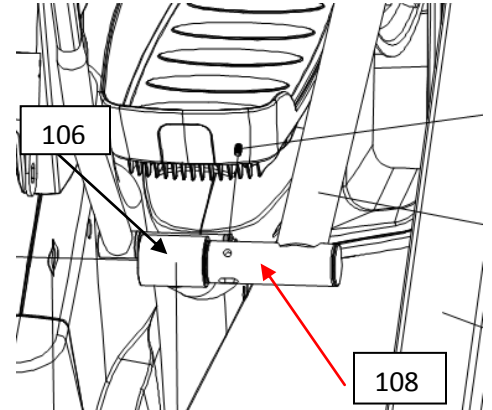
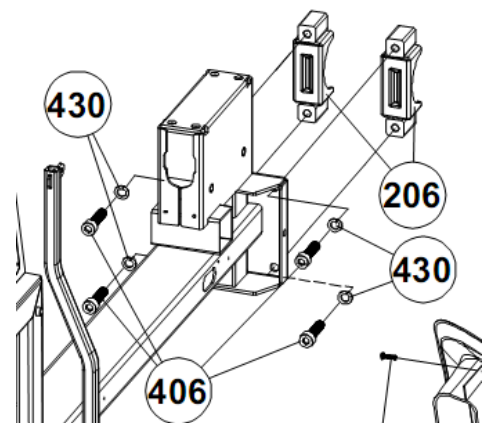
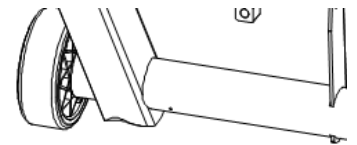


1. Articulate Surefit pedal forward and backward to see if this creates a clicking/creaking noise. This can be done by hand or by standing on the machine and manipulating the pedal. If the pedal makes a creaking sound or offers zero resistance then the pedal buffer assembly should be replaced.

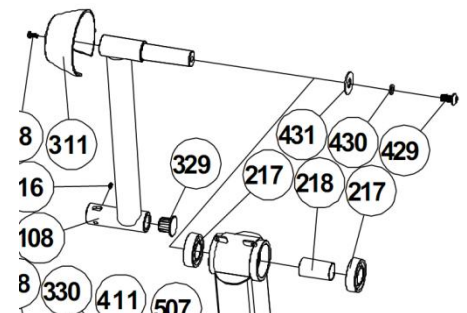
2. Ensure that the 505 bolt that secures the 106 to the 108 is fully tightened. There should be no gap between the 106 and 108 after installing the 505 bolt (step 4 of manual). Make sure to loosen the 516 set screw that is in the top of the 108 before attempting to tighten the 505. If 108 is not tapped fully this can cause a clicking/knocking sound as the bolt cannot be fully secured.



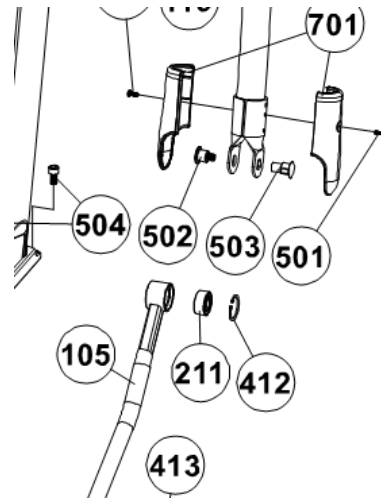
3. **Captiva Only** - If there is excessive movement in the incline frame and upright. Remove plastic covers in step 3. Ensure that bolts 406 are fully tightened.



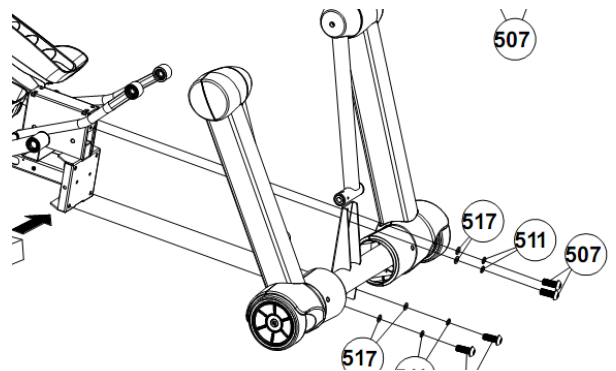
4. If clicking noise is coming from top of incline frame. Remove plastic covers then loosen bolt 429 by a ¼ turn.



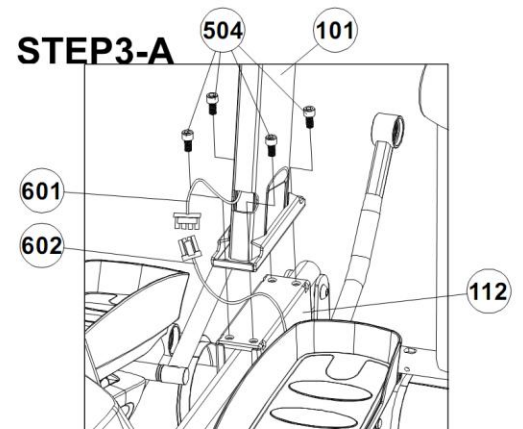
5. Check the 502 and 503 bolts. They should be snug but not loose or over tightened.



6. **Sanibel Only** – Remove the 703 front end cover. Ensure that the 507 bolts are fully tightened.



7. Re-check step 3-A and make sure the four 504 bolts are fully tightened. There should be no excessive movement from the upright.



8. Clicking sound from console – Remove button panel/ipod dock. Listen to hear which side the noise is coming from. Apply white lithium grease to the gear focusing on the top and bottom grooves of the black gear (red arrows).

