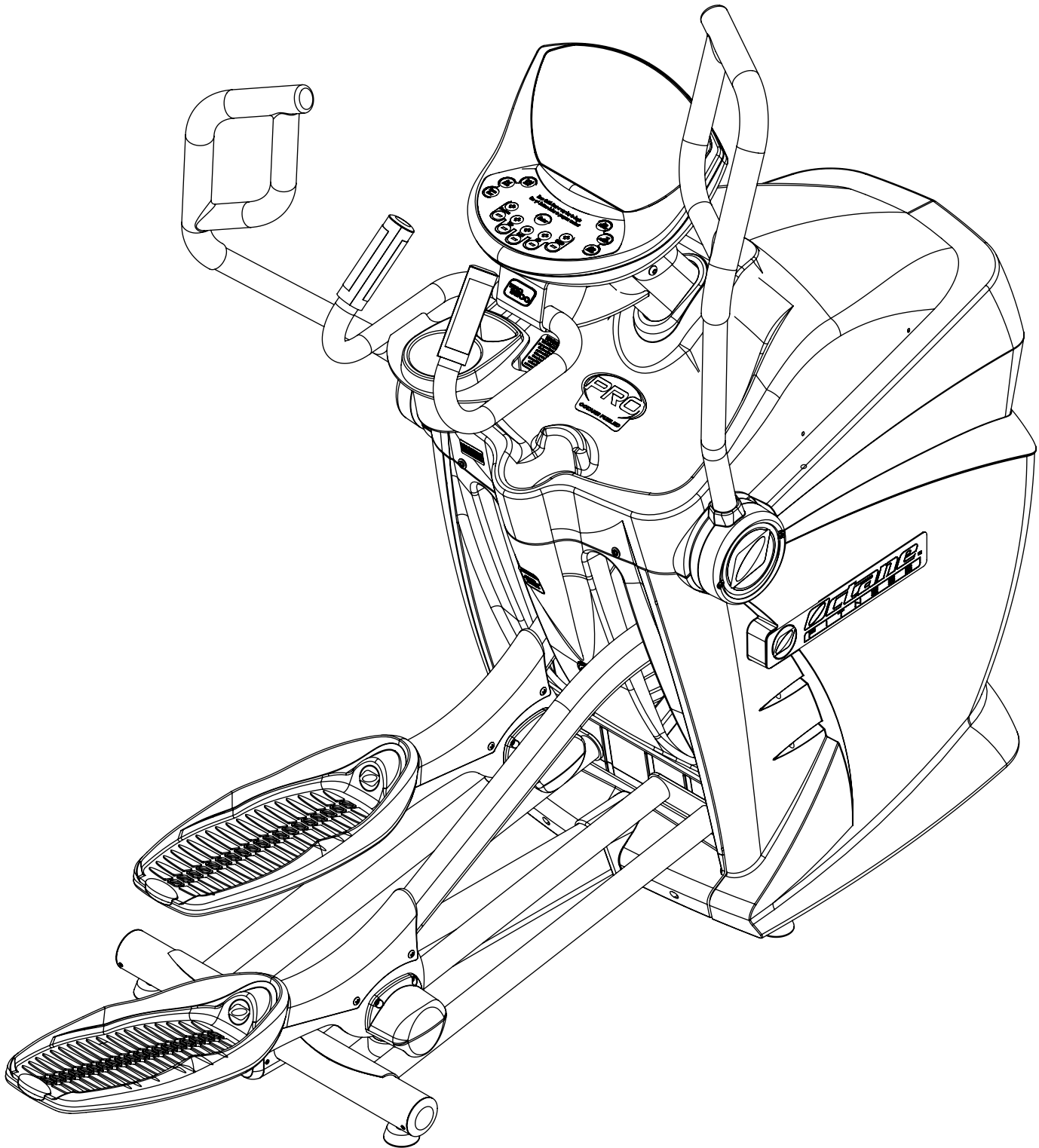


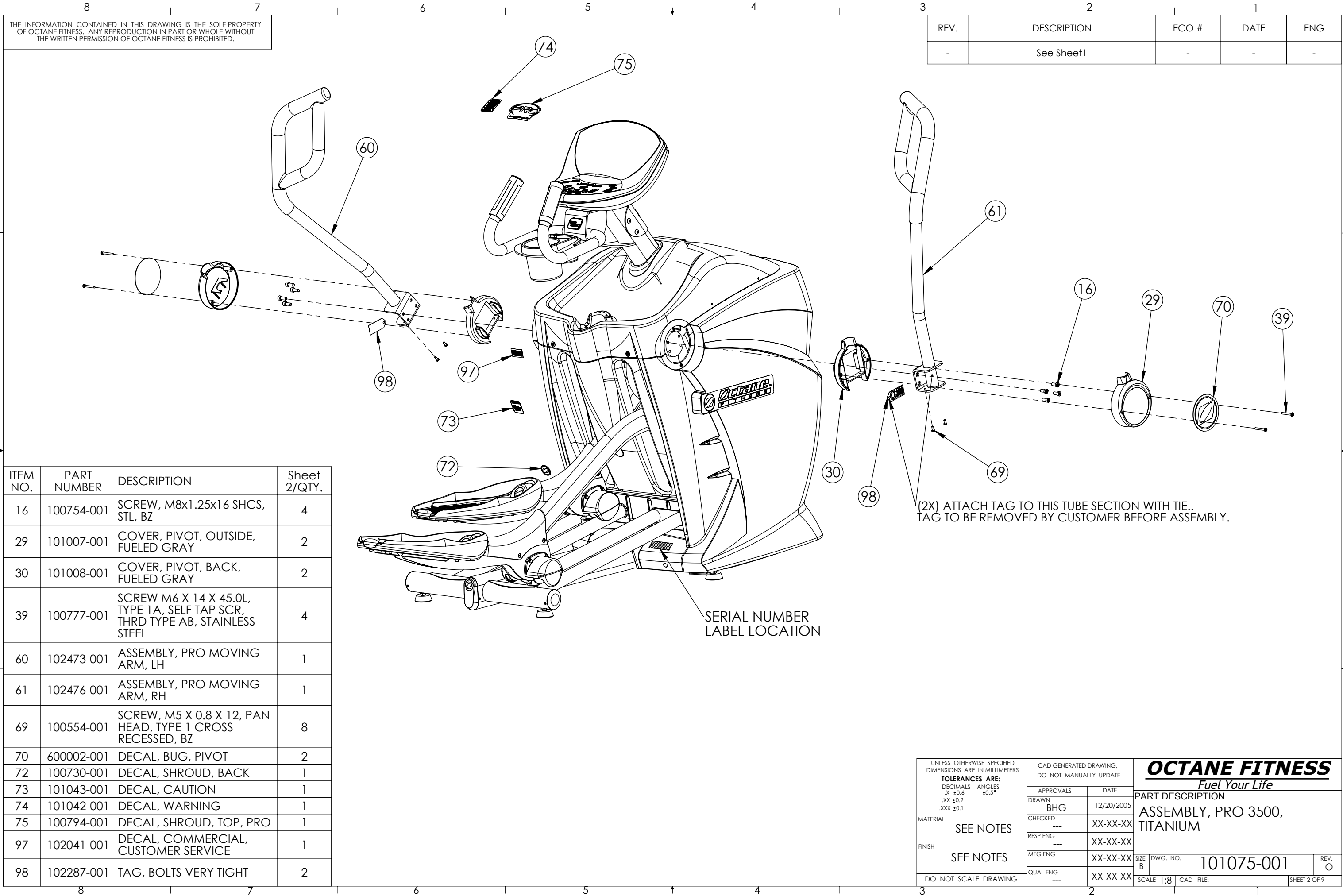
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- NOTES:
1. MATERIAL: SEE BILL OF MATERIALS.
 2. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

REV	DESCRIPTION	ECO #	DATE	ENG
A	PRODUCTION RELEASE	131	2/24/06	BHG
B	MOVED CONSOLE AND FIXED HANDLEBARS POSITION	149	2/28/06	BHG
C	ADDED SIDE ROLLER TO PEDAL LEVERS	164	3/1/06	BHG
D	EXPLODED VIEWS	216	7/6/2006	LJH
E	MADE UPRIGHT LCD MOUNT READY	225	9/21/06	BHG
F	PRODUCT NOW C-SAFE READY	229	10/31/06	BHG
G	SHT 3: MODIFIED TOP SHROUD SCREWS (ITEM 37)	267	12/13/06	BHG
H	SHT 3: MAST CABLE REPLACED (ITEM 96) SHT 6: BATTERY CABLE ADDED (ITEM 100)	274	1/10/07	BHG
I	SHT 3: UPDATED MAST AND CONSOLE SHT 6: ADDED MAST GROUNDING WIRE TO LOWER FRAME	275	1/18/07	BHG
J	SHT 2: ADDED CUSTOMER SERVICE NUMBER DECAL	292	2/28/07	BHG
K	SHT 2: ADDED ARM ASSEMBLY TAGS. UPDATED SERIAL NUMBER LABEL (ECO 265) SHT 5: ADDED RH PEDAL ASSEMBLY TAG SHT 7: ADDED POWER ROUTING LABEL	001-00-007733	4/25/07	BHG
L	SHT 6: REPLACED 100874-001 AND 100875-001 WITH 101013-001 AND 101014-001.	001-00-011182	6/5/07	BHG
M	SHT 2: REPLACED MOVING ARMS WITH STRONGER VERSION (102473-001 & 102476-001 WERE 100988-001 & 100981-001). REPLACED MOVING ARMS BOLTS WITH CHAMFERED VERSION (100754-001 WERE 950007-009). REMOVED MOVING ARM LOCK WASHERS (950052-008).	001-00-011360	8/9/07	BHG
N	SHT 2: REPLACED 101126-001 AND 101127-001 WITH 101042-001 AND 101043-001, WARNING AND CAUTION LABELS.	001-00-014671	11/2/07	BHG
O	SHT 2: REMOVED S/N LABEL FROM DRAWING. S/N LABEL STILL ON BOM.	001-00-014701	1/25/08	BHG

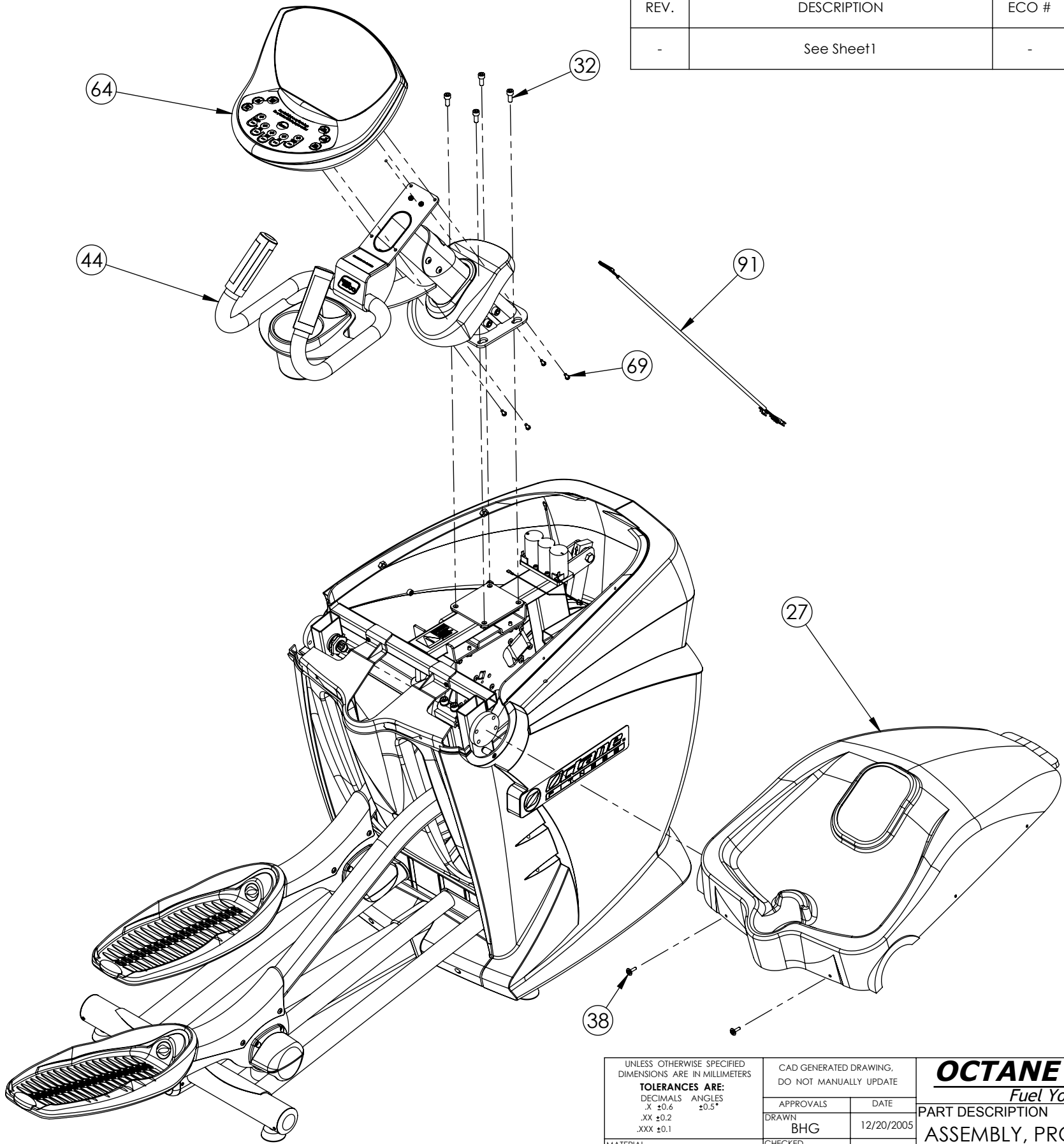
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 .XX ±0.2 ±0.5° .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>		
		APPROVALS	DATE			
MATERIAL	SEE NOTES	DRAWN	BHG	12/20/2005	PART DESCRIPTION ASSEMBLY, PRO 3500, TITANIUM	
		CHECKED	----	XX-XX-XX		
		RESP ENG	----	XX-XX-XX		
FINISH	SEE NOTES	MFG ENG	---	XX-XX-XX	SIZE B DWG. NO. 101075-001 REV. O	
		QUAL ENG	----	XX-XX-XX		
		DO NOT SCALE DRAWING		SCALE 1:8 CAD FILE:		



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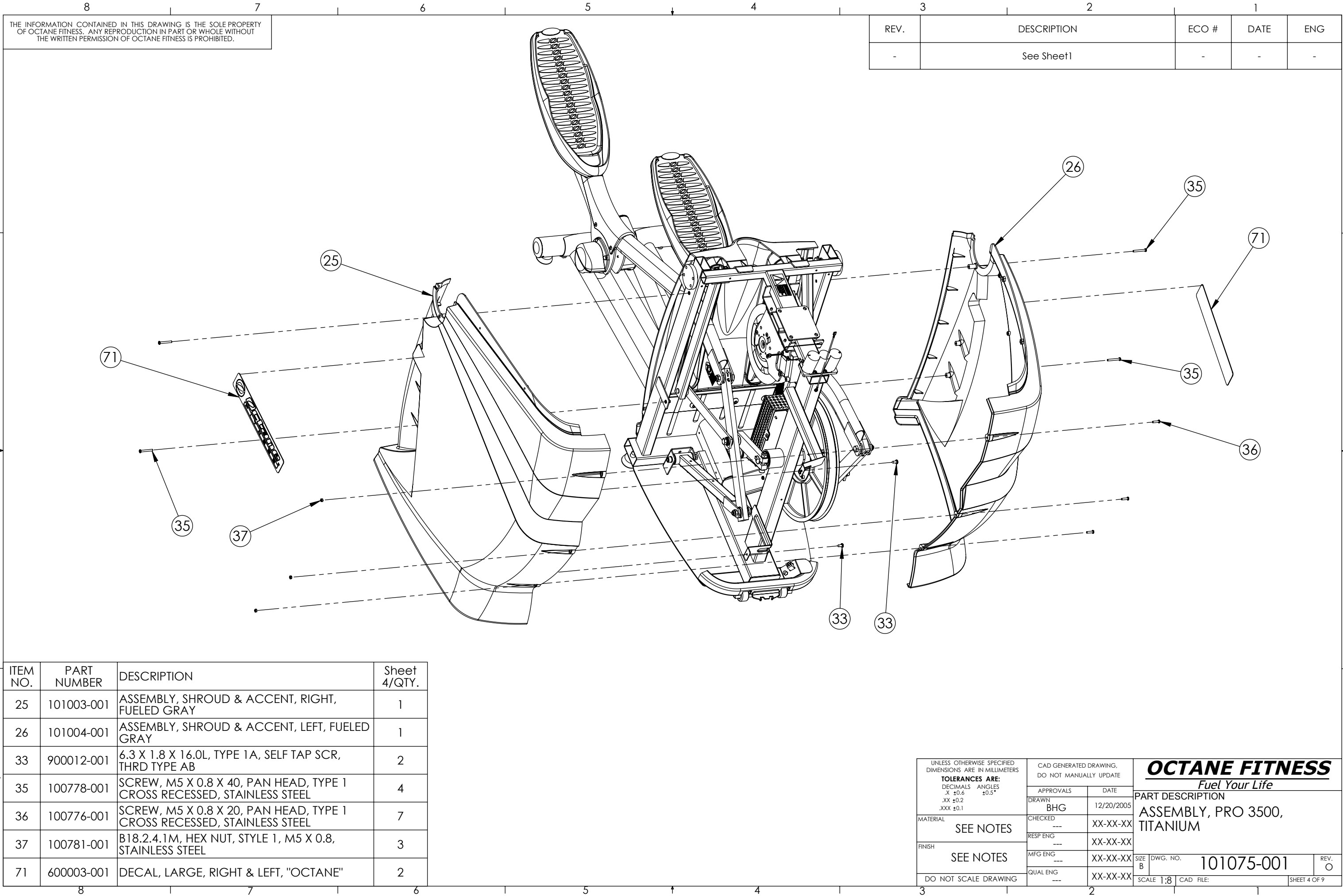
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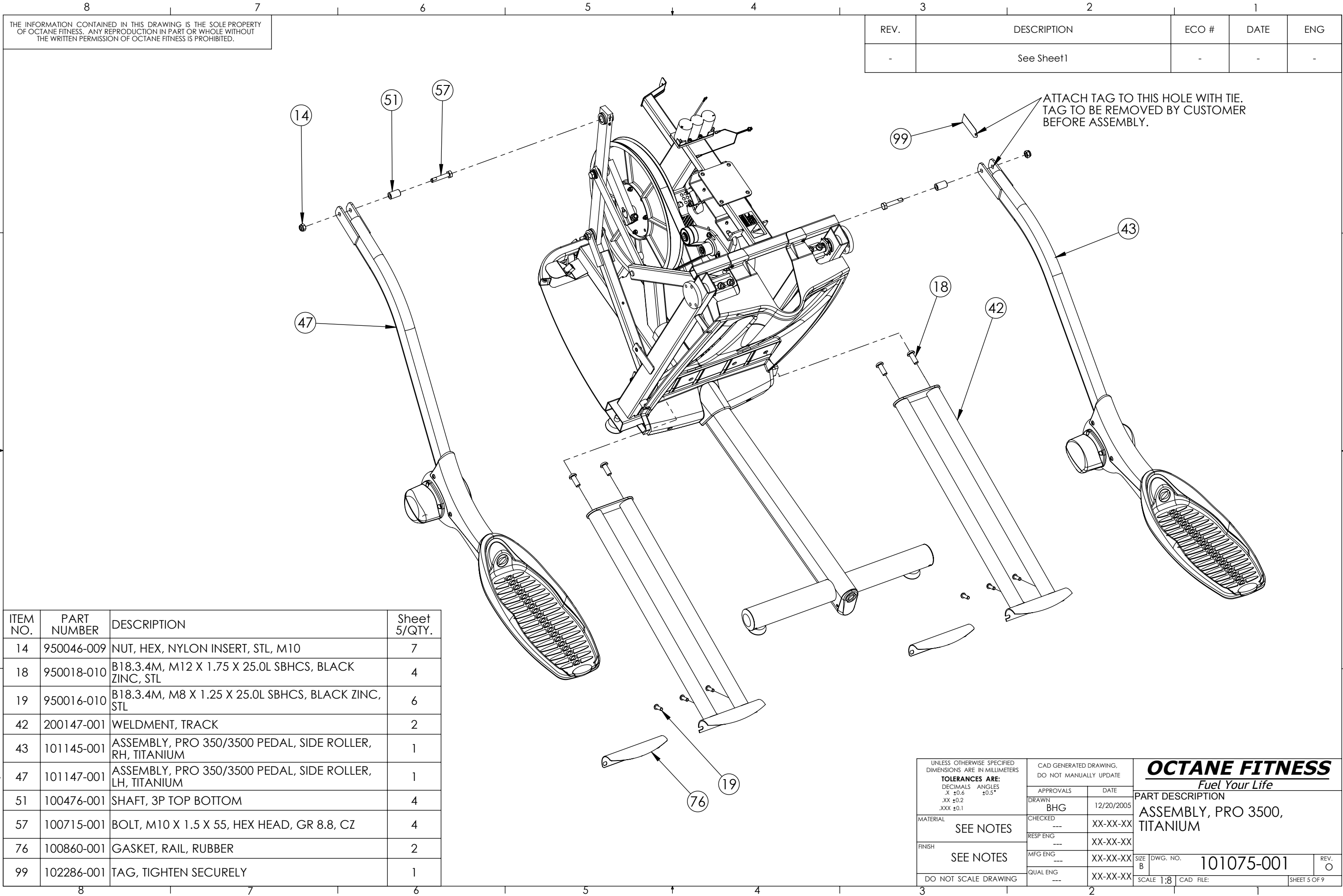
REV.	DESCRIPTION	ECO #	DATE	ENG
-	See Sheet1	-	-	-

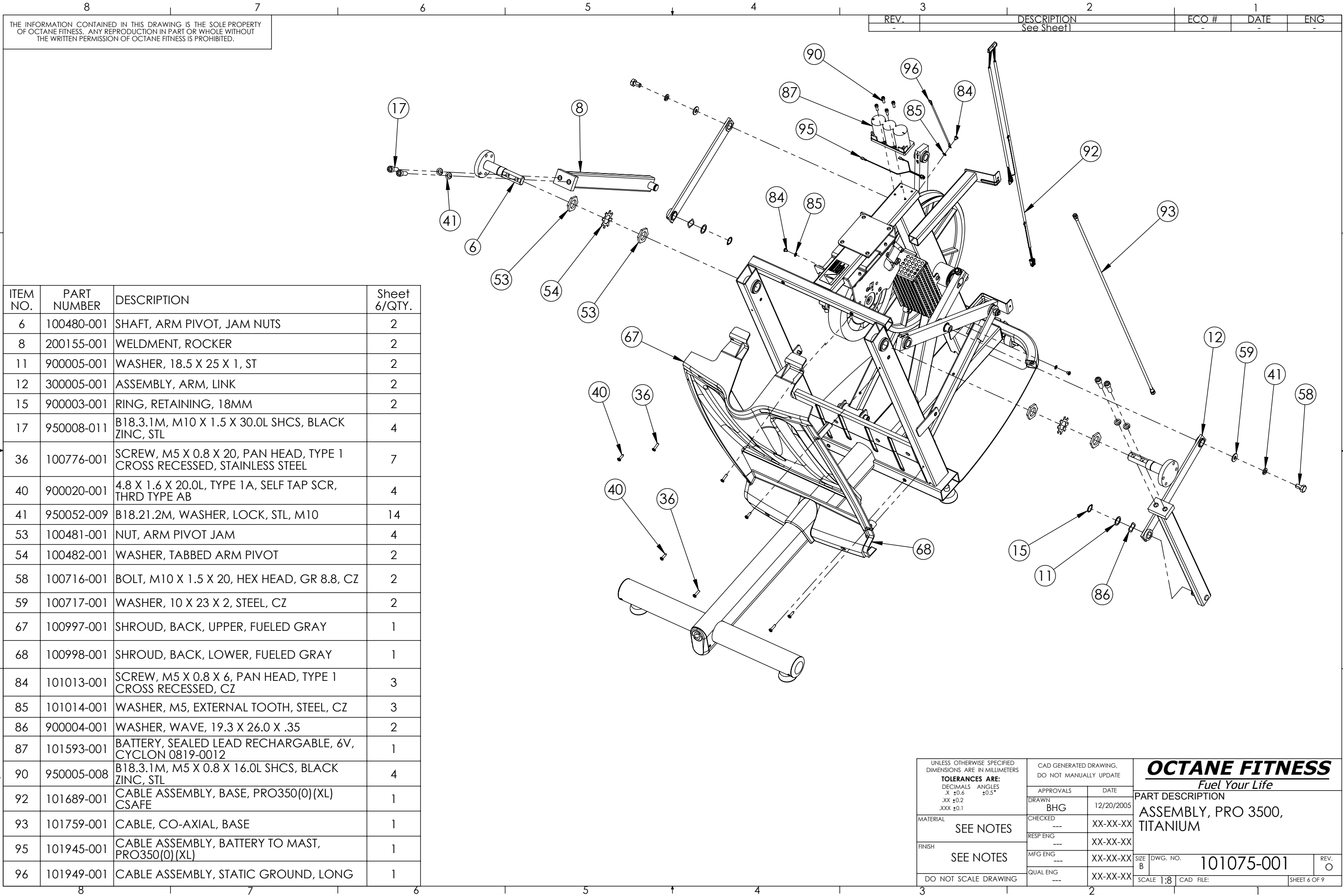


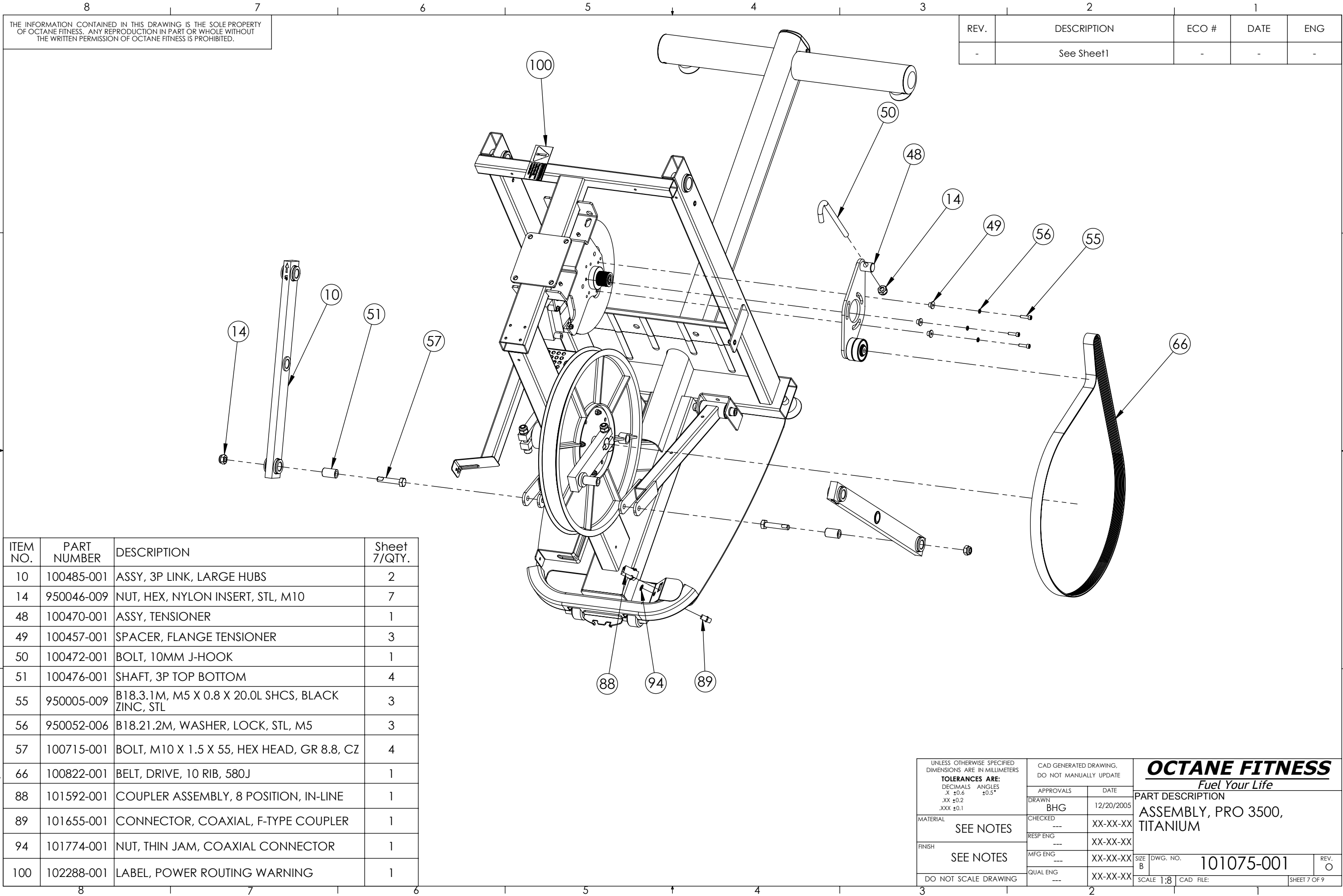
ITEM NO.	PART NUMBER	DESCRIPTION	Sheet 3/QTY.
27	101005-001	SHROUD, TOP, FUELED GRAY	1
32	950007-009	SCREW, M8 X 1.25 X 20.0L SHCS, BLACK ZINC, STL	8
38	101926-001	SCREW, M5 X 0.8 X 20, PAN HEAD AND WASHER, TYPE 1 CR, SS	2
44	101575-001	ASSEMBLY, PRO 3500 MAST, LCD ARM	1
64	101698-001	ASSEMBLY, CONSOLE, PRO 3500/XL, CSAFE	1
69	100554-001	SCREW, M5 X 0.8 X 12, PAN HEAD, TYPE 1 CROSS RECESSED, BZ	8
91	101944-001	CABLE ASSEMBLY, MAST, PRO350(0)(XL)	1

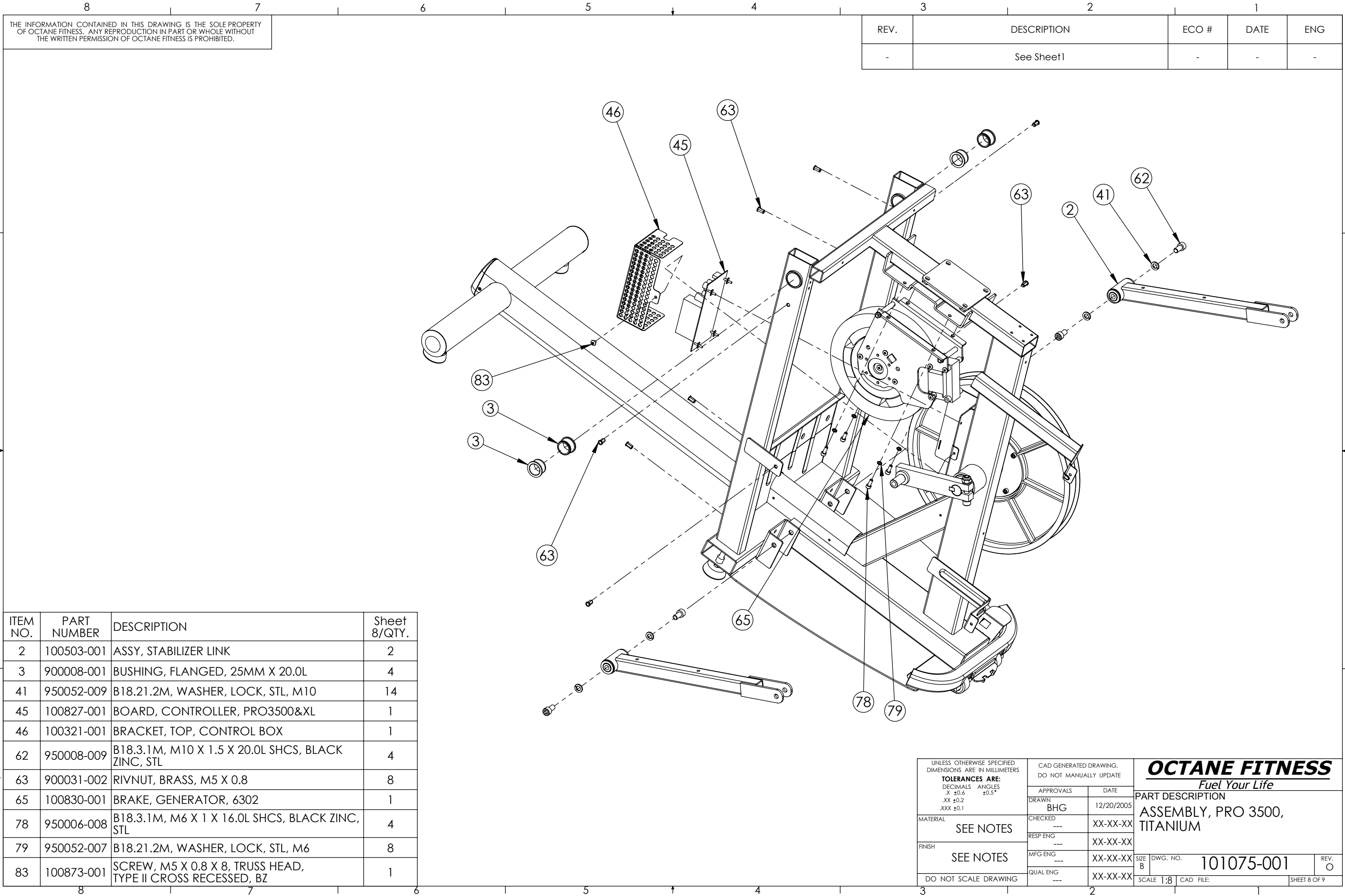
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APPROVALS		DATE		PART DESCRIPTION	
DRAWN BHG		12/20/2005		ASSEMBLY, PRO 3500, TITANIUM	
CHECKED ----		XX-XX-XX		SIZE B	
RESP ENG ----		XX-XX-XX		DWG. NO. 101075-001	
MFG ENG ----		XX-XX-XX		REV. O	
QUAL ENG ----		XX-XX-XX		SCALE 1:8	
DO NOT SCALE DRAWING		CAD FILE:		SHEET 3 OF 9	











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REV.	DESCRIPTION	ECO #	DATE	ENG
-	See Sheet1	-	-	-

ITEM NO.	PART NUMBER	DESCRIPTION	Sheet 8/QTY.
2	100503-001	ASSY, STABILIZER LINK	2
3	900008-001	BUSHING, FLANGED, 25MM X 20.0L	4
41	950052-009	B18.21.2M, WASHER, LOCK, STL, M10	14
45	100827-001	BOARD, CONTROLLER, PRO3500&XL	1
46	100321-001	BRACKET, TOP, CONTROL BOX	1
62	950008-009	B18.3.1M, M10 X 1.5 X 20.0L SHCS, BLACK ZINC, STL	4
63	900031-002	RIVNUT, BRASS, M5 X 0.8	8
65	100830-001	BRAKE, GENERATOR, 6302	1
78	950006-008	B18.3.1M, M6 X 1 X 16.0L SHCS, BLACK ZINC, STL	4
79	950052-007	B18.21.2M, WASHER, LOCK, STL, M6	8
83	100873-001	SCREW, M5 X 0.8 X 8, TRUSS HEAD, TYPE II CROSS RECESSED, BZ	1

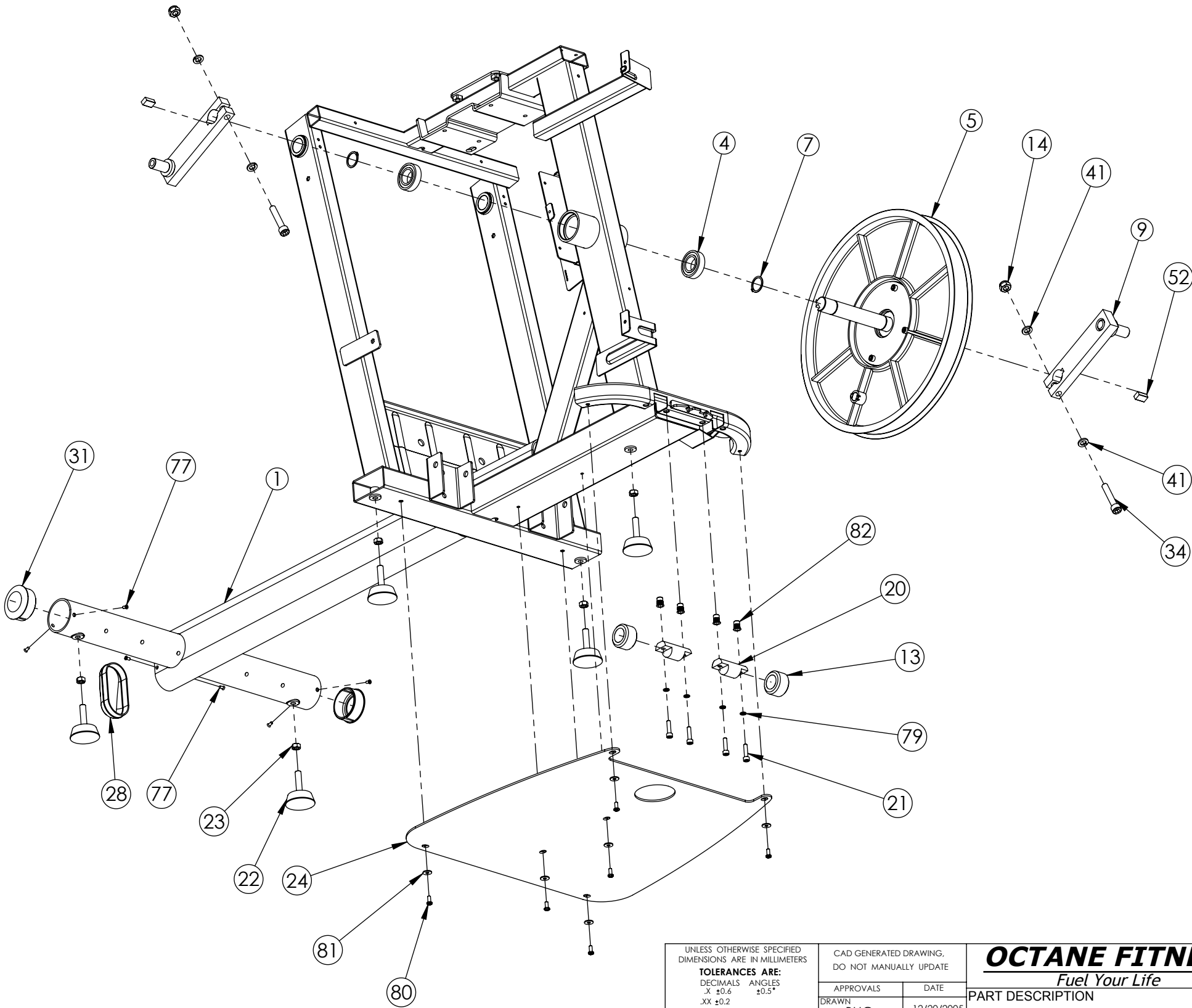
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		APPROVALS	DATE			
MATERIAL	SEE NOTES	DRAWN BHG	12/20/2005	PART DESCRIPTION ASSEMBLY, PRO 3500, TITANIUM		
		CHECKED ----	XX-XX-XX			
		RESP ENG ----	XX-XX-XX			
FINISH	SEE NOTES	MFG ENG ---	XX-XX-XX	SIZE B	DWG. NO. 101075-001	
		QUAL ENG ----	XX-XX-XX			REV. O
		DO NOT SCALE DRAWING				
		SCALE 1:8		CAD FILE:	SHEET 8 OF 9	

8 7 6 5 4 3 2 1

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REV.	DESCRIPTION	ECO #	DATE	ENG
-	See Sheet1	-	-	-

ITEM NO.	PART NUMBER	DESCRIPTION	Sheet 9/QTY.
1	101696-001	WELDMENT, PRO LOWER FRAME, CSAFE	1
4	900001-001	BEARING, CRANK	2
5	100465-001	ASSY, PULLEY	1
7	900009-001	RING, RETAINING, 25MM	2
9	100473-001	WELDMENT, CRANK ARM	2
13	100044-001	WHEEL, TRANSPORT	2
14	950046-009	NUT, HEX, NYLON INSERT, STL, M10	7
20	100076-001	AXLE, WHEEL, TRANSPORT	2
21	950006-010	B18.3.1M, M6 X 1.0 X 25.0L SHCS, BLACK ZINC, STL	4
22	900015-001	LEVELER, 50MM DIAMETER	5
23	950038-008	B18.2.4.1M, HEX NUT, STYLE 1, M8 X 1.25, BLACK ZINC, STL	5
24	100077-001	PLATE, COVER, BOTTOM	1
28	101006-001	CAP, END, 50 X 100, FUELED GRAY	1
31	101009-001	CAP, END, 60MM, FUELED GRAY	2
34	950008-016	B18.3.1M, M10 X 1.5 X 55.0L SHCS, BLACK ZINC, STL	2
41	950052-009	B18.21.2M, WASHER, LOCK, STL, M10	14
52	100458-001	KEY, CRANK ARM	2
77	101316-001	SCREW, M4.2 X 1.4 X 10, TYPE AB, CROSS RECESSED COUNTERSUNK, STAINLESS STEEL	6
79	950052-007	B18.21.2M, WASHER, LOCK, STL, M6	8
80	100780-001	SCREW, M5 X 0.8 X 12, PAN HEAD, TYPE 1 CROSS RECESSED, STAINLESS STEEL	6
81	100775-001	WASHER, 5.5 X 15 X 1.5, STAINLESS STEEL	6
82	100872-001	NUT, BLIND INSERT, M6 X 1.0	4



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		APPROVALS	DATE	PART DESCRIPTION	
MATERIAL		DRAWN BHG	12/20/2005	ASSEMBLY, PRO 3500, TITANIUM	
FINISH		CHECKED ----	XX-XX-XX	SIZE B	
DO NOT SCALE DRAWING		RESP ENG ----	XX-XX-XX	DWG. NO. 101075-001	
		MFG ENG ----	XX-XX-XX	REV. O	
		QUAL ENG ----	XX-XX-XX	SCALE 1:8 CAD FILE: SHEET 9 OF 9	