

2001
2002



*it all
starts
with a*

vision



VISION  FITNESS

CORPORATE FITNESS PRODUCTS

DURABLE

RELIABLE

SIMPLE

THE *vision* *fitness* DIFFERENCE

Whether your vision is a healthier staff, employee retention, reduction in health care costs, or customer accommodation, Vision Fitness has the fitness equipment to help you achieve your goals.

We began as a division of the Trek® Bicycle Company, where we pioneered the development of the smoothest, quietest, and most comfortable fitness bikes available. In 1996, Vision Fitness was spun off by the Trek® Fitness management team to continue to bring to market innovative fitness products.

We continue to offer you the same combination of quality, value, and performance that has made our founding company the most requested bicycle brand in America.

*Vision without action is
merely a dream. Vision with action
can change the world.*

Joel Barker

We understand that the Corporate customer demands products that are durable, reliable, easy to use, and affordable. So we designed our Corporate line of fitness products specifically for the hotel, corporate fitness, rehab, municipal facilities, apartment complexes, and senior living centers. You shouldn't have to pay the high price of club equipment for your non-club facility.

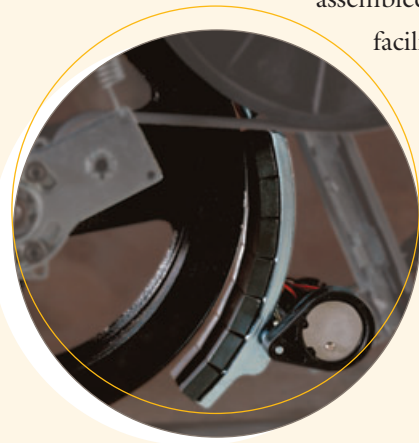
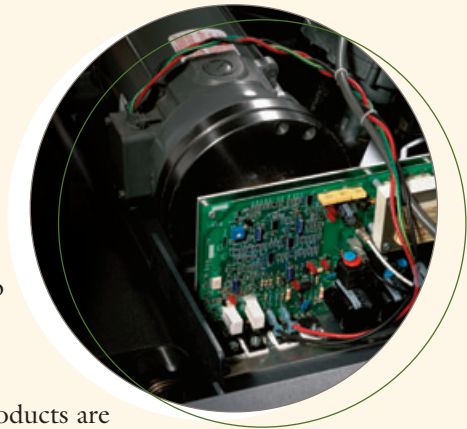
To learn more about Vision Fitness and our complete line of quality fitness products please visit our website: www.visionfitness.com.

*T*he mission was clear - to develop the most durable, reliable, and easy-to-use fitness products designed specifically for the corporate market. Vision Fitness understands that nothing frustrates a client -- or a facility manager -- more than an "Out of Order" sign. Corporate fitness equipment must be durable enough to hold up to the abuses of everyday use and reliable enough to not breakdown. Finally, it must be easy for your clients to use.

Durable Durable

It's the combination of many features that make our products durable and reliable; from our 3.0 hp *continuous-duty* Baldor® motors (the most trusted name), to our club rated motor controller with fuseless current limit and dynamic short circuit protection.

Finally, it's the fact that all Vision Fitness products are assembled in an ISO 9001 certified manufacturing facility.



Reliable Reliable

Our permanent magnetic resistance system revolutionized fitness bikes by creating a system with no wearing contact parts. So there are no parts to wear out. Combine this friction-free resistance with our heavyweight flywheel and you get the smoothest and most reliable resistance system available.

Simple Simple

Our Advanced Smart-Matrix™ treadmill console and our Easy-8™ bike and elliptical consoles are as easy to use as the touch of a button. Simply press "Start" and your clients are off achieving their goals. Simple consoles make for happier clients, our easy-to-use consoles also offer the best programming in the industry to keep your clients motivated.



We have taken a No-Compromise approach to the selection of every component used in our *T9700-Series* treadmills. This all starts by using only key component suppliers with years of treadmill manufacturing experience. An example of this is the 3hp *continuous-duty* Baldor® motor. Baldor® is the premier manufacturer of treadmill motors.



The Vision Fitness *T9700-Series* of treadmills offers your clients two options: *T9700S* is our simple model with no programming; just a simple touch of the Start button and begin working out, while the *T9700HRT* offers programming written by Rod DeHaven, the 2000 US Olympic Trials Marathon Champion. Both models have constant feedback so your clients can see their progress.

Vision Fitness understands the demands and specific needs of corporate fitness centers. We have designed a special feature into our treadmills that senses when a user has stepped off the treadmill. This feature will shut down the treadmill, so it won't be running at 10 mph when the next client steps up to use it. Our treadmills also come with our standard Emergency Stop button for a quick shutdown and standard side and front handlebars for added security.

We use an Xtra-Heavy gauge steel in our frames, console and console masts. Even our side rail end caps are injection metal. We believe heavy gauge steel is more durable and creates a longer lasting product. Our competitors have called us "big" and "heavy". That's OK with us; we call it more reliable.

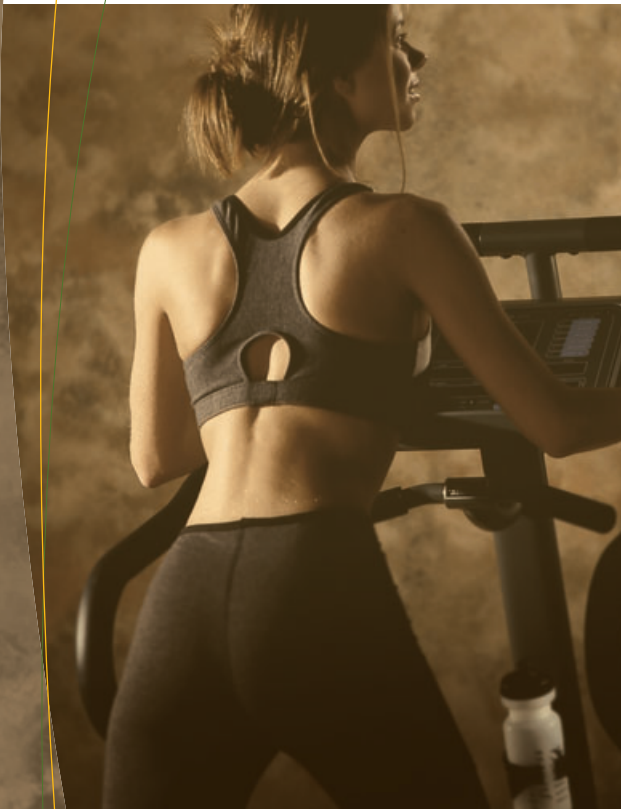
The reliability of a treadmill is very dependent on how cool the system can run. A poorly designed system will quickly generate heat and cause the electronics to fail. Vision Fitness uses 2.5" rollers, allowing the belt to run under lower tension, creating less heat in the system. Our Seigling® Cool-Weave™ belt is specifically designed to release heat, and our low-maintenance wax decks create less friction. This all adds up to fewer headaches.





The Portfolios of Ansel Adams

We didn't invent the elliptical trainer concept, but we did make the first elliptical trainer with our proven Quiet-Glide™ drive train and ECB-Plus™ magnetic resistance system. Elliptical trainers offer a great workout that is both weight-bearing and non-impact. A recent survey shows that the elliptical trainer is the exercise of choice among users of indoor equipment who have tried it.



The Vision Fitness **X6600-Series** of elliptical trainers offers your clients the best of both worlds: our single-action **X6600HRT** offers a lower-body workout, while our **X6600HRT/DA** includes an upper-body workout with our fully-padded integrated arms.

Vision Fitness knows that 80% of people stop working out and do not reach their fitness goals due to boredom. Our elliptical trainers are designed to keep your clients going for that extra 5 to 10 minutes. Features such as motivational programming, Bio-Radius™ pedal arms and built-in reading rack, help them achieve their fitness goals sooner. That means happier clients.

Our elliptical trainers come with both telemetric and contact Heart Rate Training. The telemetric heart rate utilizes a wireless transmitter worn around the chest, while our contact heart rate is even easier; simply grab hold of the contact handles located on the console mast handlebar. This gives your clients their choice of Heart Rate Training.

It isn't enough to have the best design with the best components, if they are not assembled to exacting tolerances. All Vision Fitness products are assembled in an ISO-9001 certified manufacturing facility.

Our Quiet-Glide™ drive technology utilizes a multi-ribbed super-silent Poly-V belt to assure an extra-quiet workout. So it's easier to read a book or watch TV without disturbing others. Computer modeling on this drive system shows that the expected life to exceed 20,000 hours. That's over 10 years of life, when used five hours a day. It doesn't get more reliable than that.





Fitness bikes have been around for many years, and are still one of the most popular forms of indoor exercise. In fact, they rate as the number one form of exercise for the age group 55 and over. With our heritage of beginning as a division of the best bicycle company in the world, you can bet our bikes are designed with the cyclist in mind.



Vision Fitness bikes have won numerous awards from the media and have helped our customers achieve their fitness goals, by being the quietest, smoothest, and most comfortable ride. Our corporate line of fitness bikes offers all of the features that have garnered Vision Fitness so many accolades over the years.

The **E3600HRT** and **R2600HRT** were designed with our corporate customer in mind. We have our exclusive Comfort-Arc™ seats, which use body-contouring foam that conforms to your client's body for a comfortable ride. In addition, a cutout in the nose reduces pressure to create a more comfortable ride. We even provide adjustable lumbar support on the **R2600HRT**; simply turn the knob and become more comfortable. Our seats are easily cleaned with the wipe of a cloth, so they always look good.

The heart of our extra smooth bikes is our revolutionary magnetic resistance system. The friction free resistance with no contact parts makes for an extra reliable bike. The heavyweight flywheel keeps the pedaling motion smooth even when resistance is being changed. Vision Fitness offers the smoothest and most comfortable fitness bikes in the industry.

Our Easy-8™ console offers an industry-leading eight continually-lit LED feedback displays. Each LED delivers specific information about your client's workout, from Speed to Distance to Heart Rate and more. There are six different programs to keep the workout both fun and challenging. Since all Vision Fitness products have similar easy-to-read consoles, your clients will have no problem switching from one machine to another.





treadmills



elliptical
trainers



FEATURE

T9700HRT
PROGRAMMABLE

T9700S
SIMPLE

CONSOLE	ADVANCED SMART-MATRIX HRT™ Unique User Log-In, User Programs, One-Touch™ Program Keys: SPEED INTERVALS: 400M, 800M, 1 Mile, Heart Rate HILL INTERVALS : 3%, 5%, Heart Rate TEMPO RUN: 5K, 10K, 15K, Heart Rate	ADVANCED SMART-MATRIX™ No Programs
CONSOLE FEEDBACK	Elevation, Speed, Time, Heart Rate, Distance, Pace, Calories, Avg. Speed	Elevation, Speed, Time, Heart Rate, Distance, Pace, Calories, Avg. Speed
BELT AREA	60" x 20"	60" x 20"
ELEVATION	0 to 15% 700 lb Thrust Motor	0 to 15% 700 lb Thrust Motor
SPEED	.5 to 12 MPH	.5 to 12 MPH
MOTOR	3.0 hp Continuous Duty Baldor® Internal Fan Cooled	3.0 hp Continuous Duty Baldor® Internal Fan Cooled
MOTOR CONTROL	Club-Rated PWM with Fuseless Current Limit & Dynamic Short Circuit Protection	Club-Rated PWM with Fuseless Current Limit & Dynamic Short Circuit Protection
DECK	1" Commercial Grade Low Maintenance Pretreated Phenolic Both Sides Coated	1" Commercial Grade Low Maintenance Pretreated Phenolic Both Sides Coated
CUSHIONING	8 Variable-Durometer Elastomer Cushions	8 Variable-Durometer Elastomer Cushions
BELT	Siegling COOL-WEAVE™ 2-Ply Urethane High Conductivity	Siegling COOL-WEAVE™ 2-Ply Urethane High Conductivity
ROLLERS	2.5" Crowned with Large O.D. Bearings	2.5" Crowned with Large O.D. Bearings
FRAME	Xtra Heavy Duty Steel Welded Frame	Xtra Heavy Duty Steel Welded Frame
CORPORATE WARRANTY*	Up to 5 Hours of Use per Day 2 Years Frame 2 Years Motor 2 Years Parts/Electronics 2 Years Labor	Up to 5 Hours of Use per Day 2 Years Frame 2 Years Motor 2 Years Parts/Electronics 2 Years Labor
FLOOR SPACE	80" x 29"	80" x 29"
MAXIMUM USER WEIGHT	400 lbs.	400 lbs.
UPGRADES FROM PREVIOUS MODEL	UPGRADES FROM T9700S Programming	

FEATURE

X6600HRT/DA
PROGRAMMABLE

X6600HRT
PROGRAMMABLE

X6200HRT/DA
PROGRAMMABLE

CONSOLE	EASY-8™ LED CONTINUAL FEEDBACK W/ TELEMETRIC & CONTACT HEART RATE TRAINING Manual, Intervals, Rolling, Weight Loss, Mountain, Heart Rate Training Integrated Reading Rack	EASY-8™ LED CONTINUAL FEEDBACK W/ TELEMETRIC & CONTACT HEART RATE TRAINING Manual, Intervals, Rolling, Weight Loss, Mountain, Heart Rate Training Integrated Reading Rack	QUICK-SET™ LED W/ HEART RATE TRAINING Manual, Intervals, Rolling, Weight Loss, Mountain, Heart Rate Training Integrated Reading Rack
CONSOLE FEEDBACK	CONSTANT FEEDBACK Watts, Speed, RPM, Distance, Time, Calories, Heart Rate, Program, Level	CONSTANT FEEDBACK Watts, Speed, RPM, Distance, Time, Calories, Heart Rate, Program, Level	Watts, Speed, RPM, Distance, Time, Calories, Heart Rate, Program, Level
TENSION CONTROL	Programmable	Programmable	Programmable
RESISTANCE SYSTEM	Cambridge Motor Works™ ECB-PLUS™ Generator	Cambridge Motor Works™ ECB-PLUS™ Generator	ECB-PLUS™ Motor-Operated Permanent Magnet
DRIVE TRAIN	QUIET-GLIDE™ Super Silent Poly-V Belt	QUIET-GLIDE™ Super Silent Poly-V Belt	QUIET-GLIDE™ Super-Silent Poly-V Belt
FLYWHEEL	24 lbs. Balanced	24 lbs. Balanced	24 lbs. Balanced
FRAME	Xtra Heavy Gauge Steel Welded	Xtra Heavy Gauge Steel Welded	Heavy Gauge Steel Welded
PEDAL ARMS	BIO-RADIUS™	BIO-RADIUS™	BIO-RADIUS™ Folding
PEDALS	Fixed Position	Fixed Position	2-For-1 Step & Glide Positions
POWER	Self-Generating & 13.5V Plug-In	Self-Generating & 13.5V Plug-In	7.5V 1Amp Plug-In
HOME WARRANTY*	Lifetime Frame Lifetime Magnetic Brake 3 Years Electronics/Parts 2 Years Labor	Lifetime Frame Lifetime Magnetic Brake 3 Years Electronics/Parts 2 Years Labor	Lifetime Frame Lifetime Magnetic Brake 2 Years Electronics/Parts 1 Year Labor
CORPORATE WARRANTY*	Up to 5 Hours of Use per Day 2 Years Frame 2 Years Magnetic Brake 2 Years Electronics/Parts 2 Years Labor	Up to 5 Hours of Use per Day 2 Years Frame 2 Years Magnetic Brake 2 Years Electronics/Parts 2 Years Labor	Up to 3 Hours of Use per Day 1 Year Frame 1 Year Magnetic Brake 1 Year Electronics/Parts 1 Year Labor
FLOOR SPACE	82" x 26"	82" x 29"	82" x 29"
FOLDED SPACE	NA	NA	47" x 29"
MAXIMUM USER WEIGHT	400 lbs.	400 lbs.	300 lbs.
UPGRADES FROM PREVIOUS MODEL	UPGRADES FROM X6200HRT/DA Contact Heart Rate Console Feedback Warranty Generator System	UPGRADES FROM X6200HRT Contact Heart Rate Console Feedback Warranty Generator System	X6200HRT Also available in single-action

* Refer to www.visionfitness.com for complete Warranty details.
All product specifications are subject to change.

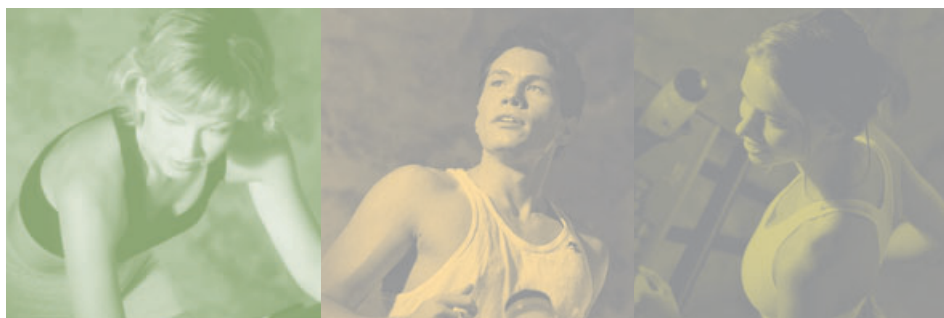
fitness bikes



FEATURE	R2600HRT PROGRAMMABLE	R2200HRT PROGRAMMABLE	R2100 INDEXED	E3600HRT PROGRAMMABLE	E3200HRT PROGRAMMABLE	E3100 INDEXED	E4000 INDEXED
CONSOLE	EASY-8™ LED CONTINUAL FEEDBACK W/ TELEMETRIC & CONTACT HEART RATE TRAINING Manual, Intervals, Rolling, Weight Loss, Mountain, Heart Rate Training, Integrated Reading Rack	QUICK-SET™ LED W/ HEART RATE TRAINING Manual, Intervals, Rolling, Weight Loss, Race, Heart Rate Training Integrated Reading Rack	8-Function 4 Large-Window LCD Integrated Reading Rack	EASY-8™ LED CONTINUAL FEEDBACK W/ TELEMETRIC & CONTACT HEART RATE TRAINING Manual, Intervals, Rolling, Weight Loss, Mountain, Heart Rate Training Integrated Reading Rack	QUICK-SET™ LED W/ HEART RATE TRAINING Manual, Intervals, Rolling, Weight Loss, Mountain, Heart Rate Training Integrated Reading Rack	8-Function 4 Large-Window LCD Integrated Reading Rack	5-Function 5 Large-Window LCD
CONSOLE FEEDBACK	CONSTANT FEEDBACK Watts, Speed, RPM, Distance, Time, Calories, Heart Rate, Program, Level	Watts, Speed, RPM, Distance, Time, Calories, Heart Rate, Program, Level	Watts, Time, Speed, Distance, RPM, Calories, METs, Average Speed	CONSTANT FEEDBACK Watts, Speed, RPM, Distance, Time, Calories, Heart Rate, Program, Level	Watts, Speed, RPM, Distance, Time, Calories, Heart Rate, Program, Level	Watts, Time, Speed, Distance, RPM, Calories, METs, Average Speed	RPM, Speed, Calories, Distance, Time
TENSION CONTROL	Programmable	Programmable	Indexed	Programmable	Programmable	Indexed	Indexed
RESISTANCE SYSTEM	Cambridge Motor Works™ ECB-PLUS™ Generator	ECB-PLUS™ Motor-Operated Permanent Magnet	ECB-PLUS™ Cable-Operated Permanent Magnet	Cambridge Motor Works™ ECB-PLUS™ Generator	ECB-PLUS™ Motor-Operated, Permanent Magnet	ECB-PLUS™ Cable-Operated, Permanent Magnet	ECB™ Cable-Operated, Permanent Magnet
DRIVE TRAIN	QUIET-GLIDE™ Super Silent Poly-V Belt	QUIET-GLIDE™ Super Silent Poly-V Belt	QUIET-GLIDE™ Super Silent Poly-V Belt	QUIET-GLIDE™ Super Silent Poly-V Belt	QUIET-GLIDE™ Super Silent Poly-V Belt	QUIET-GLIDE™ Super Silent Poly-V Belt	Chain & Poly-V Belt
FLYWHEEL	24 lbs. Balanced	24 lbs. Balanced	24 lbs. Balanced	24 lbs. Balanced	24 lbs. Balanced	24 lbs. Balanced	16.5 lbs. Balanced
SEAT	Club COMFORT ARC™ w/ Lumbar Control	COMFORT ARC™ w/ Lumbar Control	COMFORT ARC™ w/ Lumbar Support	COMFORT ARC™ Upright	COMFORT ARC™ Upright	COMFORT ARC™ Upright	COMFORT ARC™ Upright
SEAT RAIL or POST	Aluminum, 28 Positions	Aluminum, 28 Positions	Aluminum, 28 Positions	Chrome Plated Steel	Steel	Steel	Steel
HANDLEBARS	Extended Console & Seat	Extended Console & Seat	Console & Seat	Wrap-Around Multi-Position	Multi-Position	Multi-Position	Multi-Position
PEDALS	Self-balancing w/Straps	Self-balancing w/Straps	Self-balancing w/Straps	Self-balancing w/Straps	Self-balancing w/Straps	Self-balancing w/Straps	Double-Sided Strapless
POWER	Self-Generating & 13.5V Plug-In	7.5V 1 Amp Plug-In	2 AA Battery	Self-Generating & 13.5V Plug-In	7.5V 1 Amp Plug-In	2 AA Battery	2 AA Battery
HOME WARRANTY*	Lifetime Frame Lifetime Magnetic Brake 3 Years Electronics/Parts 2 Years Labor	Lifetime Frame Lifetime Magnetic Brake 2 Years Electronics/Parts 1 Year Labor	Lifetime Frame Lifetime Magnetic Brake 2 Years Electronics/Parts 1 Year Labor	Lifetime Frame Lifetime Magnetic Brake 3 Years Electronics/Parts 2 Years Labor	Lifetime Frame Lifetime Magnetic Brake 2 Years Electronics/Parts 1 Year Labor	Lifetime Frame Lifetime Magnetic Brake 2 Years Electronics/Parts 1 Year Labor	Lifetime Frame Lifetime Magnetic Brake 2 Years Electronics/Parts 1 Year Labor
CORPORATE WARRANTY*	Up to 5 Hours of Use per Day 2 Years Frame 2 Years Magnetic Brake 2 Years Electronics/Parts 2 Years Labor	Up to 3 Hours of Use per Day 1 Year Frame 1 Year Magnetic Brake 1 Year Electronics/Parts 1 Year Labor	Up to 5 Hours of Use per Day 1 Year Frame 1 Year Magnetic Brake 1 Year Electronics/Parts 1 Year Labor	Up to 3 Hours of Use per Day 2 Years Frame 2 Years Magnetic Brake 2 Years Electronics/Parts 2 Years Labor	Up to 3 Hours of Use per Day 1 Year Frame 1 Year Magnetic Brake 1 Year Electronics/Parts 1 Year Labor	Up to 3 Hours of Use per Day 1 Year Frame 1 Year Magnetic Brake 1 Year Electronics/Parts 1 Year Labor	Up to 3 Hours of Use per Day 1 Year Frame 1 Year Magnetic Brake 1 Year Electronics/Parts 1 Year Labor
FLOOR SPACE	57" X 25"	58" X 26"	58" X 26"	39" X 25"	42" X 25"	42" X 25"	38" X 27"
MAXIMUM USER WEIGHT	400 lbs.	300 lbs.	300 lbs.	400 lbs.	300 lbs.	300 lbs.	300 lbs.
OPTIONAL MODELS AVAILABLE		OPTIONAL R2200 w/o Heart Rate Training Adjustable Lumbar Seat			OPTIONAL E3200 w/o Heart Rate Training		

* Refer to www.visionfitness.com for complete Warranty details.
All product specifications are subject to change.

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VISION  FITNESS

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