



OWNER'S GUIDE



*V-Series
Indoor Cycle*

Congratulations on choosing a VISION FITNESS Indoor Cycle. You've taken an important step in developing and sustaining an exercise program! Your bike is a tremendously effective tool for achieving your facility's fitness goals. Regular use of your bike can improve the quality of your members' lives in so many ways.

Here are just a few of the health benefits of aerobic exercise:

- Weight Loss
- A Healthier Heart
- Improved Muscle Tone
- Increased Daily Energy Levels
- Reduced Stress
- Help in Countering Anxiety and Depression
- An Improved Self Image

The key to reaping these benefits is to develop the exercise habit. Your new indoor cycle will be an important tool to help your members achieve this exercise habit. This Owner's Guide provides you with basic information on using the VISION FITNESS V-Series indoor cycle.

Some kinds of service to your indoor cycle should be performed by your VISION FITNESS retailer. Please contact your authorized VISION FITNESS retailer should service be required. If a question or problem arises which cannot be handled by your VISION FITNESS retailer in North America, please contact us:

VISION FITNESS
1600 Landmark Drive
Cottage Grove, WI 53527
PH: 1.800.335.4348
FAX: 1.608.839.8731
www.visionfitness.com

Product Dimensions:	142cm x 54cm / 56" L X 21.25" W
Product Weight: NW:	49kg / 108 lbs
Max Saddle Height:	108cm / 42.5"
Max Handlebar Height:	130.5cm / 51.4"
Max User Weight:	131.5kg / 290 lbs
Box Dimensions:	112x86x26cm / 44" X 33.8" X 10.2"
Shipping Weight: GW:	54kg / 119 lbs

Designed to accommodate users from **150 cm to 205 cm / 59" to 81"** body height.

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IMPORTANT PRECAUTIONS

WARNING!

To reduce the risk of serious injury, read the following important precautions and information before operating the V-Series indoor cycle.

1. It is the responsibility of the owner to ensure that all users of the Vision V-Series indoor cycle are informed of all warnings and precautions.
2. Operate and maintain the Vision V-Series indoor cycle only as described in this manual.
3. Do not operate the Vision V-Series indoor cycle until it is properly assembled per the instructions in this manual.
4. Keep the bike indoors, away from moisture and dust. Do not place the Vision V-Series in a garage or covered patio or near water.
5. Place the Vision V-Series indoor cycle on a level surface. To protect the floor or carpet from damage, place a mat beneath the cycle. Make sure that there is adequate room around the Vision V-Series indoor cycle to mount, dismount, and operate.
6. Regularly inspect and properly tighten all parts of the Vision V-Series indoor cycle as recommended in this manual. Please replace defective parts immediately and do not use the bike until repair is performed. Only use original parts from the manufacturer.
7. Children under the age of 14 should only be allowed use of the Vision V-Series indoor cycle with parental consent and supervision.
8. The Vision V-Series indoor cycle should not be used by persons weighing more than 290 pounds (131.5 kg).
9. Always wear appropriate athletic clothes and shoes while operating the Vision V-Series indoor cycle. Do not wear loose clothing that could become caught on the cycle or shoes with loose laces.
10. Before using the Vision V-Series indoor cycle, make sure that you are familiar with the operation of the cycle.
11. The Vision V-Series indoor cycle does not have an independently moving flywheel; the pedals will continue to move together with the flywheel until the flywheel stops.
12. Always regulate the flywheel resistance so that your pedaling motion is controlled.
13. Keep your back straight while cycling; do not arch your back.
14. If you feel pain or dizziness while exercising, stop immediately, rest and cool down.
15. If replacement parts are needed, use only manufacturer supplied parts.

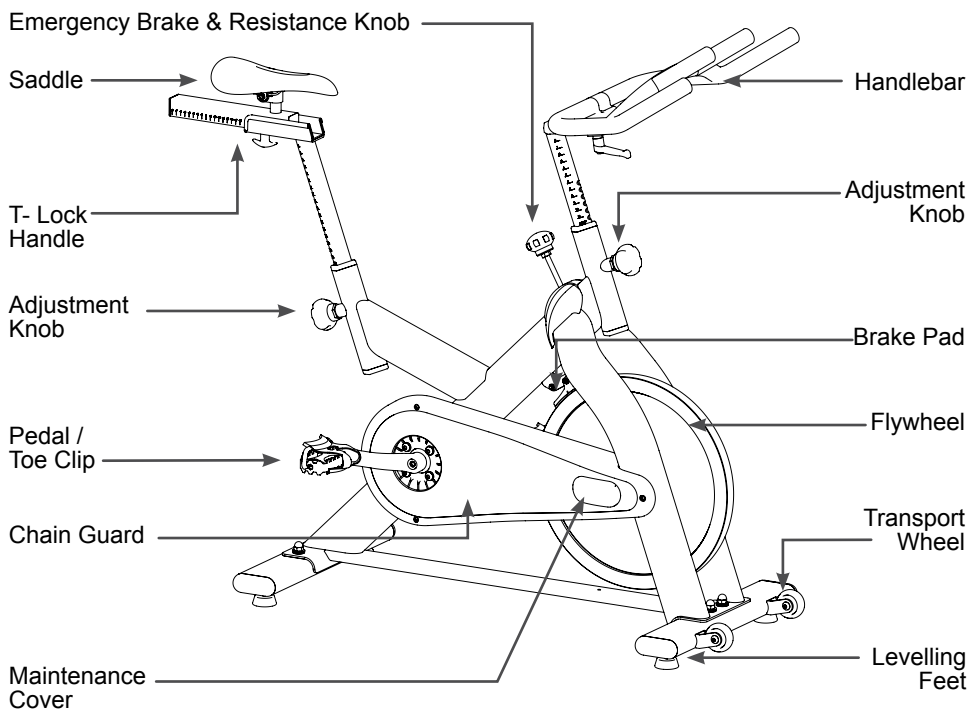
WARNING:

Before beginning any exercise program, consult your physician. This is especially important for persons over the age of 35 or persons with pre-existing health problems. Read all instructions before using. Be aware that incorrect or extensive training may result in serious health injuries. The manufacturer assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

BEFORE YOU BEGIN

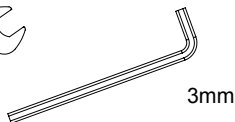
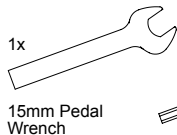
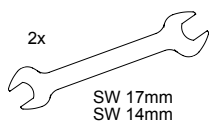
IMPORTANT: Read this manual carefully before assembling or using the indoor cycle.

If you have questions after reading this manual, please contact your local Vision Fitness dealer or refer to www.visionfitness.com. Before reading further, please familiarize yourself with the parts that are labeled in the drawing below.

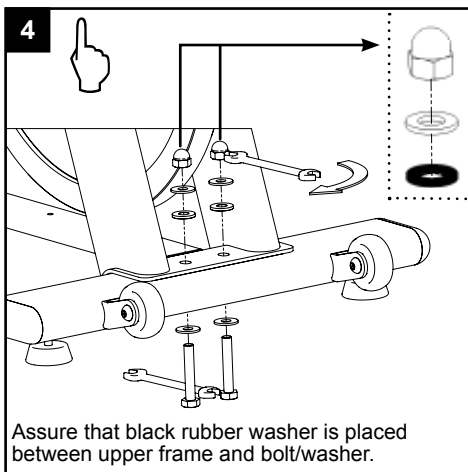
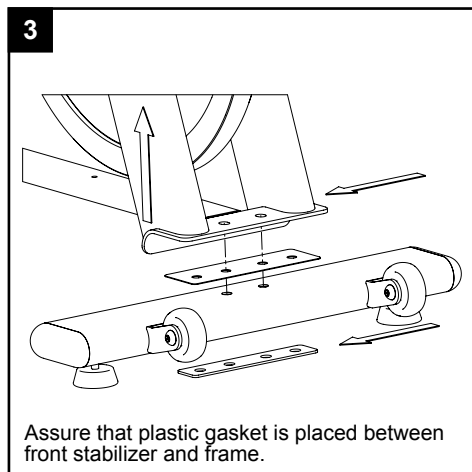
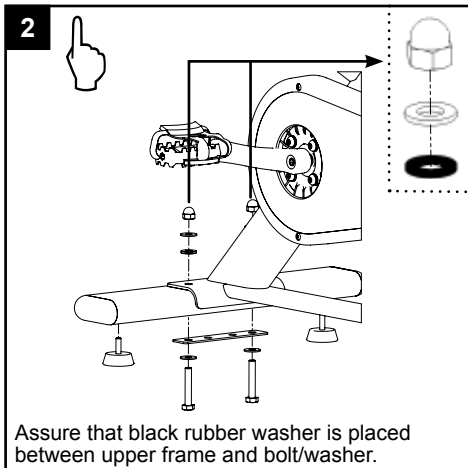
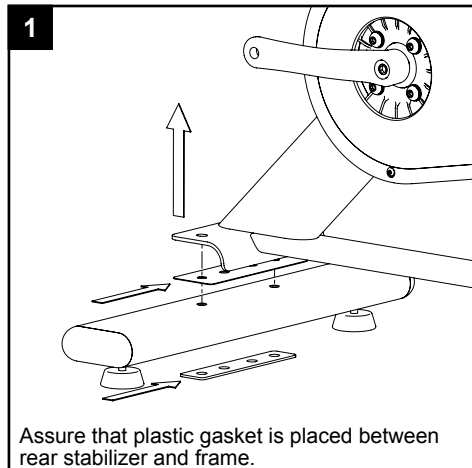


You will find the production code on the left side of the Vision V-Series within the lower range of the frame. Please record this number on your service and maintenance list for easy reference.

HOW TO ASSEMBLE VISION V-Series

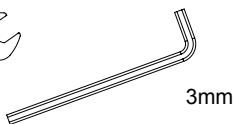
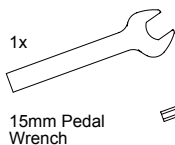
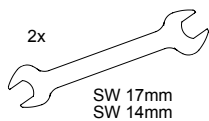


hand tight

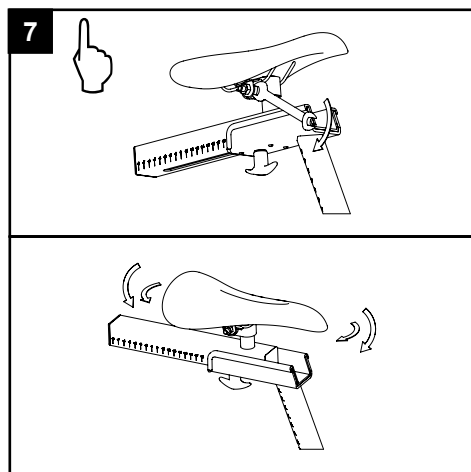
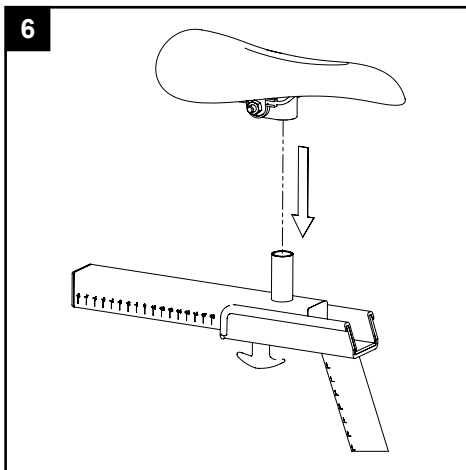
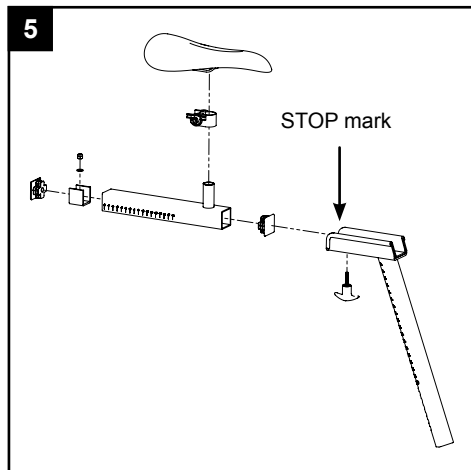
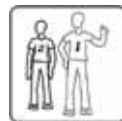


Please assure that nuts are tightened with significant strength to minimize loosening during use.

HOW TO ASSEMBLE VISION V-Series

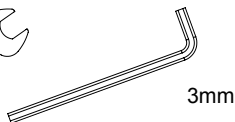
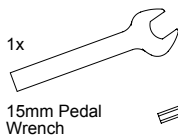
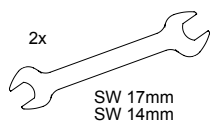


hand tight

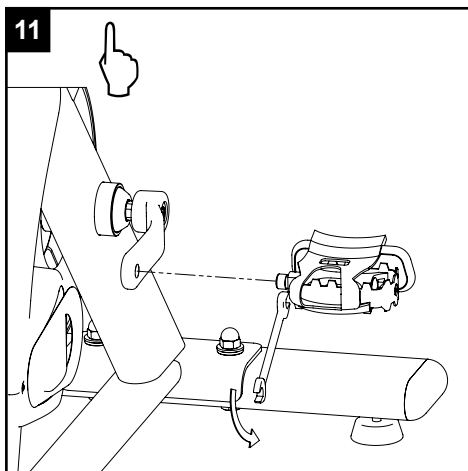
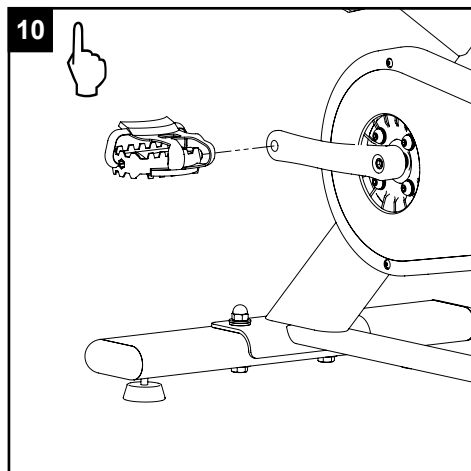
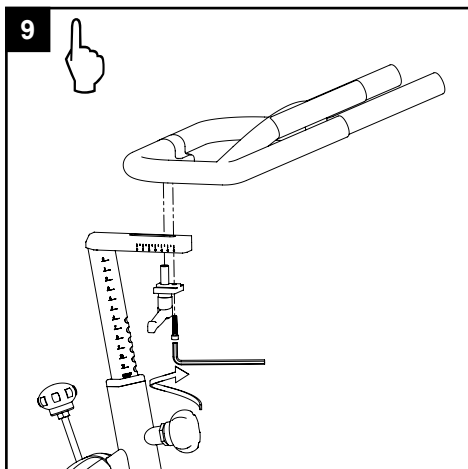
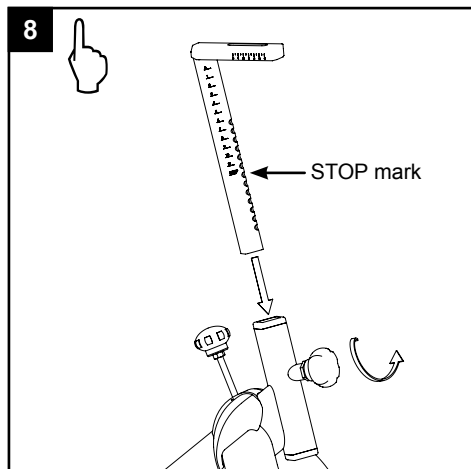


Make sure the seat is fixed properly in a LEVEL HORIZONTAL position and securely tightened!

HOW TO ASSEMBLE VISION V-Series



hand tight



Pedal marked R installed on right crank (clockwise). Pedal marked L installed on left crank (counter-clockwise) Pedals must be fastened with significant strength and a 15 mm pedal wrench to avoid loosening during use.

INITIAL INSTALL CHECKS

The cycle tune-up must be performed at initial installation of the VISION V-Series for optimal performance and longevity. Please read and follow all instructions below. If the VISION V-Series is not installed and tuned as described, components may wear excessively and the VISION V-Series may become damaged. If you have questions about the installation, please contact Vision Fitness.

Note: Some maintenance procedures require WD-40 (refillable spray bottle recommended) or Brunox spray lubricant, and White Lithium grease.

1. Make sure that the VISION V-Series is level. If the VISION V-Series rocks on the floor, turn the leveling feet underneath the front and/or rear stabilizer until the rocking motion is eliminated.
2. Verify Emergency brake function to assure that emergency brake functions correctly.
3. Brake pad calibration: Turn resistance knob counterclockwise as far as possible (minimum braking effect), verify that there is a slight separation of the brake pad from flywheel. Brake pad should barely touch the flywheel when resistance knob is turned counter-clockwise as far as it can go.
4. Apply WD40 or Brunox spray lubricant to the brake pad. Make sure brake pad is thoroughly soaked from end to end with lubricant spray. Then, wipe the excess off from the flywheel.
* Best Practice: Use a refillable spray bottle filled with non-aerosol WD-40 purchased by the gallon (3.7 L) at the local hardware store.
5. Apply Lithium grease to the threads on the lower end of the brake rod. First, turn the resistance knob clockwise until it stops. Apply a small amount of white lithium grease to the threads on the brake rod above the two lock nuts. Then, turn the resistance knob counter-clockwise until it stops.
6. Apply Lithium grease on the metal threads of all the adjustment knobs.
7. Check four (4) Allen nuts on RS pulley for tightness. If loose, apply LocTite Threadlocker Blue-242 and retighten.
8. Check R and L crank arm Allen bolts for tightness. If loose, apply LocTite Threadlocker Blue-242 and retighten.
9. Verify belt tension. Check if belt drive is firmly tightened and does not slip while riding under a resisted load. In case that the belt slips, proceed using the adjustment technique as described on page (18). Please note that a belt drive gear never shows slack. During adjustment do not apply too much tension.
10. Wipe down bike frame with cloth moistened with WD-40
11. Some parts of the VISION V-Series may become loose during shipment. Check crank arms, check all exposed screws, bolts, and nuts, and make sure that they are properly tightened.

Customer Service

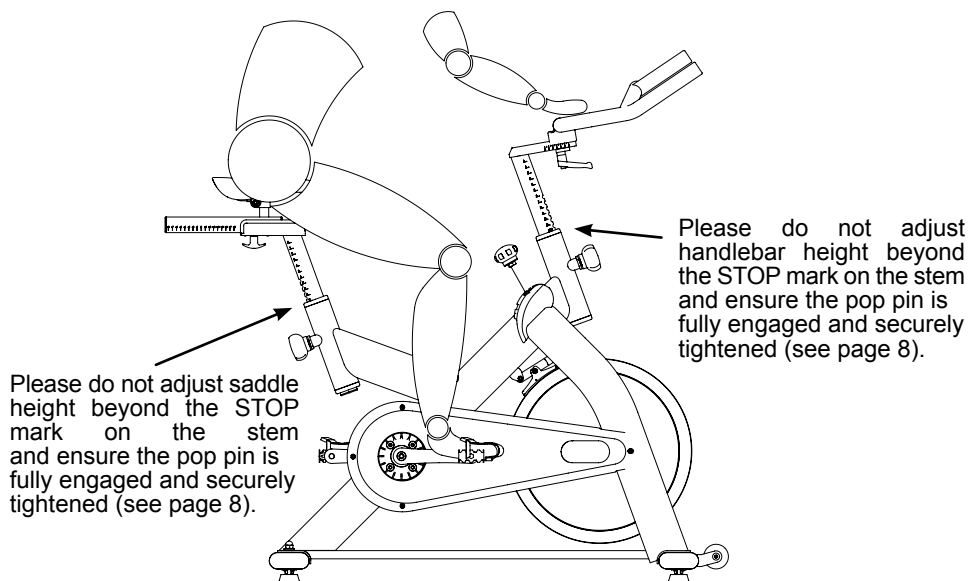
1. Provide basic maintenance instructions to client and direct them to the detailed maintenance instructions provided in this manual.
2. Sign-off sheet provided to client to confirm explanation of maintenance procedures/manual and to verify the condition of bikes.

HOW TO ADJUST THE VISION V-Series

The Vision V-Series can be adjusted for maximum comfort and exercise effectiveness. The instructions below describe one approach to adjusting the cycle to ensure optimal user comfort and ideal body positioning; you may choose to adjust this cycle differently.

Pedal strap adjustment:

Sit on the saddle and position your feet on the pedals, with the balls of your feet directly above the spindles of the pedals (see the drawing below). Adjust the pedal straps so the toe clips (cages) are snug but not too tight.



Saddle height adjustment:

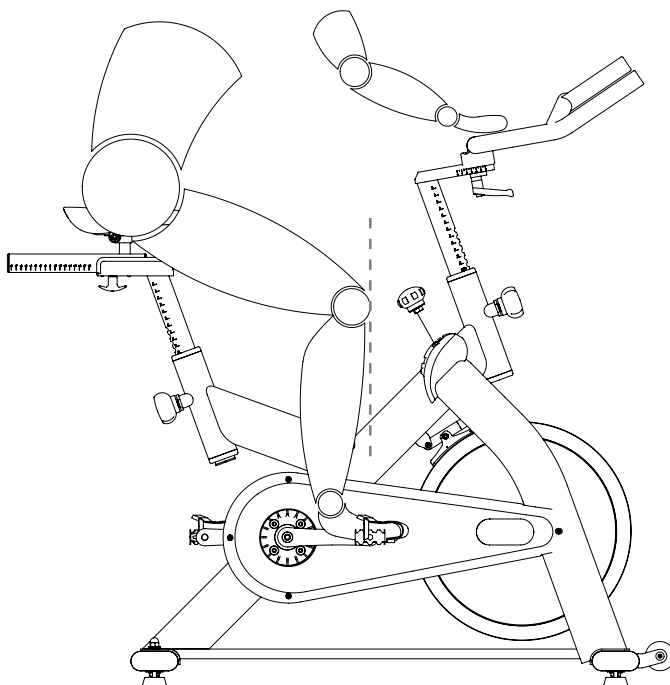
Sit on the saddle and slowly pedal until the right pedal is in the lowest position. Your knees should be slightly bent without dropping the hips. **To avoid hyper extending the knees, make sure that your legs are not completely straight.**

HOW TO ADJUST THE VISION V-Series

Saddle horizontal adjustment:

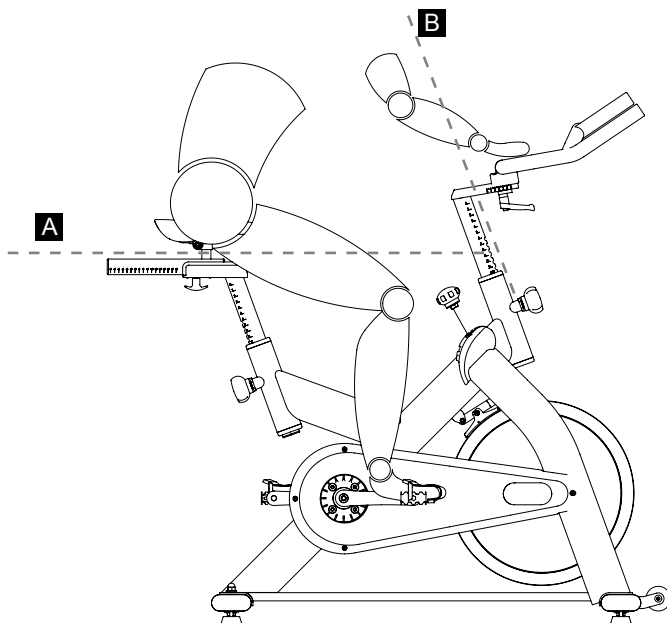
Proper horizontal adjustment of the saddle is very important in avoiding injury to the knees. Sit on the saddle and move the pedals until the crank arms are in a horizontal position. Sit on the saddle and move the pedals until the crank arms are in a horizontal position.

Using your forward most leg as a marker, your knee cap should be directly above the center of the pedal so that a straight line is created between the knee and center of the pedal (see the dotted line in image below). To adjust the horizontal position of the saddle, first dismount the indoor cycle; next, loosen the rear adjustment knob, slide the saddle forward or backward as required, and then retighten the knob.



HOW TO ADJUST THE VISION V-Series**Handlebar adjustment:**

Begin with the top of the handlebar at relatively the same height or just slightly higher than the top of the saddle (**dotted horizontal line A in the drawing below**) and at a neutral fore/aft position (**see dotted vertical line B in drawing below**). If your knees touch the handlebars or if you experience back discomfort while pedaling for extended periods of time, the height of the handlebars can be adjusted. First, dismount the Vision V-Series indoor cycle; next, turn the front adjustment knob counter clockwise, slide the handlebar post up or down, and then retighten the adjustment knob.



Next the horizontal position of the handlebar should be adjusted. If the handlebar is too close to the saddle, your breathing may feel restricted; if the handlebar is too far from the saddle you may experience back discomfort. To adjust the horizontal position of the handlebar, first dismount the Vision V-Series indoor cycle. Check for proper handlebar position by placing your elbow so it's touching the front tip of the saddle at a 90 degree angle and checking that the fingertip of your middle finger is touching the handlebar at the mid-point, and then tighten the lever handle.

The handlebar offers a variety of hand positions for personal preferences. Changing your hand position can change the angle of your back, neck and arms. To minimize the stress on your muscles during your workouts, change your hand position frequently.

HOW TO OPERATE THE VISION V-Series

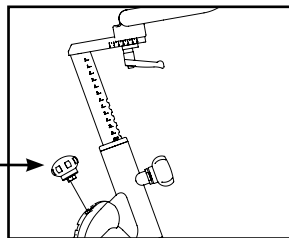
Resistance adjustment:

The preferred level of difficulty in pedaling (resistance) can be regulated in fine increments by use of the resistance knob. To increase the resistance, turn the resistance knob clockwise. To decrease the resistance, turn the knob counter clockwise.

IMPORTANT: To stop the flywheel while pedaling, push down the red resistance knob in the center of the frame. The flywheel should quickly come to a complete stop. Please make sure your shoes are fixed into the toe clip.

! The Vision V-Series indoor cycle does not have a free moving flywheel; the pedals will continue to move together with the flywheel until the flywheel stops. Reducing speed in a controlled manner is required. To stop the flywheel immediately, push down the red resistance knob. Always pedal in a controlled manner and adjust your desired cadence according to your abilities. !

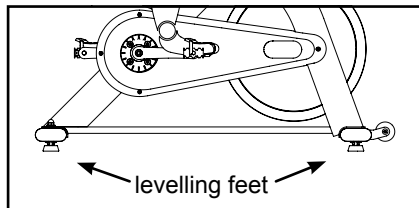
Resistance Knob (red)
Emergency brake



How to move the VISION V-series:

Due to the weight of the Vision V-Series indoor cycle, it is recommended that two people move it. While one person lifts the back of the cycle, the second person firmly holds the handlebars and tips the cycle down until it rolls on the wheels. Carefully move the indoor cycle to the desired location and lower it. **CAUTION: To reduce the risk of injury, use extreme caution while moving the indoor cycle. Do not attempt to move it over uneven surfaces and make sure a safety space of a minimum of 20 inches to the nearest equipment is achieved.**

If the Vision V-Series indoor cycle rocks on the floor after being set down, turn the leveling feet (see diagram) underneath the front or rear stabilizer until the rocking motion is eliminated. **Important:** Please do not unscrew the leveling feet more than ½ inch.



PREVENTATIVE MAINTENANCE

Regular maintenance must be performed on the Vision V-Series indoor cycle for optimal performance and longevity. Please read and follow all the instructions below. If the indoor cycle is not maintained as described, components may wear excessively and the indoor cycle may become damaged. Improper maintenance will void the warranty terms. If you have questions about maintenance, contact your local Vision Fitness dealer or go to www.visionfitness.com.

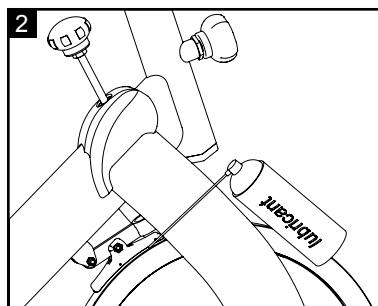
Note: Many maintenance procedures require lubricant spray. Manufacturer recommends WD40, Brunox or any other solvent free lubricant.

Daily maintenance:

1. Make sure the Vision V-Series is level. If the Vision V-Series indoor cycle rocks on your floor, turn the leveling feet underneath the front or rear stabilizer until the rocking motion is eliminated.
2. After each user finishes exercising, the cycle should be disinfected and cleaned to maintain a hygienic environment. First apply a disinfectant spray to the handlebars and the saddle. Using a lint free cloth, dry the handlebars and the saddle. Next, apply a small amount of disinfectant to a lint-free cloth and clean the adjustment knobs and the lock handles. Avoid using strong detergents on the Vision V-Series indoor cycle frame.

Weekly maintenance:

1. Apply a small amount of the lubrication spray to a lint-free cloth and thoroughly clean the frame, the handlebar slider, seat slider, the flywheel and the plastic parts of the Vision V-Series indoor cycle.
2. For optimal performance of the resistance system and to minimize wear on the brake pad, WD40 or Brunox lubricant spray should be applied directly to the brake pad. If fuzz or lint appears on the brake pad, the brake pad has become too dry and lubricant spray should be applied more frequently. Make sure brake pad is thoroughly soaked from end to end with lubricant spray, and then wipe off excess.

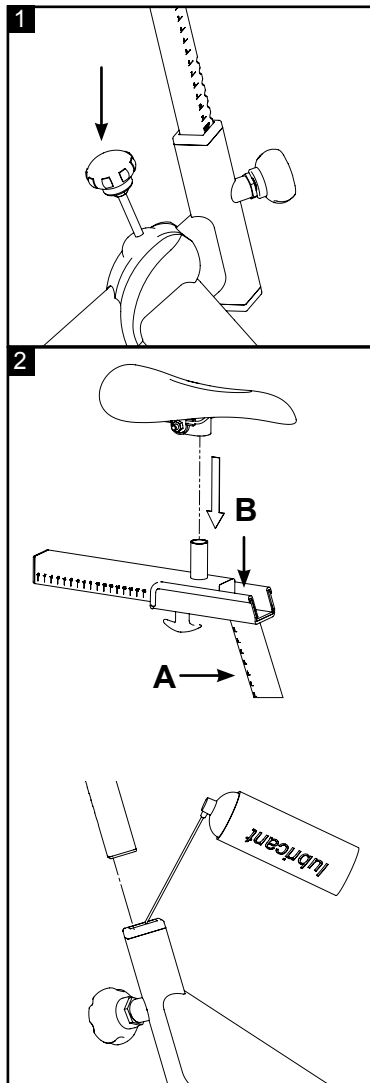


PREVENTATIVE MAINTENANCE

Bi-weekly maintenance:

1. The Vision V-Series indoor cycle should not be used if the emergency brake system is not working properly. While sitting on the saddle and pedaling, test the brake by pushing the brake downward. The flywheel should come to a quick and complete stop.

2. To maintain easy adjustability of the saddle post, the post should be cleaned and lubricated. Turn the rear adjustment knob counter clockwise and slide the saddle post out of the frame. Apply a small amount of lubricant spray to a lint-free cloth, and clean the saddle post (A). Next, apply a small amount of WD40 or Brunox lubricant spray inside the rear frame sleeve. Then reinsert the saddle post into the frame and adjust it to the desired height. Next, loosen the rear lock handle and slide the saddle carriage as far backward as possible (B). Apply a small amount of WD40 or Brunox lubricant spray to a lint free cloth, and clean the top of the saddle slide. Finally adjust the saddle to the desired position.



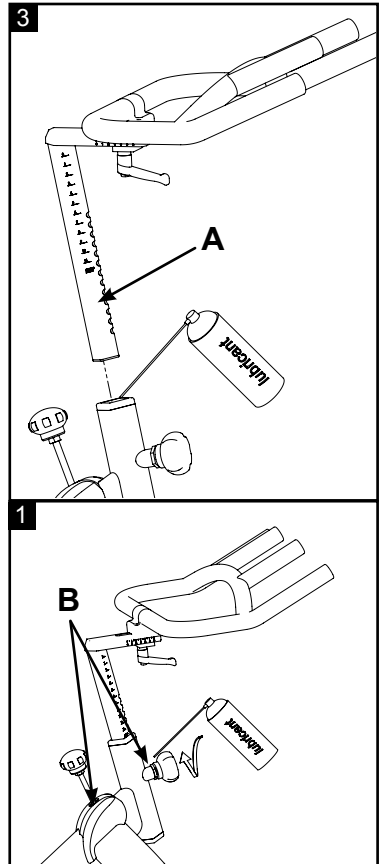
PREVENTATIVE MAINTENANCE

3. To maintain easy adjustability of the handlebar post, the handlebar post should be cleaned and lubricated. First, turn the front adjustment knob counter clockwise and slide the handlebar post out of the frame. Apply a small amount of lubricant spray to a lint-free cloth and clean the handlebar post (A). Next, apply a small amount of WD40 or Brunox lubricant spray inside of the front frame sleeve.

Then reinsert the handlebar post into the frame and adjust it to the desired height. Next, loosen the front lock handle and slide the handlebar carriage as far backward as possible. Apply a small amount of lubricant spray to a lint-free cloth, and clean the surface of the handlebar slide. Then slide the handlebar carriage as far forward as possible and clean the top of the handlebar slide. Finally, adjust the handlebar to the desired position.

Monthly maintenance:

1. To maintain the smooth function of the adjustment knobs controlling the handlebar and saddle, the metal threads on the adjustment knobs (B) must be lubricated. Use of white lithium grease is recommended.

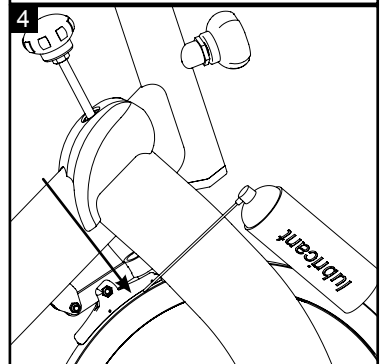
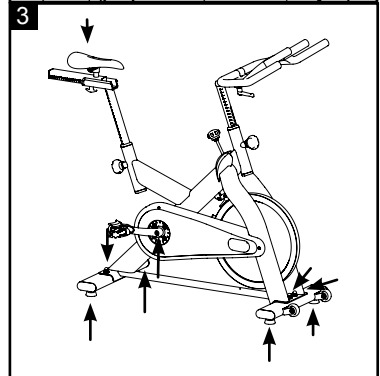
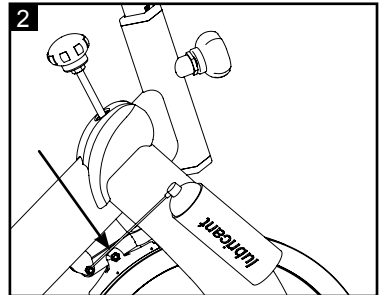


PREVENTATIVE MAINTENANCE

2. To maintain the easy adjustability of the resistance system, the threads on the lower end of the brake rod should be lubricated. First, turn the resistance knob clockwise until it stops. Next, look under the right or left side of the frame and locate the brake rod, which has two lock nuts on its lower end. Apply a small amount of synthetic grease (white lithium grease) to the threads on the brake rod above the two lock nuts. Then, turn the resistance knob counter-clockwise until it stops.

3. Some parts of the Vision V-Series indoor cycle may become loose as result of repeated use. Check pedals and toe straps to make sure they are properly tightened. Next, check all exposed screws, bolts, and nuts and make sure that they are properly tightened. Finally check the saddle to make sure that it is not loose or damaged. Please use locktite on loose crank arms and pulley screws.

4. The brake pad will become worn as a result of repeated use. The Vision V-Series indoor cycle should not be used if the emergency brake system is not working properly. Should you feel that the resistance system's functions are deficient, it is essential to fine-tune the resistance system before the bike is used again. Please check the setting of the brake system as follows: first turn the resistance knob on the brake system as far as it will go to the left (minimum braking effect). If the setting is correct, the brake pads should be flush with the flywheel and barely touching so that it's possible to cycle with a hardly noticeable amount of resistance. The brake pad can be adjusted using a 10 mm wrench. Next, check the brake pad for signs of wear. If the brake pad does show signs of excessive wear, thoroughly soak the brake pad with lubricant spray and then wipe off the excess.



PREVENTATIVE MAINTENANCE

5. Belt drive

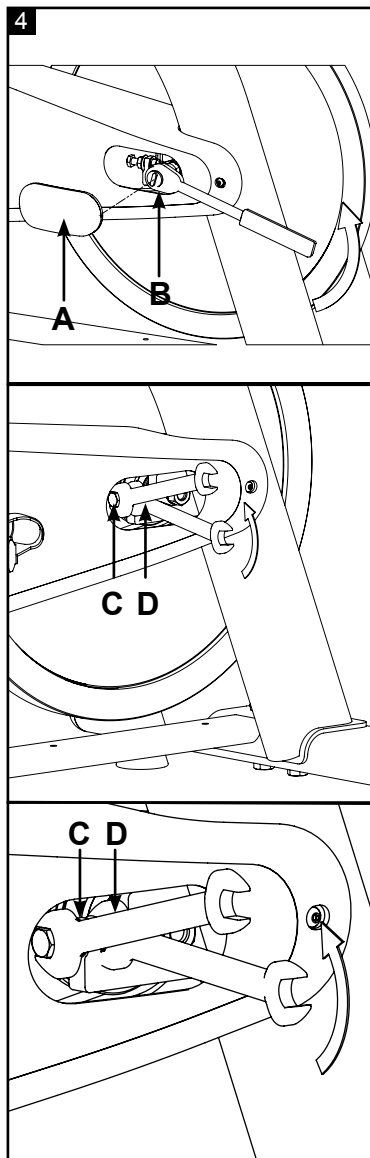
Important: A loose belt as well as an over tightened belt may cause injury of the rider or damage to the system. **Checking belt tension:** To check for a loose belt, sit on the saddle, place your feet on the pedals, move the pedals until the crank arms are horizontal. Next, push down the emergency brake handle and hold it. Then, stand on the pedals and rock forward and backward. There should be no play or slip in the drive train. If there is slip or play in the drive train, this indicates that the belt is too loose. Correct a slipping belt drive train: To adjust the belt, pull of the right and left maintenance covers (A). Loosen the axle nut (B) on both sides of the flywheel axel by two full turns. Loosen the inner adjustment nut (D) facing the flywheel axle on each side. Next, loosen the lock nut (C).

Then, turn both (right and left sides) of the inner adjustment nuts (D) on the inside of the flywheel bracket $\frac{1}{4}$ of a turn at a time (upward on the right; downward on the left) until the belt is properly adjusted. Make sure to turn both adjustment nuts exactly the same amount to avoid misalignment of the flywheel. Re-check if the amount of play or slip in the drive train has disappeared.

Finally retighten the two outer lock nuts (C) to secure the new adjustment and retighten the two axle nuts (B). At last reattach the maintenance covers (A).

Check if belt drive is firmly tighten and does not slip while riding under a resisted load. In case the belt slips, proceed using the same technique described above. Please note that a belt drive gear never shows slack. In case of adjustment do not apply to much tension.

The manufacturer recommends using an ultrasonic voltage meter adhering to a natural frequency of the belt of $3200 \text{ Hz} \pm 150 \text{ Hz}$. Ball bearing damage due to incorrect belt tension is excluded from warranty.



Graphics are the right side of the Bike (riding position)

MAINTENANCE ACTIVITY AND REQUIRED SCHEDULE

Activity	Rotation	Details found on
Feet levelling, disinfection and cleaning of the bike	daily	page 14
Servicing brake pads, detailed cleaning of the entire bike	weekly	page 14
Check emergency brake function	bi-weekly	page 15
Clean and lubricate saddle and handlebar sliders / posts	bi-weekly	page 15-16
Check adjustment knobs	monthly	page 16
Check brake pad for signs of wear and lubricate brake system	monthly	page 17
Check pedals, toe clip and straps for signs of wear	monthly	page 17
Check all connections and fittings to ensure they are secure and properly tightened	monthly	page 17
Check belt drive train	monthly	page 18

Examples of maintenance Plan charts for in house service technicians:

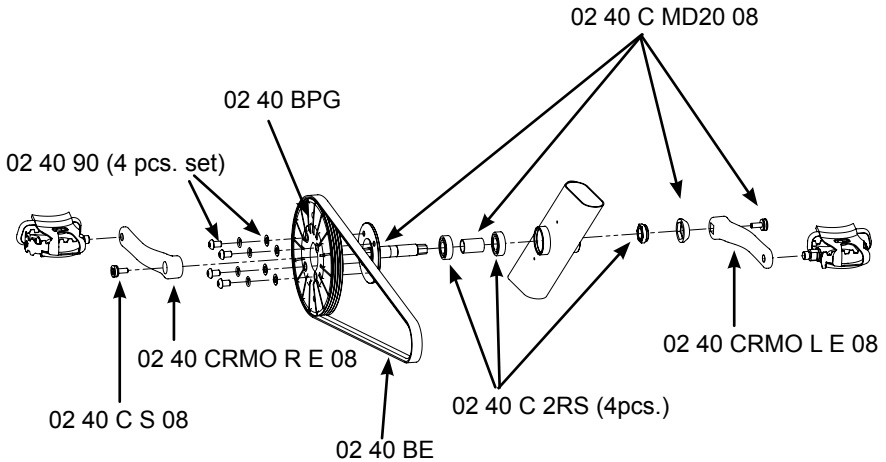
Weekly Maintenance Checklist					
Bike No.	Production Code	Observations	Action Taken	Result	Name / Date

Bi Weekly Maintenance Checklist					
Bike No.	Production Code	Observations	Action Taken	Result	Name / Date

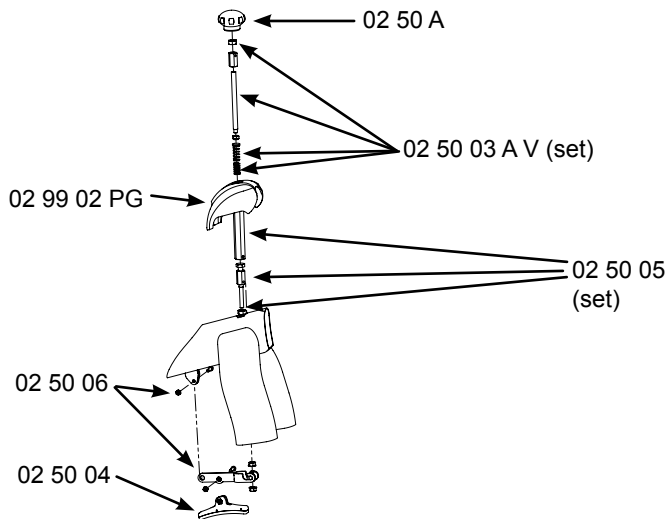
Monthly Maintenance Checklist					
Bike No.	Production Code	Observations	Action Taken	Result	Name / Date

SPARE PARTS

Drive Gear Parts

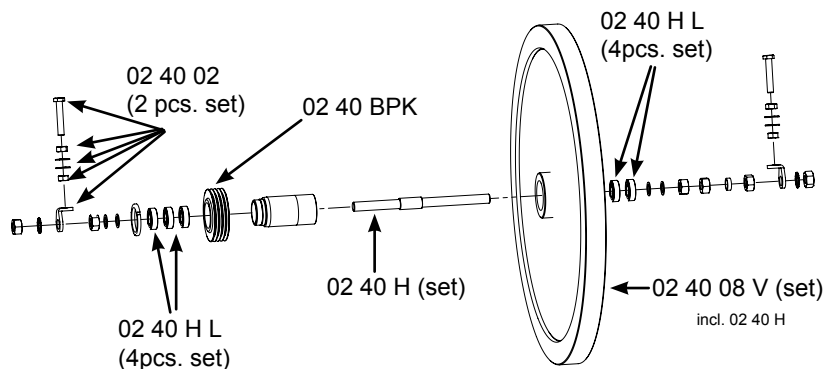


Brake Parts

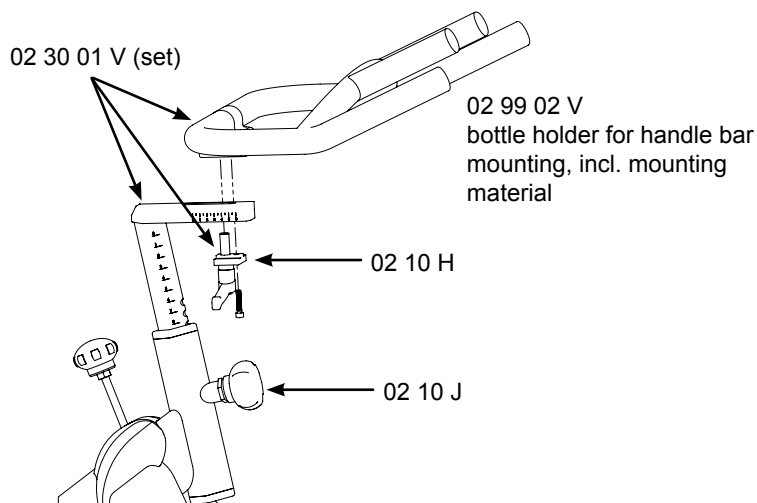


SPARE PARTS

Flywheel

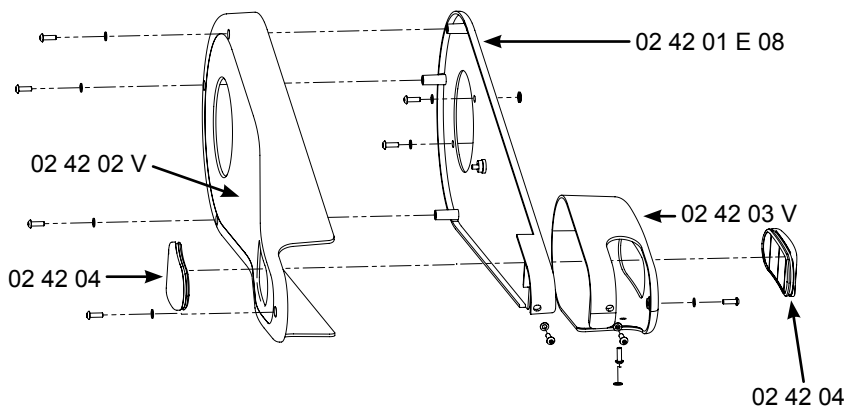


Handlebar



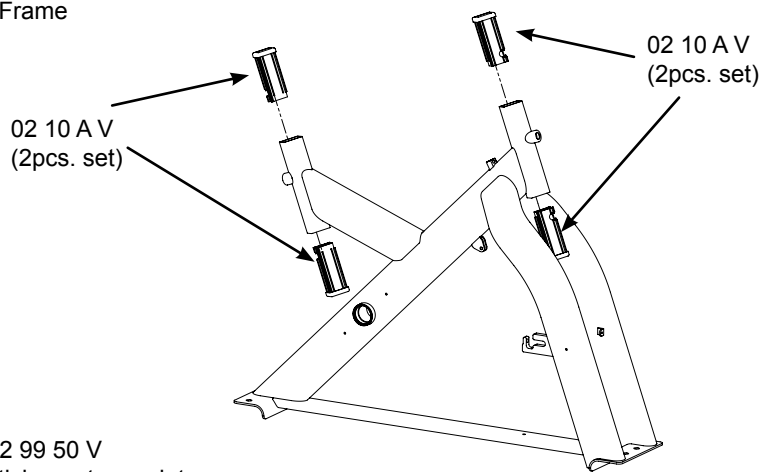
SPARE PARTS

Chain Guard



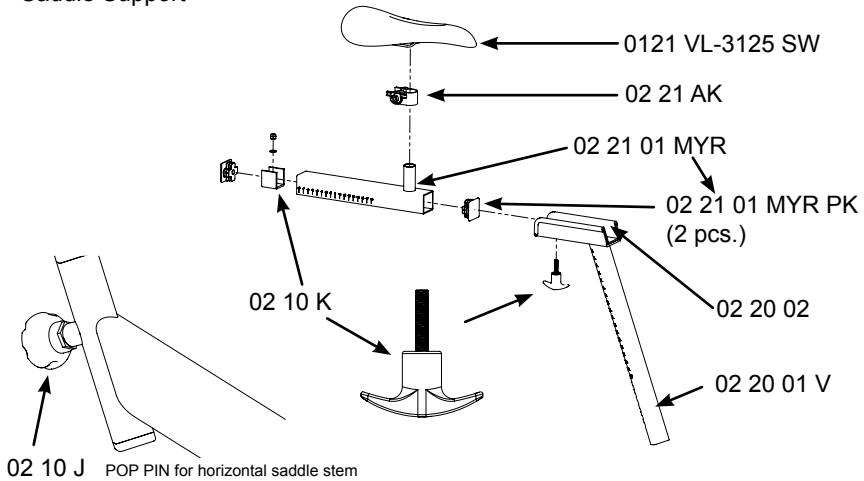
02 99 03: bolts M4 x 15 for chain guard mounting

Frame

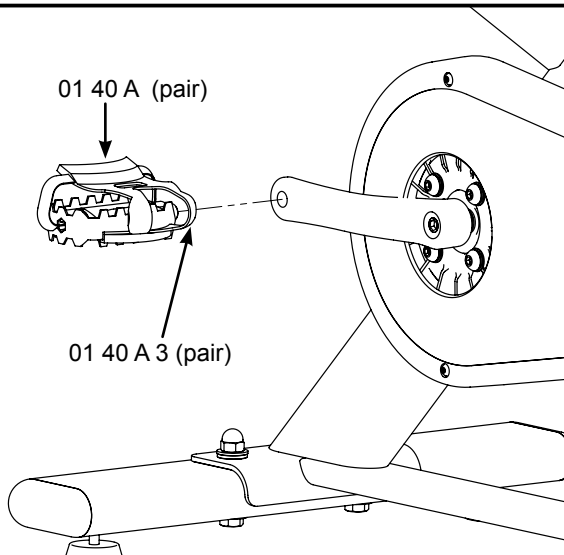


SPARE PARTS

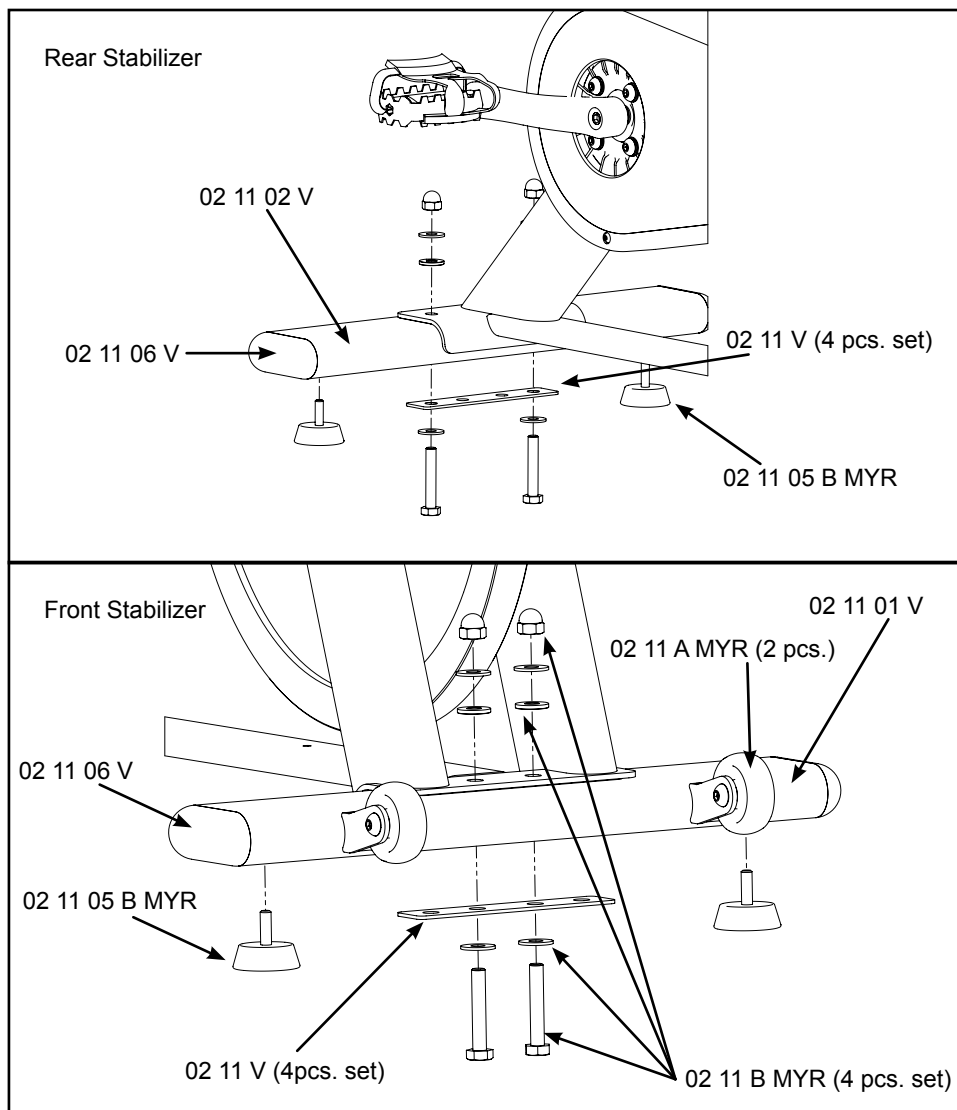
Saddle Support



Pedals



SPARE PARTS



SPARE PARTS LIST

Drive Gear Parts

02 40 CRMO R E 08	Right crank
02 40 CRMO L E 08	Left crank
02 40 C S 08	Allen bolt M8x20 (2 pcs.)
02 40 C MD20 08	BB assembly MD20
02 40 C 2 RS	Ball bearing SKF 6004Z (4pcs)
02 40 BE	Belt
02 40 BPG	Pulley rear

Pedals

01 40 A	Combi-Pedals (pair)
01 40 A 3	Toe strap (pair)

Brake Parts

02 50 A	Brake adjustment knob
02 50 06	Bell crank
02 50 04	Brake pad
02 50 03 A V	Upper brake rod (set)
02 50 05	Lower brake rod (set)
02 99 02 PG	plastic guard

Flywheel

02 40 H	Flywheel axle (set)
02 40 02	Chain tensioner
02 40 H L	Flywheel bearing 6001Z (4pcs)
02 40 08 V	Vision-series flywheel
02 40 BPK	Pulles front incl. lock ring

Front Stabilizer

02 11 01 V	Front Stabilizer
02 11 B MYR	Stabilizer mounting kit
02 11 06	Plastic end cover
02 11 05 B	Rubber foot stand
02 11 V	Gasket/plate set (4 pcs)
02 11 A MYR	Transport wheel

Chain Guard

02 42 02 V	Outer chain guard
02 42 04	Plastic cover
02 42 01 E 08	Inner chain guard
02 42 03 V	Left cover
02 99 03	Allen bolt M4x15

Frame

02 10 A V	Vertical insert sleeve (2 pcs)
02 99 50 V	sticker set complete

Handlebar

02 30 01 V	V-series handlebar (set)
02 10 J	Pop pin adj. knob
02 11 H	Lever handle horztl. adjustm.
02 99 02 V	Bottle holder handle bar

Saddle Support

0121 VL-3125 SW	Saddle
02 21 AK	Saddle mounting bracket
02 21 01 MYR	Horizontal saddle support
02 20 01 V	Vertical saddle support
02 10 K	T- Lock handle
02 10 J	Pop pin adj. knob
02 21 01 MYR PK	Endcaps (2 pcs)
02 20 02	Insert sleeve horztl. saddle sup.

Rear Stabilizer

02 11 02 V	Rear stabilizer
02 11 B MYR	Stabilizer mounting kit
02 11 06	Plastic end cover
02 11 05 B	Rubber foot stand
02 11 V	Gasket/plate set (4 pcs)

WARRANTY TERMS

Vision Fitness warrants that all new equipment will be free from manufacturing defects in workmanship and materials, becoming effective on the date of purchase. Parts repaired or replaced under the terms of the warranty will be warranted for the remainder of the original warranty period only. **Warranty may vary by region or country.**

Defects caused by inappropriate use or handling of the product may cause denegation of the manufacturer warranty.

LIMITED HOME-USE WARRANTY

Vision Fitness extends the following exclusive, limited warranty, which shall apply only to the use of the device in the home, for residential, non-commercial purposes. Any other use of this device shall void this warranty.

WEIGHT CAPACITY = 290 lbs (131.5 kgs)

- | | |
|--------------------------|---|
| 5 Year warranty: | Frame construction, breakage, welding defects |
| 2 Year warranty: | Handlebar and saddle assembly, brake system (excluding brake pad), lever handles and adjustment knobs, cranks, belt drive system, bottom bracket assembly, ball bearings, flywheel and hub assembly, powder coating, plastic components such as chain guard and left side hub cover, sweat guard, platform pedals (shoe cage system excluded), insert sleeves for handlebar and saddle post, and leveling feet; |
| Labor 1 Year: | Vision Fitness shall cover the labor cost for the repair of the device for a period of 1 year from the date of original purchase, so long as the device remains in possession of the original owner. |
| 6 Month warranty: | Pedal straps, brake pads, pedal binding system, bottle holder, and saddle |

Product failures due to mechanical influence, negligent handling or improper use may void warranty.

Frequent service and maintenance according to the procedures described in this manual are prerequisites to uphold warranty.

EXCLUSIVE REMEDY

The exclusive remedy for any of the above warranties shall be repair or replacement of defective parts, or the supply of labor to cure any defect, provided the labor shall be limited to one year. All labor shall be supplied by the local Retailer and the product must be located within that Retailer's service area. Products located outside the Retailer's service area will not be covered by the labor warranty.

EXCLUSIONS AND LIMITATIONS

This warranty applies only to the original owner and is not transferrable. This warranty is expressly limited to the repair or replacement of a defective part and is the sole remedy of this warranty.

What is NOT covered?

- Normal wear and tear, improper assembly or maintenance, or installation of parts or accessories not originally intended or compatible with the equipment as sold.
- Damage or failure due to accident, abuse, corrosion, discoloration of paint or plastic, neglect, theft, vandalism, fire, flood, wind, lightening, freezing, or other natural disasters of any kind, power reduction, fluctuation or failure of whatever cause, unusual atmospheric conditions, collision, introduction of foreign objects into the unit or modifications that are unauthorized or not recommended by Vision Fitness.
- Incidental or consequential damages, Vision Fitness is not responsible or liable for indirect, special or consequential damages, economic loss, loss of property or profits, loss of enjoyment or use, or other consequential damages of whatsoever nature in connection with the purchase, use, repair or maintenance of the equipment.
- Equipment used for commercial purposes or any use other than a single family or household, unless endorsed by Vision Fitness for coverage.
- Equipment owned or operated outside the US and Canada.
- Delivery, assembly, installation, setup for original or replacement units or labor or other costs associated with removal or replacement of covered unit.
- Any attempt to repair this equipment creates a risk of injury. Vision Fitness is not responsible or liable for any damage, loss or liability arising from any personal injury incurred during the course of, or as a result of any repair or attempted repair of your fitness equipment by any other than an authorized service technician. All repairs attempted by you on your fitness equipment are undertaken AT YOUR OWN RISK and Vision Fitness shall have no liability for any injury to the person or property arising from such repairs.

VISION FITNESS expressly disclaims all other warranties, express or implied, including but not limited to all warranties of fitness for a particular purpose or of merchantability. This warranty gives you specific legal rights, and your rights may vary from state to state.

WARRANTY REGISTRATION

Register your product at www.visionfitness.com.

By registering your product within the next 10 days, we can confirm the date of purchase if you should need to contact customer support for warranty service or if your original proof of purchase is lost. If you have any questions, contact customer support at 800-335-4348.



V-Series *Indoor Cycle*

COMMERCIAL WARRANTY

VISION FITNESS warrants the Vision V-Series indoor cycle for use in commercial facilities including: hotels, resorts, police and fire stations, apartment complexes, corporate fitness centers, hospitals, rehabilitation and sports medicine clinics, where average use is up to six hours per day.

WEIGHT CAPACITY = 290 lbs (131.5 kgs)

5 Year warranty:	Frame construction, breakage, welding defects
2 Year warranty:	Handlebar and saddle assembly, brake system (excluding brake pad), lever handles and adjustment knobs, cranks, belt drive system, bottom bracket assembly, ball bearings, flywheel and hub assembly, powder coating, plastic components such as chain guard and left side hub cover, sweat guard, platform pedals (shoe cage system excluded), insert sleeves for handlebar and saddle post, and leveling feet;
1 Year warranty:	Saddle
Labor 90 Days:	Vision Fitness shall cover the labor cost for the repair of the device for a period of 90 days from the date of purchase, so long as the device remains in the possession of the original owner.

The following wear items are excluded from warranty:

- Pedal straps
- Water bottle holder