

Effective Date: 1/31/12	 Service Bulletin	Revision
Warranty: Depends on Install Date	Keeping Handlebar or Seat Sleeves From Moving	Revised Date:
Time Required: 15 minutes	Serial Numbers Affected: All	Prepared by: Kevin Oeltjenbruns

DESCRIPTION

This instruction is to verify the procedure for securing handlebar or seat sleeves on ICG bikes.

PARTS & TOOLS REQUIRED

Shoe Goo Paper Towels or Rags Flat Screwdriver or Popsicle Stick
Glass Cleaner or Isopropyl Alcohol

PROCEDURE

1. Turn the seat or handlebar knob until the seat or handlebar assembly can be removed from the frame (Figure A).
2. Pull up and remove the sleeve from the frame (Figure B).



Figure A



Figure B

3. Clean the frame with glass cleaner or isopropyl alcohol.
4. Apply a bead of Shoe Goo to the inside of the frame on 2 sides from corner to corner (Figure C).
5. Apply a bead of Shoe Goo to each of the 4 corners of the sleeve starting at the bottom and proceeding up to the end of the undercut on the sleeve (Figure D). Smooth out the Shoe Goo using a flat screwdriver or popsicle stick.

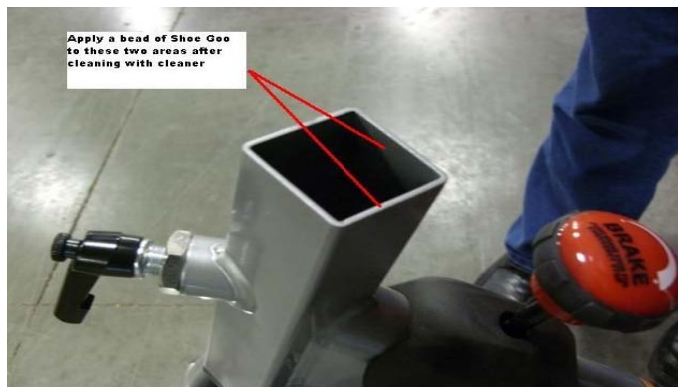


Figure C



Figure D

6. Insert the sleeve into the frame and push down slowly. This will allow time for the Shoe Goo to flow into recesses in the frame and sleeve.
7. Use a paper towel or rag to clean any excess Shoe Goo from the edge of the sleeve and frame.
8. Allow the Shoe Goo to dry for 24 hours before using. Keep the handlebar or seat assembly and knob or lever off for a faster drying time.