

S7100

SUSPENSION ELLIPTICAL™ TRAINER

ASSEMBLY GUIDE ADDENDUM



IMPORTANT NOTES:

For STEP 2 (BLACK BAG), a hardware bag has been added, and the step text has changed. The correct text should read as follows:

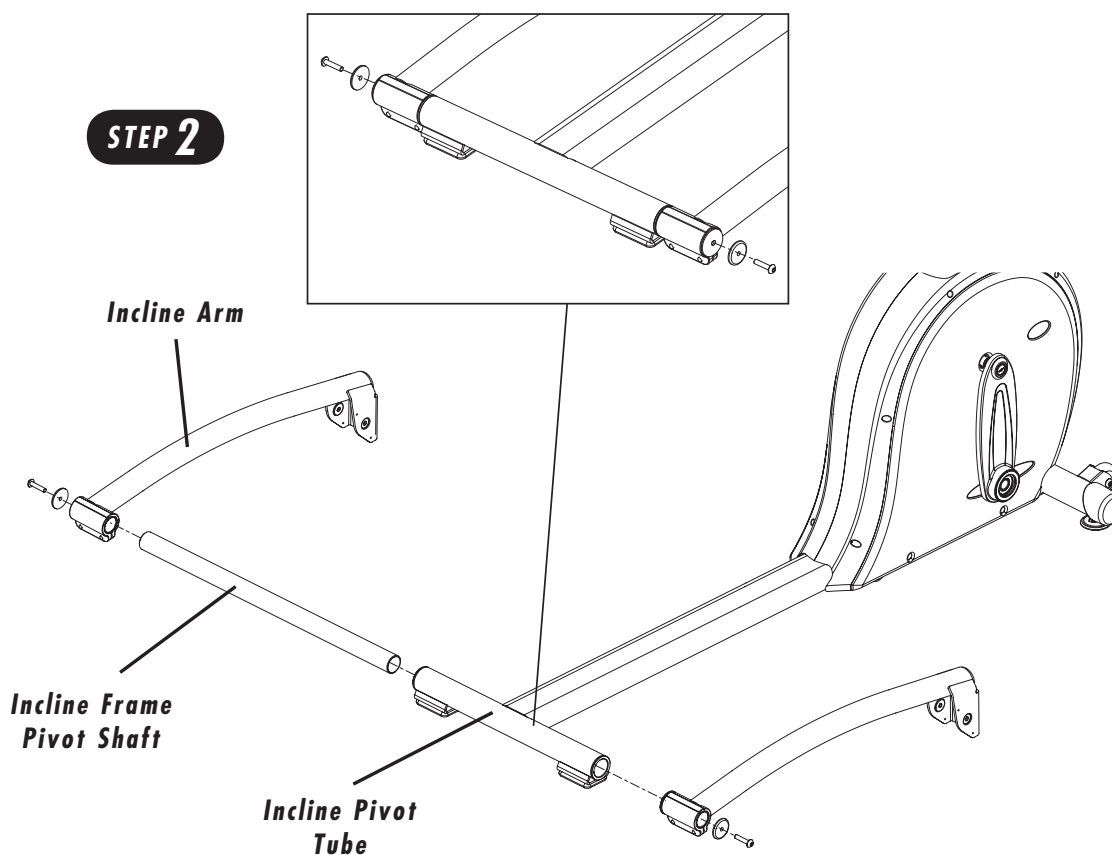
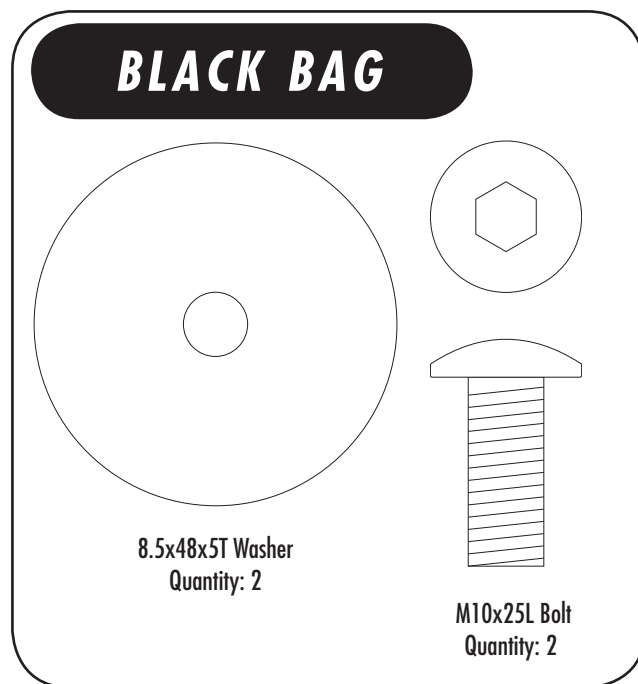
NOTE: Do not fully tighten the four bolts at the bottom of the incline arm until instructed to do so in step 4.

- Slide the incline frame pivot shaft into the incline pivot tube at the rear of the unit.
- Slide the bottom of the left incline arm over the incline pivot shaft and let it rotate forward resting it on the ground. Repeat on the right side.

NOTE: The incline frame pivot shaft should be centered in the incline pivot tube. Use the two button head bolts and washers to pull the incline arms in snug against the incline pivot tube.

- Do NOT tighten the four bolts at the bottom of the incline arm.

In STEP 7 (ORANGE BAG), the fifth bullet point no longer applies. There are no plugs on the ends of the incline frame pivot shaft.



If you have any further questions or problems with assembly, please call 1.800.335.4348