

P2 3	SPEED INCLIN E	1	6	6	2	1	6	6	2	1	6	6	2	1	6	6	2
		2	3	4	5	6	6	7	8	1	1	1	1	1	1	1	2
P2 4	SPEED INCLIN E	1	6	4	1	6	4	1	6	4	1	6	4	1	6	4	2
		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2
		4	4	5	6	7	8	1	1	1	1	1	1	1	1	1	2
								0	0	2	3	2	3	2	3	0	

ERROR MESSAGE AND SOLUTIONS:

SYMPTOM	DESCRIPTION	SOLUTION
E01	Console is bad	Control board is bad, can not start the treadmill. Console show the E01, warning sound 3times. Solution: console and control board connect not well, check the connection wire set between the console and control board. If connection is bad, change the wire.
E02	The motor wire is bad.	Treadmill can not start, warning sound 9times. Console show the E02. If treadmill can restart, it will be ok. Solution: check the motor wire, and reconnect. If the control board smells bad, change the control board.
E03	No speed sensor signal : control board has send the signal to motor, but can not receive the signal from motor for 3seconds.	Treadmill can not start, warning sound 9times. Console show the E03. If treadmill can restart in 10 seconds, it will be ok. Solution: No speed sensor signal for 3seconds, then check the sensor plug or change the speed sensor.
E04	Incline motor learn by itself	Check the incline motor wire, and wire connections. Check the AC wire on incline motor and the connection to control board. Change the wire or incline motor. Then press the key to let the incline motor learn by itself.
E05	Over current protection: treadmill is running, control board check the current is over standard current +6A for 3 seconds	Treadmill can not start, warning sound 9times. Console show the E05. If treadmill can restart in 10 seconds, it will be ok. Solution: current is over the standard current, so system take protection. Or some part can not work, causing the motor can not run normally. Recheck the treadmill, and restart the treadmill. Check if the bad smell, change motor, or control board has. Recheck the current is right or not.

E06	Over explosion protection: voltage is not correct or motor not work well, cause motor wire bad.	Treadmill can not start, warning sound 9times. Console show the E06. If treadmill can restart, it will be ok. Solution: check the voltage is lower than 10% standard voltage, using the correct voltage to check again. Check control board smelling, if burnt smell, change control board. Check the motor wire connection, reconnect.
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TREADMILL MAINTENANCE

Proper maintenance is very important to ensure a faultless and operational condition of the treadmill. Improper maintenance can cause damage to the treadmill or shorten the life of the product.

All parts of the treadmill must be checked and tightened regularly. Worn out parts must be replaced immediately.

1. LUBRICATION

The treadmill is factory-lubricated. However, it is recommended to check the lubrication of the treadmill regularly, to ensure an optimal operation of the treadmill. It is usually not necessary to lubricate the treadmill in the first year or the first 500 hours of operation. After every 3 months of operation, lift the sides of the treadmill and feel the surface of the belt, as far as possible. If traces of silicon spray are found, lubrication is not necessary. In case of a dry surface refer to the following instructions.

Only use oil free silicon spray.

2. Application of lubricant on the belt:

- Position the belt so that the seam is located in the middle of the plate.
- Insert the spray valve in the spray head of the lubricant container.