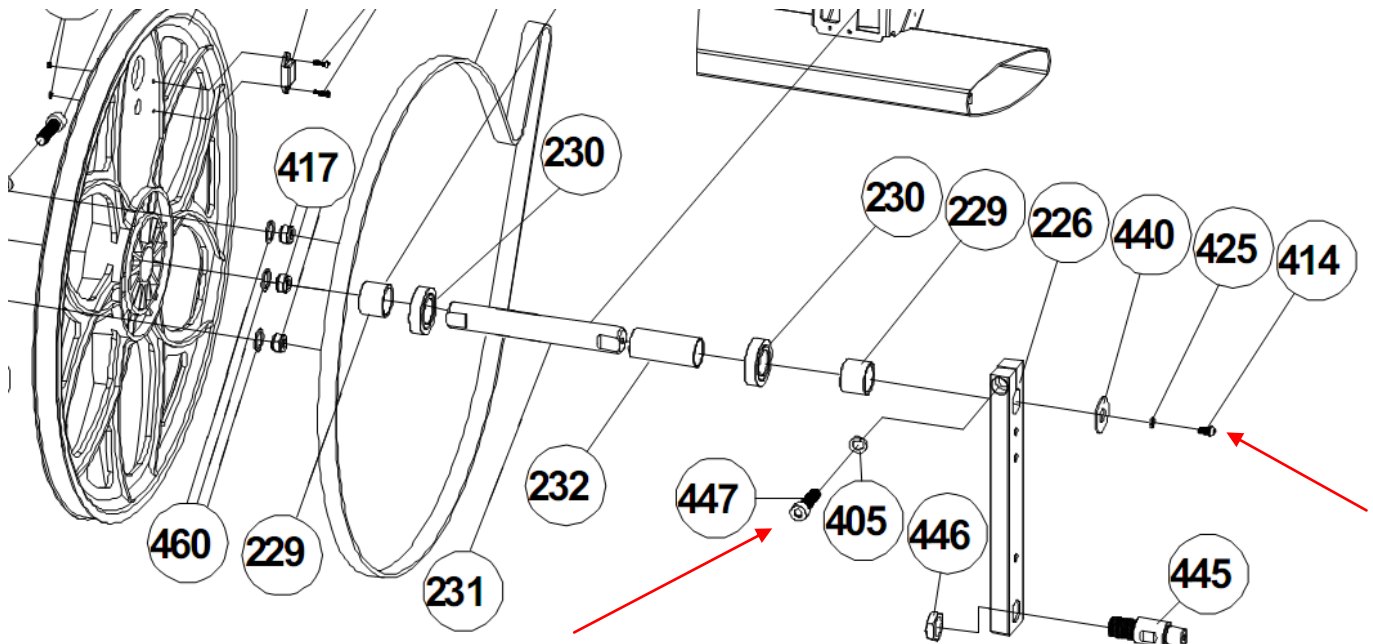


For service assistance call 877-969-9240 Option 2 (after hours dial extension #255)



1. Loosen bolts 447 and 414 on both sides.
2. Pull crank arm (226) away from spacer (229).
3. Tighten the 447 bolt fully.
4. Then tighten the 414 till snug.