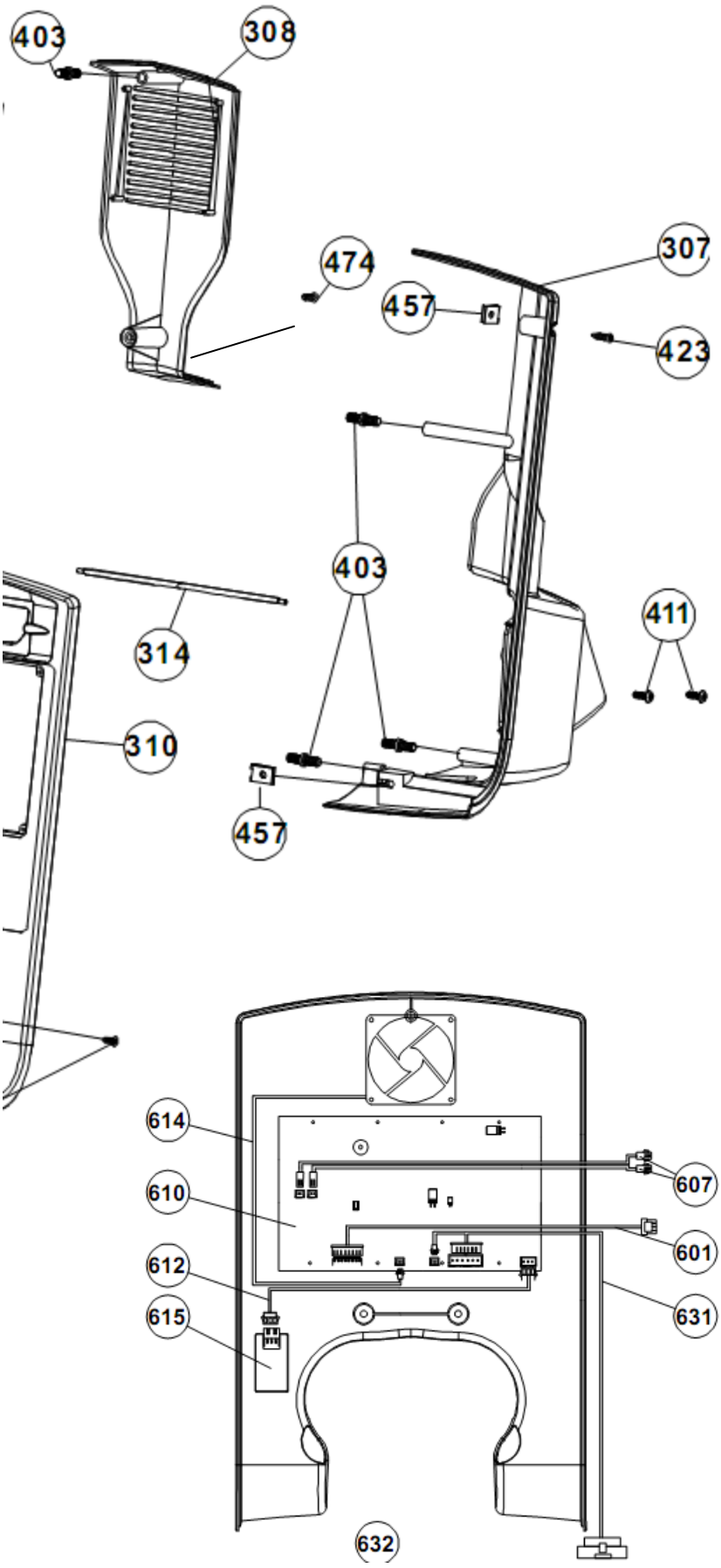1. Remove button panel.
2. Remove 423 screws and 411 screws on console bottom covers. (Both sides)
3. Remove 474 from fan shroud.
4. Push up on the seam between the side covers and console top cover to separate.
5. Pull apart console bottom covers, sideways to separate from each other.
6. Unplug and remove fan and shroud.
7. Unplug 607 and 601 (pictured below) connections on back of console.
8. Unscrew remaining screws on top of console
9. Attach new console and all plugs.
10. Reassemble by attaching fan and shroud to console top cover first.
11. Then align the side cover and screw back together.