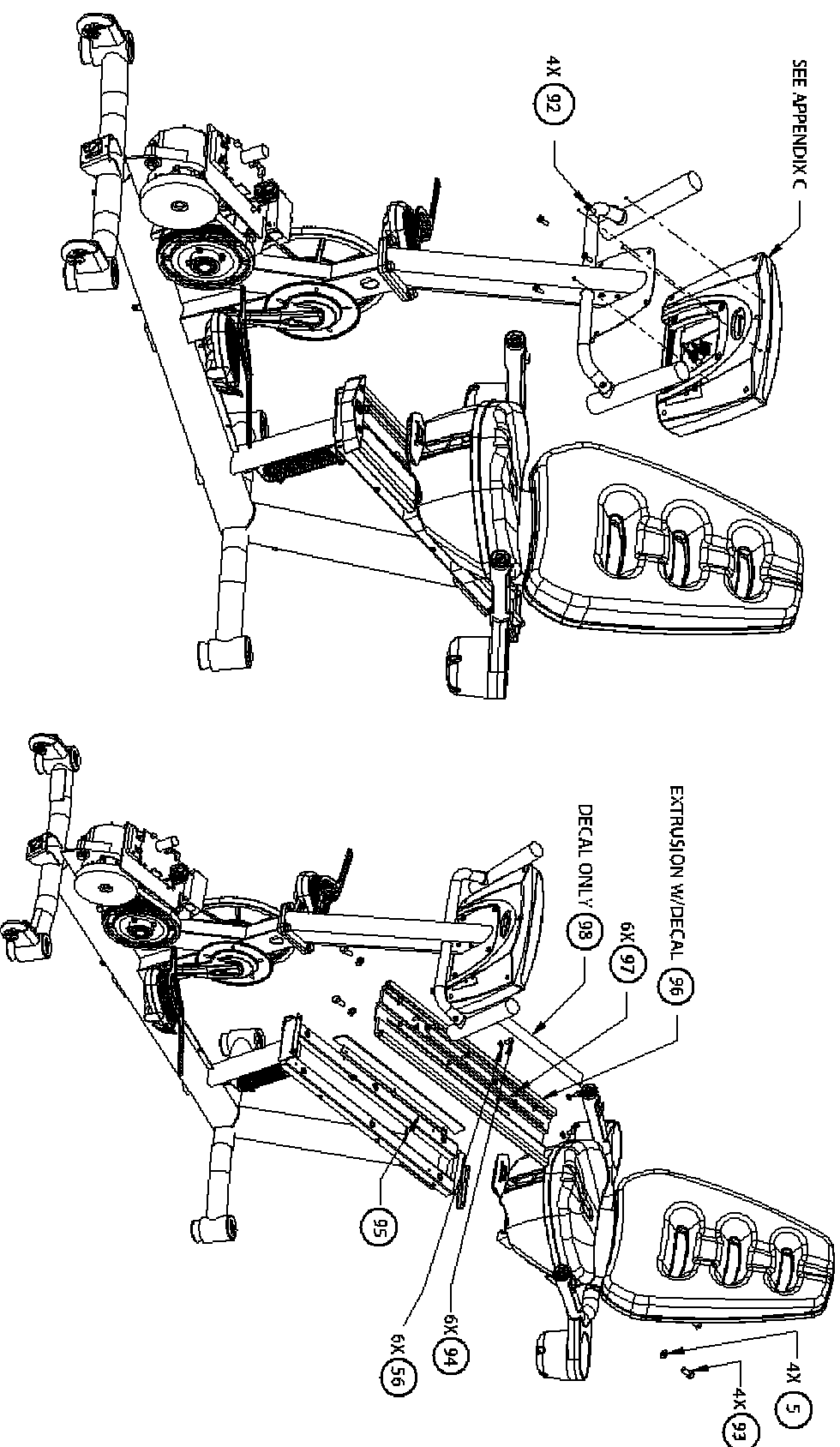
R916 DOMESTIC



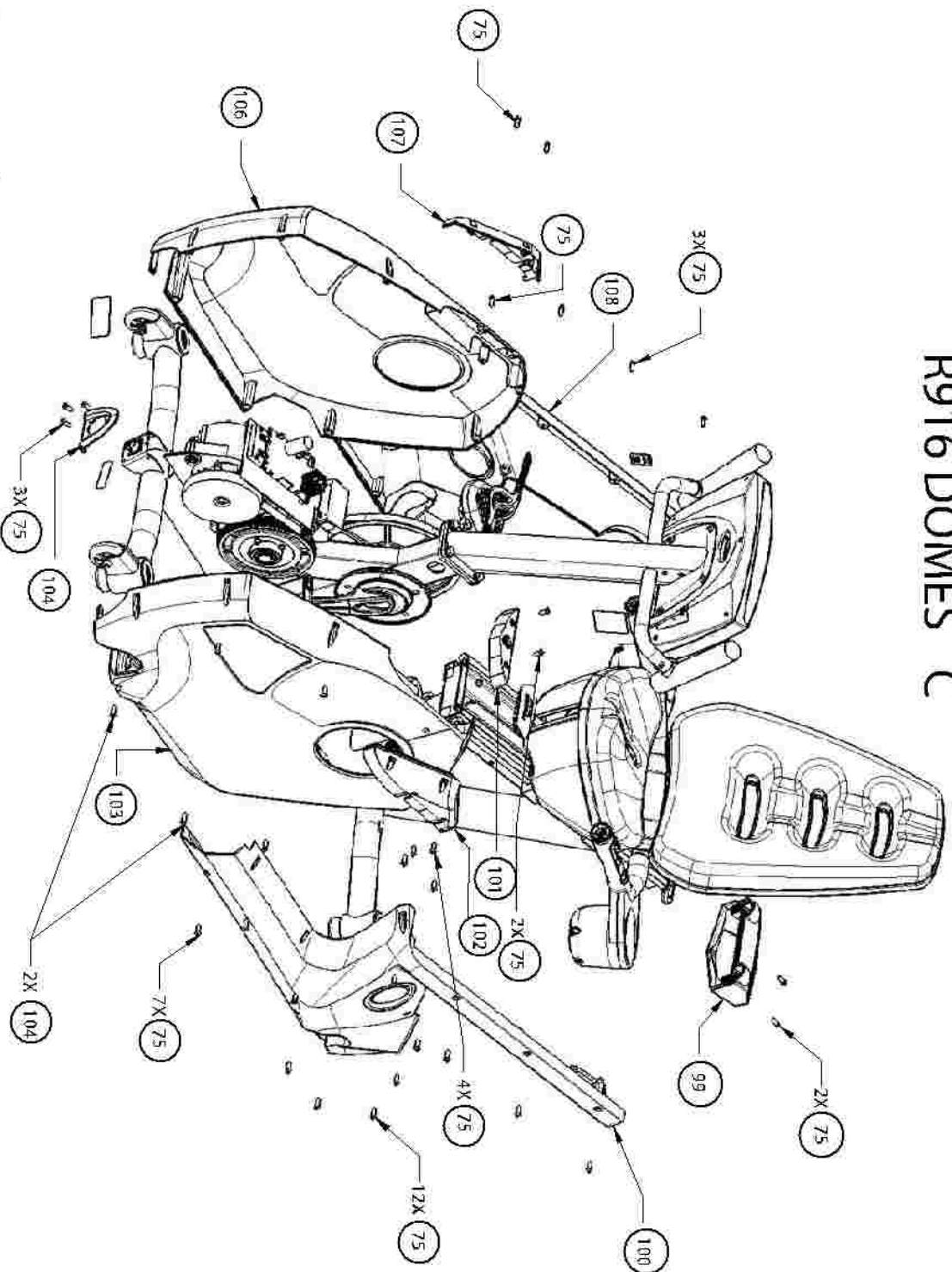
R916 DOMESTIC



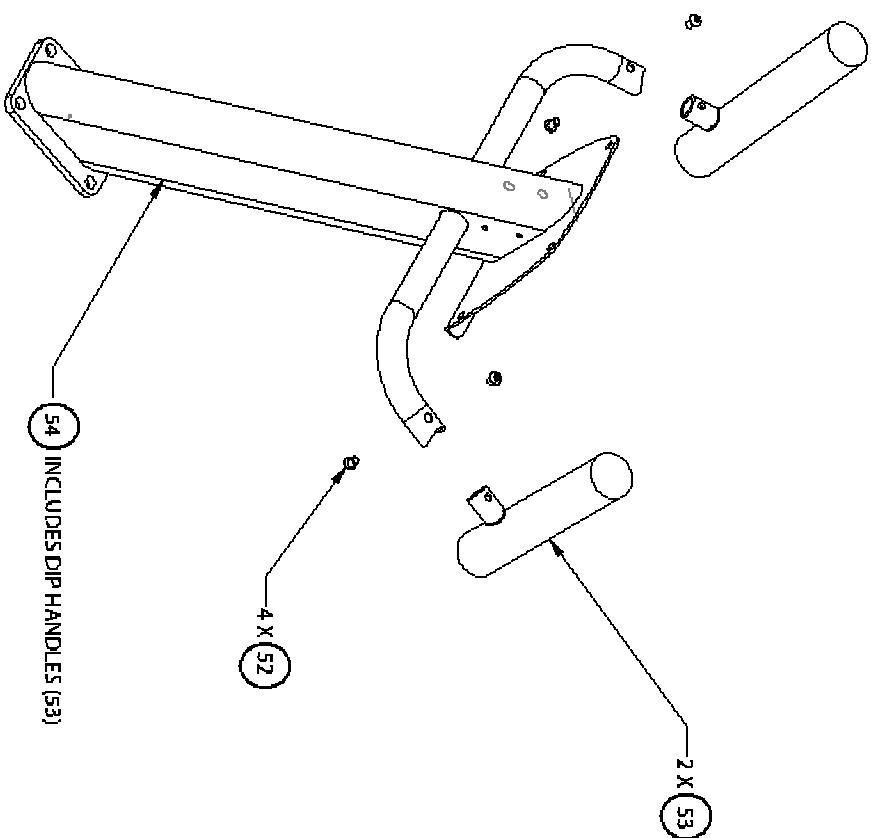
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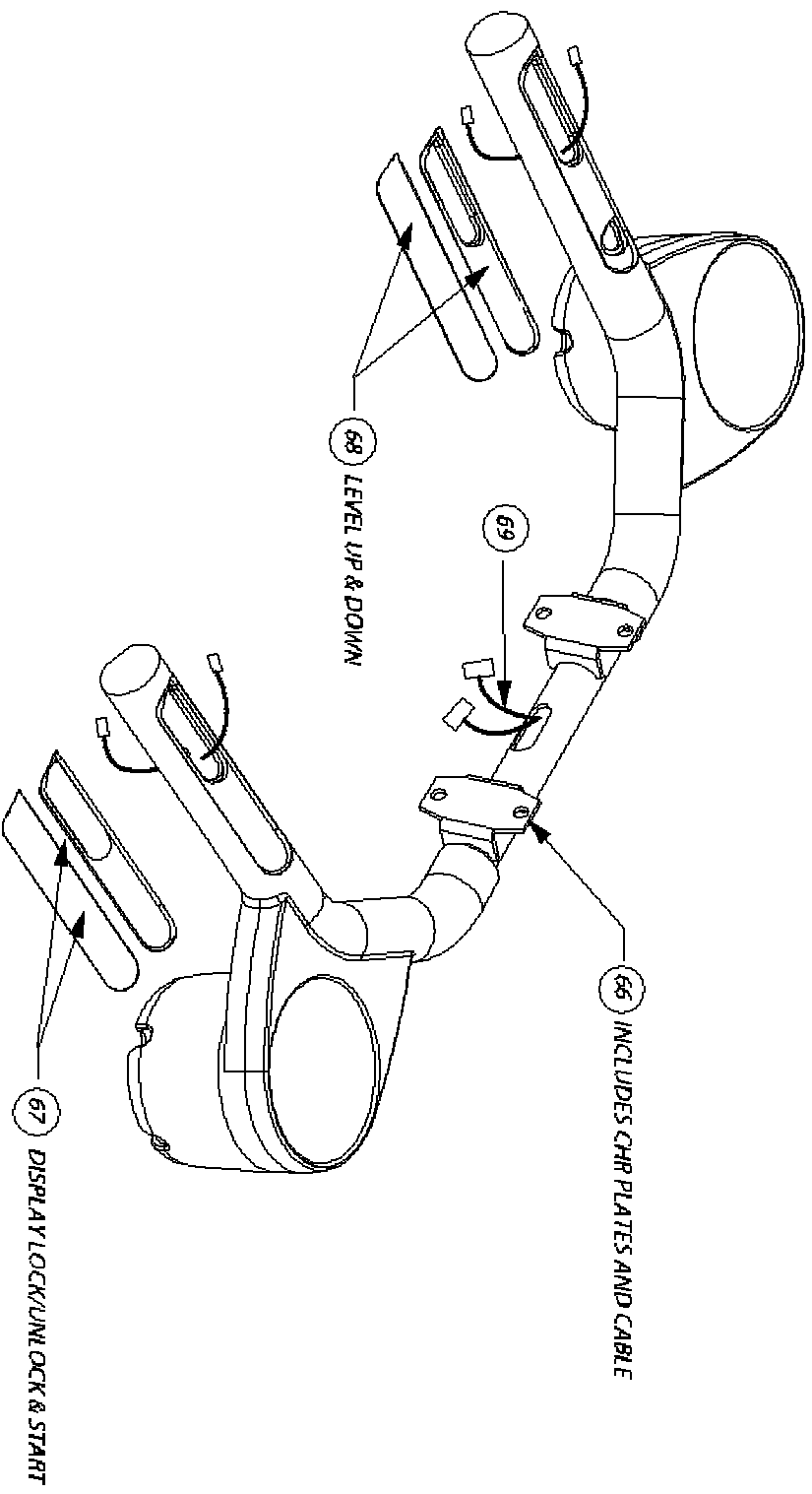
R916 DOMES C



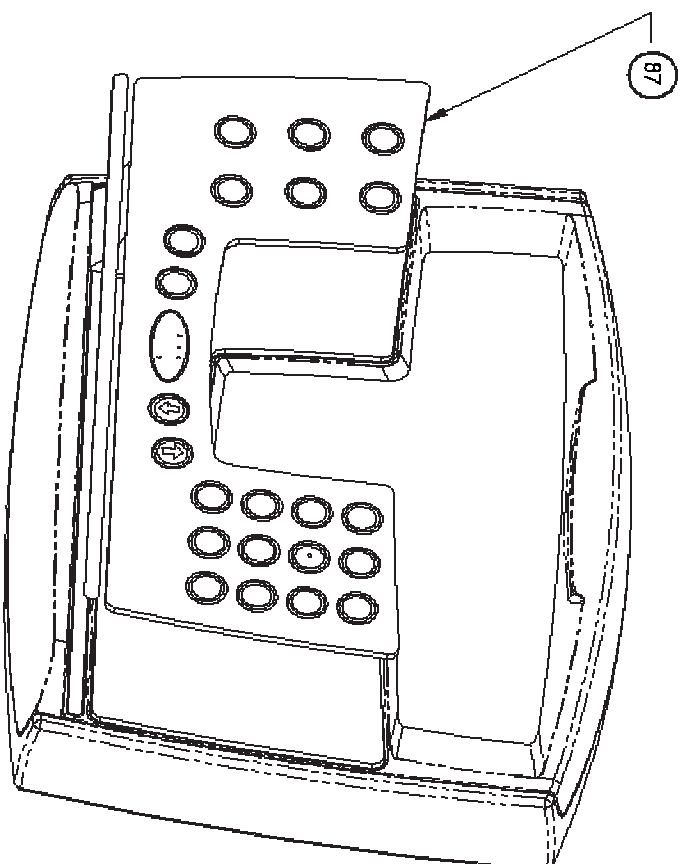
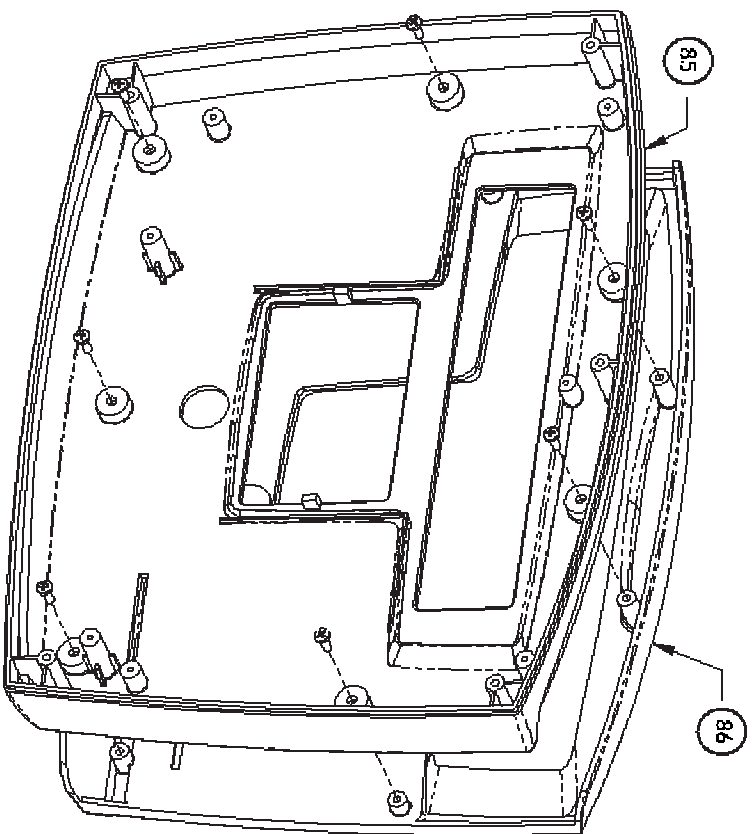
APPENDIX "A"



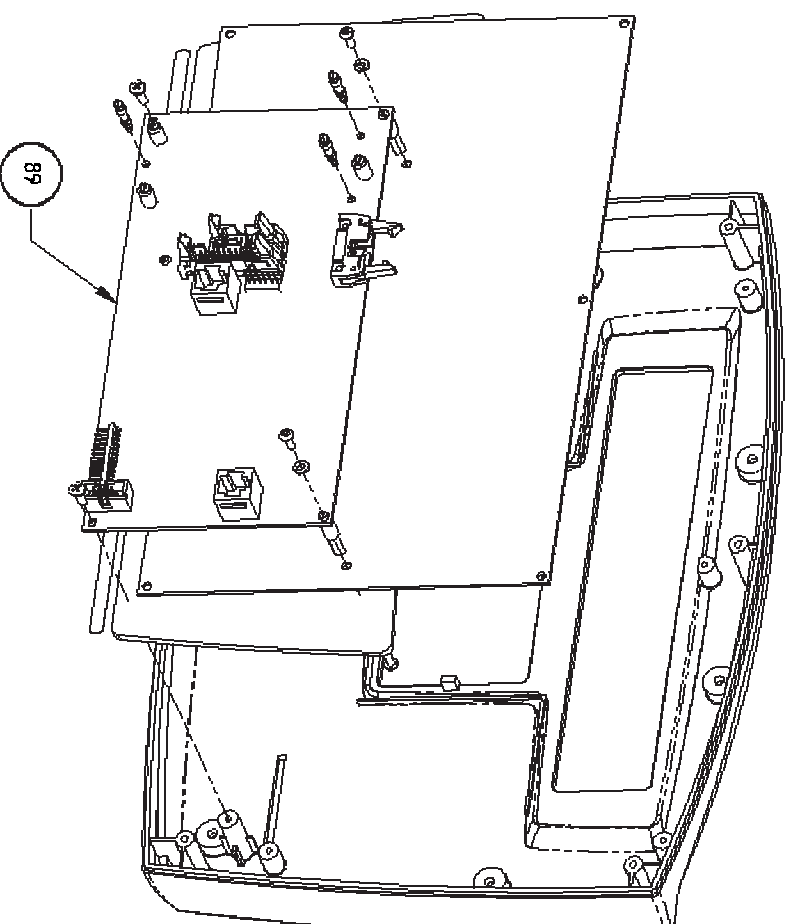
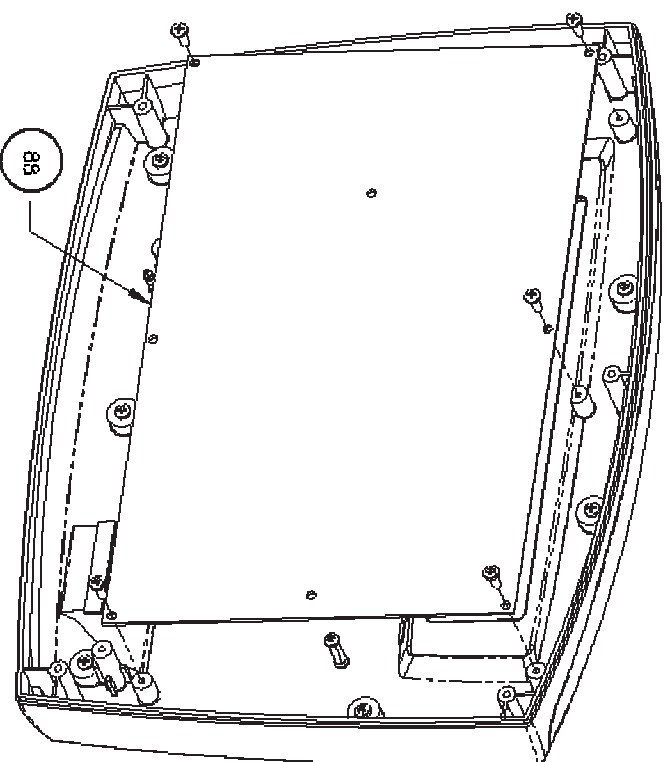
APPENDIX "B"



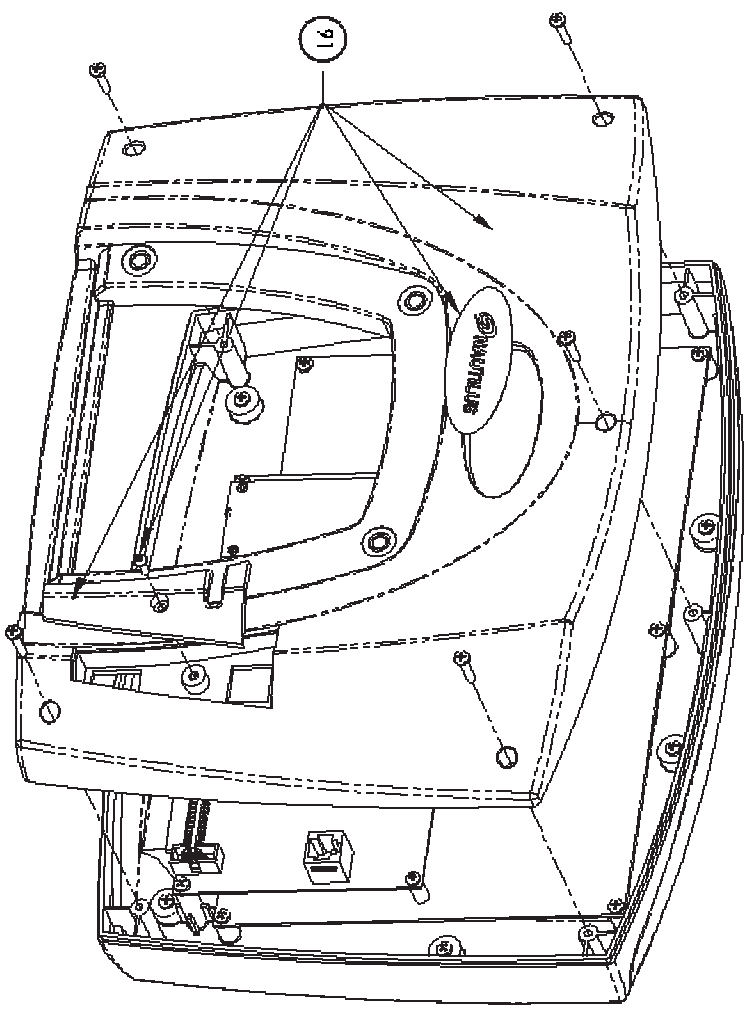
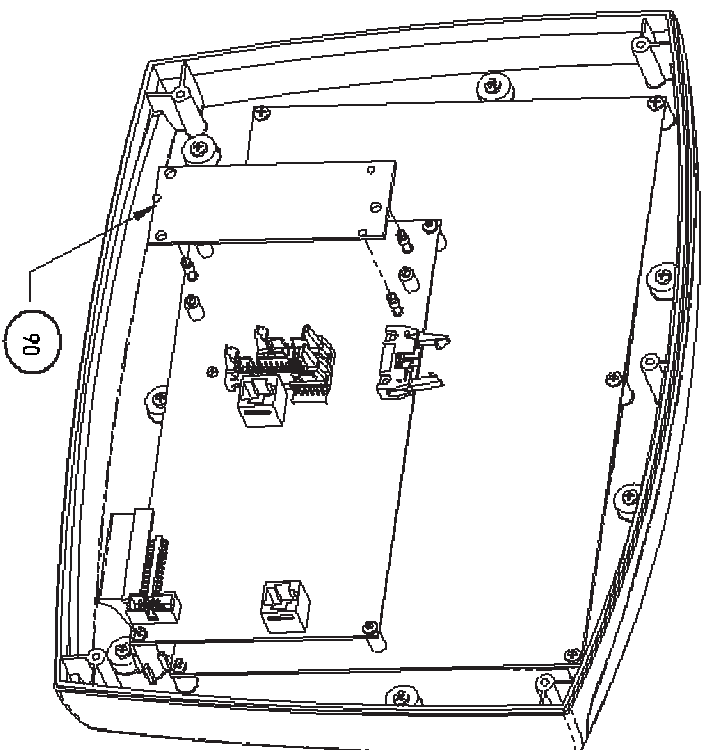
84 Appendix "C"

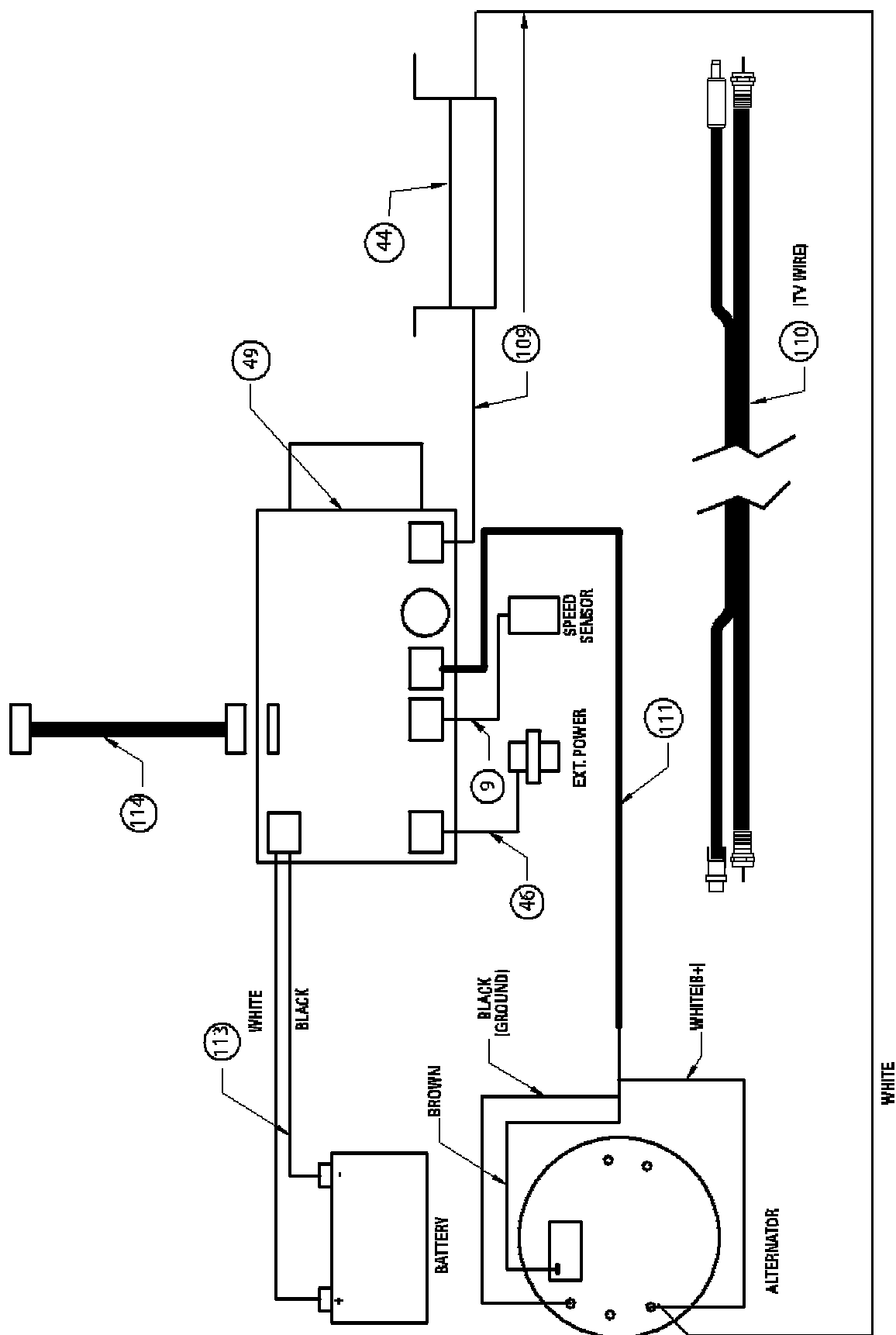


84 Appendix "C"

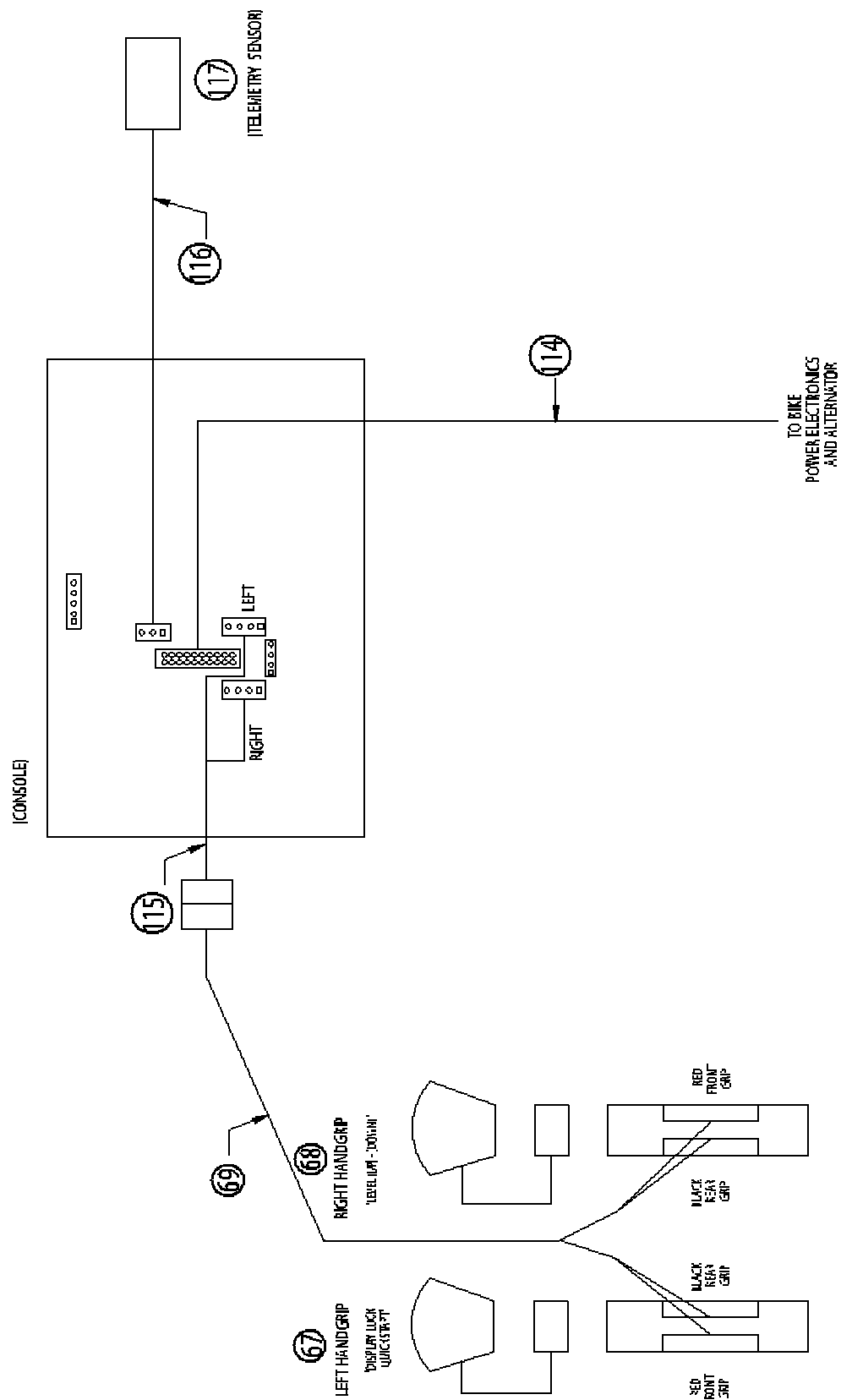


84 Appendix "C"





R916 Main Power Wiring Diagram



R916 Console Heart Rate Wiring Diagram

R916,WBOM,DOMESTIC,SKU #380002

REF	DESCRIPTION	PART NUMBER	REF	DESCRIPTION	PART NUMBER
1	ASSY,FRAME,R916	003-3756	51	SCREW 3.10-32X.375 PANHD,PHL	SM17684
2	BRNG, Ball, 25mmx47mmx12mm	SM40594	52	SCREW,1/4-20X3/8",BUTTON HD	SM24162
3	SNAP RING,EXTERNAL, 25MM	SM17892	53	ASSY,HANDLE,DIP,R916	002-0566
4	Pulley, 8M Intermediate 22T	000-6229	54	ASSY,HANDLEBAR,MAST,R916,SVC	002-0567
5	WSH-Flat, M10 Wide	902-6027	55	SCW-SHCS, M8 1.25 x 35 SS	902-5683
6	WSH-FLAT M8 WIDE BLKZ	902-6024	56	WASHER,M8,SPLITLOCK	SM27592
7	Woodruff Key,8mm x 8mm x 20mm	002-0631	57	WASHER,M8,FLAT	SM27591
8	SCW-SHCS M8-1.25 x 20	902-4725	58	Ingus, Linear Bushing, Wide	000-6469
9	Induct,Switch/Speed Sensor	SM21445	59	Ingus, Linear Bushing	000-6468
10	CLAMP,CABLE,11/16" DIA.	SM22884	60	Seat Adjustmnt Handle, Overmld	000-6374
11	ALT/FLYWHEEL,DOM,U/R916	001-0498	61	Seat Adjustment Spring	000-6471
12	Nut, Hex, .375	SM22077	62	Assy, Seat Carriage	001-0378
13	Washer, 3/8 Split Lock Zinc PL	SM23729	63	Seat Cushion, Lower	000-6369
14	Washer,3/8 USS Flat - Zinc	SM22030	64	SHEET METAL,SEAT FRAME	000-6381
15	Washer, Shoulder, 3/8 ID Nylon	SM22191	65	Seat Frame Weldment	000-6385
16	Flywheel, U/R916	000-6238	66	ASSY,R916 HANDLEBAR	001-0460
17	NUT,FLANGE,,635 UNF 18	SM21778	67	(CS)Kit,CHR,LH,UPERHNDL,U/R916	001-0348
18	HHCS 0375-16 x 2.25	902-0401	68	(CS)Kit,CHR,RH,UPERHNDL,U/R916	001-0349
19	WASHER,STEP SHAFT 5/16 FLAT	SM22128	69	Assy, CBL,CHR,Rail to HNDLBR	001-5100
20	SCREW,.312-18X1.00,HEX HD CAP	SM22135	70	Washer M8 Flat Stainless	SM27377
21	Pulley, Intermediate	000-6214	71	WSHR, Split Lock,.312	SM40689
22	HW,MNTG,INTERMED PULLEY,U/	SM002-0637	72	SCREW,M8-1.25 X 20,SHC,SS	003-3696
23	ASSY,INTERMED HUB W/SHAFT,U/R9	SM002-0636	73	Washer Flat M8 Narrow Nickel	902-6533
24	Washer,5/16 Med Lock	SM22070	74	Seat Shroud, Lower left	000-6452
25	Belt, Alternator, U/R916	000-6432	75	PHILLIPS 10-32 x .75	901-5493
26	Belt Tensioner,U/R916	000-6232	76	NUT,SPEED,10-32,SELF ALIGNING	SM17811
27	Belt Jason 1120-8MT-16	000-6291	77	SCREW PAN HD W/LCK WSHR 10	SM41271
28	Pulley, 112 Tooth	000-6248	78	Seat Shroud, Lower right	000-6451
29	DISC CRANK	001-6365	79	SCW- SHCS M8 1.25 x 45 SS	902-5685
30	Crank Right	001-0391	80	Seat Back Cushion	000-6390
31	(CS)Kit, Pedals,LH/RH,U/R916	001-0342	81	Shroud, Seat Back	000-6391
32	HW,MNTG,PULLEY 112 TOOTH,U	SM002-0639	82	SCW-PHP, #10-32 x 1.25 SS	901-5496
33	ISIS BB, 73 x 128mm	000-6244	83	End Cap	000-6207
34	Crank Left	000-6324	84	CONSOLE,C51,LCD,R914	SM41703
35	SCW-SHCS M6-1.0 x 10 G2 BLKZ	902-4707	85	Housing, Console, Front	SM40802
36	HW,MNTG,BELT TENSIONER,U/R916	SM002-0638	86	Lens,C51 Console	SM40803
37	CAP,LEVELER SUPPORT	SM13180	87	KEYPANEL,CNSL,GENERIC	SM40468
38	Screw, 8-32 NC X 3/8 Phillips	SM22134	88	NTR 7-18 DISPLAY PCBA	SM40826
39	Screw,#10-24 X .38 Zinc Plated	SM22150	89	Assembly, PCBA	SM40820
40	Washer, Flat M5 Regular Nickel	902-6531	90	ICContactHRw/MountHeader	SM27767
41	Nut,8-32 NC Hex Mach,	SM22110	91	(CS)Assy, Rear Housing, C51	003-3688
42	Washer,#8 Int, Tooth Lock	SM22109	92	SCW,PH,W/LWSHR ,#1/4-20x.75	SM40670
43	Washer,#8 See Flat	SM13580	93	SHCS M10-1.5 X 25 G2	902-4742
44	Power Resistor	000-6217	94	SCW-BHCS, M8 x 1.25 x 20 SS	902-5028
45	CONNECTOR,RF,3mm,F	SM17787	95	WELDMENT, SEAT BRAKE	000-6459
46	CBL,MAIN POWER,3300CE/3900RC	SM13587	96	EXTRUSION, SEAT RAIL W/DECAL	003-3757
47	Screw,6-32 X 1/2,Phll HD	002-0356	97	SCW-BHCS, M6 x 1.0 x 16 SS	902-5013
48	HW,MNTG,POWER BOARD,U/R916	SM002-0640	98	DECAL,SEAT POST,R916	002-0531
49	Assy,PCBA, Power Control,U916	SM27451	99	SEAT RAIL REAR SHROUD	000-6486
50	KIT,BATTERY,6V	SM14123	100	Assy,Rear Seat Shroud,LT,R916	001-0384
51	HW,MNTG,MAST TO LWR BODY,U/R91	SM002-0641	101	SEAT RAIL FRONT SHROUD	000-6485

R916,WBOM,DOMESTIC,SKU #380002

REF	DESCRIPTION	PART NUMBER	REF	DESCRIPTION	PART NUMBER
102	Mast Cover Shroud, LT w/ hrdwr	001-0392	116	Assy,CBL,Telemetry Heart Rate	SM41702
103	Assy,Fmnt Shroud,LTw/ddl,R916	001-0382	117	TELEMTRY MODULE	SM41187
104	SCREW,10-32 X 1.0, OVAL HD,PH	SM40443	118	Transport Wheel	000-6247
105	INLET COVER, RECUMBENT	000-8402	119	LEVELING PAD	SM17688
106	Assy,Fmnt Shroud,RTw/ddl,R916	001-0383			
107	Mast Cover Shroud, RT w/hrdwr	001-0393			
108	Assy,Rear Seat Shroud,RT,R916	001-0385			
109	Assembly, Cable, Load Resistor	002-9071			
110	Cable, Coaxial, TV/Power	000-8490			
111	Assembly, Cable, Alternator	002-9070			
112	Induct,Switch/Speed Sensor	SM21445			
113	CABLE ASSY,BATTERY, C40/3400	SM25485			
114	Cable Assy,Console PCB C40/380	SM25473			
115	Assy, CBL,CHR,CNSL to Rail	001-5110			

PARTS NOT SHOWN ON EXPLODED VIEW

REF	DESCRIPTION	PART NUMBER			
NS	Cap, Pedal, LH, U/R916	000-8406			
NS	Cap, Pedal, RH, U/R916	000-8415			
NS	DECAL,CONSOLE TOP,R916	SM41704			
NS	BADGE,3",COMMERCIAL,NAUTILUS	000-8491			
NS	U/R916 OWNERS MANUAL	001-8882			
NS	U/R916 SERVICE MANUAL	001-8884			
NS	R916 ASSEMBLY MANUAL	001-8988			
NS	CD,OWNERS MANUAL	001-8992			
NS	POWER SUPPLY,3VDC,1.5A	002-0877			