

2003  
2004

*it all  
starts  
with a  
vision*



HOME ELLIPTICAL TRAINERS

SMOOTH

QUIET

FOLDABLE

# THE *vision* *fitness* DIFFERENCE

Whether your vision is a slimmer body, a healthier heart, stress management, or if you simply enjoy exercise, Vision Fitness has the elliptical trainer to help you achieve your goals.

We began as a division of the Trek® Bicycle Company, where we pioneered the development of the smoothest, quietest, and most comfortable fitness bikes available. In 1996, Vision Fitness was spun off by the Trek® Fitness management team to continue to bring to market innovative fitness products. We offer you the same combination of quality, value, and performance that has made our founding company the most requested bicycle brand in America.



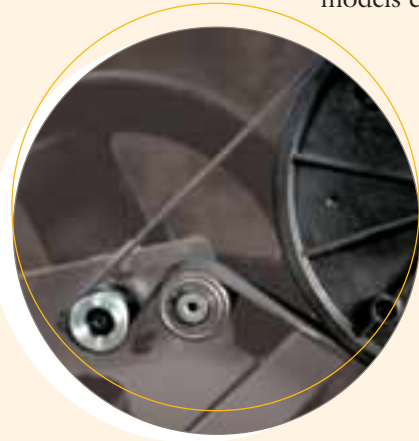
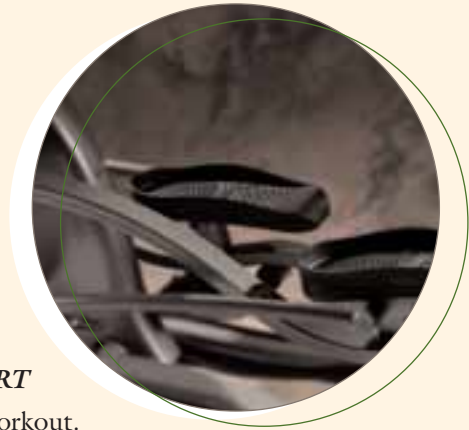
Vision Fitness® elliptical trainers have earned “Best Buy” awards from such reputable review publications as *Consumers Digest*. Try one at your local specialty fitness retailer; we are confident you will agree with the reviewers and find that our elliptical trainers are the most comfortable, smoothest, and quietest you have ever used.

To learn more about Vision Fitness and our complete line of quality fitness products, please visit our website: [www.visionfitness.com](http://www.visionfitness.com).

**T**he mission was clear: develop the smoothest and quietest elliptical trainer that fits into any home. Elliptical trainers offer a great workout that is both weight-bearing and non-impact; however, the best designs use a long pedal arm to achieve the smooth motion. These large designs can take up most of a room but, if you shorten the pedal arms, you get a jerky, uneven motion. Our patented folding system allows us to use extra-long pedal arms for smooth motion, with the added benefit of being easily folded out of the way.

## Smooth

Our exclusive extra-long Bio-Radius™ pedal arms position your body over the center of the drive wheel for natural and fluid ergonomic positioning. Our extra-heavy-weight flywheel keeps the action smooth, while the variable durometer (softness) footpads found on *X6200HRT* & *X6600HRT* models ensure an extra-comfortable workout.



## Quiet

Our Quiet-Glide™ drive technology utilizes a multi-ribbed supersilent Poly-V belt to assure an extra-quiet workout. The quieter the workout, the easier it is to read a book or watch TV, and you won't be disturbing others. Computer modeling on this drive system shows the expected life to exceed 20,000 hours—that's over 50 years of life when used one hour a day.

## Foldable

Our patented *folding* design allows you to save space. Simply fold down the pedal arms when in use, and fold them up when you're done. The pedal arms and guide rails conveniently lock together in an upright position when you want to use the room for other activities.



**W**e didn't invent the elliptical trainer concept, but we did make the first club-quality trainer that will fit into any home. Though relatively new to the fitness market, elliptical trainers have already earned their floor space in health clubs. They offer a great workout that is both weight-bearing and non-impact.



The Vision Fitness® line of dual-action elliptical trainers—from our entry-level **X6000** to our fully-loaded **X6600HRT** Commercial elliptical trainer—helps you achieve your fitness goals.

Vision Fitness knows that 80% of people stop working out and do not reach their fitness goals due to boredom. Our elliptical trainers are designed to keep you going for that extra five to 10 minutes. Features, such as motivational programming, Bio-Radius™ pedal arms and built-in reading rack, help keep you going just a little longer. It is amazing how quickly those extra minutes add up to achieving your goal.

Our elliptical trainers have won numerous accolades from the media and our customers for having the quietest and smoothest workout. Let's face it, if you must workout inside, you want to be sure it is comfortable and quiet, so you can read a book (with the built-in reading rack) or watch TV without blasting the volume.

Our dual-action line offers the best of both worlds; it gives you the lower body workout while integrating upper body with our ergonomically designed handlebars. Our fully-padded handlebars offer multiple hand positions to custom fit each user. All of our elliptical trainers are backed by industry-leading warranties and are serviced by the best retailers in the industry.

Vision Fitness® consoles are all designed for ease of use. The **X6000** console provides basic feedback, while the **X6600HRT** offers several programs: Manual, Intervals, Rolling, Weight Loss, Mountain, and Heart Rate Training. If, during your workout, you tire of any program, a simple touch of a button puts you in the mountains of Colorado or the rolling hills of Vermont. With Vision Fitness® elliptical trainers, you can go everywhere without going anywhere.





A woman with dark hair tied back, wearing a light blue tank top and dark blue shorts, is smiling while using a silver and black elliptical machine. She is in a home office setting with a wooden desk, a lamp, and a framed picture in the background. The room has light green walls and a wooden floor. A large window with white frames is visible on the right side of the image.

*Cherish your visions...  
as they are the blueprints of your  
ultimate accomplishments.*

Napolean Hill

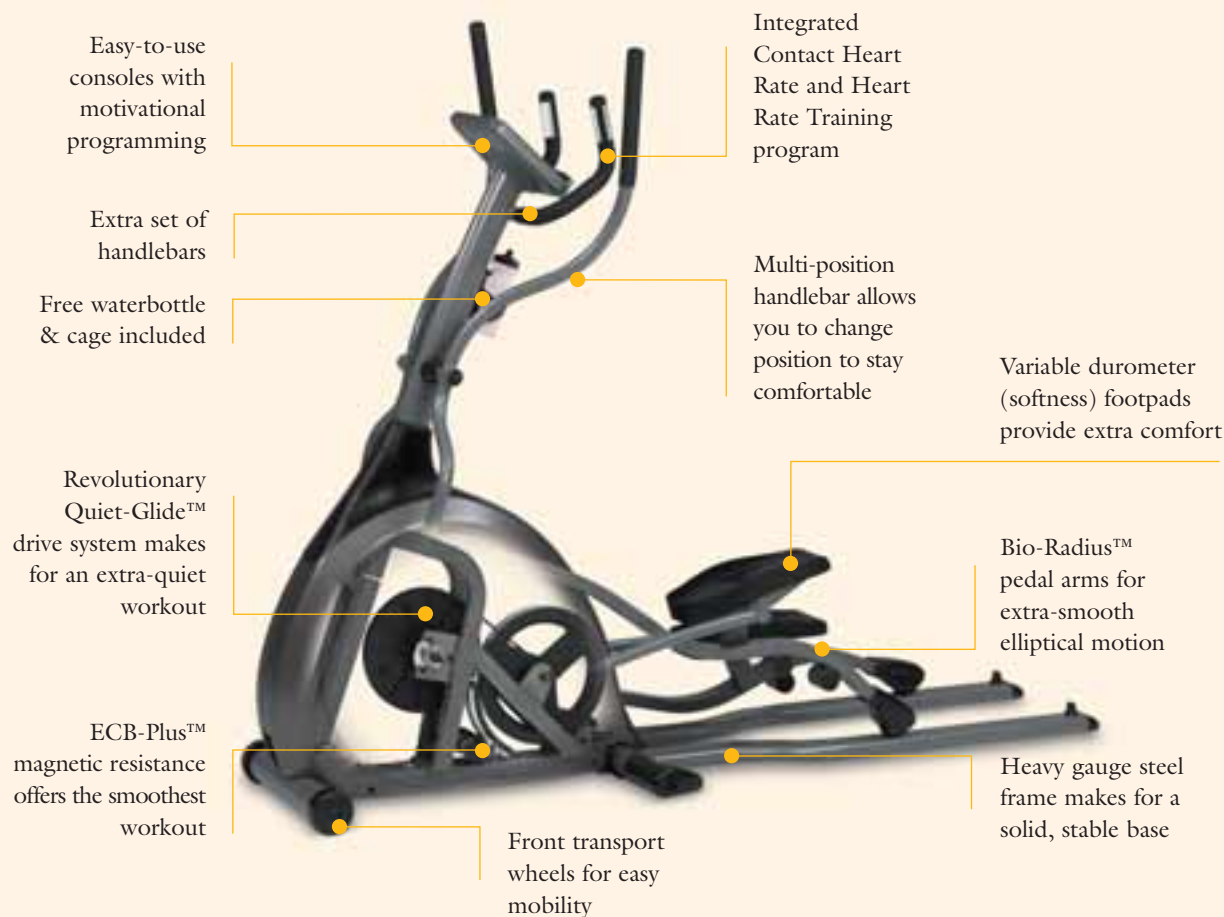
## elliptical trainers



| FEATURE                                     | <b>X6600HRT</b><br>PROGRAMMABLE                                                                                                                                                 | <b>X6200HRT</b><br>PROGRAMMABLE                                                                                                                                 | <b>X6200</b><br>PROGRAMMABLE                                                                                        | <b>X6100</b><br>PROGRAMMABLE                                                                              | <b>X6000</b><br>INDEXED                                                                                   |
|---------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------|
| CONSOLE AND PROGRAMS                        | EASY-8™ LED CONTINUAL FEEDBACK w/ TELEMETRIC & CONTACT HEART RATE TRAINING<br>Manual, Intervals, Rolling, Weight Loss, Mountain, Heart Rate Training<br>Integrated Reading Rack | QUICK-SET™ LED w/ TELEMETRIC & CONTACT HEART RATE TRAINING<br>Manual, Intervals, Rolling, Weight Loss, Mountain, Heart Rate Training<br>Integrated Reading Rack | QUICK-SET™ LED<br>Manual, Intervals, Rolling, Weight Loss, Mountain, Race<br>Integrated Reading Rack                | 6-FUNCTION LCD<br>Manual, Intervals, Weight Loss, Mountain, Constant Watts<br>Integrated Reading Rack     | 5-FUNCTION LCD<br>Integrated Reading Rack                                                                 |
| CONSOLE FEEDBACK                            | CONSTANT FEEDBACK<br>Watts, Speed, RPM, Distance, Time, Calories, Heart Rate, Program, Level                                                                                    | Watts, Speed, RPM, Distance, Time, Calories, Heart Rate, Program, Level                                                                                         | Watts, Speed, RPM, Distance, Time, Calories, Average Speed, Program, Level                                          | RPM, Speed, Time, Distance, Calories, Watts, Program, Level                                               | RPM, Speed, Time, Distance, Calories                                                                      |
| TENSION CONTROL                             | Programmable                                                                                                                                                                    | Programmable                                                                                                                                                    | Programmable                                                                                                        | Programmable                                                                                              | Indexed                                                                                                   |
| RESISTANCE SYSTEM                           | Cambridge Motor Works™ Generator                                                                                                                                                | ECB-PLUS™ Motor-Operated Permanent Magnet                                                                                                                       | ECB-PLUS™ Motor-Operated Permanent Magnet                                                                           | ECB-PLUS™ Motor-Operated Permanent Magnet                                                                 | ECB Cable-Operated Permanent Magnet                                                                       |
| DRIVE TRAIN                                 | QUIET-GUIDE™<br>Supersilent Poly-V Belt                                                                                                                                         | QUIET-GUIDE™<br>Supersilent Poly-V Belt                                                                                                                         | QUIET-GUIDE™<br>Supersilent Poly-V Belt                                                                             | QUIET-GUIDE™<br>Supersilent Poly-V Belt                                                                   | QUIET-GUIDE™<br>Supersilent Poly-V Belt                                                                   |
| FLYWHEEL                                    | Integrated Generator                                                                                                                                                            | 24 lbs. Balanced                                                                                                                                                | 24 lbs. Balanced                                                                                                    | 24 lbs. Balanced                                                                                          | 24 lbs. Balanced                                                                                          |
| FRAME                                       | Extra-Heavy Gauge Steel Welded                                                                                                                                                  | Heavy Gauge Steel Welded                                                                                                                                        | Heavy Gauge Steel Welded                                                                                            | Heavy Gauge Steel Welded                                                                                  | Heavy Gauge Steel Welded                                                                                  |
| PEDAL ARMS                                  | BIO-RADIUS™                                                                                                                                                                     | BIO-RADIUS™ Folding                                                                                                                                             | BIO-RADIUS™ Folding                                                                                                 | BIO-RADIUS™ Folding                                                                                       | BIO-RADIUS™ Folding                                                                                       |
| PEDALS                                      | Variable Durometer Footpads                                                                                                                                                     | Variable Durometer Footpads                                                                                                                                     | Standard Footpads                                                                                                   | Standard Footpads                                                                                         | Standard Footpads                                                                                         |
| POWER                                       | Self-Generating                                                                                                                                                                 | 7.5V 1Amp Plug-In                                                                                                                                               | 7.5V 1Amp Plug-In                                                                                                   | 7.5V 1Amp Plug-In                                                                                         | 2 AA Battery                                                                                              |
| HOME WARRANTY*                              | Lifetime Frame<br>Lifetime Generator System<br>3 Years Electronics/Parts<br>2 Years Labor                                                                                       | Lifetime Frame<br>Lifetime Magnetic Brake<br>2 Years Electronics/Parts<br>1 Year Labor                                                                          | Lifetime Frame<br>Lifetime Magnetic Brake<br>2 Years Electronics/Parts<br>1 Year Labor                              | Lifetime Frame<br>Lifetime Magnetic Brake<br>2 Years Electronics/Parts<br>1 Year Labor                    | Lifetime Frame<br>Lifetime Magnetic Brake<br>2 Years Electronics/Parts<br>1 Year Labor                    |
| COMMERCIAL WARRANTY*<br>LIMITED CORPORATE ⊕ | Lifetime Frame<br>3 Years Generator System<br>3 Years Electronics/Parts<br>1 Year Labor                                                                                         | ⊕ Up to 3 Hours of Use per Day<br>1 Year Frame<br>1 Year Magnetic Brake<br>1 Year Electronics/Parts<br>1 Year Labor                                             | ⊕ Up to 3 Hours of Use per Day<br>1 Year Frame<br>1 Year Magnetic Brake<br>1 Year Electronics/Parts<br>1 Year Labor | None                                                                                                      | None                                                                                                      |
| FLOOR SPACE                                 | 82"L x 28"W                                                                                                                                                                     | 82"L x 26"W                                                                                                                                                     | 82"L x 26"W                                                                                                         | 82"L x 26"W                                                                                               | 82"L x 26"W                                                                                               |
| FOLDED FLOOR SPACE                          | NA                                                                                                                                                                              | 46"L x 26"W                                                                                                                                                     | 46"L x 26"W                                                                                                         | 46"L x 26"W                                                                                               | 46"L x 26"W                                                                                               |
| PRODUCT WEIGHT                              | 310 lbs.                                                                                                                                                                        | 195 lbs.                                                                                                                                                        | 195 lbs.                                                                                                            | 195 lbs.                                                                                                  | 195 lbs.                                                                                                  |
| MAXIMUM USER WEIGHT                         | 400 lbs.                                                                                                                                                                        | 300 lbs.                                                                                                                                                        | 300 lbs.                                                                                                            | 300 lbs.                                                                                                  | 300 lbs.                                                                                                  |
| <b>UPGRADES</b><br>FROM PREVIOUS MODEL      | UPGRADES FROM<br><b>X6200HRT</b><br>Console Feedback<br>Warranty<br>Generator System                                                                                            | UPGRADES FROM<br><b>X6200</b><br>Contact Heart Rate<br>Heart Rate Training<br>Variable Durometer Footpads                                                       | UPGRADES FROM<br><b>X6100</b><br>LED Programmable Console<br>Limited Corporate Warranty<br>Console Must Handlebar   | UPGRADES FROM<br><b>X6000</b><br>LCD Programmable Console<br>ECB-PLUS™ Motor-Operated<br>Permanent Magnet | UPGRADES FROM<br>SPORTING GOODS MODEL<br>Magnetic Resistance<br>Warranty<br>Heavy Gauge Frame<br>Foldable |

\* Refer to [www.visionfitness.com](http://www.visionfitness.com) for complete Warranty details.  
All product specifications are subject to change.

# The heart of a great workout...



*Vision is the art  
of seeing the invisible.*

Jonathon Swift

What separates Vision Fitness® elliptical trainers from all others? It's passion—the passion to develop the best elliptical trainers ever. This passion shows in the details that go into every Vision Fitness® elliptical trainer, whether it is the programming in our consoles that allows you to stay motivated, or the Bio-Radius™ pedal arms that provide an extra-smooth workout. Try one of our elliptical trainers, and you will feel the passion.

*it all  
starts  
with a  
v i s i o n*



500 South C.P. Avenue • P.O. Box 280 • Lake Mills, WI 53551  
toll free 1.800.335.4348 • phone 1.920.648.4090 • fax 1.920.648.3373  
[www.visionfitness.com](http://www.visionfitness.com)

©2004 Vision Fitness. All Rights Reserved. Bio-Radius, Cambridge Motor Works, Comfort Arc, Easy-8, ECB-Plus, HRT, Quick-Set, and Quiet-Glide are Trademarks of Vision Fitness. 4.04 Part #Y0066000  
LIT18.03MKT U.S. Patent #6,149,551  
REV11