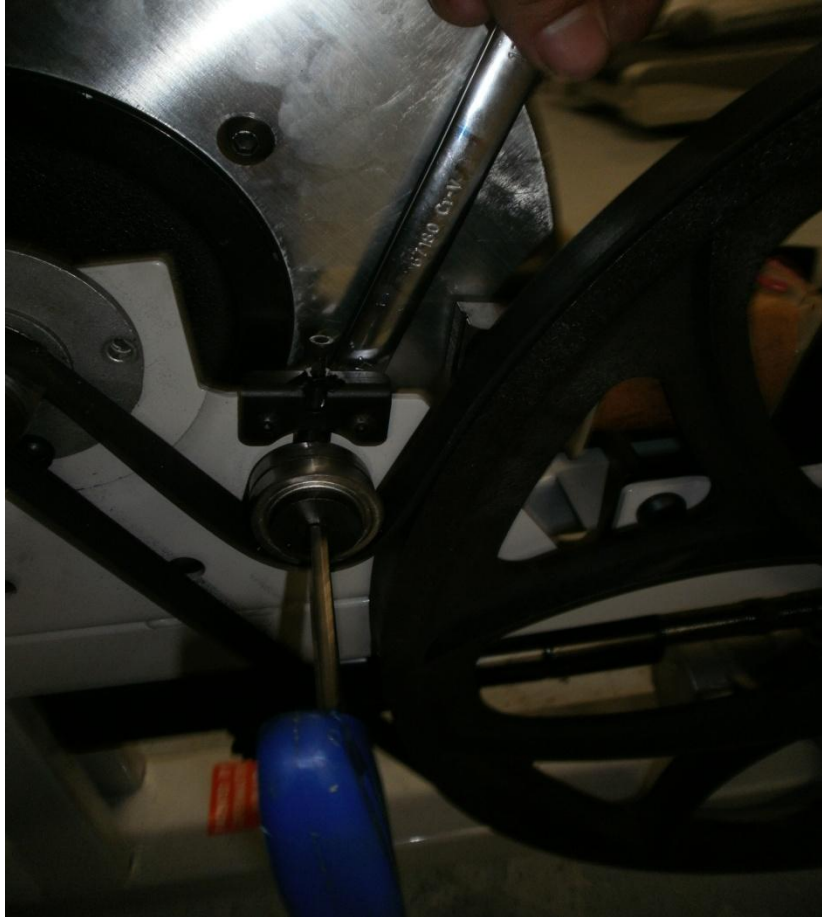


Flywheel Assembly Removal Guide

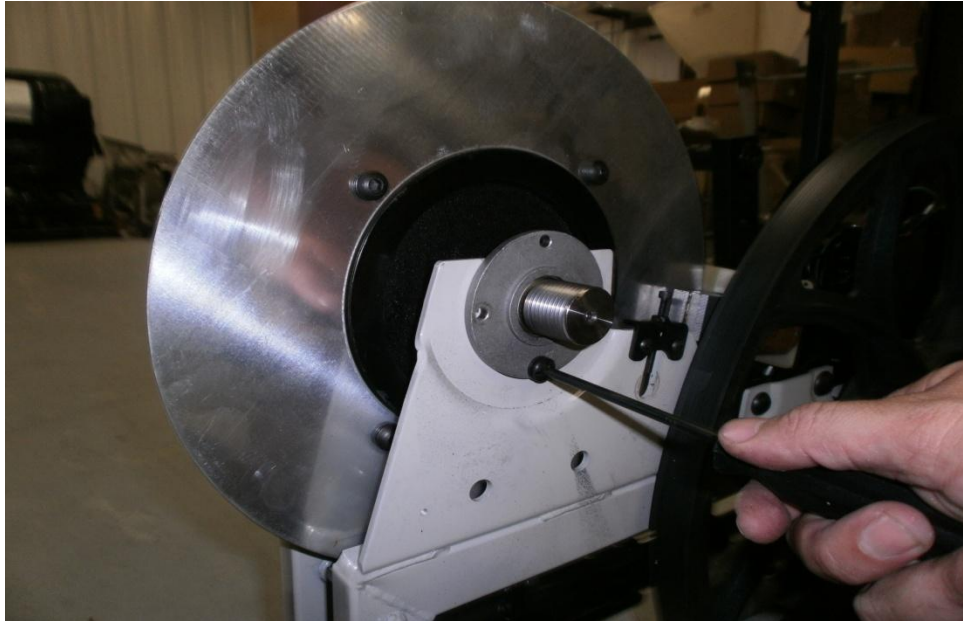
Step 1 - Remove (part #225) bearing 6300 with Allen key sent with the machine and a #17 wrench. (*NOTE* - make sure to loosen tension off belt with Allen key above the bearing)



Step 2 – Remove the belt.



Step 3 – Remove the Phillips head screws from bearing bracket (part #334 – 3 on each side).



Step 4 – Remove the flywheel assembly by pulling straight up.

