

24. Carefully lower treadles back to or on base unit. Make sure treadle teeter linkage passes freely into base unit.
25. For **single rear roller treadles**, with the help of another, slowly lower the treadle assembly on to the base (*Make sure the teeter mechanism passes freely through hole in the center of base as you lower the treadle assembly*). Using a 9/16" wrench, replace and tighten the (4) 3/8" x 1 1/4" hex bolts on the rear roller casting to the base (Fig. 6A) remove during step 10(b). Carefully replace belt on to roller pulley and motor flywheel. Re-connect the speed sensor wire to the base connector (Fig. 6)
- 26(a). For **double rear roller treadles**, carefully lay unit over on its left side. Re-install teeter bolt assembly to base through teeter mechanism. **Note: Make sure teeter is engaged in top of slot before final tightening of teeter bolt** (Fig. 2). Tighten teeter bolts until springs are almost fully compressed.
- 26(b). For **single rear roller treadles** carefully set unit up on its right side. This will have the pulley side up and expose underneath side of unit (Fig. 11). Using the 3/8" x 3 3/4" shoulder bolt and 5/16" nylock nut attach the teeter assembly to base frame (Fig 11A) Tighten using the 3/16" hex key and 9/16" open end wrench (Fig. 11B).
27. Re-install motor keeper bracket (Fig. 3).
28. Carefully tilt unit back to an upright position (Fig. 1). **Note: To align the drive belt, loosen the set screw on the flywheel with a 3mm allen wrench.**
29. Re-install rear cover first, followed by the left and right drive covers and then the resistance shocks (Fig. 1).
30. Recalibrate the machine according to the instructions in the Owner's Manual (TC3000 / TC5000 only) when complete, your treadclimber should be ready to use.

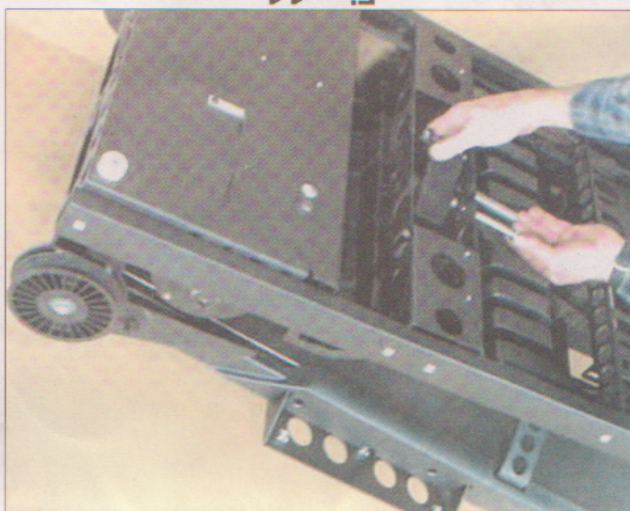


Fig. 11

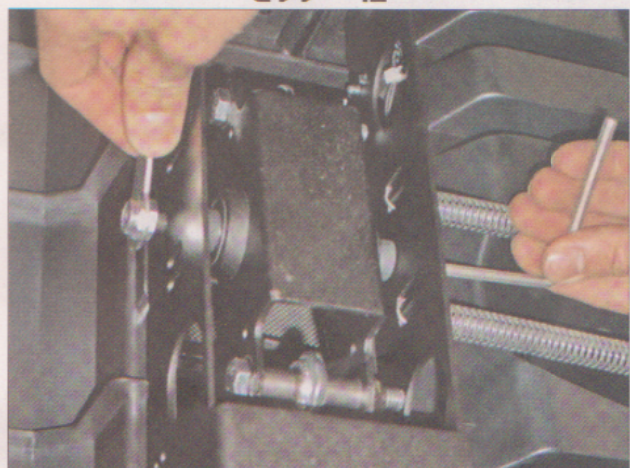


Fig. 11B



Fig. 11A