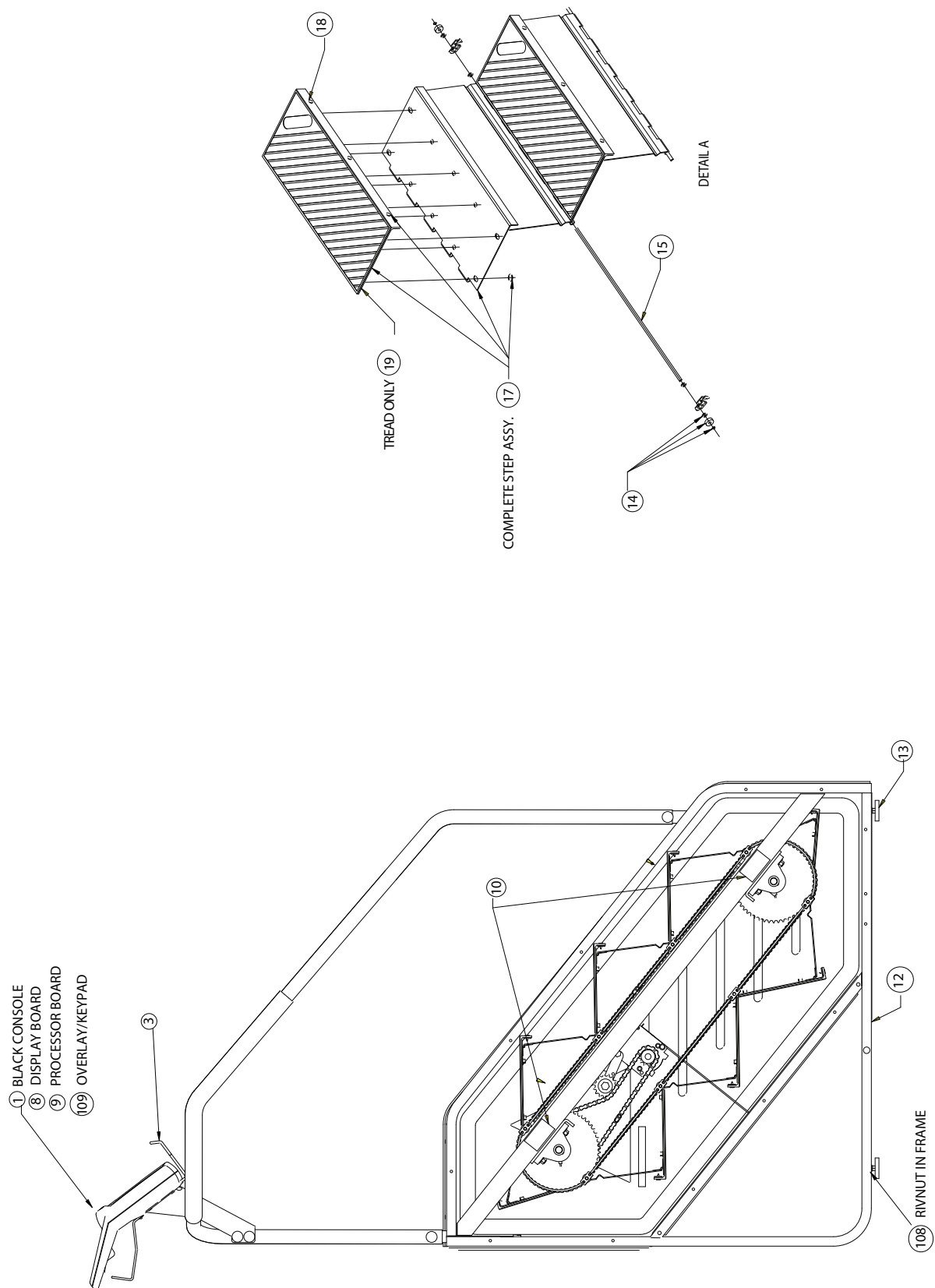
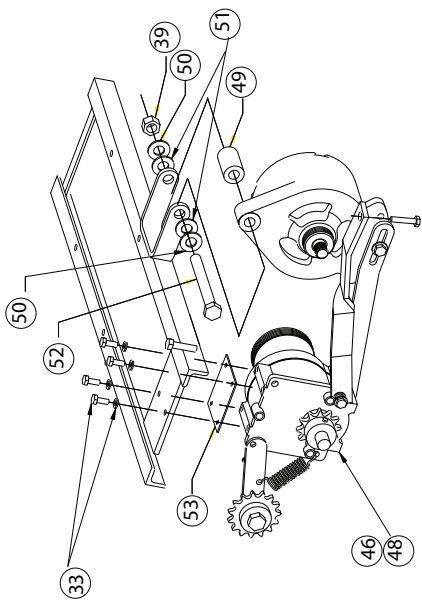


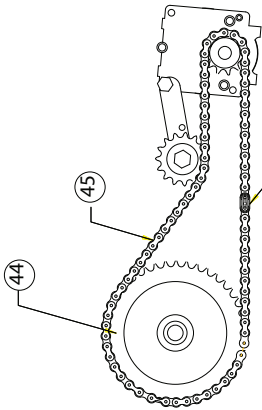
Stairmaster 7000PT Domestic Black



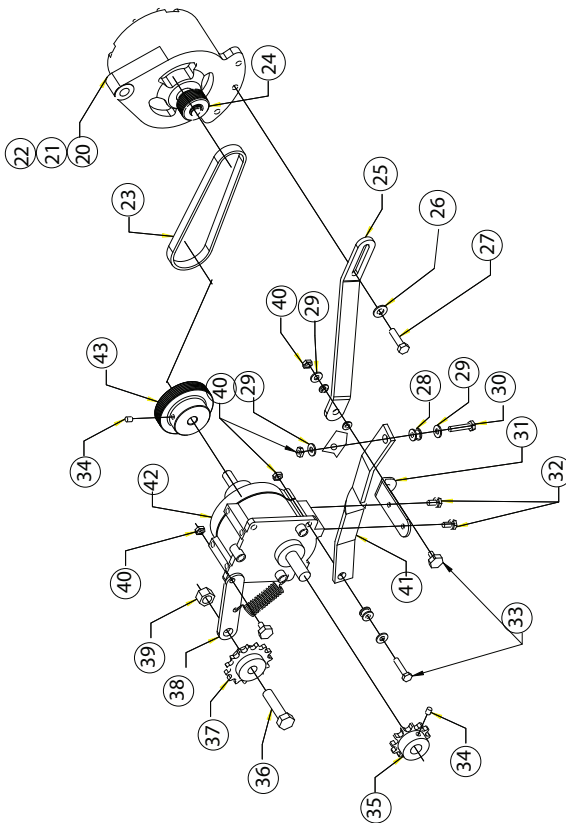
Stairmaster 7000PT Domestic Black



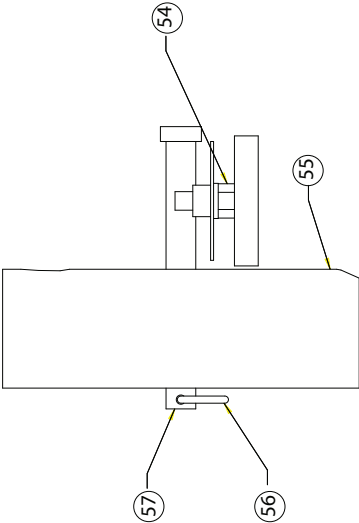
TRANSMISSION ASSEMBLY MOUNTING TO FRAME



TRANSMISSION CHAIN ASSEMBLY

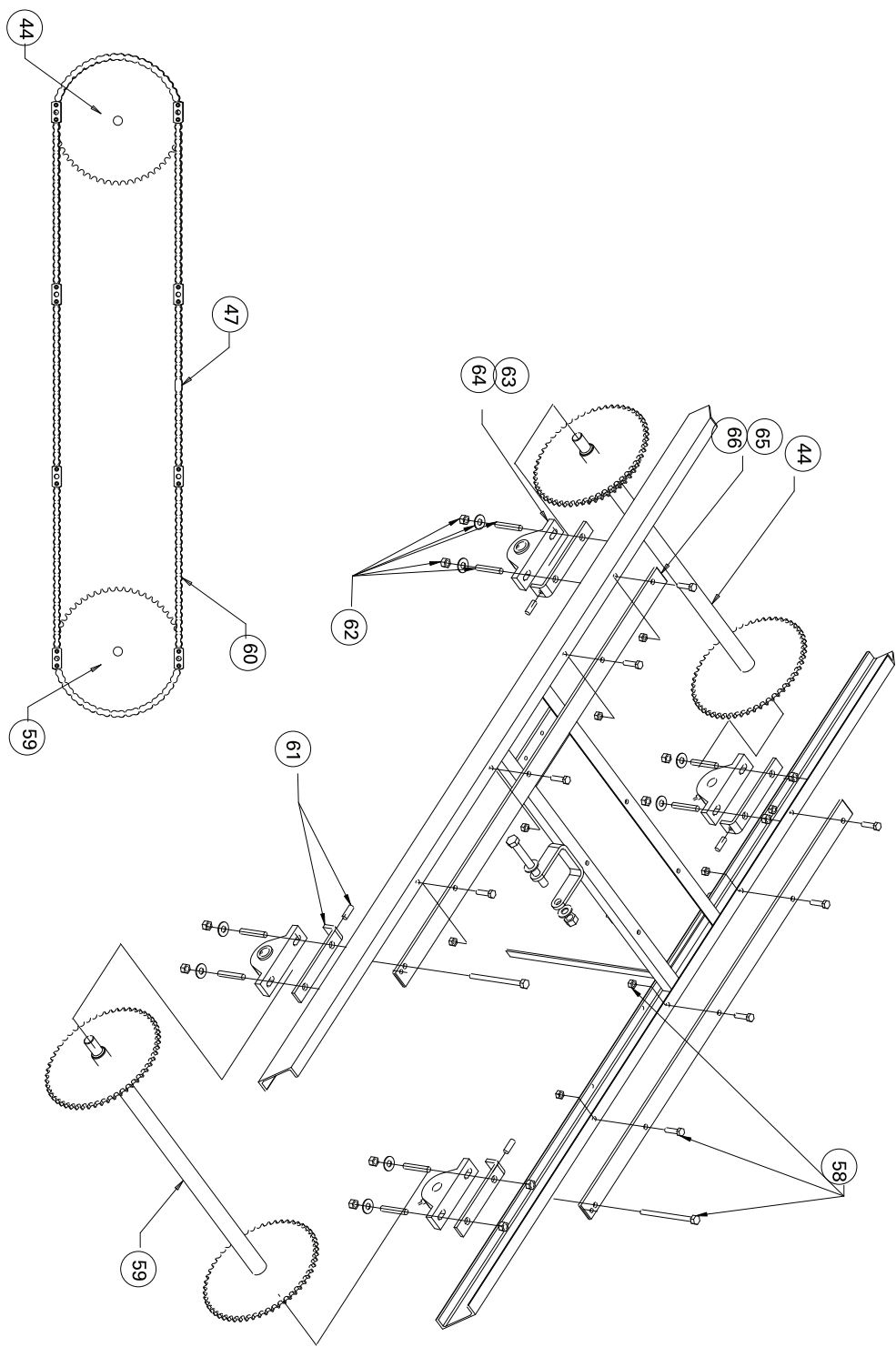


TRANSMISSION ASSEMBLY

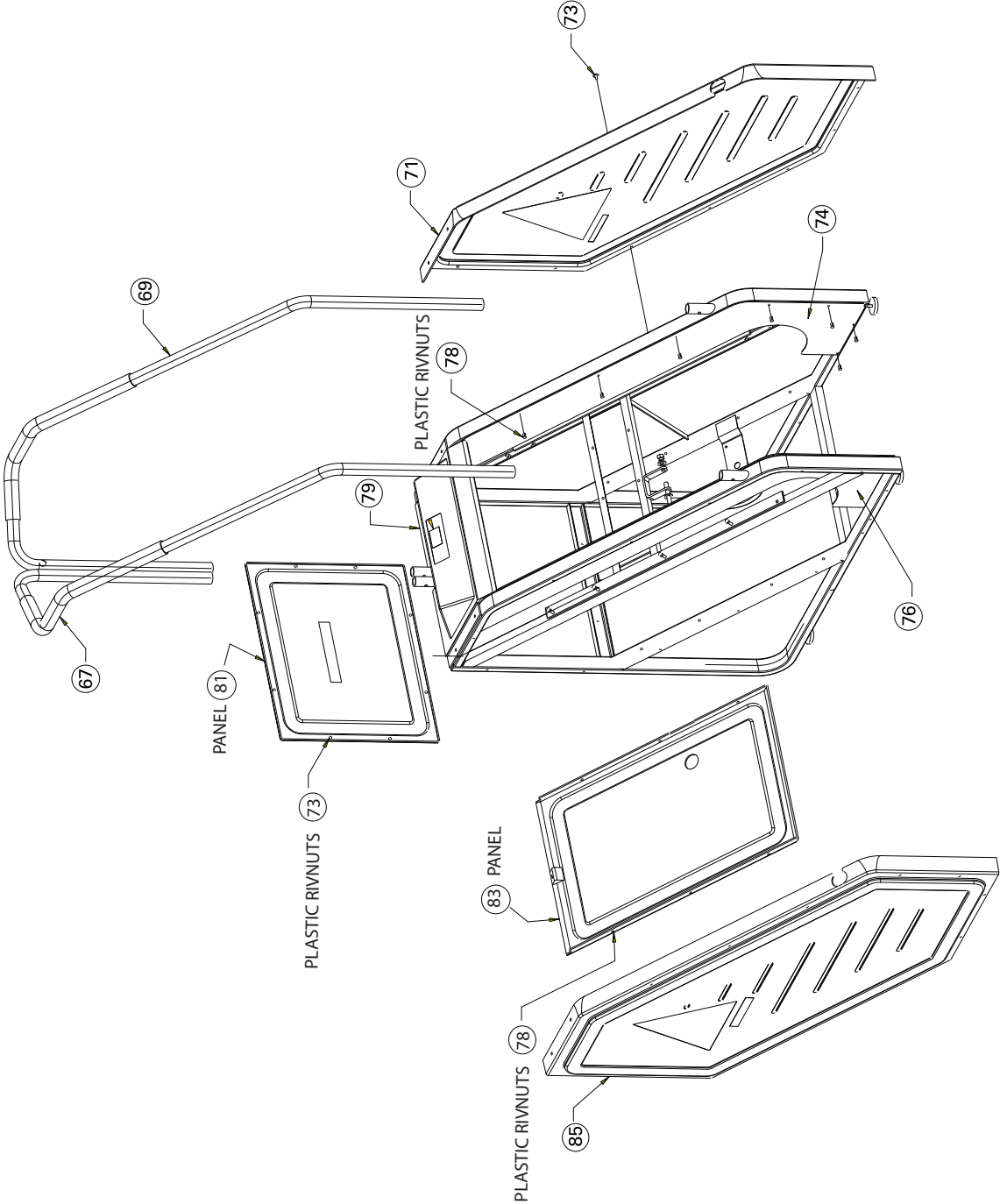


WHEEL ASSEMBLY

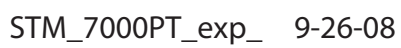
Stairmaster 7000PT Domestic Black



Stairmaster 7000PT Domestic Black



LOAD
RESISTOR
(SM24989)



7000PT, WBOM, BLACK, DOM, SM200003

REF	PART #	DESCRIPTION
1	SM27775-20	ASSY, CONSOLE, C40 (ENG), BLACK
3	SM27791-03	WIREFORM, MAGAZINE HOLDER
5	SM27783-03	WIREFORM ASSY, WATER BOTTLE, BLACK
6	SM25244	SCREW, .250-20X.50 BUTTON HD CP
7	SM25454	Console Bolt Kit (4)
8	SM40070-001	PCBA, DISPLAY, CJ40
9	SM27130	PCB ASSY, C40 PROCESS (M128) NON-
10	SMQ36271-001	FOAM, PAD
12	SM22538-03	(CS) ASSY, FRAME, MAIN, 7000PT, BLACK
13	SM20017	LEVELER, LEG
14	SM25496	(CS) Kit, Step Shaft, HW, 7000PT
15	SM22849	SHAFT, STEP, 7000 PT, V2
17	SM21396	(CS) ASSY, STEP W/TREAD, 3 HOLES, BLACK
18	SM21363	FASTENER, CHRISTMASTREE, PLASTIC
19	SM21398	TREAD, STEP, 3 HOLES, 7000 PT
20	SM22900	ALTERNATOR, PRESTOLITE, 1992
21	SM21164	(CS) ASSY, ALT, STEPMILL
22	SM23830	(CS) ASSY, ALT W/POLY-V PULLEY
23	SM20202	BELT, POLY-V, 200J6
24	SM21247	PULLEY, ALTERNATOR, POLY-V
25	SM10860	BRACKET, TRANSMISSION, STEPMILL
26	SM22075	WASHER, .312 USS FLAT
27	SM22146	SCREW, .312-18X1.25, HEX HD CAP
28	SM22435	GROMMET, .25 ID x .44 OD
29	SM22038	WASHER, .312
30	SM22164	SCREW, .250-20X1.25, HEX HD CAP
31	SM20547	BRACKET, TRANSMISSION, OUT
32	SM22139	SCREW, .250 X .50, SELF TAPPING
33	SM25497	(CS) Kit, Transmission, Mounting HW, 7000PT
34	SM22037	SCREW, SET, SOCKET, .250-20 X .38
35	SM23427	SPROCKET, 12T
36	SM22043	SCREW, .500-13X2.00, HEX HD CAP
37	SM20007	SPROCKET, IDLER
38	SM20693	ARM, IDLER, STEPMILL
39	SM22042	NUT, .500-13, NYLON INSERT
40	SM22036	NUT, .250-20, NYLON INSERT
41	SM10059	BRACE, TRANSMISSION, STEPMILL
42	050-0002	REDUCER, SPEED
43	SM24662	PULLEY, TRANSMISSN, POLY-V, 7000
44	SM23424-03	WLD MNT, SPRCKT, UPPER, STEPMILL
45	SM23257	CHAIN, DRIVE, #40 X 41.50" LG
46	SM23591	ASSY, SPEED REDUCER, STEPMILL, SV
47	SM25439	LINK, MASTER, #40
48	SM22434	ASSY, SPEED REDUCER, 7000 PT, SV
49	SM20114	SPACER, ALTERNATOR
50	SM22091	WASHER, .50 SAE FLAT
51	SM22191	WASHER, SHOULDER, .38 I.D.
52	SM26669	SCREW, .500-13x4.50, HEX HD CAP
53	SM20808	PAD, RUBBER TRANSMISSION
54	SM22154	NUT, 5/16-18 SERRATED FLANGE
55	SM20036	WHEEL, TRANSPORT
56	SM20047	COTTER, HAIRPIN PLATED
57	SM22839	PIN, CLEVIS, .50 DIA. X 5.00

REF	PART #	DESCRIPTION
58	SM25498	(CS) Kit, Bearing plate, HW, 7000PT
59	SM10205-03	WLD MNT, SPRCKT, LWR, STEP, W/B PWD
60	SM27268	ASSEMBLY, CHAIN, STEP DRIVE, 7000
61	SM10037-03	ADJUSTER, BEARING, STEPMILL, N/F
62	SM25862	(CS) Kit, Pillow Block, HW, 7000PT
63	SM22427	SCREW, SET, SOCKET, .250-28 X .25
64	SM20012	BEARING, PILLOW BLOCK
65	SM20682	PLATE, BEARING, STEPMIL (Pre 9/00)
66	SM22848	PLATE, BEARING, STEPMILL, V2 (After 9/00)
67	SM22248-03	Assy, Handrail, LT, 7000 PT, BLACK
69	SM22946-03	Assy, Handrail, RT, 7000 PT, BLACK
71	SM22547	(CS) PANEL, MAIN-DCL, RT, 7000(V2), BLACK
73	SM22086	RIVET, PANELS, PLASTIC
74	SM24638	PANEL, INSIDE, R.H., 7000 PT, BLACK
76	SM24639	PANEL, INSIDE, L.H., 7000 PT, BLACK
78	SM24757	RIVET, PLASTIC, PERM., 7000 PT
79	SM22555	(CS) PANEL, TOP, PF W/DCL, 7000(V2), BLACK
81	SM21304	PANEL, BACK, PRESSURE FORMED, BLACK
83	SM22563	PANEL, BOTTOM, PRESSURE FORM., V2, BLACK
85	SM22544	(CS) PANEL, MAIN-DCL, LT, 7000(V2), BLACK
87	SM22213	WASHER, FINISHING, .375
88	SM22142	WASHER, FLAT .62 OD X .39 ID
89	SM24643	NUT, .375-16, HX JAM, NYLON INSRT
90	SM22937	SCREW, .375-16 X 3.50, HX HD CAP
91	SM22323	CAP, FINISHING
92	SM22097	SCREW, .375-16X3.25, HEX HD CAP
93	SM15034	GROMMET, .88
94	SM23792	SADDLE, WIRE
95	SM21769	ASSY, MAIN CABLE, C2, V2, 7000 PT
96	SM22933	ASSY, RELAY/RESISTOR, 7000PT
97	SM25863	(CS) Kit, Relay/Resistor, Mounting HW, 7000PT
98	SM21768	ASSY, MAIN POWER HARN., V2, 7000
99	SM25869	(CS) Kit, Power Connector, HW, 7000PT
100	SM24640	SCREW, .375-16 X 1.75 HX HD CAP
102	SM17791-03	BRACKET, CONSOLE MOUNT, BLACK
103	SM27831	ASSY CABLE, UPPER MAIN 7000 (8/01 to Present)
104	SM21416	ASSY, CONSOLE CABLE, 7000 PT, HM (3/96 to 8/01)
105	SM22428	ASSY, CONSOLE CABLE, 7000 PT (8/95 to 3/96)
106	SM22956	(CS) MAIN CABLE, C2, V2, 7000 (5/95 to 8/95)
107	SM23408	(CS) ASSY, CABLE, CONSOLE, STEPMIL (Pre - 5/95)
108	SM21767	RIVNUT, .312-18 UNC
109	SM27792	KIT, C40 OVERLAY, BLACK

PARTS NOT SHOWN ON DRAWING

REF	PART #	DESCRIPTION
NS	SM22869	MANUAL 7000TP C-40
NS	SM23853	TOOL, REMOVAL, COVER FASTENERS
NS	050-0236	POWER SUPPLY, GLOBAL