

T8600S/HRC MEDICAL HANDRAIL

ASSEMBLY INSTRUCTIONS

1. Remove the side mount handlebars (12).
2. Remove the console attach bolts (13).
3. Secure the right (2) upper medical handrail to the frame by using the console attach bolts (13) and the top handlebar bolt (9). NOTE: The illustration shows the exploded view of the right-side medical handrail only.
4. Slide the right bottom medical handrail (4) into the upper handlebar (2).
5. Tip the treadmill on its side.
6. Mark the two holes of the handrail on the bottom of the frame with a marker.
7. Remove the right bottom medical handrail (4).
8. A hole must be drilled in correlation to the enclosed brass insert (5). This hole must be smaller than the brass insert to ensure a tight fit. It is recommended that a 7/16" drill bit be used to drill the hole.
9. Once the hole is drilled, tap the insert in place. The insert should fit tight enough so that the insert cannot be removed.
10. Repeat step 8 with the other hole.
11. Secure the right bottom handrail (4) to the frame with the bottom handlebar bolts (11).
12. Secure right bottom handlebar (4) to right top handlebar (2) with middle handlebar screws (10).
13. Repeat steps 3 through 11 to attach the left side handlebar.
14. Place the 4 handlebar plugs (6) in the pedestals to fill the holes from the side handlebars (12).

<u>Part</u>	<u>Description</u>	<u>Count</u>	<u>Dimensions</u>
1	Upper Hand Rail - Left	1	
2	Upper Hand Rail - Right	1	
3	Bottom Hand Rail - Left	1	
4	Bottom Hand Rail - Right	1	
5	Brass Insert	4	
6	Handlebar plug	4	
7	Spring Washer	4	
8	Flat Washer	4	
9	Top Handlebar Bolt	2	95mm L x 8mm D
10	Middle Handlebar Screw	4	6mm L x 4mm D
11	Bottom Handlebar Bolt	4	12mm L x 8mm D
12	Side Mount Handlebars	2	
13	Console Attach Bolt	2	

If there are problems attaching the medical handrails, please contact Vision Fitness Service Department at 1-800-335-4348 ext. 12

