

1. Remove the 320 Pedal Soft Cushion to expose the 414 bolts(4) and 416 bolt.
2. Remove the four 414 bolts and the 416 bolt to free the 321 or 349 pedal. This will expose the 116 Pedal Support Base.
3. Remove the four 416 bolts from the 116 Pedal Support Base. Remove 116 from the Pedal Buffer.
4. Remove the 324 Pedal Buffer Covers by removing the 411 screws on both sides. You will have to pull the two covers apart after removing the screws as they are also held together by taper fixing inserts. This will expose the Pedal Buffer Assembly.
5. Unbolt the Pedal Buffer Assembly by removing the four 428 bolts on the underside of the pedal arm.
6. Replace the old Pedal Buffer Assembly with the new one shipped.
7. Bolt the new Pedal Buffer Assembly on with the 428 bolts, making sure they are fully tightened.
8. Bolt the 116 Pedal Support Base onto the new Pedal Buffer with the four 416 bolts, making sure they are fully tightened.
9. Bolt down the 321 or 349 pedal with the four 414 bolts and one 416 bolt. Make sure they are fully tightened.
10. Replace the 320 Pedal Soft Cushion.

Repeat this process for the other Pedal Buffer Assembly.