

Remove motor keeper bracket on bottom of motor pan (Fig.3).
Carefully tilt unit back to an upright position.

(a). For **double rear roller treads**, lift both treads simultaneously all the way back (Fig.4).

(b). For **single rear roller treads** carefully remove drive belt from roller pulley and motor flywheel (Fig. 5 & 5A). Disconnect the speed sensor wire from the base connector (Fig. 6) Using a 9/16" wrench, loosen the (4) 3/8" x 1 1/4" hex bolts on the rear roller casting until removed from the base (Fig. 6A & 6B). With the help of another, slowly raise the treadle assembly off the base (Make sure the teeter mechanism passes freely through hole in the center of base as you lift treadle assembly) and set aside.



Fig. 3



Fig. 5



Fig. 5A



Fig. 4



Fig. 6A

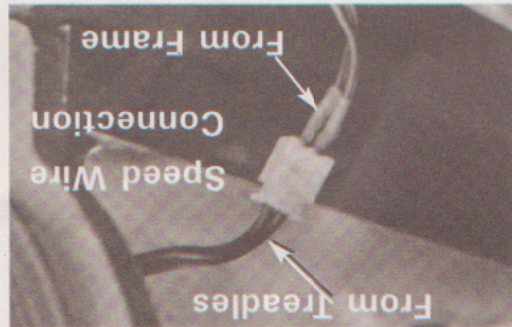


Fig. 6

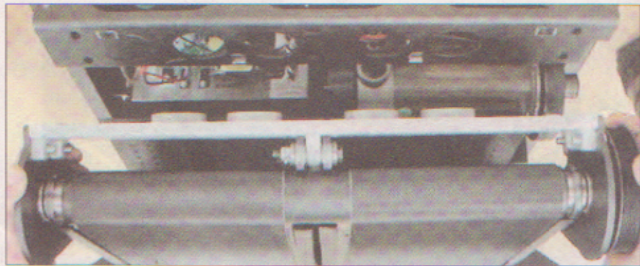


Fig. 6B