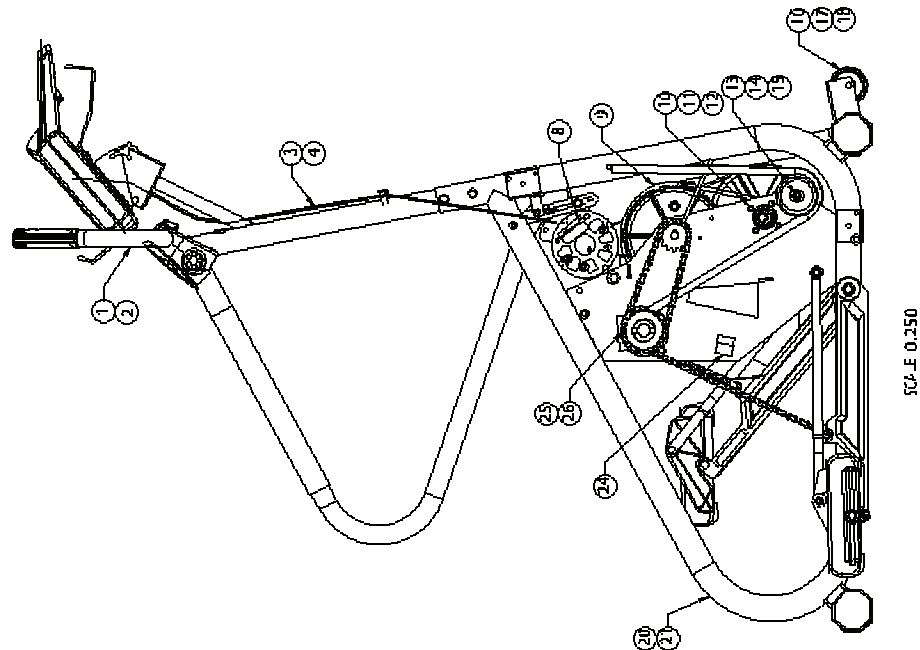
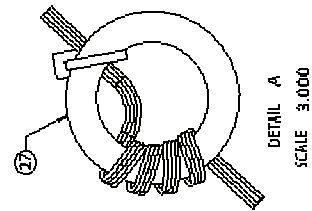
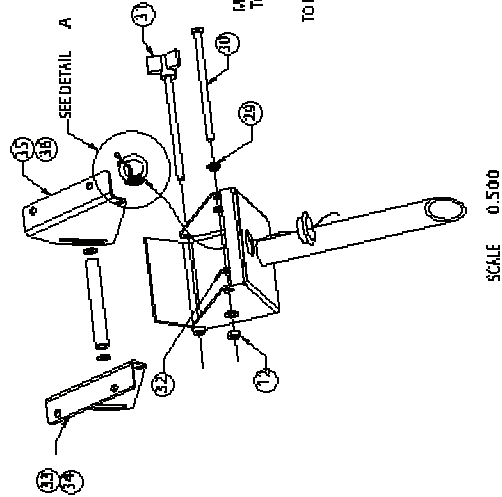
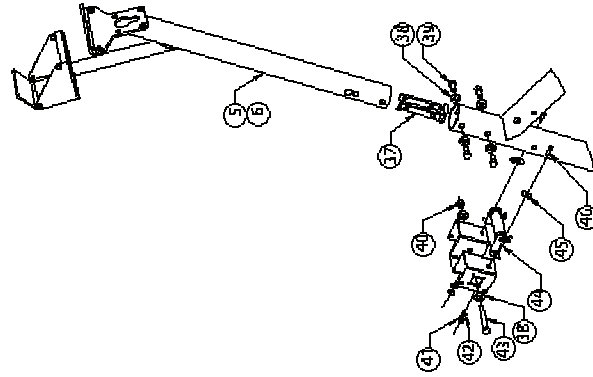
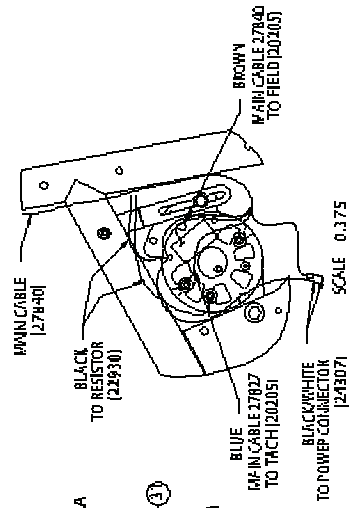
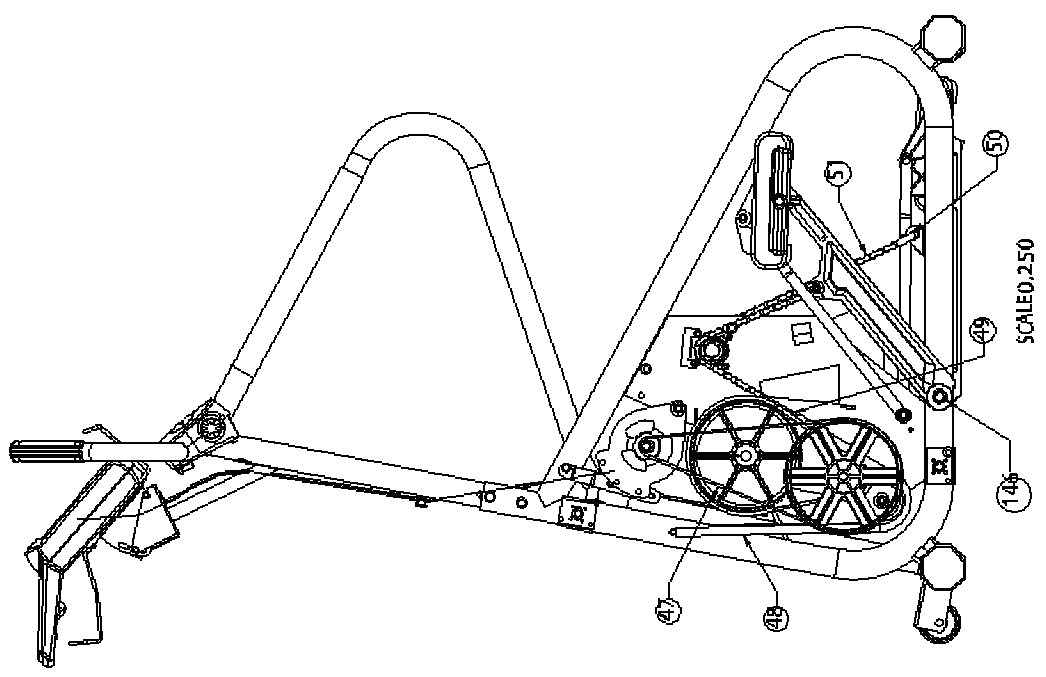
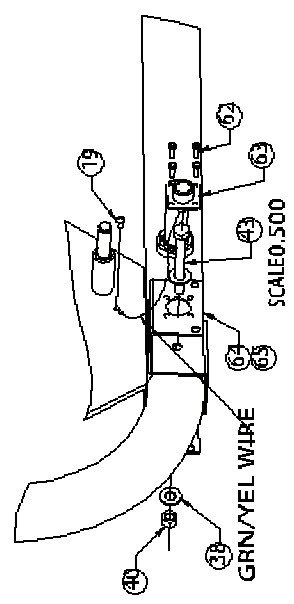
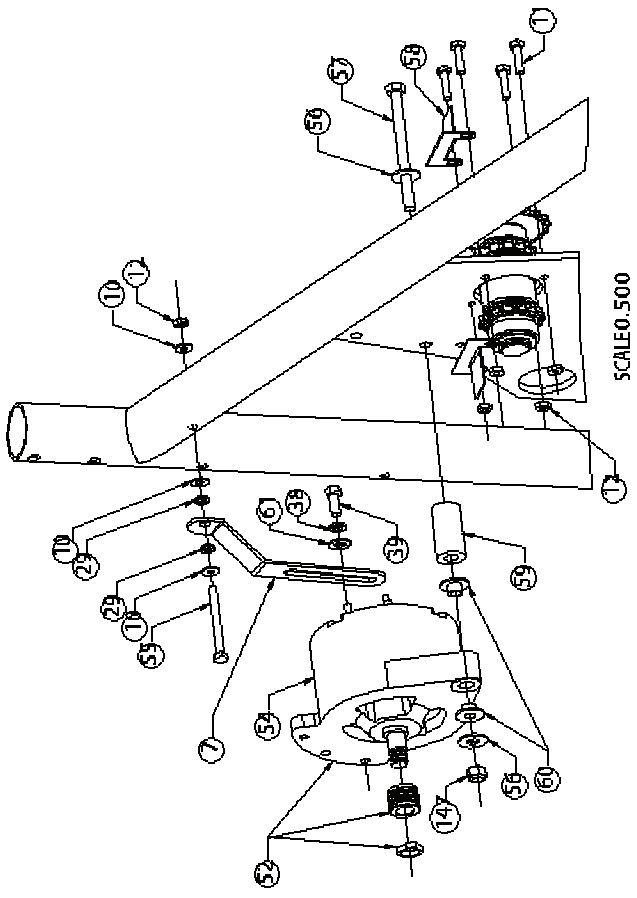


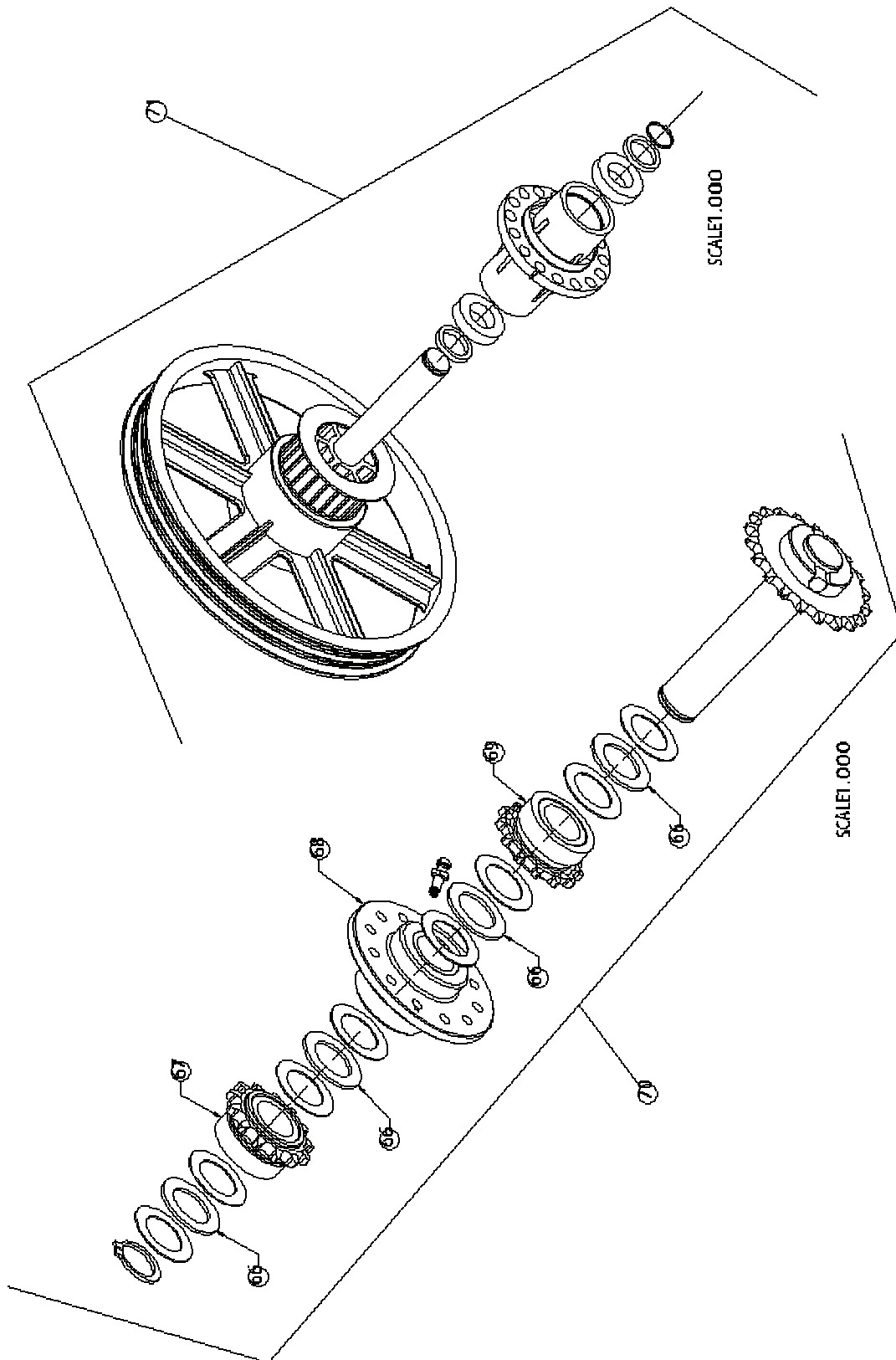
Stairmaster 4600 PT



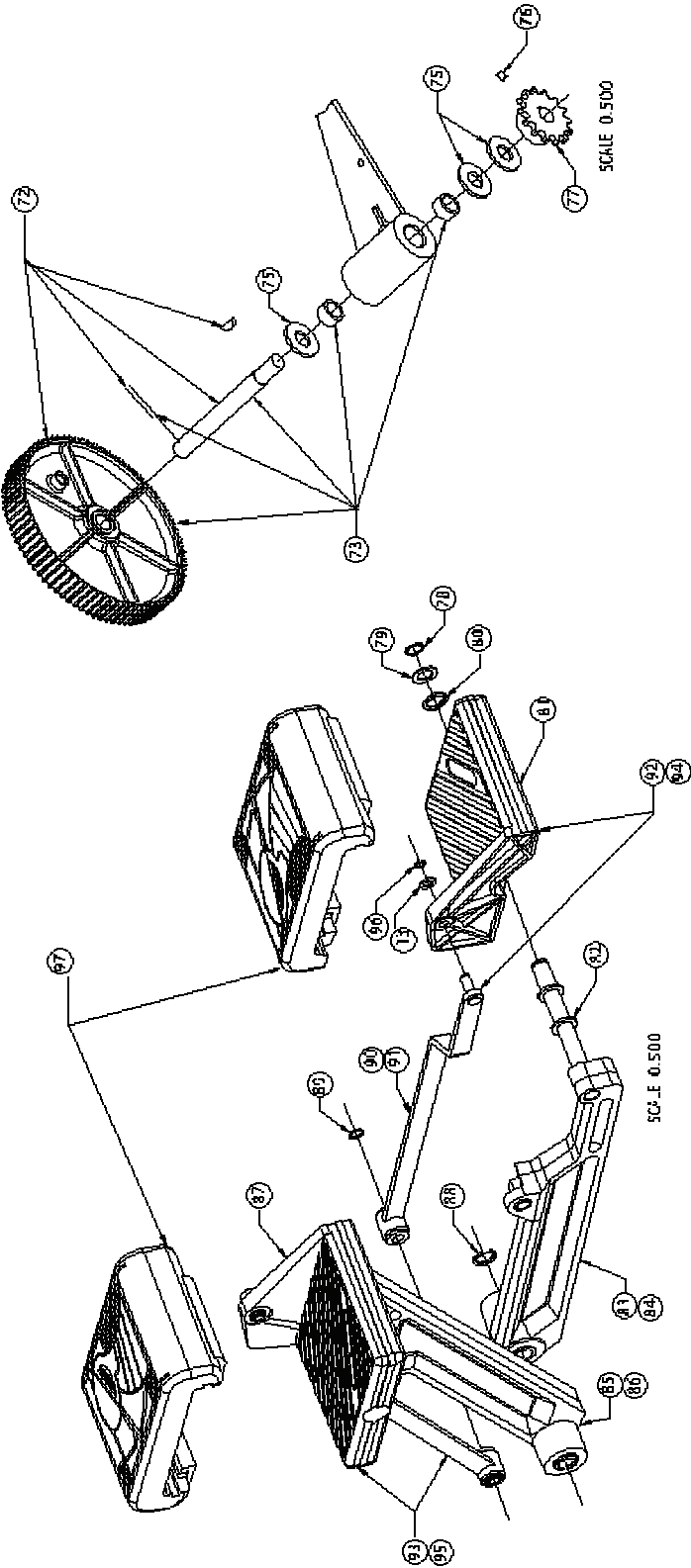
Stairmaster 4600 PT



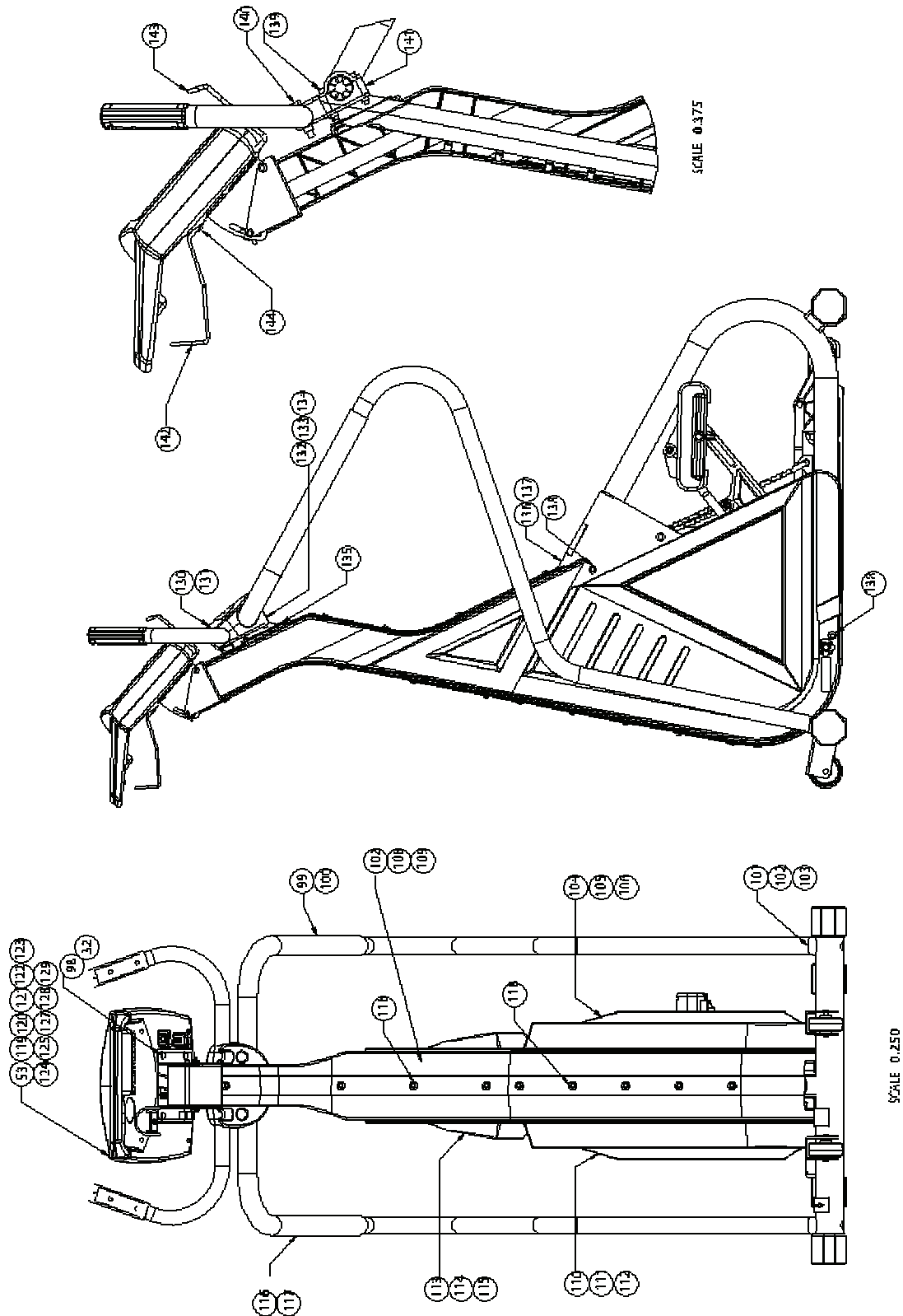
Stairmaster 4600 PT



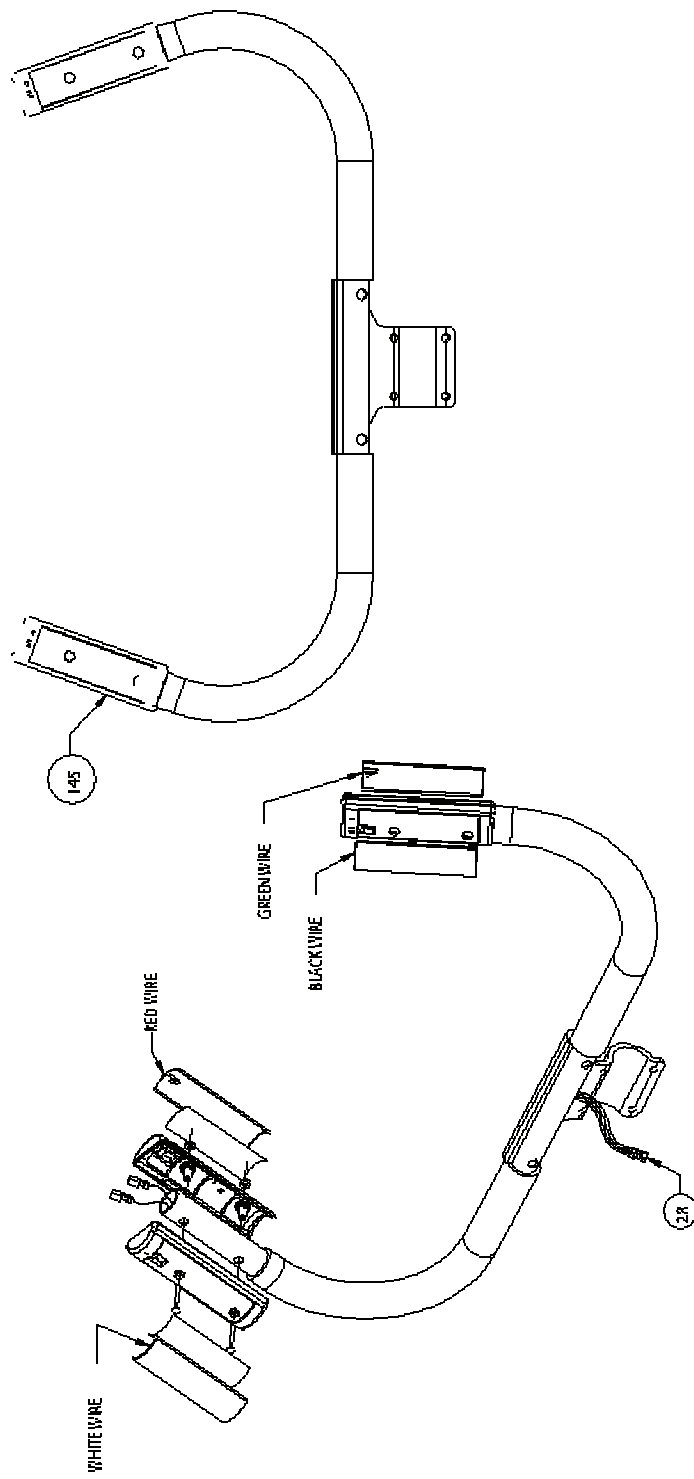
Stairmaster 4600 PT



Stairmaster 4600 PT



Stairmaster 4600 PT



- NOTES:
- 1. CONNECT WIRES TO CONTACT PLATES AS SHOWN.

Stairmaster 4600 PT

REF #	DESCRIPTION	PART #	REF #	DESCRIPTION	PART #
1	ASSEMBLY HANDLE, UPPER 4600, BLK	SM12297-03	52	(CS) ASSY, ALT. PULLEY, 4400PT T2	SM21508
2	ASSY, HANDLE, UPPER, STEPPER, NLS, SILVER	SM25592	53	KIT, C40 OVERLAY, JAPANESE (BLACK CONSOLE)	SM27801
3	ASSY, MAIN CABLE, 4400 PT, HM, PRE 8/01	SM21417	54	ALTERNATOR, PRESTOLITE, 1992	SM20205
4	ASSY, CABLE, C40 4400/4600PT, AFTER 8/01	SM27827	55	SCREW, 2 50-20X 3.00, HEX HD CAP	SM22175
5	WELDMENT, NECK, 4600, BLK	SM18002-03	56	WASHER, 3/8 USS FLAT	SM22030
6	WELDMENT, NECK, STEPPER, NLS, SILVER	SM25594	57	SCREW, 375-16X 4.50 HEX HD CP	SM21448
7	BRAKE, ALTERNATOR, 4400 PT/CL, W/B	SM21590-03	58	RETAINER, PEDAL CHAIN	SM21192
8	ASSY, FIELD, DIODE	SM21204	59	SPACER, ALTERNATOR, 4400 PT/CL	SM21592-05
9	BELT, HTD, 8MM, 800MM LONG	SM21529	60	WASHER, SHOULDER, 38 I.D.	SM22191
10	WASHER, FLAT, 1/4 ID X 5/8 OD	SM22047	61	WASHER, 3/2 SMT LOCK	SM22070
11	SCREW, 2 50-20X 1.00, HEX HD CAP	SM22026	62	SCREW, #6 X .50 PHIL, TYPE T	SM22663
12	NUT, 2 50-20, NYLON INSERT	SM22036	63	ASSY, MAIN POWER HARNESS	SM24307
13	WASHER, FLAT, 3/8 SS	SM21462	64	BRAKET, MNT, CVR, CL SYS, CL, W/B	SM24666
14	PULLEY, SPRING, 4200/4400	SM21519	65	BRAKET, MNT, CVR, CL SYS, CL, SILVER	SM25845
15	RING, SNAP, 3/8"	SM22143	66	BEARING, THRUST	SM20198
16	WHEEL, 3" DIA	SM25978	67	ASSY, SPROCKET LH	SM10382
17	PIN, HITCH	SM21774	68	(CS) ASSY, DRIVE, HUB	SM10400
18	PIN, CLEVIS	SM22326	69	ASSY, SPROCKET RH	SM10383
19	SCREW, # 10-24 X .38 ZINC PLATED	SM22150	70	(CS) ASSY, DRIVE HUB & SHAFT	SM10485
20	(CS) MAINFRAME, STD, 4600, BLK	SM18029-03	71	(CS) ASSY, ECCENTRIC SHAFT	SM24897
21	(CS) MAINFRAME, INT, 4600, BLK	SM18032-03	72	(CS) ASSY, SPROCKET, 80T	SM22618
22	(CS) MAINFRAME, STD, 4600, SILVER	SM25872	73	KIT, FIRST REDUCTION	SM40216K
23	(CS) MAINFRAME, INT L, 4600, SILVER	SM25873	74	BEARING, NEED, DRWN CUP, 17X23X12	SM24747
24	MOUNT, SHOCK	SM20188	75	WASHER, 688 I.D. X .125 THICK	SM21657
26	CHAIN, TRANSMISSION, 4200/4400	SM22347	76	SCREW SET, SOCKET, 2 50-28 X .38	SM22878
27	SUPPRESSOR, FERRITE TOROID	SM27839	77	SPROCKET, BS14 #41 CHAIN	SM20006
28	ASSY CABLE, CONTACT HR 4600	SM27840	78	RING, SNAP, 5/8", ZINC PLATED	SM22141
29	WASHER, SHOULDER, 25 ID, NYLON	SM22983	79	WASHER, FLAT 1.00 OD X .63 ID	SM22140
30	SCREW, 250-20 X 4.50 HEX HD CP	SM21449	80	WASHER, WAVE, 731 I.D.	SM12446
31	ASSY, CONSOLE KNOB, 4600	SM18027	81	ASSY, PEDAL, RH, CL SYS, V2	SM21793
32	WASHER, 250 INTERNL TOOTH LOCK	SM22138	82	WASHER, THRUST, .63 ID	SM21366
33	BRAKET, CONSOLE, RIGHT, 4600	SM18006-03	83	(CS) ASSY, ARM, PEDAL, RH, PB, BLK	SM10989-03
34	BRAKET, CONSOLE, LEFT, 4600, NLS, SILVER	SM25530	84	ASSY, ARM, PEDAL, RH, NLS, SILVER	SM25568
35	BRAKET, CONSOLE, LEFT, 4600	SM18007	85	(CS) ASSY, ARM, PEDAL, LH, BLK	SM10990-03
36	BRAKET, CONSOLE, RIGHT, 4600, NLS, SILVER	SM25529	86	ASSY, ARM, PEDAL, LH, NLS, SILVER	SM25567
37	INSERT, NECK, 2400/4400	SM21616	87	ASSY, PEDAL, LH, CL SYS, V2	SM21794
38	WASHER, 3/2 USS FLAT	SM22075	88	RING, SNAP 3/4"	SM20213
39	SCREW, 3/2-18X 7.5, HEX HD CAP	SM22093	89	RING, SNAP 3/8"	SM20214
40	NUT, 5/16-18 NC NYLON INSRIT HEX	SM22032	90	ASSY, ARM, LEVELING, NLS, SILVER	SM25569
41	NUT, #8-32, NYLON INSERT	SM23054	91	(CS) ASSY, ARM, LEVELING, BLACK	SM10991-03
42	WASHER, #8 SAE FLAT	SM13580	92	KIT, LEVELING ARM UPGRADE, RT, BLK	SM21285K
43	SCREW, 3/2-18X 3.00, HEX HD CAP	SM24271	93	KIT, LEVELING ARM UPGRADE, LT, BLK	SM21286K
44	ASSY, LOAD RESISTOR, 4400 PT	SM22930	94	KIT, LEVELING ARM, W/PEDAL, RH, SILVER	SM25874
45	WASHER, FLAT, #8 FENDER	SM23609	95	KIT, LEVELING ARM, W/PEDAL, LH, SILVER	SM25875
46	SCREW, #8-32 NC X .62 PHIL PAN	SM25079	96	RING, SNAP, 3/8", HEAVY DUTY	SM25894
47	BELT, POLY-V, 13015	SM21518	97	PADS, PEDAL, SET	SM18054
48	SPRING, PEDAL RETURN	SM21093	98	BOLT, 1/4-20 X .75, HEX HEAD	SM25454
49	KIT, MASTER LINK	SM20157	99	ASSY, LEFT HANDRAIL, 4600, BLK	SM18016-03
50	LINK, DOUBLE PITCH W/ SLEEVE	SM21298	100	ASSY, LH HANDRAIL, NLS, SILVER	SM25595
51	CHAIN, STEP CHAIN ON P37	SM20199	101	ADAPTER, HANDRAIL, 4000 PT/CT	SM20574

Stairmaster 4600 PT

REF #	DESCRIPTION	PART #	REF #	DESCRIPTION	PART #
102	WASHER, 250 SPLIT LOCK	SM22027	146	SHAFT, ARM, PEDAL, PRESSFIT	SM24888
103	SCREW, 2 50-20X2 50, HEX HD CAP	SM22116	147	NUT, 375-16 NYLON INSERT	SM22029
104	KIT, LH, LOWER COVER, 4600PT, GRV	SM16749	148	KIT, C40 OVERLAY, JAPAN, SILVER	SM25892SLV
105	(CS) COVER, LH W/DECAL, 4600PT, BLK	SM18053-06	NOT SHOWN	POWER ADAPTER, 3 PRONG/2 PRONG (MEANT TO BE USED WITH SM22910)	SM20859
106	(CS) CVR, W/DECAL, LH, 4600PT, CHARCOAL GREY	SM25878	NOT SHOWN	POWER SUPPLY, 3-PIN (JAPAN)	SM22910
107	COVER, LEFT NECK, 4600, BLK	SM18025-06	NOT SHOWN	MANUAL 4600 C-40	SM22867
108	COVER, LEFT NECK, 4600, GRV	SM18025-07	NOT SHOWN	TOOL, REMOVAL, COVER FASTENERS	SM23853
109	COVER, LEFT NECK, STEPPER, CHARCOAL GREY	SM25519	NOT SHOWN	POWER SUPPLY, PS-7, 3-PIN (DOMESTIC)	SM24381
110	KIT, RH, LOWER COVER, 4600PT, GRV	SM16748			
111	(CS) COVER, RH W/DECAL, 4600PT, BLK	SM18052-06			
112	(CS) CVR, W/DECAL, RH, 4600PT, CHARCOAL GREY	SM25879			
113	COVER, RIGHT NECK, 4600, BLK	SM18024-06			
114	COVER, RIGHT NECK, 4600, GRV	SM18024-07			
115	COVER, RIGHT NECK, STEPPER, CHARCOAL GREY	SM25518			
116	ASSY, RIGHT HANDRAIL, 4600, BLK	SM18017-03			
117	ASSY, RH HANDRAIL, NLS, SV, SILVER	SM25596			
118	RIVET KIT (10 PER)	SM22847			
119	CONSOLE, ASSEMBLY, ICHR C40, BLK	SM27819-20			
120	CONSOLE ASSY, ICHR C40, INTERN, BLK	SM27819-99			
121	CONSOLE, ASSY, ICHR, C40, JAP, BLK	SM27819-90			
122	CONSOLE ASSY, ICHR C40, INT, GRV	SM - 27819GRV-99			
123	ASSY, CONSOLE, ICHR C40, NLS, CHARCOAL GREY	SM25844			
124	PCBA, DISPLAY, C40	SM40070-001			
125	PCB ASSY, C40 PROCESS (M128) NON-	SM27130			
126	IC, CONTACT HR W/MOUNT HEADER	SM27767			
127	KIT, C40 OVERLAY, (CHARCOAL GREY CONSOLE)	SM25877			
128	KIT, C40 OVERLAY (BLACK CONSOLE)	SM27792			
129	KIT, C40 OVERLAY, INT'L, (INT'L BLACK CONSOLE)	SM27793			
130	SHIELD, TOP, 4600	SM18030			
131	SHIELD, TOP, STEPPER, NLS, CHARCOAL GREY	SM25513			
132	SHIELD, BOTTOM, 4600	SM18031			
133	SHIELD, BOTTOM, STEPPER, NLS, CHARCOAL GREY	SM25512			
134	SCREW, #6 ST, X .625 HEX OR TO	SM22276			
135	GROMMET, NECK, 2400/1100	SM21578			
136	(CS) COVER, MID, W/DECALS, BLK	SM24954-06			
137	(CS) CVR, MID, W/DECAL, CHARCOAL GREY	SM25880			
138	RIVET, PANELS, PLASTIC	SM22086			
139	SCREW, 2 50-20NC X 1.75 SOC CAP	SM18028			
140	SCREW, 375-16X2.00, HEX HD CAP	SM22258			
141	ADAPTER, HANDRAIL, 4600	SM18008			
144	SCREW, 2 50-20X, 50 BUTTON HD CP	SM25244			
142	WIREFORM ASSY, WATER BOTTLE	SM27783-03			
143	WIREFORM, MAGAZINE HOLDER	SM27791-03			
145	ICHR, GEN II	SM12294K			