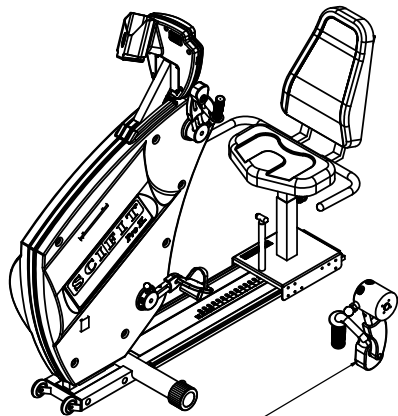
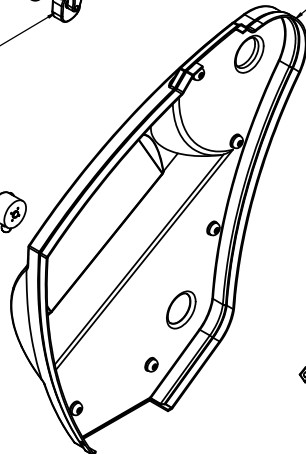
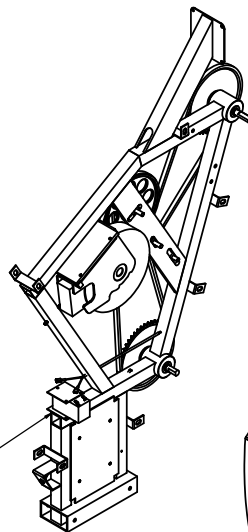




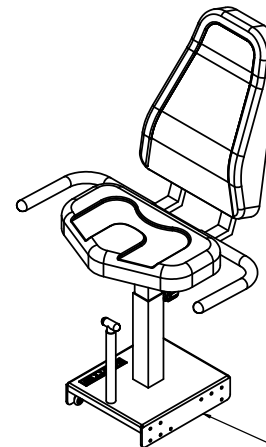
SHEET 6,7 OF 8



SHEET 3 OF 8

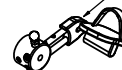


SHEET 2 OF 8

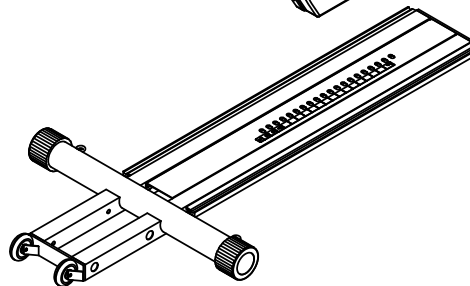


SHEET 5 OF 8

SHEET 6,7 OF 8



SHEET 4 OF 8



SEE B.O.M. ON SHEET 8

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL: $\pm 1/16$
ANGULAR: $\pm 1^\circ$
0.0 = ± 1
0.00 = ± 0.03
0.000 = ± 0.005
0.0000 = ± 0.0005

DRAWN PHE NAME DATE
CHECKED
ENG APPR

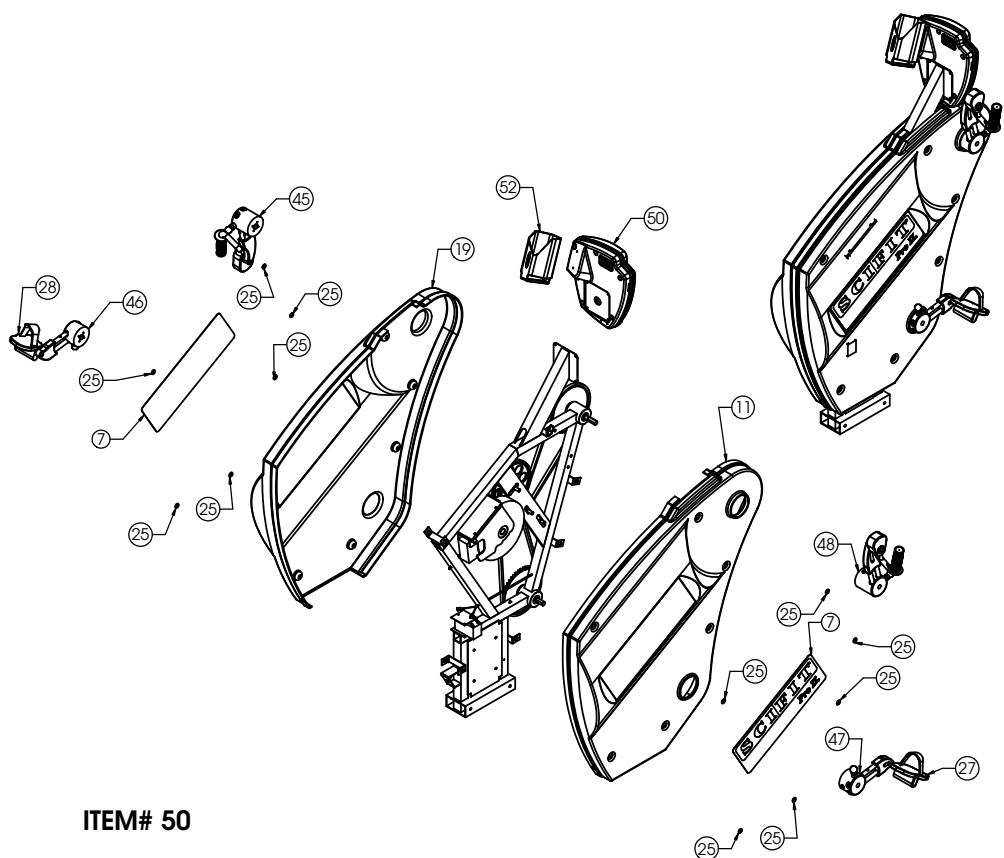
PROPRIETARY AND CONFIDENTIAL
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DRAWING IS THE SOLE PROPERTY OF
SCIFIT. ANY REPRODUCTION IN PART
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF SCIFIT IS PROHIBITED.

ECN#
1753

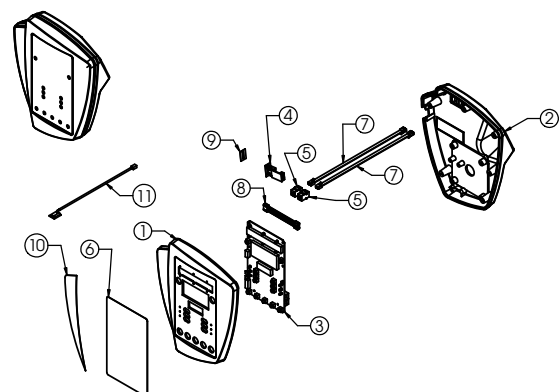


TITLE: PRO II AB, CORDLESS

SIZE DWG. NO. REV
C PRO II AB, CORDLESS C
NOT TO SCALE WEIGHT: SHEET 1 OF 8

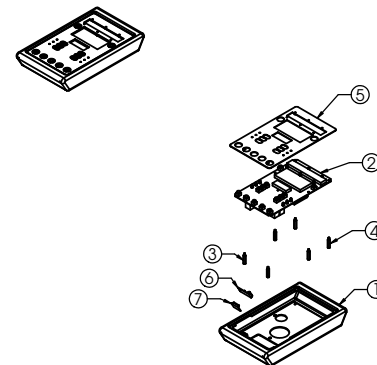


ITEM# 50



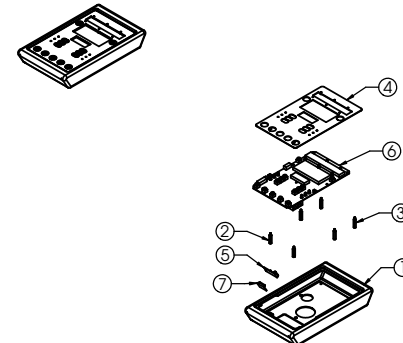
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	P2303	CONSOLE, FACE, INJECTION MOLDED
2	1	P2304	BACK, CONSOLE, INJECTION MOLDED
3	1	P2160	BOARD, CIRCUIT, PRINTED, DISPLAY, MULTIPURPOSE
4	1	P2310	HOUSING, CARDIO KEY
5	2	P2312	CONNECTOR, BULKHEAD, RJ45, FEMALE-FEMALE
6	1	P2321	OVERLAY, DISPLAY, UPPER, CORDLESS, ENGLISH
7	2	P2417	CABLE, C-SAFE, 8-PIN, TELCO
8	1	P2418	CABLE, FITKEY, RIBBON
9	1	P2501	PCB, HR, 211, POLAR
10	1	P2718	DECAL, KEYSLOT, FITKEY
11	1	P2720	DECAL, LABEL, CONSOLE, FITKEY

OLD ROANOKE CONSOLE



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	A1537	CONSOLE, DISPLAY, BRAKE, CORDLESS
2	1	P1558	PCB, DISPLAY, CORDLESS, UPPER
3	2	P1923	STANDOFF, 6-32 X 1/4, HEX, 1", WHITE NYLON, M-F
4	4	P1051	STANDOFF, 6-32 X 1/4, 1", M-F
5	1	P1560	OVERLAY, DISPLAY, W/ALL, CORDLESS
6	1	P2221	PCB, RECEIVER, HR, WIRELESS, 208, POLAR
7	1	P2501	PCB, HR, 211, POLAR

OLD BITWORKS CONSOLE



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	A1537	CONSOLE, DISPLAY, BRAKE, CORDLESS
2	2	P1923	STANDOFF, 6-32 X 1/4, HEX, 1", WHITE NYLON, M-F
3	4	P1051	STANDOFF, 6-32 X 1/4, 1", M-F
4	1	P1560	OVERLAY, DISPLAY, W/ALL, CORDLESS
5	1	P2221	PCB, RECEIVER, HR, WIRELESS, 208, POLAR
6	1	P2160	BOARD, CIRCUIT, PRINTED, DISPLAY, MULTIPURPOSE
7	1	P2501	PCB, HR, 211, POLAR

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16$
ANGULAR $\pm 1^\circ$
0.00 = ± 1
0.00 = ± 03
0.000 = ± 005
0.0000 = ± 0005

DRAWN	PHE	NAME	DATE
CHECKED			3/21/03
ENG APPR.			

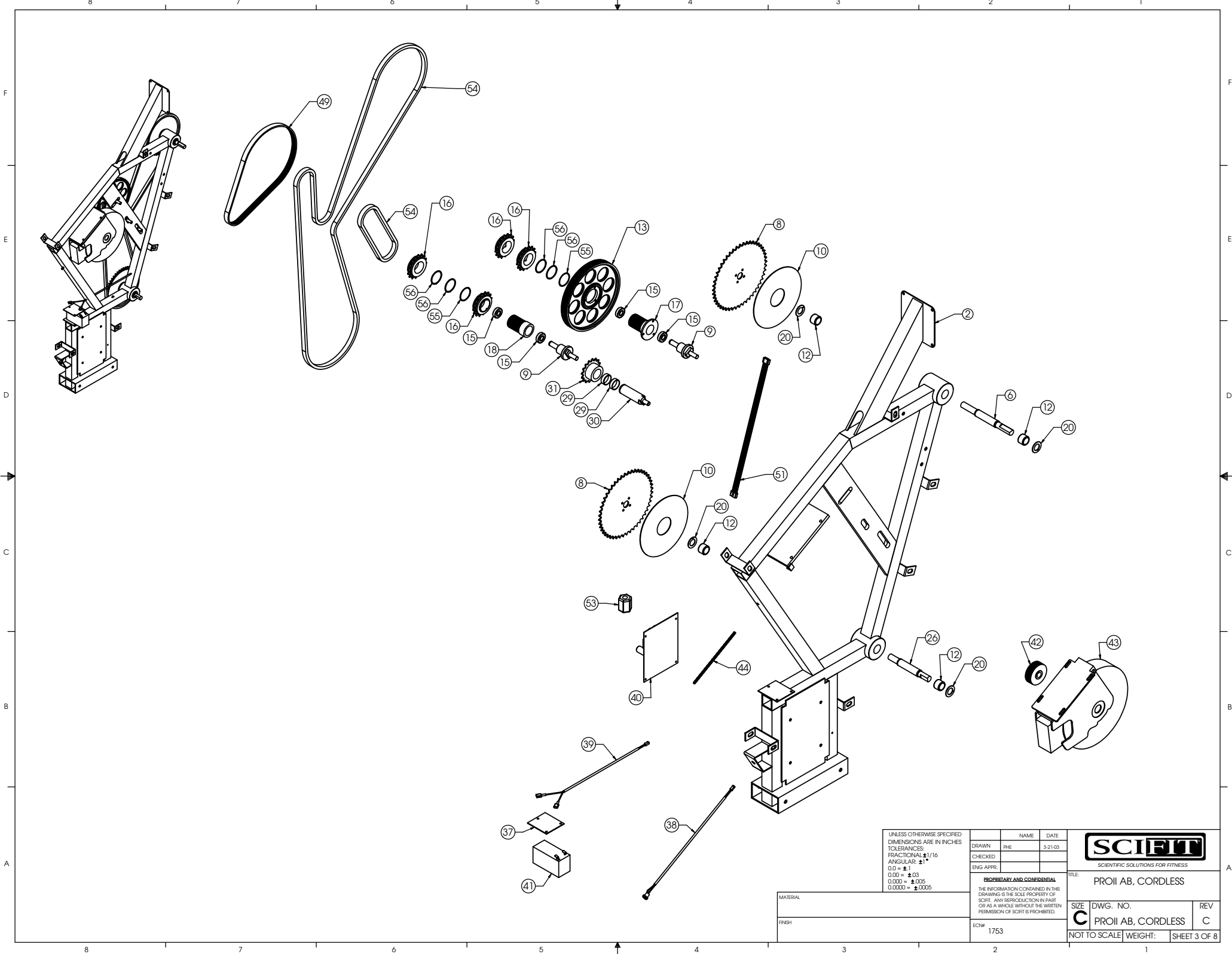
PROPIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
SCIFI. ANY REPRODUCTION IN PART
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF SCIFI IS PROHIBITED.

TITLE: PROII AB, CORDLESS	
SIZE C	DWG. NO. PROII AB, CORDLESS
NOT TO SCALE	WEIGHT:

ECH# 1753	REV C
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SHEET 2 OF 8	
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SCIFI
SCIENTIFIC SOLUTIONS FOR FITNESS



UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL: $\pm 1/16$
DECIMAL: ± 0.005
ANGULAR: $\pm 1^\circ$
0.00 = ± 0.03
0.000 = ± 0.005
0.0000 = ± 0.0005

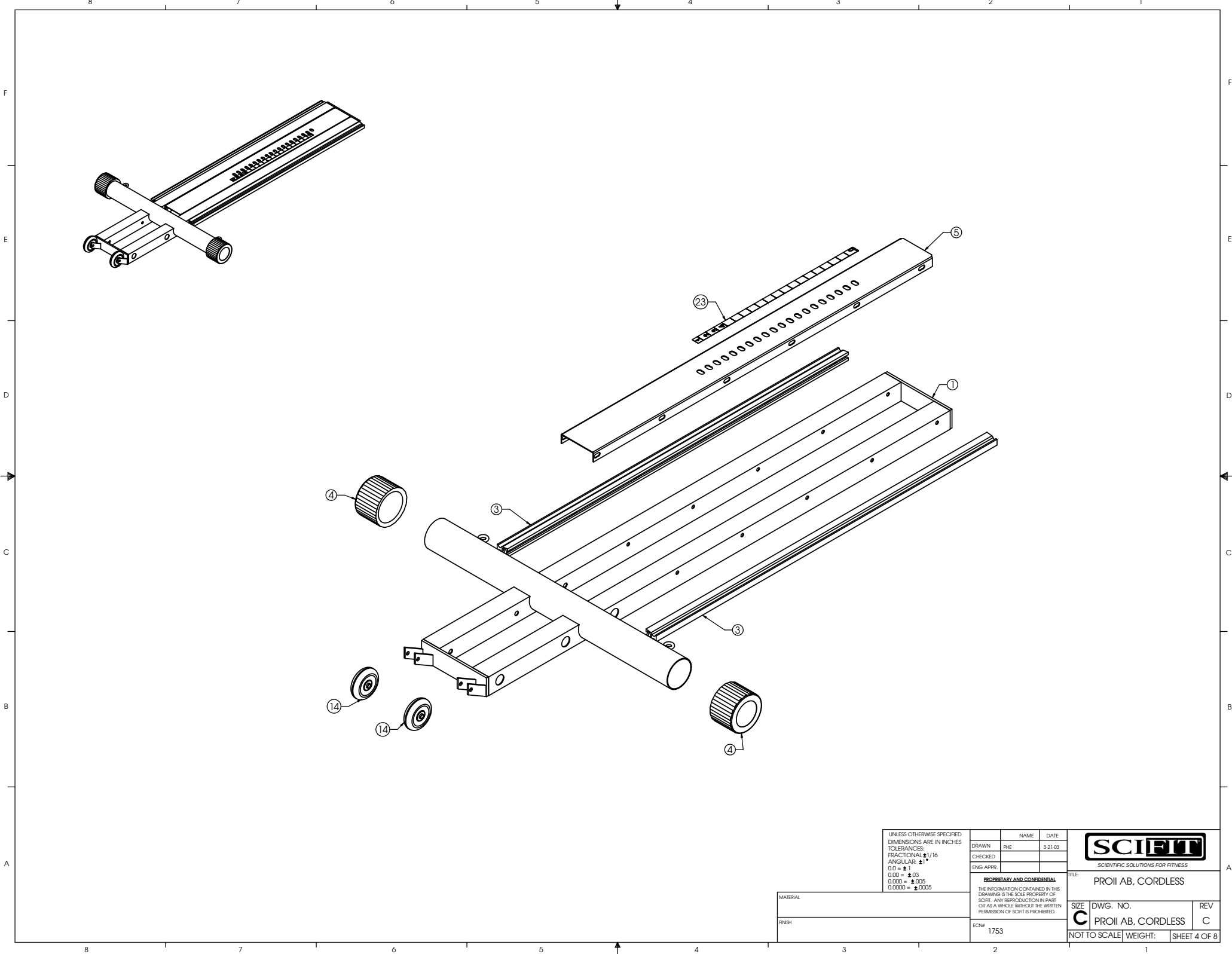
NAME	DATE
DRAWN	3/21/03
CHECKED	
ENG APPR.	

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MATERIAL
FINISH

ECN#	1753
------	------

SCIFIT		SCIENTIFIC SOLUTIONS FOR FITNESS	
TITLE: PRO II AB, CORDLESS			
SIZE	DWG. NO.	REV	
C	PRO II AB, CORDLESS	C	
NOT TO SCALE	WEIGHT:	SHEET 3 OF 8	



UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL: $\pm 1/16$
ANGULAR: $\pm 1^\circ$
0.0 = $\pm .1$
0.00 = $\pm .03$
0.000 = $\pm .005$
0.0000 = $\pm .0005$

DRAWN	NAME	DATE
PHE		3/21/03
CHECKED		
ENG APPR:		

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DRAWING IS THE SOLE PROPERTY OF
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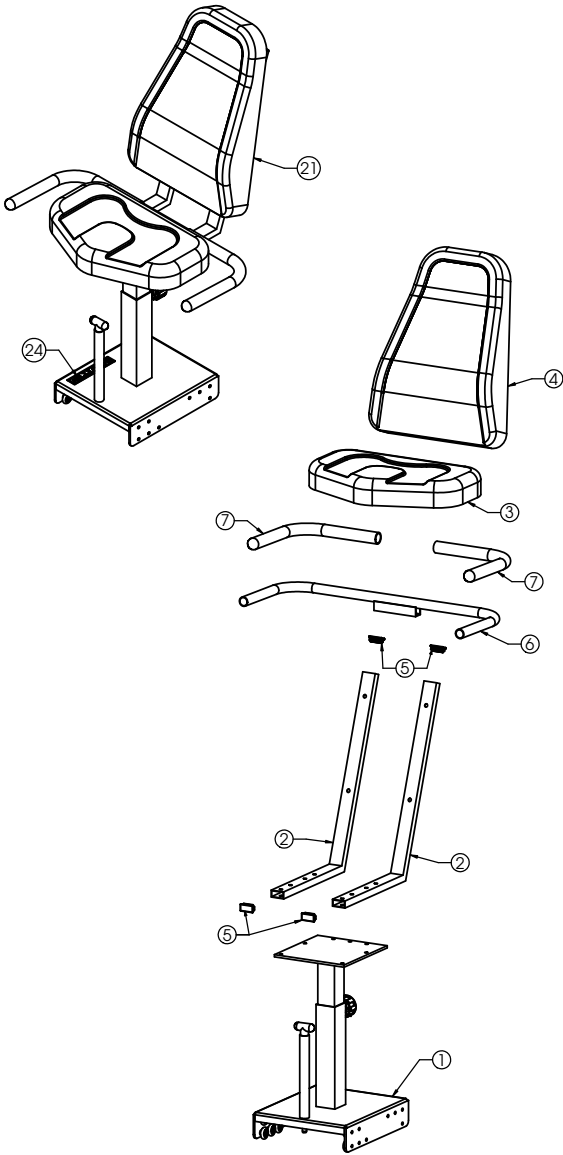
ECH# 1753

MATERIAL
FINISH



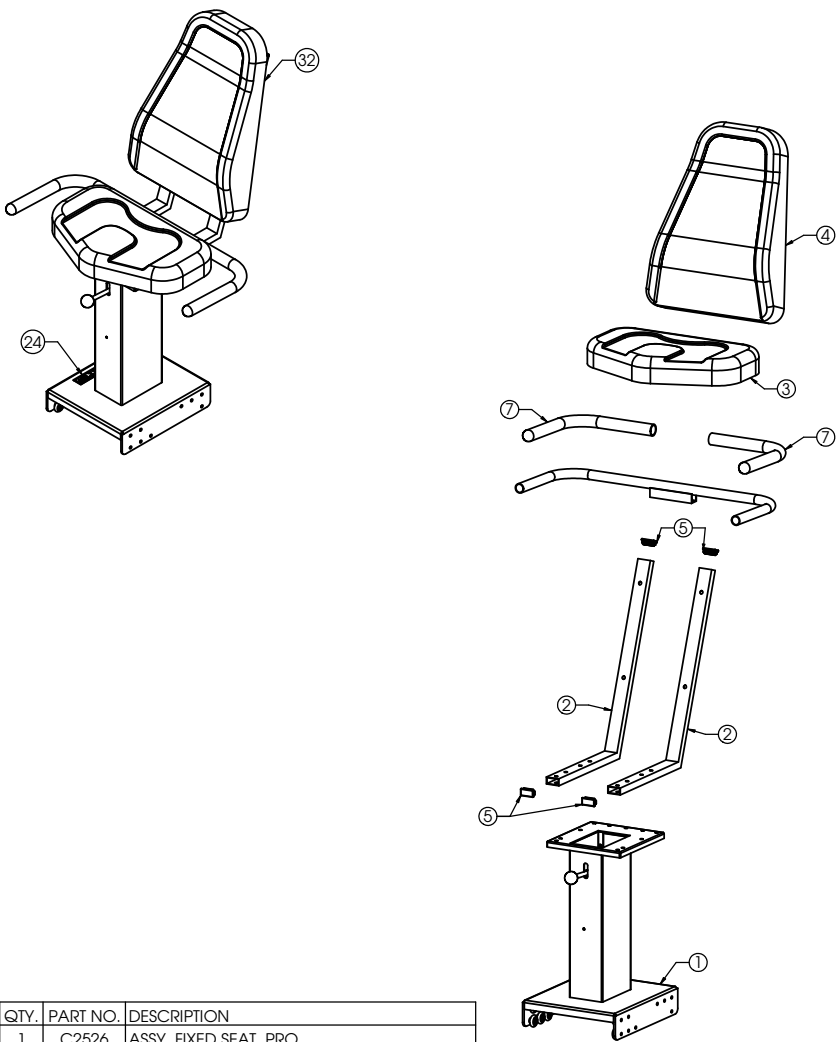
TITLE: PRO II AB, CORDLESS		
SIZE C	DWG. NO. PRO II AB, CORDLESS	REV C
NOT TO SCALE	WEIGHT:	SHEET 4 OF 8

ADJ. SEAT



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	C2527	ASSY. ADJ. SEAT, PRO
2	2	C1113	FRAME, SEAT, ISO1000R
3	1	P2587	PAD, SEAT, BOTTOM
4	1	P2588	PAD, SEAT, BACK
5	4	P2249	CAP, FRAME, SEAT
6	1	A1144	HANDLEBAR, SEAT, ISO1000R, WELDMENT
7	2	P1183	GRIP, 1" DIA., 19" LONG, RUBBER

FIXED SEAT



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	C2526	ASSY. FIXED SEAT, PRO
2	2	C1113	FRAME, SEAT, ISO1000R
3	1	P2587	PAD, SEAT, BOTTOM
4	1	P2588	PAD, SEAT, BACK
5	4	P2249	CAP, FRAME, SEAT
6	1	A1144	HANDLEBAR, SEAT, ISO1000R, WELDMENT
7	2	P1183	GRIP, 1" DIA., 19" LONG, RUBBER

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL: $\pm 1/16$
ANGULAR: $\pm 1^\circ$
0.00 = $\pm .03$
0.000 = $\pm .005$
0.0000 = $\pm .0005$

	NAME	DATE
DRAWN	PHE	3-21-03
CHECKED		
ENG APPR.		

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
SCIFT. ANY REPRODUCTION IN PART
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF SCIFT IS PROHIBITED.

MATERIAL
FINISH

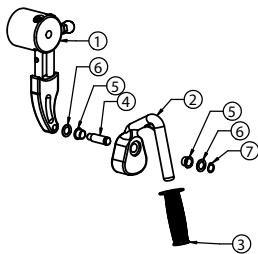
ECN#
1753



TITLE:	PROII AB, CORDLESS
SIZE	C
DWG. NO.	PROII AB, CORDLESS
REV	C
NOT TO SCALE	WEIGHT:
SHEET	5 OF 8

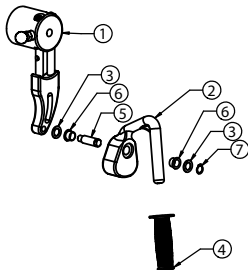
ADJUSTABLE CRANKS

ITEM# 45

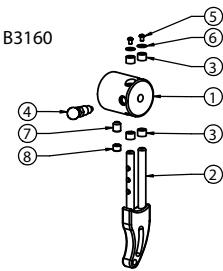
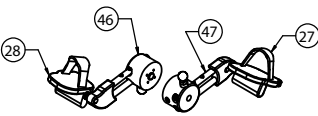
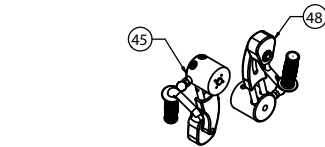


ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	B3159	CRANK, UPPERBODY, RIGHT, DRIVESIDE, ASSY
2	1	A1993	HANDLE, HANDCRANK, PRO
3	1	P2269	GRIP, HANDLE, HANDCRANK, STRAIGHT, RED
4	1	A2534	SHAFT, HANDCRANK
5	2	P1173	BEARING, FLANGED, 5/8 DIA, 1/2 LONG, IGUS
6	2	A1591	WASHER, THRUST, .625 ID, 1 OD, IGUS, MODIFIED
7	1	62RE	SNAP RING, 5/8"

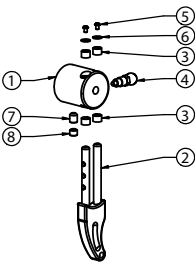
ITEM# 48



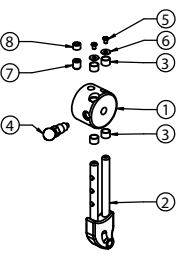
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	B3160	CRANK, UPPERBODY, LEFT, ASSY
2	1	A1993	HANDLE, HANDCRANK, PRO
3	2	A1591	WASHER, THRUST, .625 ID, 1 OD, IGUS, MODIFIED
4	1	P2269	GRIP, HANDLE, HANDCRANK, STRAIGHT, RED
5	1	A2534	SHAFT, HANDCRANK
6	2	P1173	BEARING, FLANGED, 5/8 DIA, 1/2 LONG, IGUS
7	1	62RE	SNAP RING, 5/8"



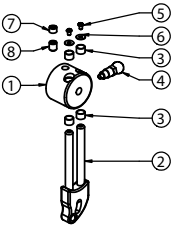
B3159



ITEM# 46



ITEM# 47



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	A3128	HUB, CRANK, LOWER, DRIVE SIDE
2	1	A1868	CRANK, LOWER, RIGHT, ASSY
3	4	P1756	BEARING, IGUS, ROD, HANDCRANK
4	1	A1754	PIN, LOCKING, CRANK ARM, ADJUSTABLE, ASSY
5	2	1406SBH	SCREW, BUTTON HEAD, .25-20 X .38
6	2	14W-BO	WASHER, FLAT, .25 ID, BLACK
7	1	P3111	SCREW, SET, SOCKET, POINT, FLAT, 5/8-18X.75
8	1	P3110	SCREW, SET, SOCKET, POINT, FLAT, 5/8-18X.5

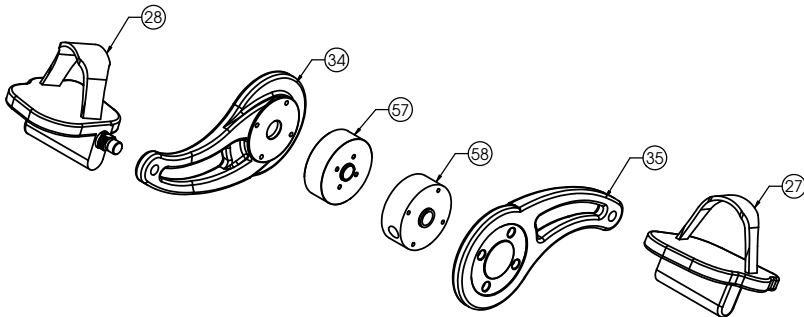
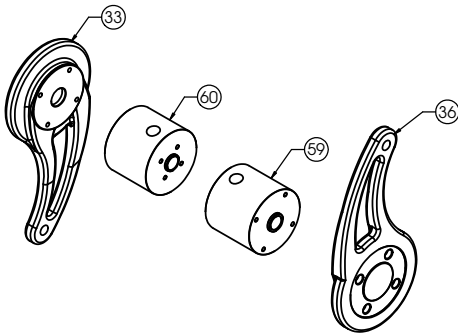
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	A3130	HUB, CRANK, UPPER
2	1	A1869	CRANK, UPPER, LEFT, ASSY
3	4	P1756	BEARING, IGUS, ROD, HANDCRANK
4	1	A1754	PIN, LOCKING, CRANK ARM, ADJUSTABLE, ASSY
5	2	1406SBH	SCREW, BUTTON HEAD, .25-20 X .38
6	2	14W-BO	WASHER, FLAT, .25 ID, BLACK
7	1	P3111	SCREW, SET, SOCKET, POINT, FLAT, 5/8-18X.75
8	1	P3110	SCREW, SET, SOCKET, POINT, FLAT, 5/8-18X.5

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	A3127	HUB, CRANK, UPPER, DRIVE-SIDE
2	1	A1870	CRANK, UPPER, RIGHT, ASSY
3	4	P1756	BEARING, IGUS, ROD, HANDCRANK
4	1	A1754	PIN, LOCKING, CRANK ARM, ADJUSTABLE, ASSY
5	2	1406SBH	SCREW, BUTTON HEAD, .25-20 X .38
6	2	14W-BO	WASHER, FLAT, .25 ID, BLACK
7	1	P3111	SCREW, SET, SOCKET, POINT, FLAT, 5/8-18X.75
8	1	P3110	SCREW, SET, SOCKET, POINT, FLAT, 5/8-18X.5

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	A3129	HUB, CRANK, LOWER
2	1	A1867	CRANK, LOWER, LEFT, ASSY
3	4	P1756	BEARING, IGUS, ROD, HANDCRANK
4	1	A1754	PIN, LOCKING, CRANK ARM, ADJUSTABLE, ASSY
5	2	1406SBH	SCREW, BUTTON HEAD, .25-20 X .38
6	2	14W-BO	WASHER, FLAT, .25 ID, BLACK
7	1	P3110	SCREW, SET, SOCKET, POINT, FLAT, 5/8-18X.5
8	1	P3111	SCREW, SET, SOCKET, POINT, FLAT, 5/8-18X.75

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL: .125, .25, .375, .5, .75, 1, 1.25, 1.5, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7, 7.5, 8, 8.5, 9, 9.5, 10, 10.5, 11, 11.5, 12, 12.5, 13, 13.5, 14, 14.5, 15, 15.5, 16, 16.5, 17, 17.5, 18, 18.5, 19, 19.5, 20, 20.5, 21, 21.5, 22, 22.5, 23, 23.5, 24, 24.5, 25, 25.5, 26, 26.5, 27, 27.5, 28, 28.5, 29, 29.5, 30, 30.5, 31, 31.5, 32, 32.5, 33, 33.5, 34, 34.5, 35, 35.5, 36, 36.5, 37, 37.5, 38, 38.5, 39, 39.5, 40, 40.5, 41, 41.5, 42, 42.5, 43, 43.5, 44, 44.5, 45, 45.5, 46, 46.5, 47, 47.5, 48, 48.5, 49, 49.5, 50, 50.5, 51, 51.5, 52, 52.5, 53, 53.5, 54, 54.5, 55, 55.5, 56, 56.5, 57, 57.5, 58, 58.5, 59, 59.5, 60, 60.5, 61, 61.5, 62, 62.5, 63, 63.5, 64, 64.5, 65, 65.5, 66, 66.5, 67, 67.5, 68, 68.5, 69, 69.5, 70, 70.5, 71, 71.5, 72, 72.5, 73, 73.5, 74, 74.5, 75, 75.5, 76, 76.5, 77, 77.5, 78, 78.5, 79, 79.5, 80, 80.5, 81, 81.5, 82, 82.5, 83, 83.5, 84, 84.5, 85, 85.5, 86, 86.5, 87, 87.5, 88, 88.5, 89, 89.5, 90, 90.5, 91, 91.5, 92, 92.5, 93, 93.5, 94, 94.5, 95, 95.5, 96, 96.5, 97, 97.5, 98, 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348.5, 349, 349.5, 350, 350.5, 351, 351.5, 352, 352.5, 353, 353.5, 354, 354.5, 355, 355.5, 356, 356.5, 357, 357.5, 358, 358.5, 359, 359.5, 360, 360.5, 361, 361.5, 362, 362.5, 363, 363.5, 364, 364.5, 365, 365.5, 366, 366.5, 367, 367.5, 368, 368.5, 369, 369.5, 370, 370.5, 371, 371.5, 372, 372.5, 373, 373.5, 374, 374.5, 375, 375.5, 376, 376.5, 377, 377.5, 378, 378.5, 379, 379.5, 380, 380.5, 381, 381.5, 382, 382.5, 383, 383.5, 384, 384.5, 385, 385.5, 386, 386.5, 387, 387.5, 388, 388.5, 389, 389.5, 390, 390.5, 391, 391.5, 392, 392.5, 393, 393.5, 394, 394.5, 395, 395.5, 396, 396.5, 397, 397.5, 398, 398.5, 399, 399.5, 400, 400.5, 401, 401.5, 402, 402.5, 403, 403.5, 404, 404.5, 405, 405.5, 406, 406.5, 407, 407.5, 408, 408.5, 409, 409.5, 410, 410.5, 411, 411.5, 412, 412.5, 413, 413.5, 414, 414.5, 415, 415.5, 416, 416.5, 417, 417.5, 418, 418.5, 419, 419.5, 420, 420.5, 421, 421.5, 422, 422.5, 423, 423.5, 424, 424.5, 425, 425.5, 426, 426.5, 427, 427.5, 428, 428.5, 429, 429.5, 430, 430.5, 431, 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597.5, 598, 598.5, 599, 599.5, 600, 600.5, 601, 601.5, 602, 602.5, 603, 603.5, 604, 604.5, 605, 605.5, 606, 606.5, 607, 607.5, 608, 608.5, 609, 609.5, 610, 610.5, 611, 611.5, 612, 612.5, 613, 613.5, 614, 614.5, 615, 615.5, 616, 616.5, 617, 617.5, 618, 618.5, 619, 619.5, 620, 620.5, 621, 621.5, 622, 622.5, 623, 623.5, 624, 624.5, 625, 625.5, 626, 626.5, 627, 627.5, 628, 628.5, 629, 629.5, 630, 630.5, 631, 631.5, 632, 632.5, 633, 633.5, 634, 634.5, 635, 635.5, 636, 636.5, 637, 637.5, 638, 638.5, 639, 639.5, 640, 640.5, 641, 641.5, 642, 642.5, 643, 643.5, 644, 644.5, 645, 645.5, 646, 646.5, 647, 647.5, 648, 648.5, 649, 649.5, 650, 650.5, 651, 651.5, 652, 652.5, 653, 653.5, 654, 654.5, 655, 655.5, 656, 656.5, 657, 657.5, 658, 658.5, 659, 659.5, 660, 660.5, 661, 661.5, 662, 662.5, 663, 663.5, 664, 664.5, 665, 665.5, 666, 666.5, 667, 667.5, 668, 668.5, 669, 669.5, 670, 670.5, 671, 671.5, 672, 672.5, 673, 673.5, 674, 674.5, 675, 675.5, 676, 676.5, 677, 677.5, 678, 678.5, 679, 679.5, 680, 680.5, 681, 681.5, 682, 682.5, 683, 683.5, 684, 684.5, 685, 685.5, 686, 686.5, 687, 687.5, 688, 688.5, 689, 689.5, 690, 690.5, 691, 691.5, 692, 692.5, 693, 693.5, 694, 694.5, 695, 695.5, 696, 696.5, 697, 697.5, 698, 698.5, 699, 699.5, 700, 700.5, 701, 701.5, 702, 702.5, 703, 703.5, 704, 704.5, 705, 705.5, 706, 706.5, 707, 707.5, 708, 708.5, 709, 709.5, 710, 710.5, 711, 711.5, 712, 712.5, 713, 713.5, 714, 714.5, 715, 715.5, 716, 716.5, 717, 717.5, 718, 718.5, 719, 719.5, 720, 720.5, 721, 721.5, 722, 722.5, 723, 723.5, 724, 724.5, 725, 725.5, 726, 726.5, 727, 727.5, 728, 728.5, 729, 729.5, 730, 730.5, 731, 731.5, 732, 732.5, 733, 733.5, 734, 734.5, 735, 735.5, 736, 736.5, 737, 737.5, 738, 738.5, 739, 739.5, 740, 740.5, 741, 741.5, 742, 742.5, 743, 743.5, 744, 744.5, 745, 745.5, 746, 746.5, 747, 747.5, 748, 748.5, 749, 749.5, 750, 750.5, 751, 751.5, 752, 752.5, 753, 753.5, 754, 754.5, 755, 755.5, 756, 756.5, 757, 757.5, 758, 758.5, 759, 759.5, 760, 760.5, 761, 761.5, 762, 762.5, 763, 763.5, 764, 764.5, 765, 765.5, 766, 766.5, 767, 767.5, 768, 768.5, 769, 769.5, 770, 770.5, 771, 771.5, 772, 772.5, 773, 773.5, 774, 774.5, 775, 775.5, 776, 776.5, 777, 777.5, 778, 778.5, 779, 779.5, 780, 780.5, 781, 781.5, 782, 782.5, 783, 783.5, 784, 784.5, 785, 785.5,

FIXED CRANKS



UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL: $\pm 1/16$
DECIMAL: ± 0.005
ANGULAR: $\pm 1^\circ$
HOLE POSITION: ± 0.010
HOLE DIA: ± 0.005

DRAWN	PHE	3/21/03
CHECKED		
ENG APPR		

PROPRIETARY AND CONFIDENTIAL

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1753

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SCIENTIFIC SOLUTIONS FOR FITNESS

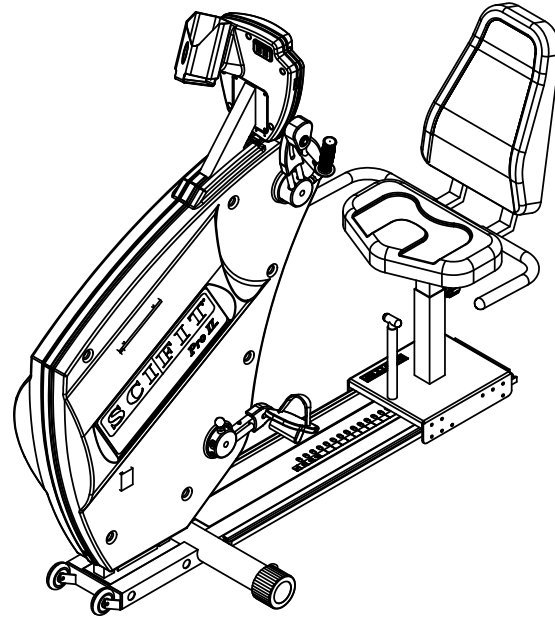
TITLE:

PROII AB, CORDLESS

SIZE	DWG. NO.	REV
C	PROII AB, CORDLESS	C

NOT TO SCALE	WEIGHT:	SHEET 7 OF 8
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ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	C1647	WELDMENT, BASE, FRAME, PRO
2	1	D2415	WELDMENT, FRAME, PRO, CORDLESS
3	2	A1649	EXTRUSION, RAIL, ROLLER, 42"
4	2	A1890	CAP, BASE, 3", ADJUSTABLE, 65 DURO.
5	1	A1114	TRACK, ADJUSTMENT, SEAT, SS, PRO1000
6	1	A1503	SPINDLE, CRANK, UPPER, PRO
7	2	P2570	DECAL, BODY, PRO II
8	2	A2552	RING, CHAIN, 48T
9	2	A2535	SHAFT, BRAKE, DRIVE, PULLEY
10	2	P1231	DISC, DEADENING, SOUND, 7"
11	1	P1861	COVER, PRO, AB, CORDLESS, LEFT
12	4	P1958	BEARING, NEEDLE, .75 DIA., PRO
13	1	A2610	PULLEY, DRIVE, BRAKE, PRO
14	2	P2144	WHEEL, FRONT, PROII
15	4	P2585	BEARING, HUB, BRAKE DRIVE
16	4	P2586	FREEWHEEL, SHIMANO, PROII
17	1	A1957	HUB, DRIVE, PULLEY, PRO
18	1	A1956	HUB, BIDIRECTIONAL, PRO
19	1	P1860	COVER, PRO, AB, CORDLESS, RIGHT
20	4	P1179	BRG., THRUST, RAIL, IGUS, ELLI
21	1	B2057	SEAT, ADJUSTABLE, PROII, ASSY
22	12	P1934	CLIP, COVER, PRO, 1/4-20
23	1	P1982	DECAL, NUMBER, 1" SPACING, 1-20
24	1	P1811	DECAL, MODEL, PROII
25	12	P1921	WASHER, COVER, PLASTIC
26	1	A1502	SPINDLE, CRANK, LOWER, PRO
27	1	P2274	PEDAL, BIKE, LEFT
28	1	P2273	PEDAL, BIKE, RIGHT
29	2	P1037	BEARING, IGUS L-280, 1 x 1 1/8 x 3/8
30	1	A2566	SHAFT, IDLER, CHAIN
31	1	A1648	IDLER, CHAIN, SPROCKET, W/ HUB
32	1	B2058	SEAT, FIXED, PROII, ASSY
33	1	A2461	CRANK, FIXED, UPPER, RIGHT
34	1	A2463	CRANK, FIXED, LOWER, RIGHT
35	1	A2462	CRANK, FIXED, LOWER, LEFT
36	1	A2460	CRANK, FIXED, UPPER, LEFT
37	1	A1570	BACKET, MOUNTING, BATTERY, COVER
38	1	P1832	CABLE, RECEPTACLE, POWER, CORDLESS, ASSY.
39	1	P1833	CABLE, BATTERY, CORDLESS, ASSY
40	1	P2161	BOARD, CIRCUIT, PRINTED, LOWER, ROTARY, B/W
41	1	P1564	BATTERY, RECHARGABLE, CORDLESS
42	1	P1576	PULLEY, POLY-V, 60MM, CORDLESS
43	1	P1715	BRAKE, CORDLESS, UNMODIFIED, PRO
44	1	P1862	ROD, TENSIONING, BRAKE
45	1	B3165	CRANK, UPPER BODY, W/ HANDLES, RIGHT, DRIVESIDE, ASSY
46	1	B3162	CRANK, LOWERBODY, RIGHT, ASSY
47	1	B3163	CRANK, LOWERBODY, LEFT, ASSY
48	1	B3164	CRANK, UPPERBODY, W/ HANDLES, LEFT, ASSY
49	1	P1955	BELT, POLY-V, 6-RID, 290, PRO, CORDLESS
50	1	B2430	CONSOLE, IM, WIRELESS H.R., ASSY
51	1	P2419	CABLE, POWER SUPPLY, DISPLAY RIBBON CALBE
52	1	A2307	HOLDER, BOTTLE, WATER
53	1	P1947	SUPPRESSOR, EMI, FERRITE, CE
54	2	P2234	LINK, MASTER, CHAIN, 43#
55	2	P1901	SHIM, 1.535 X 1.378 X .020
56	4	P1900	SHIM, 1.535 X 1.378 X .035
57	1	A3170	SPROCKET-HUB, MOUNTING, SLEEVE
58	1	A3169	HUB, MOUNTING, SLEEVE
59	1	A3171	HUB, MOUNTING SLEEVE
60	1	A3172	SPROCKET-HUB, MOUNTING SLEEVE



UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL: $\pm 1/16$
ANGULAR: $\pm 1^\circ$
0.0 = $\pm .1$
0.00 = $\pm .03$
0.000 = $\pm .005$
0.0000 = $\pm .0005$

DRAWN	NAME	DATE
CHECKED	PHE	3/21/03
ENG APPR.		

PROPRIETARY AND CONFIDENTIAL
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ECH#
1753

NOTE: DEBURR & BREAK ALL SHARP EDGES.



TITLE: PROII AB, CORDLESS		
SIZE C	DWG. NO. PROII AB, CORDLESS	REV C
NOT TO SCALE	WEIGHT:	SHEET 8 OF 8

MATERIAL
FINISH