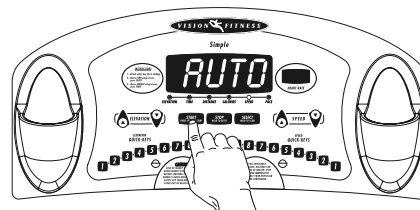
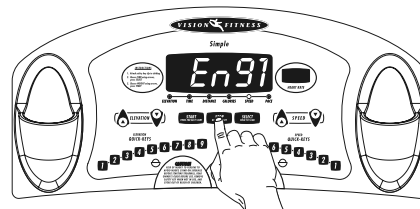
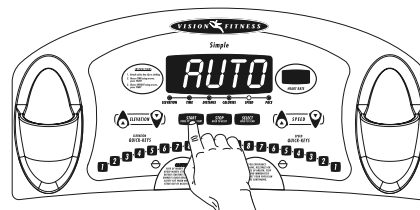
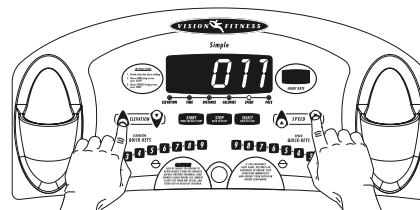


Simple Series (TC171, TC172) Auto-Calibration Guide

CHANGING MODEL

- With the safety key in place, press and hold **"ELEVATION UP"** and **"SPEED DOWN"** for 5 seconds. The software version will appear in display window shortly before model number appears.
- To adjust model number press **"ELEVATION UP"** to desired model. Press and hold **"SELECT"**. **"AUTO"** will appear in display, press **"START"** for auto-calibration to begin.
- Once completed, display reads **"END"** and will return to **"ENG1"**. Please note that auto-calibration **MUST** be completed when you change the model. Exit Engineering Mode by removing safety key.



ILLUSTRATIONS FOR DISPLAY PURPOSES ONLY

AUTO-CALIBRATION

STEP 1 ENTER ENGINEERING MODE

- With the safety key in place, hold **"ELEVATION UP"** and **"SPEED DOWN"** buttons for 5 seconds. Software version will appear in display window for a few seconds before model displays.
- Press **"STOP"**, **"ENG1"** will appear in display window.

STEP 2 AUTO-CALIBRATE

- Press **"ELEVATION UP"** until **"ENG4"** is displayed.
- Press **"SELECT"**, display will read **"AUTO"**.
- Press **"START"**. Unit will calibrate, when finished **"END"** appears in display window, then **"ENG1"**.

STEP 3 EXIT ENGINEERING

- Press and hold **"STOP"** to exit engineering mode

NOTE: If auto-calibration fails to finish, or you receive an error while running auto-calibration, cycle the power off and on. Press **"STOP"**. Then, in the following sequence, press **"5"**, **"9"**, **"3"** on the Speed Quick Keys.